

MANUALE TECNICO SISTEMA EKU PERFEKTION SLIDE HPS

EDIZIONE 09/2021



TECHNICAL MANUAL EKU PERFEKTION SLIDE HPS SYSTEM

EDITION 09/2021

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 TECHNICAL INFORMATION BUSINESS

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INFORMAZIONI TECNICO COMMERCIALI

perfektion 

TECHNICAL INFORMATION BUSINESS

DESCRIZIONE TECNICA DEL SISTEMA PER SERRAMENTI SCORREVOLI A TAGLIO TERMICO EKU PERFEKTION SLIDE HPS

Profilati estrusi in lega di alluminio EN AW-6060 (UNI EN 573-3)

Stato di fornitura: T5

Isolamento termico ottenuto tramite barrette in poliammide, inserite in apposite sedi tra i due profili in alluminio (guscio interno ed esterno) e successivamente bloccate mediante rullatura sulla parte esterna di alluminio.

Tolleranze dimensionali e spessori: UNI EN 12020-2

Lunghezza commerciale barre profilati: mm. 7000

I profilati a taglio termico della serie EKU PERFEKTION SLIDE HPS devono essere trattati superficialmente osservando i criteri previsti dalle direttive per l'ottenimento del marchio Qualanod, per l'anodizzazione e Qualicoat per la verniciatura; in ogni caso non dovrà essere superata la temperatura max di 190 °C per oltre 15 minuti, al fine di non pregiudicare le caratteristiche meccaniche e dimensionali della barretta in poliammide.

Caratteristiche principali del Sistema:

Dimensione base:	- sezione del telaio fisso	mm. 188
	- sezione dell'anta	mm. 71
	- altezza sede vetro telai fissi	mm. 15
	- larghezza massima per vetro o pannello	mm. 62

Inserimento del vetro vetro ad infilare;

Chiusure laterali: a più punti di chiusura con maniglione;

Tenuta aria/acqua ottenuta tramite spazzolini sul perimetro del telaio e di guarnizioni di battuta sulle ante;

Possibilità d'impiego: si possono costruire finestre e porte finestre scorrevoli con aperture a due ante;

Carrelli di scorrimento: registrabili con portata di Kg. 250 cad (Kg. 500 per anta)
e con portata Kg. 400 cad (Kg. 800 per anta);

NOTE TECNICHE

Il peso dei profilati è quello teorico e potrà variare in funzione delle tolleranze dimensionali e di spessore previste dalla norma UNI EN 12020-2; le dimensioni di taglio indicate nelle apposite distinte inserite nel catalogo, sono calcolate in base alle dimensioni nominali: nella pratica potranno essere influenzate dalle tolleranze di estrusione, pertanto dovranno essere arrotondate secondo la precisione ed il tipo di impostazione delle misure nelle macchine impiegate. Gli schemi, le sezioni e gli attacchi a muro riportati sul catalogo, non hanno valore limitativo, ma solo di esemplificazione di alcune delle situazioni che più comunemente si trovano nella realtà e di soluzione consigliabile.

La posa del serramento va eseguita rispettando la normativa, le prescrizioni e le raccomandazioni specifiche esistenti in Italia.

I momenti di inerzia riportati sono teorici.

Il Sistema di profilati riportato in questo catalogo è brevettato; tutti i dati riportati nel presente catalogo sono indicativi e non impegnano la Profilati S.p.A. e la Trafileries Emiliane Sud S.p.A. che si riservano di apportare in qualsiasi momento quelle modifiche che riterranno opportune al fine di migliorare i prodotti.

Quanto illustrato nel presente catalogo è di esclusiva proprietà di Profilati S.p.A. e, a termine di legge, ne è vietata la riproduzione, anche parziale, se non esplicitamente autorizzata.

TECHNICAL DESCRIPTION OF THE EKU PERFEKTION SLIDE HPS SYSTEM FOR THERMAL BREAK SLIDING WINDOWS AND DOORS

Aluminium alloy EN AW-6060 (UNI EN 573-3) extruded sections

Temper: T5

Thermal insulation obtained through polyamide bars, inserted in suitable seats between the two sides of the aluminium profiles and then locked by means of rolling on the external aluminium part.

Dimensional tolerances and thicknesses: UNI EN 12020-2

Commercial length of the bars: 7000 mm

The thermal break sections of the system EKU PERFEKTION SLIDE HPS have to be treated on the surface in compliance with the criteria set forth by the Qualanod mark directives for anodizing and Qualicoat for varnishing. The max. 190 °C temperature shall not be exceeded in any case for more than 15 minutes, in order not to jeopardize the mechanical and dimensional characteristics of the polyamide bars.

Main characteristics of the system:

Basic dimensions:	- fixed frame cross-section	mm. 188
	- wing cross-section	mm. 71
	- glass seat space	mm. 15
	- maximum width for glass or panel	mm. 62

Glass insertion by glass insertion system;

Side closing: multiple locking system with handle;

Sealing obtained by brush on the frame and rubber gasket on the wing;

Application: sliding window and door;

Sliding carriage: adjustable with capacity of 250 Kg. each (500 Kg. for wing) and capacity of 400 Kg. each (800 Kg. for wing);

TECHNICAL NOTES

The weight of the sections is the theoretical and can vary according to the dimensional and thickness tolerances specified by UNI EN 12020-2 standard; The cutting dimension indicated in the appropriate forms are calculated on the basis of the nominal size. In practice these dimensions can be affected by extrusion tolerances; therefore they shall be rounded according to accuracy and type of measures set in the machines used. Diagrams, sections and wall situations which are most commonly found in practice and recommended solutions. Fixture mounting shall be in compliance with standards, requirements and specific recommendations existing in Italy.

The moments of inertia shown are theoretical.

The system of sections shown in this catalogue is patented; all data given in this catalogue are an indication and do not bind Profilati S.p.A. and Trafilerie Emiliane Sud S.p.A. which reserve the right to make any modifications deemed appropriate to improve products.

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DILATAZIONE TERMICA LINEARE

Qualunque corpo solido di qualsivoglia materiale, sottoposto ad una variazione di temperatura subisce una variazione di volume. Un aumento della temperatura del corpo solido comporta un corrispondente incremento di volume e viceversa

una riduzione della temperatura genera un decremento di volume.

Normalmente le suddette variazioni di volume avvengono isotropicamente, ovvero il corpo solido subisce la stessa variazione percentuale di volume nelle tre dimensioni dello spazio.

Esistono comunque moltissimi casi in cui una dimensione del corpo solido prevale in maniera così evidente sulle rimanenti da rendere trascurabili, su queste ultime, gli effetti delle deformazioni conseguenti a variazioni della temperatura.

Questo è proprio il caso dei profili estrusi in alluminio dove la lunghezza del profilato è notevolmente superiore alle dimensioni della sezione ortogonale alla lunghezza stessa.

In tal caso si può parlare di **dilatazione termica lineare**.

Il coefficiente di dilatazione termica lineare, indicato con il simbolo λ in prima approssimazione può essere considerato una costante dipendente dal materiale ed esprime la variazione di lunghezza subita da una barra di un metro in seguito ad una variazione di temperatura di un grado centigrado.

L'entità della deformazione subita viene calcolata confrontando le dimensioni spaziali del corpo prima e dopo la variazione della temperatura.

L'allungamento ΔL è proporzionale all'aumento di temperatura ed alla lunghezza iniziale della barra e si calcola con la seguente equazione:

$$\Delta L = L_t - L_o = \lambda L_o (t - t_o)$$

ovvero:

$$L_t = L_o + \lambda L_o (t - t_o) = L_o [1 + \lambda (t - t_o)]$$

dove:

t_o = temperatura iniziale ;

t = temperatura finale ;

L_t = lunghezza alla temperatura t ;

L_o = lunghezza alla temperatura t_o ;

λ = coefficiente di dilatazione termica (vedi tabella seguente) ;

Tabella coefficienti di dilatazione lineare: la tabella indica per alcuni tipi di materiale, in rapporto al proprio coefficiente di dilatazione lineare, di quanti mm si allunga una sbarra lunga 1 metro in seguito all'aumento di 1°C di temperatura.

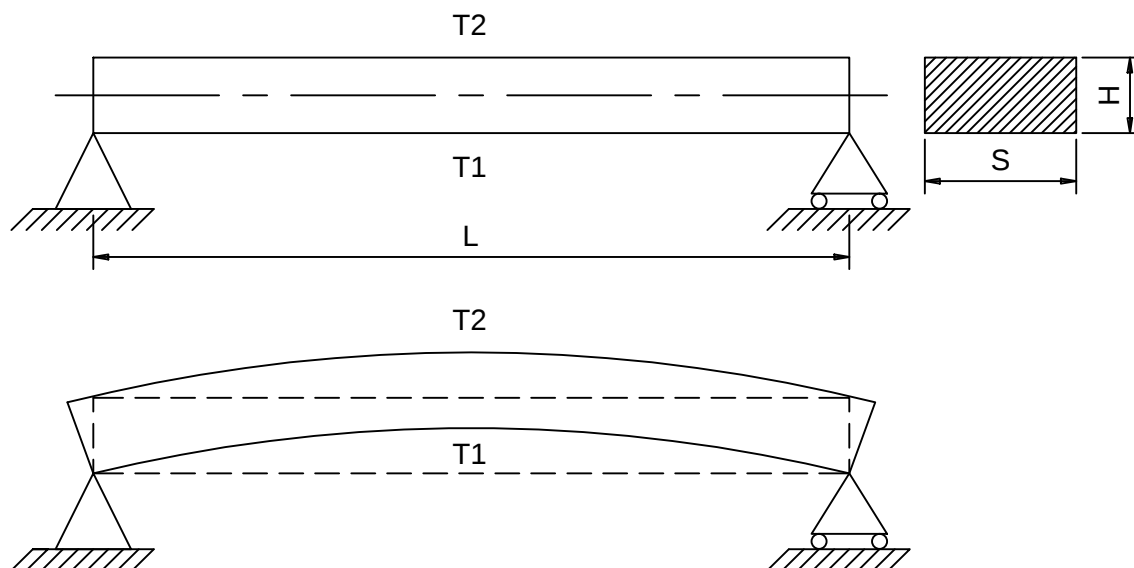
Materiale	$\lambda (^{\circ}\text{C}^{-1})$	Allungamento per aumento di 1°C per 1m di lunghezza (mm)
Acciaio	$11 \cdot 10^{-6}$	0,011
Alluminio	$24 \cdot 10^{-6}$	0,024
Ferro	$12 \cdot 10^{-6}$	0,012
P.V.C.	$70 \cdot 10^{-6}$	0,070
Vetro	$9 \cdot 10^{-6}$	0,009

DISTORSIONE TERMICA

I serramenti e le facciate continue tra le varie funzioni hanno anche quella, ben nota per il risparmio energetico, di separare ambienti aventi condizioni climatiche differenti. I profili estrusi in alluminio, siano essi a taglio termico o meno, sono quindi sottoposti a variazioni termiche notevoli. Queste variazioni sono particolarmente elevate nel periodo estivo quando la superficie esterna dei profilati è soggetta ad una elevata esposizione solare che, per il fenomeno dell'irraggiamento, genera un incremento di temperatura superficiale.

A causa di questo maggiore riscaldamento la parte esterna del profilo si dilata maggiormente rispetto a quella interna, generando una inflessione della barra, con estradosso rivolto verso l'esterno, che aumenta all'aumentare della differenza di temperatura tra le due superfici interna ed esterna del profilo stesso.

La situazione è illustrata nelle figure 1 e 2 dove il profilo è appoggiato alle estremità, è sottoposto ad una variazione termica lineare ΔT tra la superficie esterna, a temperatura T_2 esposta all'irraggiamento solare, e quella interna non esposta, a temperatura $T_1 < T_2$, e, a causa delle tensioni generate, subisce una inflessione con estradosso rivolto verso la superficie con temperatura più elevata.



Questo fenomeno, particolarmente visibile nelle aperture a nei profilati molto lunghi, è noto come **distorsione termica**, e questa deformazione, nei casi peggiori e durante le ore di maggiore irraggiamento solare, può causare difficoltà di apertura e chiusura di finestre e porte o generare altri tipi di malfunzionamento.

Il presente documento è da considerarsi di natura informativa ed ha l'unico scopo di informare i nostri clienti del fenomeno sopra descritto. La distorsione termica è sempre presente, in misura maggiore o minore, e non è completamente risolvibile con i materiali e le tecnologie attualmente disponibili per la costruzione di profilati per il settore edilizio.

La distorsione termica è ancor più evidente nei profili dotati di taglio termico che sono dotati di maggiori capacità isolanti e di conseguenza portano ad una maggiore differenza di temperatura tra le superfici interna ed esterna.

Esistono comunque alcune semplici procedure che, quando applicabili, possono considerevolmente ridurre gli effetti della deformazione termica:

- 1) la riduzione dell'esposizione diretta ai raggi solari
- 2) la riduzione della dimensione S della superficie esposta del profilo
- 3) l'utilizzo di finiture chiare del profilo
- 4) la riduzione della lunghezza L del profilo
- 5) l'utilizzo di profili aventi sezione di altezza H maggiore lungo il flusso di calore

Per ogni altra informazione o consulenza sulla correttezza di utilizzo dei profili, preghiamo di contattare l'Ufficio Tecnico di Profilati S.p.A.

THERMAL LINEAR EXPANSION

Every solid body, irrespective of the material, when exposed to temperature variations, undergoes a change in volume. An increase in temperature of the solid body means a corresponding increase in volume, whereas a decrease in temperature creates a reduction in volume.

Normally, the variations in volume are uniformly distributed, in other words the solid body has an equal change of volume in all three dimensions.

However, many cases exist where one dimension of the solid body is particularly affected thus rendering the deformations caused by temperature variations of the other dimensions almost negligible. This is exactly the case with extruded aluminium profiles where the length of the profiles is much greater compared to the orthogonal section of the same profile.

In this situation, the change in volume is referred to as **thermal linear expansion**

The coefficient of thermal linear expansion, indicated by the symbol λ in general terms, can be considered a constant that depends on the material and represents the variation in length of a bar of one metre having undergone a temperature change of one degree.

The size of the deformation is calculated by comparing the dimensions of the bar before and after the temperature variation.

The increase in length ΔL is proportional to the increase in temperature and the initial length of the bar, it is calculated by using the following equation:

$$\Delta L = L_t - L_o = \lambda L_o (t - t_o)$$

or:

$$L_t = L_o + \lambda L_o (t - t_o) = L_o [1 + \lambda (t - t_o)]$$

where:

t_o = initial temperature ;

t = final temperature ;

L_t = length at temperature t ;

L_o = length at temperature t_o ;

λ = coefficient of thermal expansion (see following table) ;

The table below indicates for five materials the coefficient of thermal linear expansion, how many millimetres a one metre length bar expands having undergone a temperature increase of one degree.

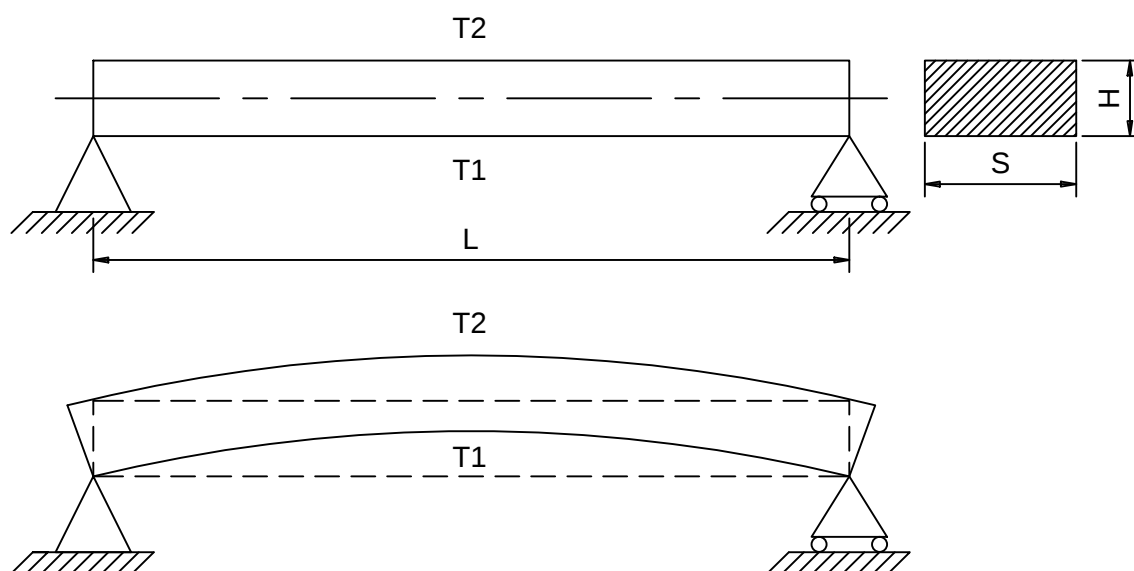
Material	$\lambda (^{\circ}\text{C}^{-1})$	Material length increase, 1 degree per 1m (mm)
Steel	$11 \cdot 10^{-6}$	0,011
Aluminium	$24 \cdot 10^{-6}$	0,024
Iron	$12 \cdot 10^{-6}$	0,012
P.V.C.	$70 \cdot 10^{-6}$	0,070
Glass	$9 \cdot 10^{-6}$	0,009

THERMAL DISTORSION

Window and door frames as well as curtain walling, among their many functions, well known for their energy-saving properties, to separate completely different environmental conditions. Extruded aluminium profiles that are used for window and door frames, either thermal break or not, are therefore exposed to large thermal variations. These variations are normally particularly extreme in the summer period, when the surface of the frames is subjected to strong sunlight that causes a substantial increase in temperature.

As a consequence of this heating, the surface exposed to the sun expands more compared to the side not exposed, thus causing an inflexion of the bar outward towards the external exposed surface, that increase with the difference of temperature between the internal and external surfaces of the profile.

The situation is illustrated in figure 1, where the profile is anchored at the ends, undergoes a temperature variation ΔT between the external exposed surface, at temperature T_2 , and the internal non-exposed surface, at temperature $T_1 < T_2$, and, because of the stress generated, an inflexion of the bar is caused, outward towards the more higher temperature surface.



This phenomenon, which is particularly visible on wing-opening and on very long transom, is known as **thermal distortion** and is the deformation that, in the worst cases and during the hours of max sunlight, can cause difficulty in opening and closing windows and doors or generate other types of malfunctioning.

The present document is intended to be only informative and has the purpose to inform all of our clients of the phenomenon described herein. The thermal distortion is always present, to a greater or lesser degree, and is not completely resolvable with the materials and technology currently available for the construction of profiles in the building sector.

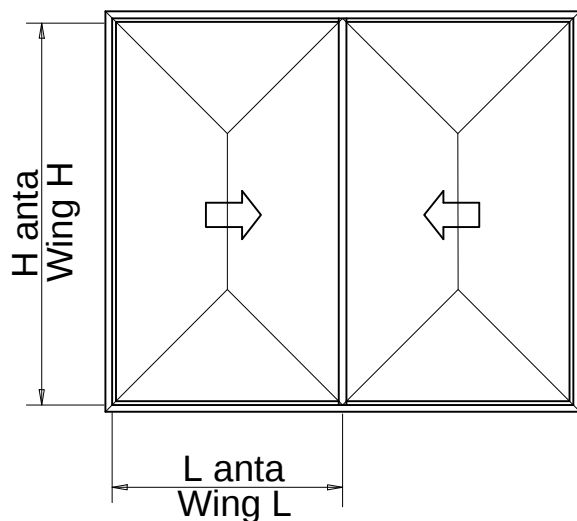
The thermal distortion is even more evident in thermal break profiles as they have a larger insulating capacity, and as a consequence a greater difference in temperature between the exposed and non-exposed surfaces. Nevertheless, there are some simple procedures, where it is possible to apply them, that can considerably reduce the effects of the thermal distortion:

- 1) the reduction of the exposure to direct sunlight
- 2) the reduction in size S of the exposed surfaces of the profile
- 3) the use of light colour finishing on the profile
- 4) the reduction of the length L of the profile
- 4) the use of a higher profile width H where there is the heat flow

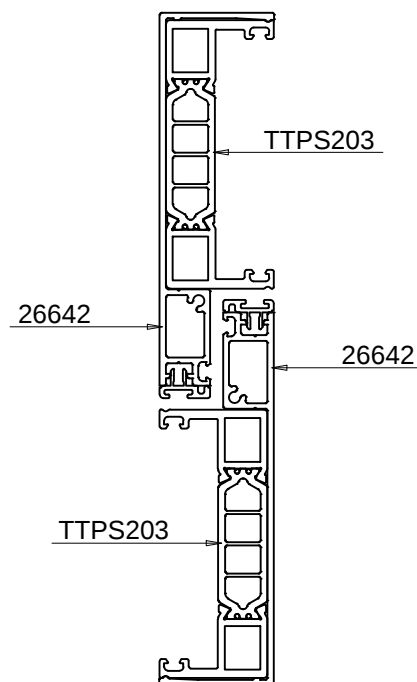
For any further information or advice on the correctness of specific building systems, please contact the Technical Office of Profilati S.p.A.

Limiti d' impiego - Application limits

ripartizione del carico del vento
distribution of wind load



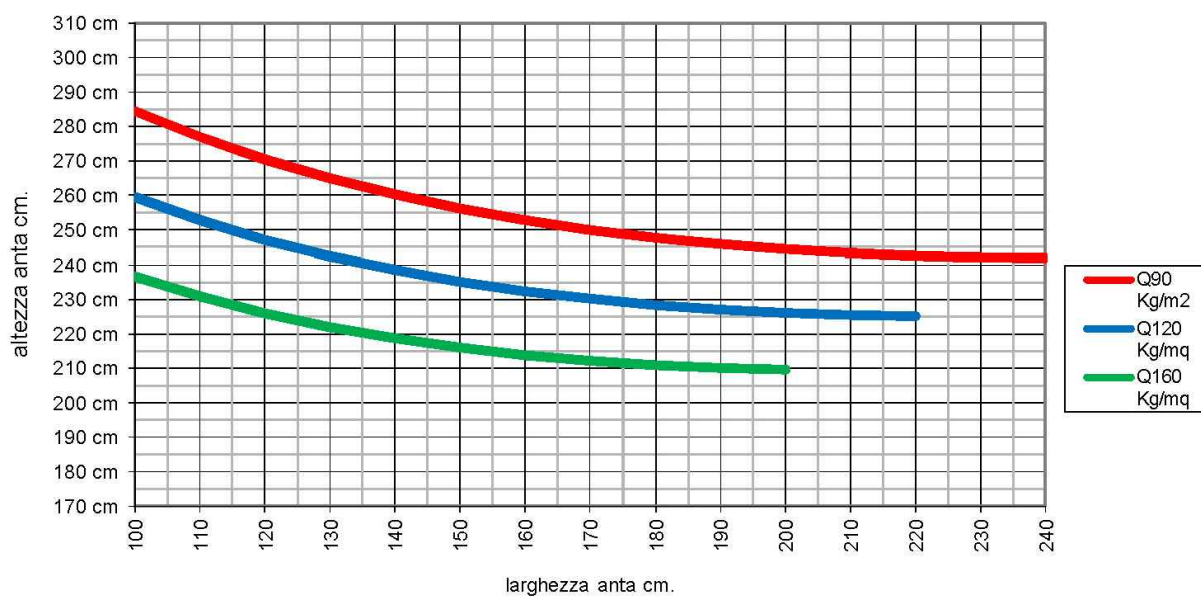
$H > L$



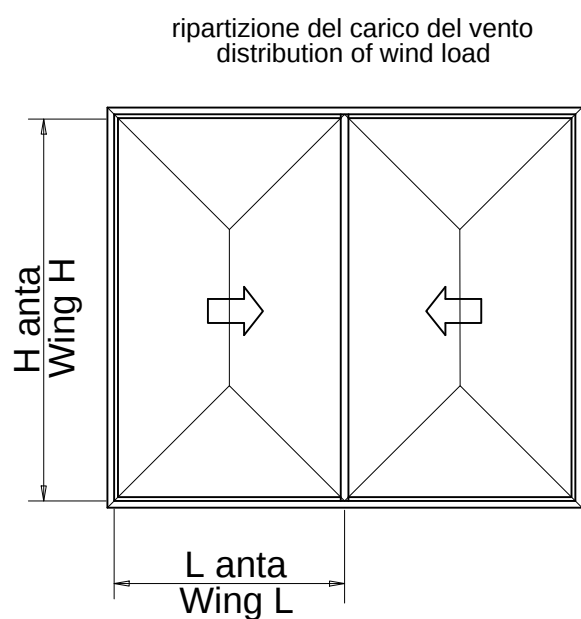
momento d' inerzia teorico della sezione
theoretic inertia moment of section

$$J_x = 124,82 \text{ cm}^4$$

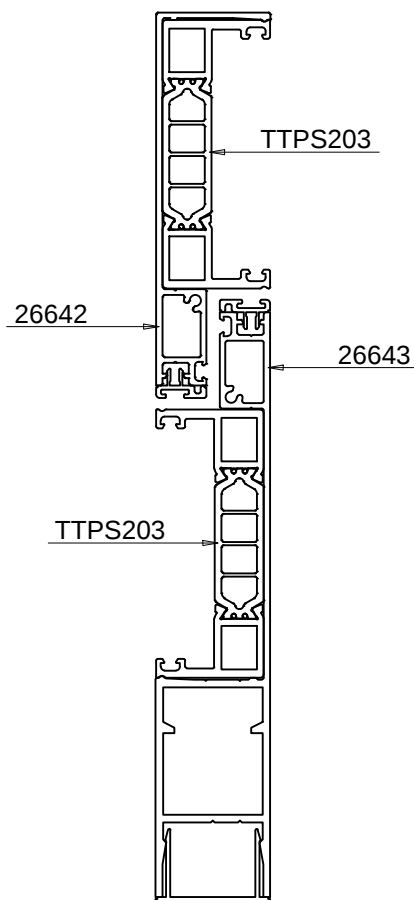
Serramento a due ante
profilo anta **TTPS203+26642/26642**
freccia massima 1/300



Limiti d' impiego - Application limits



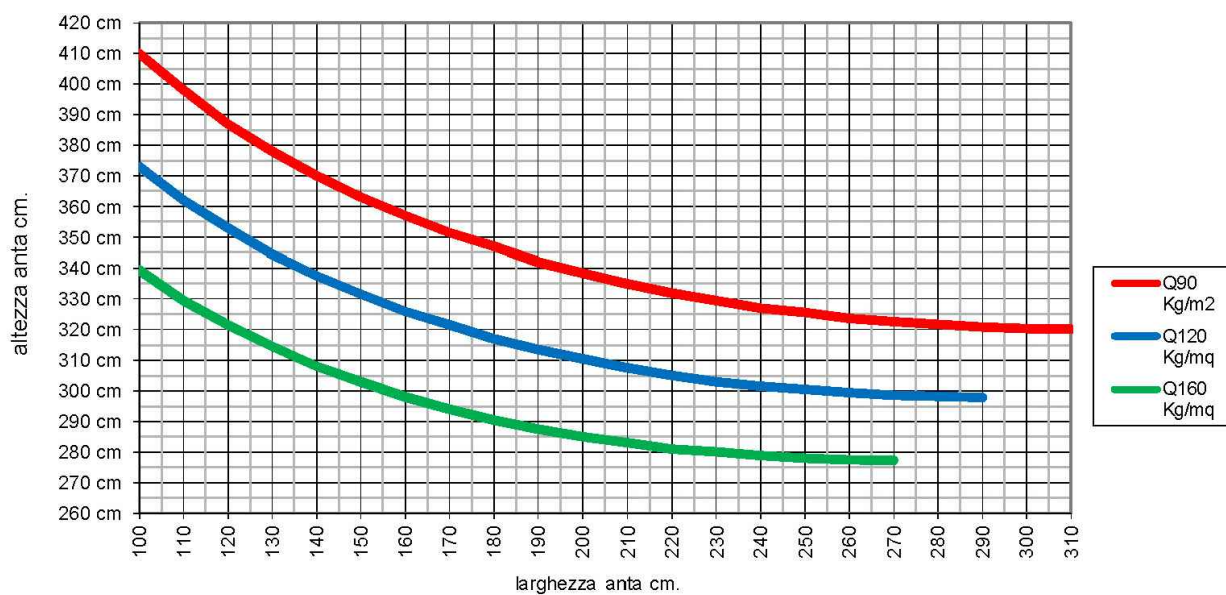
$H > L$



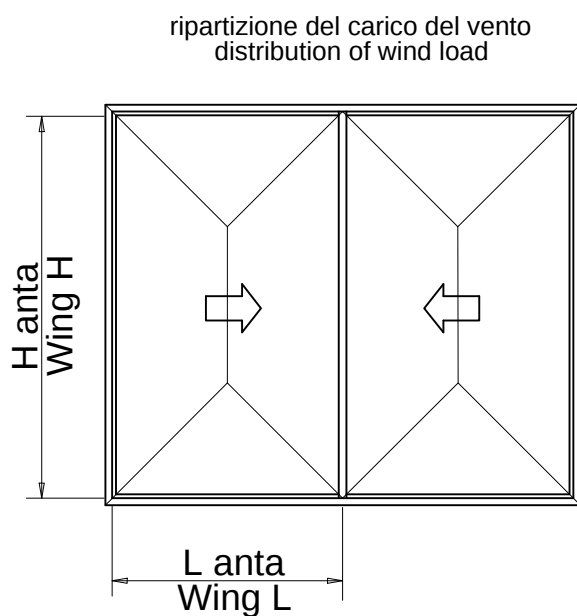
momento d' inerzia teorico della sezione
theoretic inertia moment of section

$J_x = 381,79 \text{ cm}^4$

Serramento a due ante
profilo anta TTPS203 + 26642/26643
freccia massima 1/300



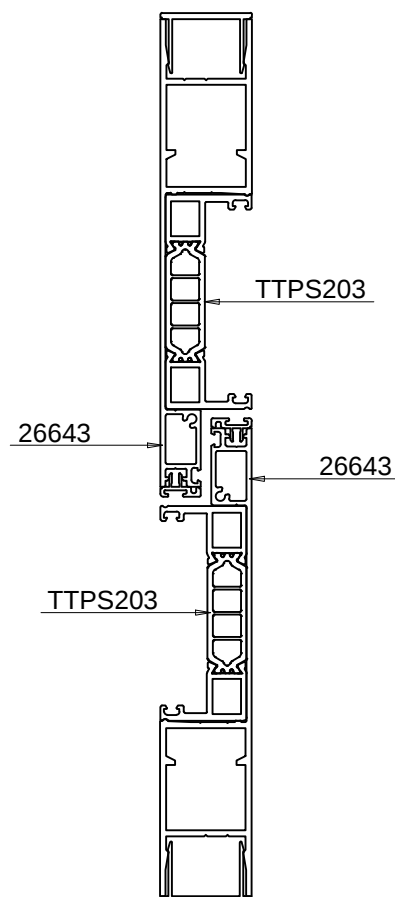
Limiti d' impiego - Application limits



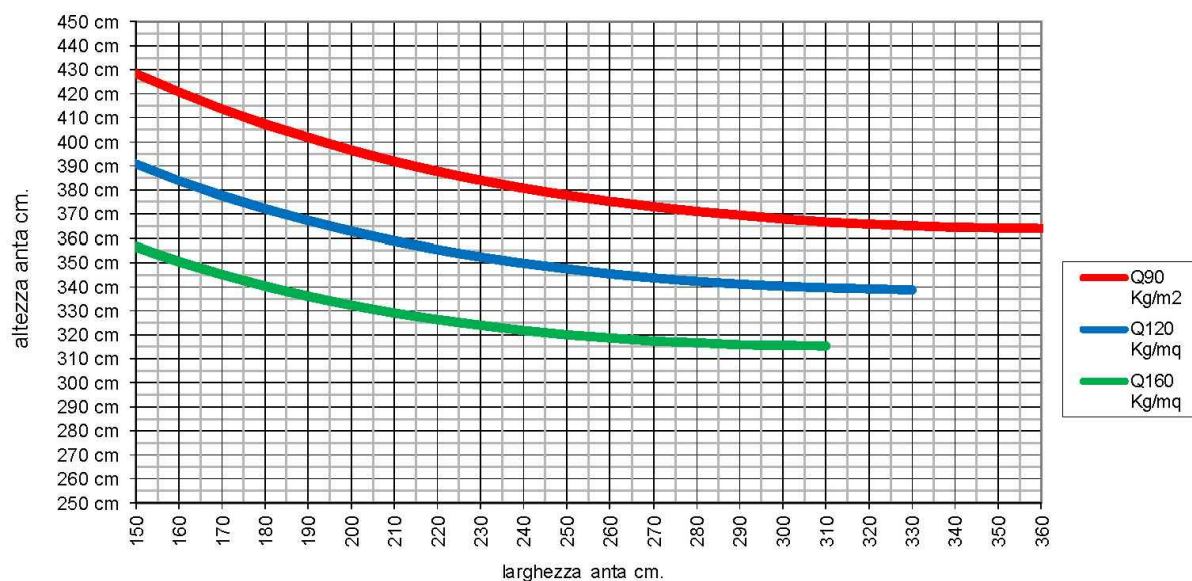
$H > L$

momento d' inerzia teorico della sezione
theoretic inertia moment of section

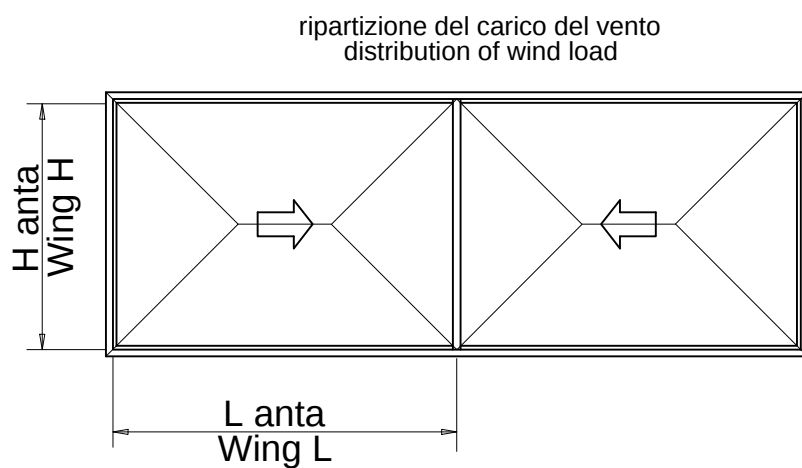
$J_x = 638,76 \text{ cm}^4$



Serramento a due ante
profilo anta **TTPS203 + 26643/26643**
freccia massima 1/300



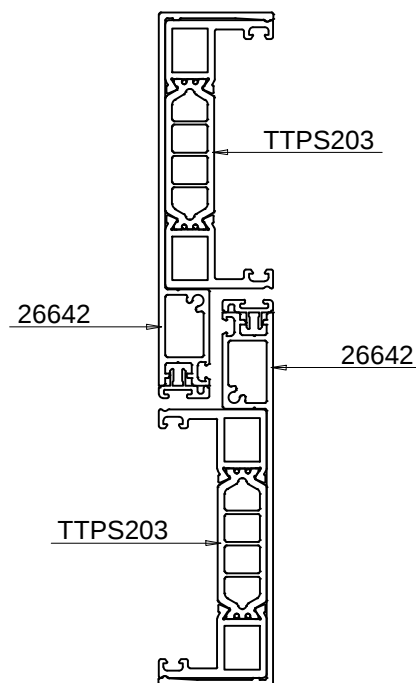
Limiti d' impiego - Application limits



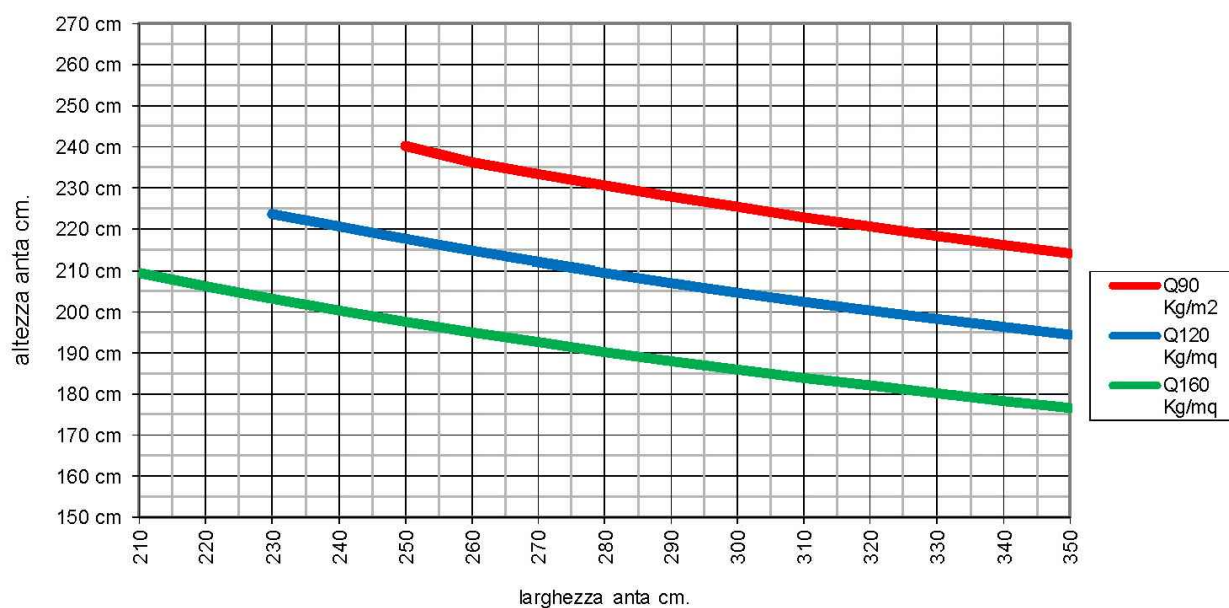
$H < L$

momento d' inerzia teorico della sezione
theoretic inertia moment of section

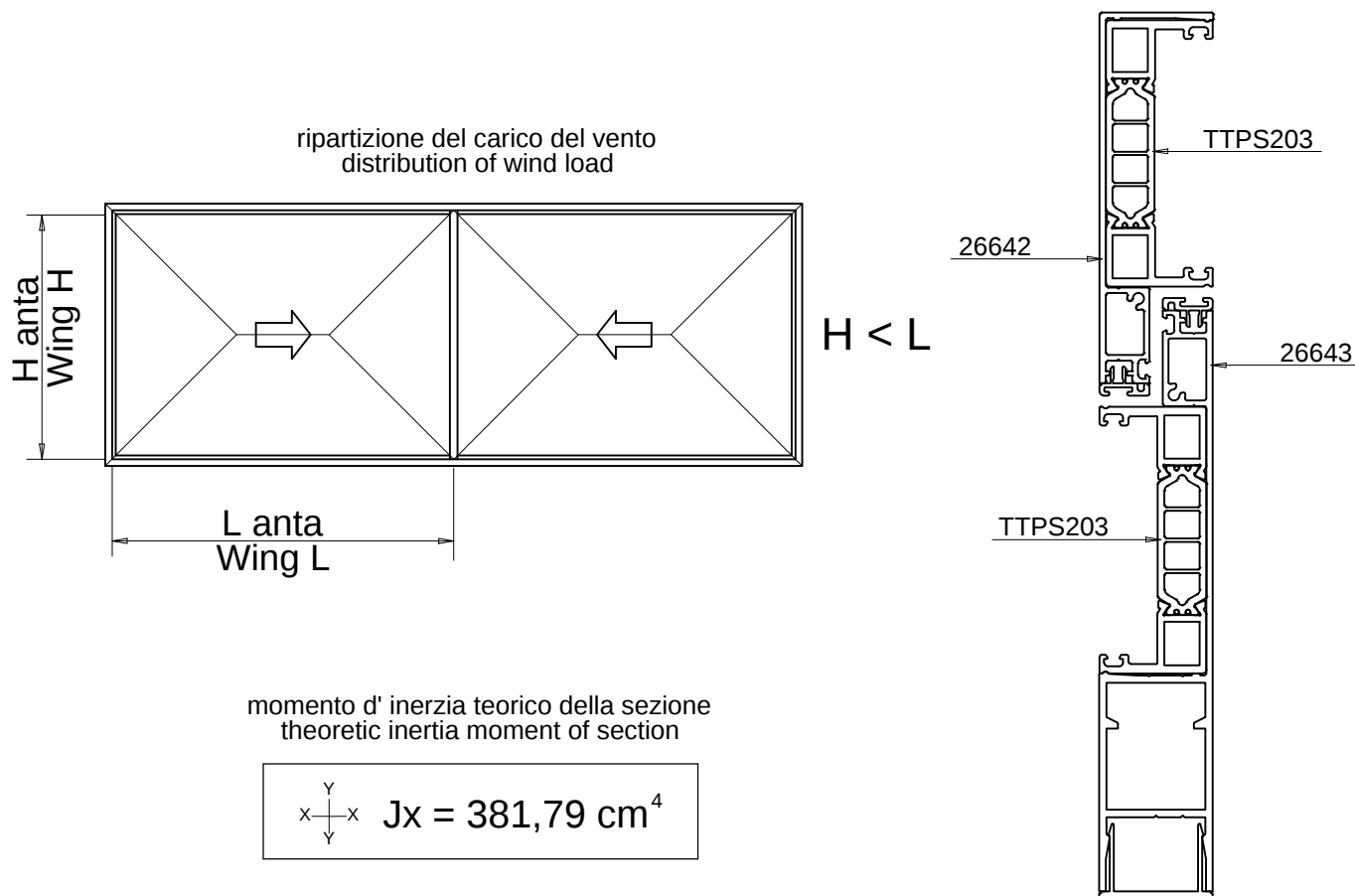
$$J_x = 124,82 \text{ cm}^4$$



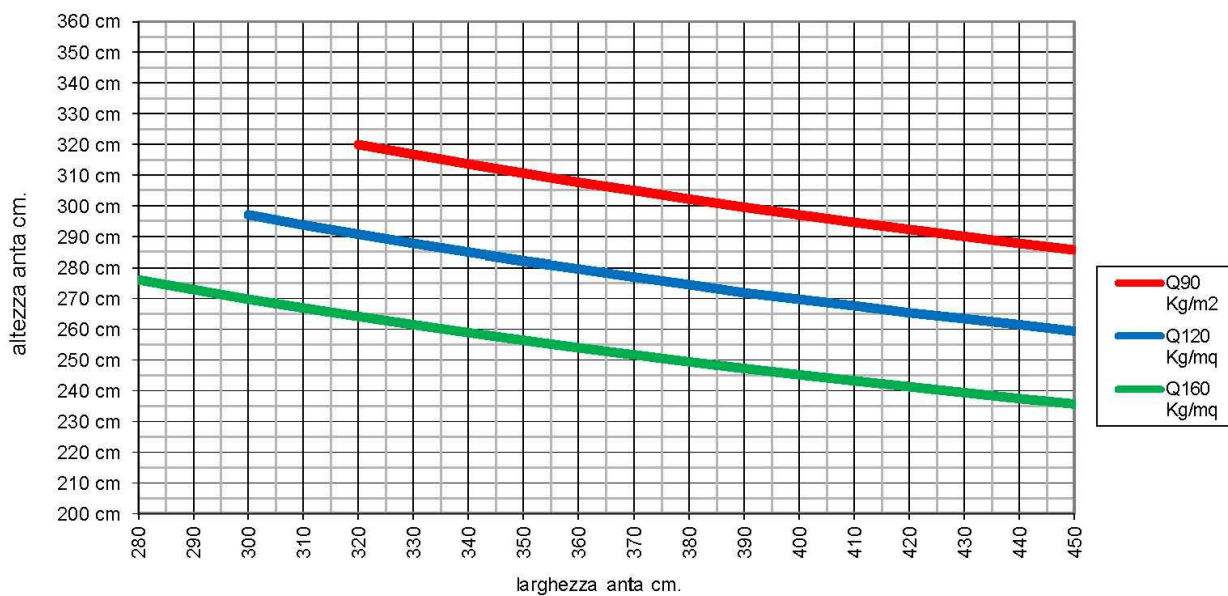
Serramento a due ante
profilo anta **TTPS203+26642/26642**
freccia massima 1/300



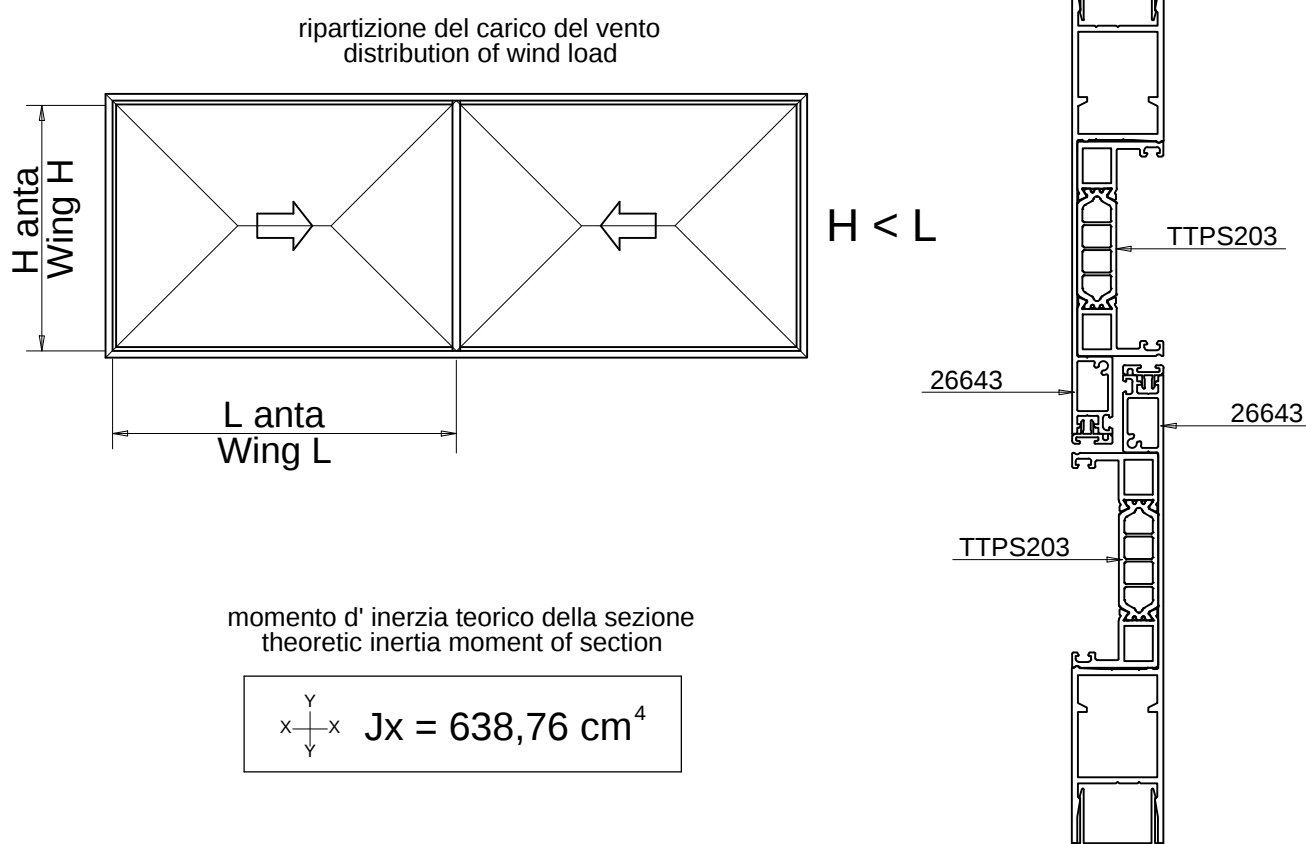
Limiti d' impiego - Application limits



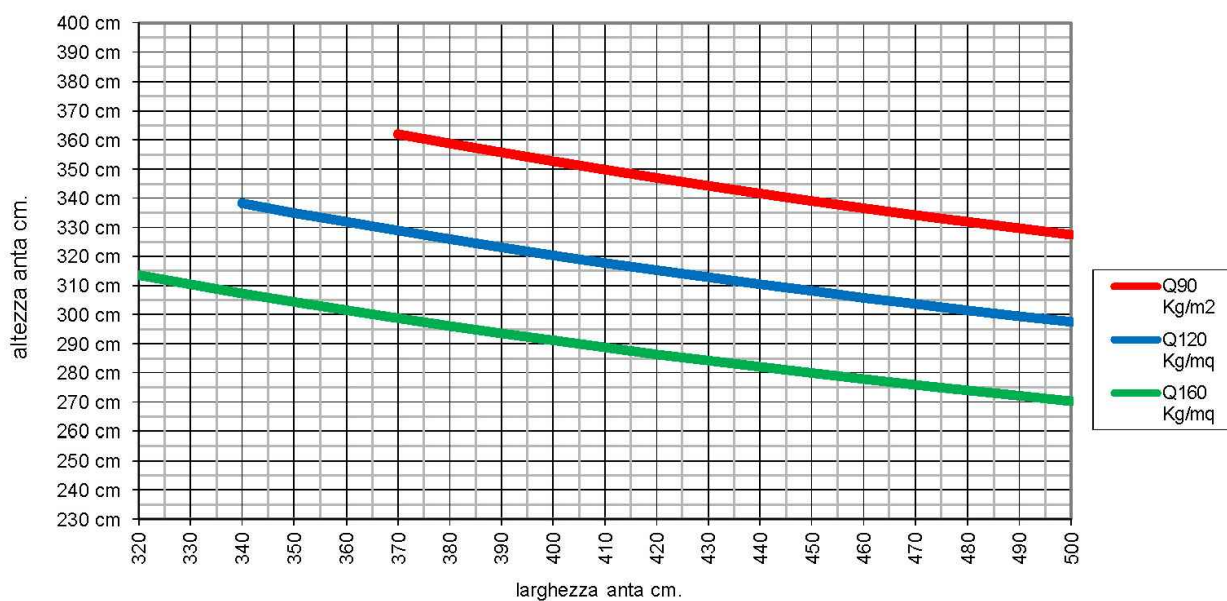
Serramento a due ante
profilo anta **TTPS203 + 26642/26643**
freccia massima 1/300



Limiti d' impiego - Application limits



Serramento a due ante
profilo anta **TTPS203 + 26643/26643**
freccia massima 1/300

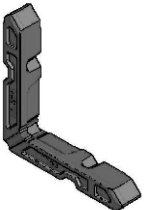
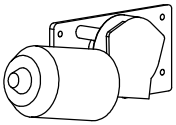
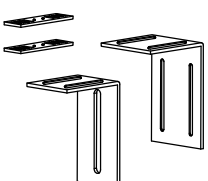
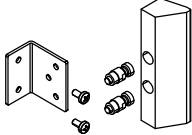
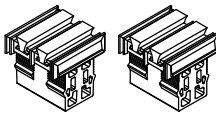
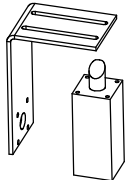
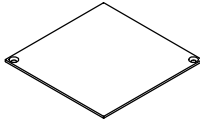
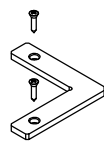
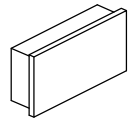
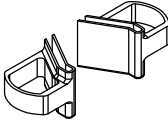


ELENCO ACCESSORI E GUARNIZIONI

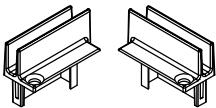
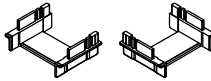
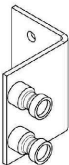
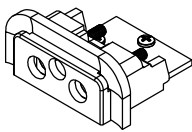
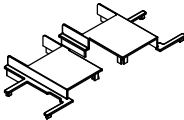
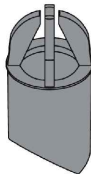
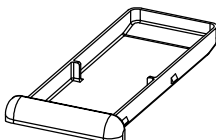
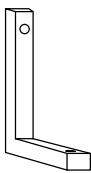
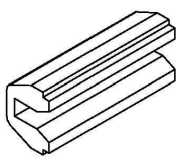


ACCESSORIES AND GASKETS LIST

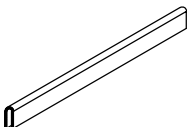
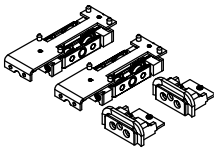
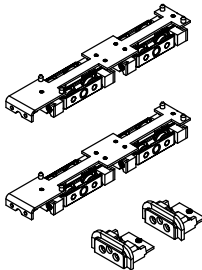
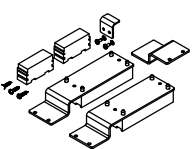
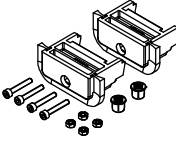
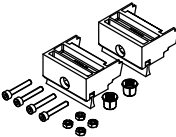
Accessori - Accessory

	art. EA-0114 Squadretta a spinare o cianfrinare per telaio e anta <i>Corner joint locked by pinning or crimping for frame and wing</i>		art. EA-0365 Attuatore elettrico con cinghia portata 500 Kg <i>Electric actuator with chain maximum capacity 500 kg</i>
	art. EA-0119 Spina per squadretta EA-0114 <i>Pin for corner joint EA-0114</i>		art. EA-0366 Staffe di fissaggio per articolo EA-0365 <i>Fastening brackets for item EA-0365</i>
	art. EA-0353 Maniglia "Minimale" <i>"Minimal" Handle</i>		art. EA-0367 Prolunga di chiusura con bloccaggio per anta fissa <i>Extension locking with fixed wing blocking</i>
	art. EA-0354 Coppia tappi di tenuta centrale <i>Couple central sealing plugs</i>		art. EA-0368 Elettroserratura completa di staffa <i>Electrical locking with bracket</i>
	art. EA-0358 Tappo per cassonetto attuatore <i>Plug for actuator box</i>		art. EA-0370 Squadretta telaio per chiusura panoramica a 90° <i>Frame corner joint for 90° panoramic view junction</i>
	art. EA-0362 Tappo per profilo centrale rinforzato 26604 <i>Plug for central reinforced profile 26604</i>		art. EA-0371 Coppia tappi per ante rinforzate con paracolpi <i>Couple plugs for reinforced wings with bumper</i>

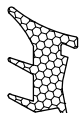
Accessori - Accessory

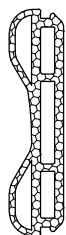
	art. EA-0374 Coppia tappi profilo centrale <i>Couple plugs for central profile</i>		art. EA-0426 Coppia tappi per ante contrapposte <i>Couple plugs for opposite wings</i>
	art. EA-0376 Staffa di movimentazione in alluminio per fissaggio esterno maniglia "Minimale" <i>Aluminium bracket for external handle "Minimal" fixing</i>		art. EA-0427 Tassello antiscarrucolamento superiore <i>Upper safety block</i>
	art. EA-0378 Tubolare di fissaggio per profilo angolo panoramico a profilo anta Fixing tubular bracket for panoramic corner profile with sliding wing profile		art. EA-0428 Coppia tappi per chiusura panoramica a 90° <i>Couple plugs for 90° panoramic view wing closing</i>
	art. EA-0379 Boccola di drenaggio con valvola Drainage with valve		art. EA-0429 Vaschetta di drenaggio <i>Drainage tank</i>
	art. EA-0399 Squadretta ad avvitare per telai fissi con giunzione 90° Fixed frame corner joint for 90° junction		art. 100-3155 Clip di fissaggio per cassonetto attuatore <i>Fixing clip for acuator box</i>
	art. EA-0423 Chiusura multipunto <i>Multipoint lock</i>		

Accessori - Accessory

	art. AG-0010 Guida inferiore in acciaio inox L = 7000 mm <i>Stainless Steel lower rail L = 7000 mm</i>		art. 123-50729T sigillante protettivo trasparente per la sigillatura angoli transparent sealant and protecting glue for corner
	art. EK-0035 Kit anta scorrevole portata 500 Kg. <i>Sliding wing kit capacity 500 kg.</i>		art. 170-892100115 collante monocomponente per incollaggio squadrette single component glue for corner joint
	art. EK-0036 Kit anta scorrevole portata 800 Kg. <i>Sliding wing kit capacity 800 kg.</i>		
	art. EK-0037 Kit di sicurezza per anta fissa <i>Security kit for fixed wing</i>		
	art. EK-0038 Coppia tappi carrelli per soglia standard <i>Pair of carriages plugs for standard threshold</i>		
	art. EK-0039 Coppia tappi carrelli per soglia ribassata <i>Pair of carriages plugs for lowered threshold</i>		

Guarnizioni - Gaskets

 art. 102-6197 Guarnizione distanziatrice <i>Spacing gasket</i>		art. 619-HF765 Spazzolino 6,9 x 6,5 con pinna centrale per profili ossidati <i>Brush 6,9 x 6,5 with central flap for oxidized profiles</i>
 art. 126-2194 guarnizione di vetratura interna spessore 3/4 mm mm 3/4 thick internal glass beading		art. 619-PB755 Spazzolino 6,9 x 5,5 con pinna centrale per profili verniciati Brush 6,9 x 5,5 con pinna centrale for painted profiles
 art. 126-2195 guarnizione di vetratura interna spessore 5/6 mm mm 5/6 thick internal glass beading		art. EG-0057 Guarnizione per scatto profilo copricava binario <i>Gasket for snap rail cover cavity profile</i>
 art. 126-2197 guarnizione di vetratura interna spessore 7/8 mm mm 7/8 thick internal glass beading		art. EG-0061 Guarnizione di battuta <i>Rabbit gasket</i>
 art. 126-2284 Guarnizione di appoggio <i>Bearing gasket</i>		art. EG-0067 Guarnizione per scatto profilo copricava centrale <i>Gasket for snap central cover cavity profile</i>
 art. 126-2800 guarnizione di vetratura interna spessore 2 mm mm 2 thick internal glass beading		art. EG-0069 Guarnizione di vetratura esterna spessore 4mm <i>Mm 4 thick external glass beading</i>

Guarnizioni - Gaskets


art. EG-0107

Guarnizione di battuta

Rabbit gasket


art. EG-0108

 Guarnizione copri barretta per soglia
ribassata

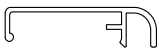
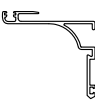
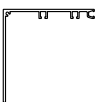
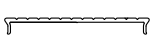
Lowered threshold cover cavity gasket

ELENCO PROFILI



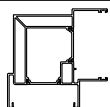
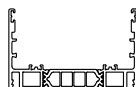
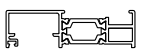
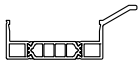
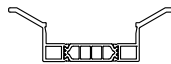
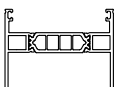
PROFILES LIST

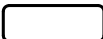
Elenco Profili - Profiles List

SIGLA CODE	PROFILO PROFILE	PESO _{Kg/m} WEIGHT _{Kg/m}	IMPIEGO USE	PAGINA PAGE
6024		0.235	Coprifilo <i>Cover joint</i>	4-12
26583		0.289	Copicava centrale <i>Central cover cavity</i>	4-11
26642		0.847	Aggancio centrale tra ante <i>Central connection between wings</i>	4-10
26597		0.089	Profilo a scatto porta spazzolino <i>Snap profile brush holder</i>	4-10
26605		0.764	Aggancio su muro <i>Wall connection</i>	4-12
26606		0.238	Aggancio su anta <i>Wing connection</i>	4-12
26614		0.265	Copertina per aggancio centrale rinforzato <i>Cover for reinforced central connection profile</i>	4-11
26615		0.583	Profilo di collegamento con motorizzazione <i>Motorization connection profile</i>	4-11
26618		2.290	Carter per motorizzazione <i>Carter for motorization</i>	4-13
26619		1.223	Chiusura per carter <i>Cover for carter</i>	4-13
26641		0.420	Spessore per riscontro <i>Thickness for striker</i>	4-12
26643		1.701	Aggancio centrale tra ante rinforzato <i>Reinforced central connection between wings</i>	4-11
26647		0.501	Copicava binario soglia ribassata <i>Rail cover cavity for lowered threshold</i>	4-10
32203		0.742	Copicava binario rigato <i>Striped rail cover cavity</i>	4-10
32204		0.763	Copicava binario liscio <i>Plain rail cover cavity</i>	4-10

Note: 32204 = profilo non a stock
profile no stock

Sezioni 1:1 - Cross sections 1:1

SIGLA CODE	PROFILO PROFILE	PESO Kg/m WEIGHT Kg/m	IMPIEGO USE	PAGINA PAGE
TTPS202		3.777	Telaio fisso <i>Fixed frame</i>	4-01
TTPS203		1.154	Anta <i>Wing</i>	4-08
TTPS204		5.776	Telaio fisso a tre vie <i>Three-way fixed frame</i>	4-02
TTPS205		3.069	Profilo di riporto per ante chiusura a 90° <i>Rabbet profile for 90° wing closing</i>	4-08
TTPS206		1.777	Telaio fisso <i>Fixed frame</i>	4-02
TTPS207		1.110	Anta <i>Wing</i>	4-10
TTPS208		1.571	Incontro ante contrapposte <i>Rest plate for opposite wing</i>	4-08
TTPS209		1.409	Anta con maniglia di traino <i>Wing with handle</i>	4-08
TTPS210		0.927	Profilo di battuta <i>Rabbet profile</i>	4-09
TTPS211		1.664	Anta con doppia maniglia di traino <i>Wing with double handle</i>	4-09
TTPS212		1.364	Anta con maniglia di traino <i>Wing with handle</i>	4-10
TTPS213		1.618	Anta con doppia maniglia di traino <i>Wing with double handle</i>	4-11
TTPS214		2.879	Soglia ribassata <i>Lowered threshold</i>	4-03
TTPS215		1.450	Anta per soglia ribassata <i>Small Threshold's wing</i>	4-09
TTPS216		4.348	Soglia ribassata <i>Lowered threshold</i>	4-04

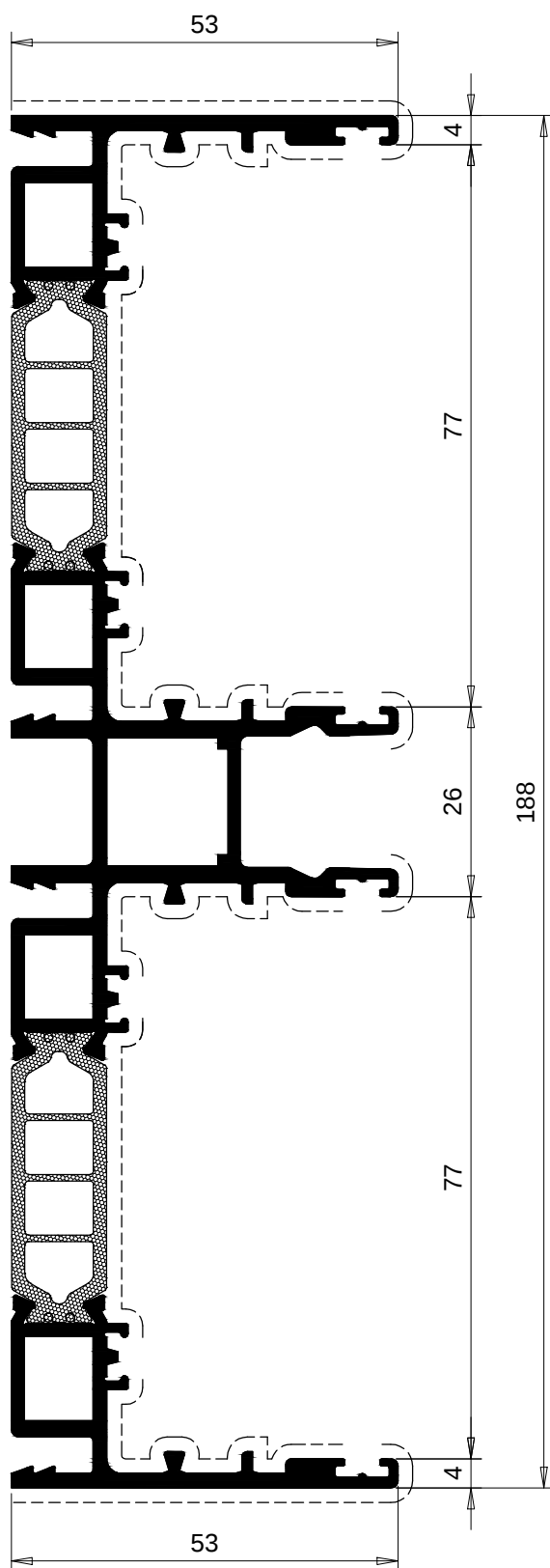
Note:  = profilo non a stock
profile no stock

Note: = profilo non a stock
profile no stock

PROFILI IN SCALA 1:1

perfektion 

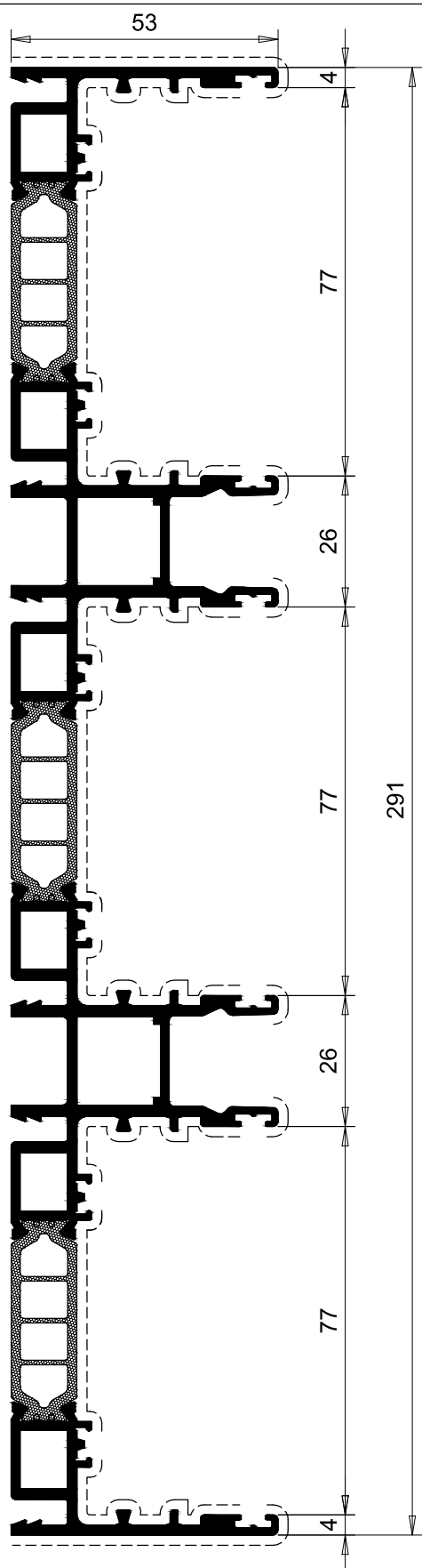
PROFILE 1:1

Sezioni 1:1 - Cross sections 1:1


TTPS202	TELAIO FISSO FIXED FRAME			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y
Kg/m	mm	mm	cm ⁴	cm ⁴
3.777	962	399	419.12	24.57

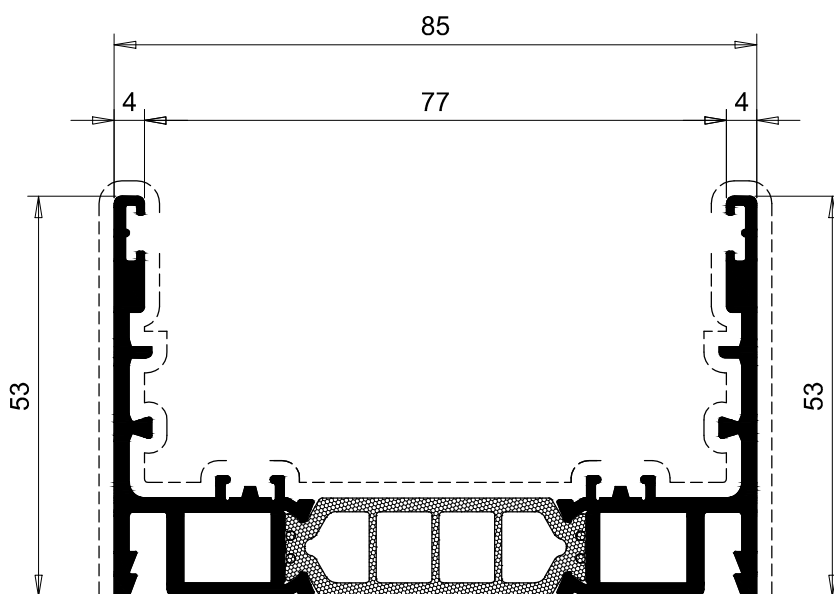
ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

Sezioni 1:1 - Cross sections 1:1



TTPS204		TELAIO FISSO FIXED FRAME			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y	
Kg/m	mm	mm	cm ⁴	cm ⁴	
5.776	1444	550	1382.62	36.87	

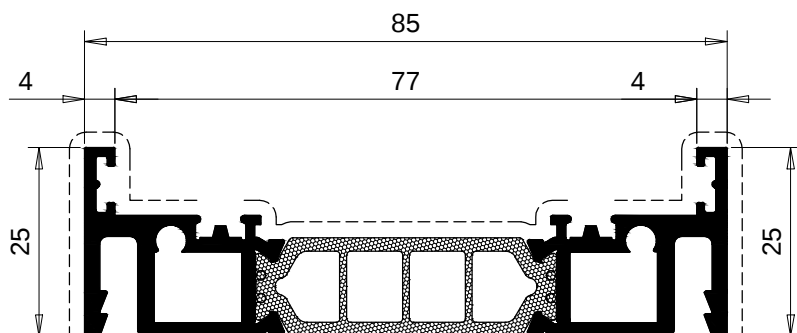
ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114



TTPS206		TELAIO FISSO FIXED FRAME			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y	
Kg/m	mm	mm	cm ⁴	cm ⁴	
1.777	485	272	12.27	66.34	

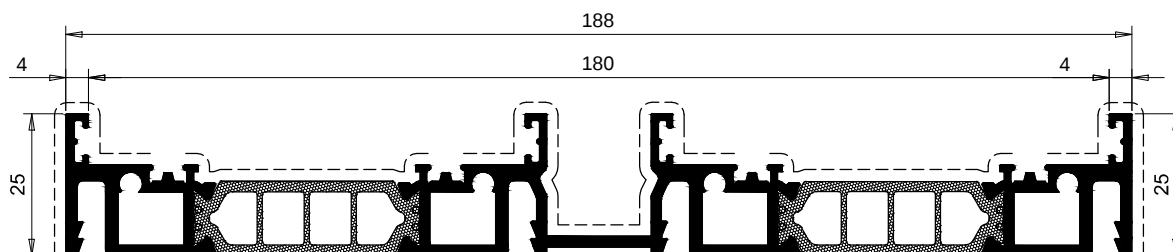
ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

Scala 0.75:1

Sezioni 1:1 - Cross sections 1:1


TTPS218			SOGLIA RIBASSATA LOWERED THRESHOLD		
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y	
Kg/m	mm	mm	cm ⁴	cm ⁴	
1.410	346	140	1.68	42.49	

ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

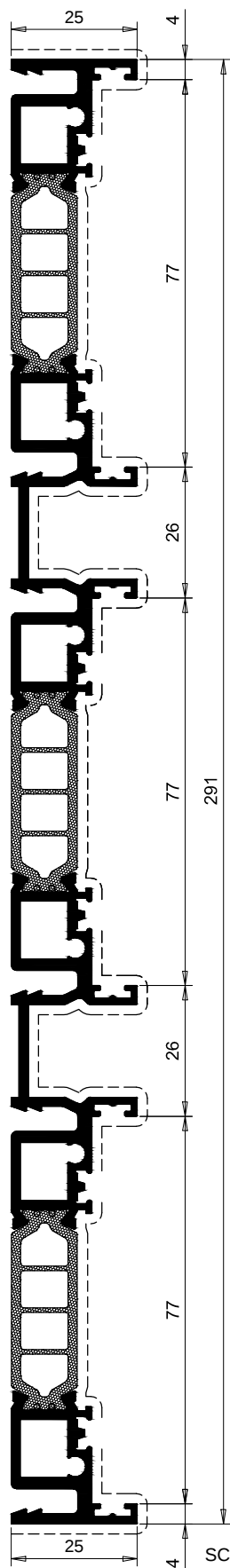


Scala 0.75:1

TTPS214			SOGLIA RIBASSATA LOWERED THRESHOLD		
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y	
Kg/m	mm	mm	cm ⁴	cm ⁴	
2.879	724	422	3.45	298.98	

ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

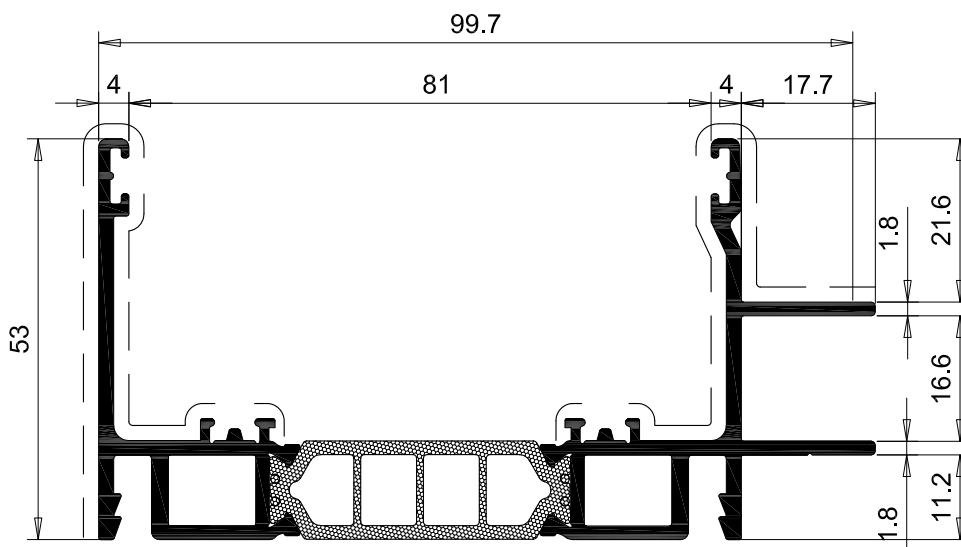
Sezioni 1:1 - Cross sections 1:1



TTPS216	SOGLIA RIBASSATA LOWERED THRESHOLD			
	PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	
	Kg/m	mm	mm	
4.348	1101	453	1201.57	5.39

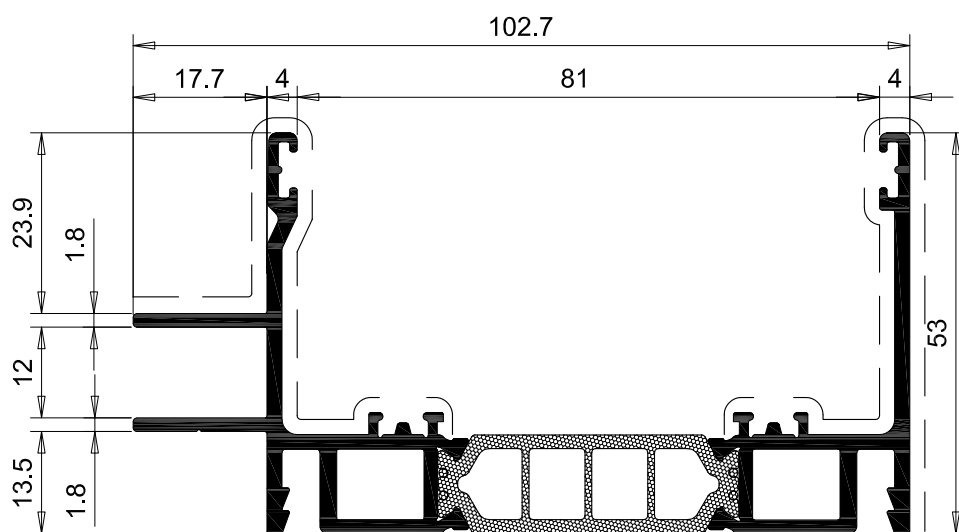
ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

Profili 1:1 - Profiles 1:1


TTPS223	TELAIO COMPONIBILE PROFILO LATERALE "A" MODULAR FRAME SIDE PROFILE "A"		Y X—X Y		
	PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y
	Kg/m	mm	mm	cm ⁴	cm ⁴
	1.855	535	209	11.35	74.59

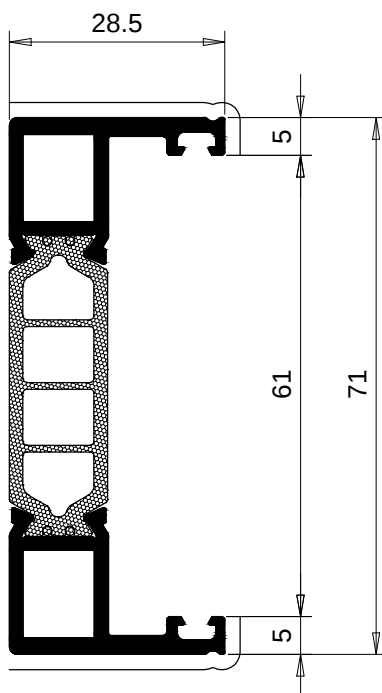
ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

Profili 1:1 - Profiles 1:1


TTPS224	TELAIO COMPONIBILE PROFILO LATERALE "A" MODULAR FRAME SIDE PROFILE "A"		Y X—X Y	
	PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x J _y
	Kg/m	mm	mm	cm ⁴ cm ⁴
	1.855	535	209	11.12 74.61

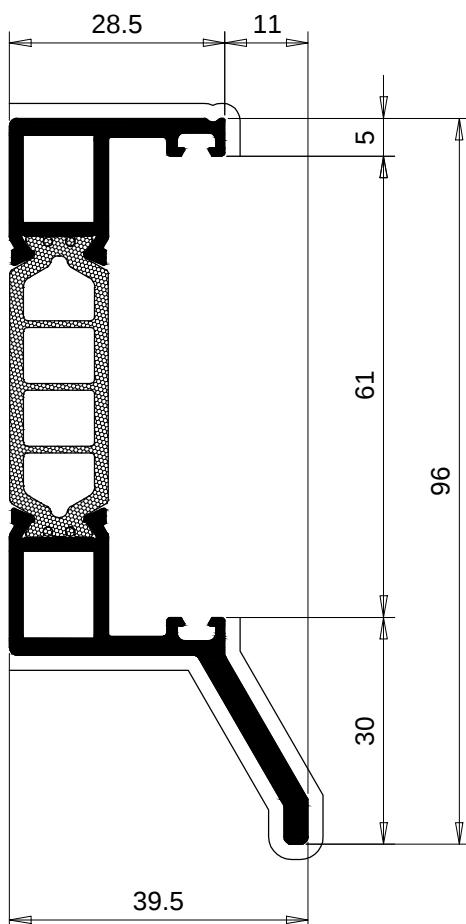
ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

Sezioni 1:1 - Cross sections 1:1



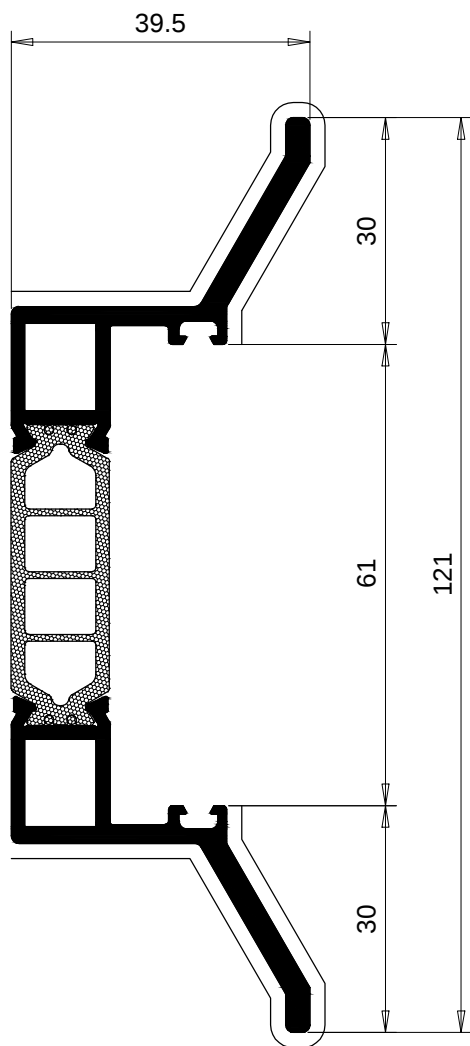
TTPS203		ANTA WING		
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y
Kg/m	mm	mm	cm ⁴	cm ⁴
1.154	257	68	26.42	2.06

ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114



TTPS209		ANTA WING		
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y
Kg/m	mm	mm	cm ⁴	cm ⁴
1.409	311	122	42,67	5,83

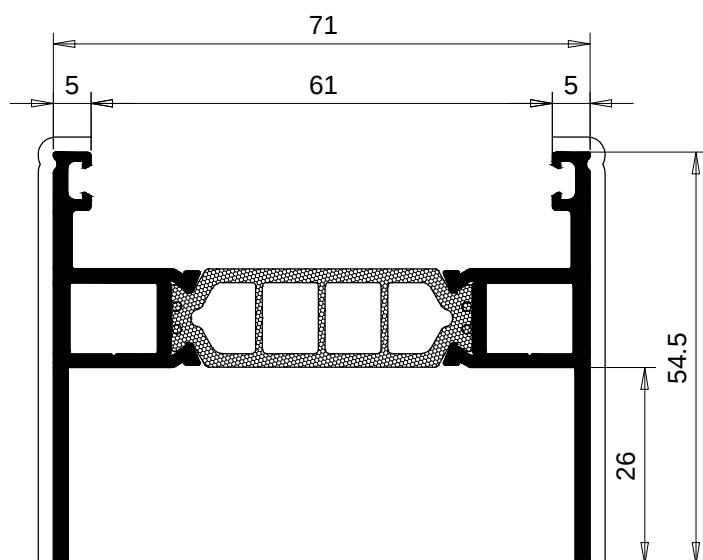
ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

Sezioni 1:1 - Cross sections 1:1


TTPS211			ANTA WING			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y		
Kg/m	mm	mm	cm ⁴	cm ⁴		
1.664	368	177	67.99	8.27		

ACCESSORI / ACCESSORIES
SQUADRETTE / CORNER JOINT

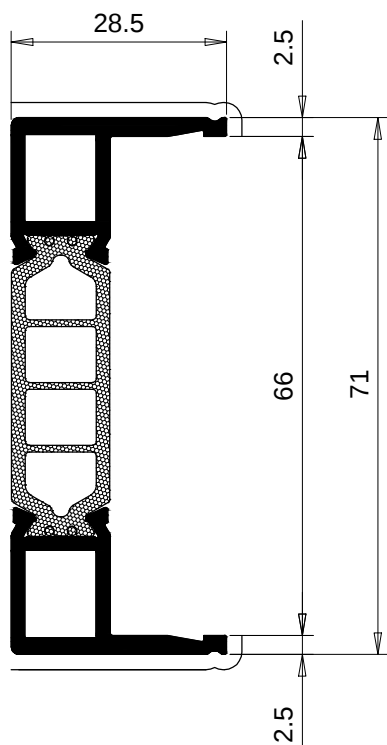
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114



TTPS215			ANTA SOGLIA RIBASSATA LOWERED THRESHOLD'S WING			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y		
Kg/m	mm	mm	cm ⁴	cm ⁴		
1.450	364	119	6.96	38.85		

ACCESSORI / ACCESSORIES
SQUADRETTE / CORNER JOINT

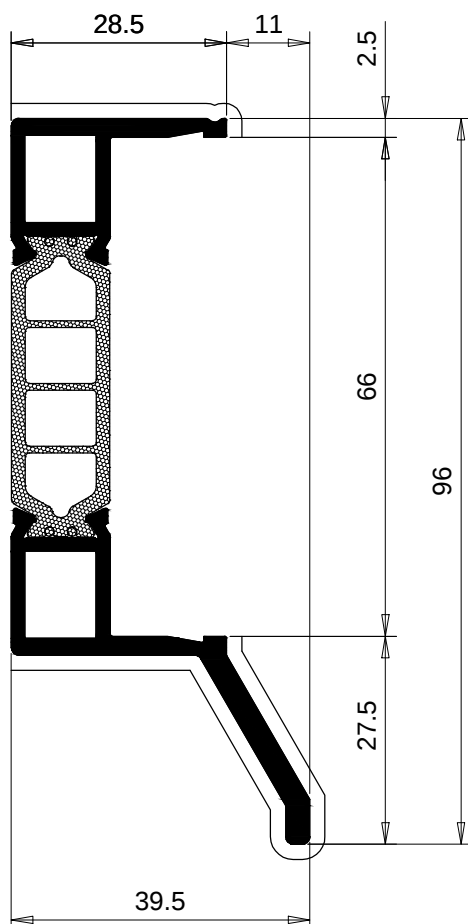
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

Sezioni 1:1 - Cross sections 1:1


TTPS207		ANTA WING			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y	
Kg/m	mm	mm	cm ⁴	cm ⁴	
1.110	232	63	24.90	1.74	

ACCESSORI / ACCESSORIES
SQUADRETTE / CORNER JOINT

INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

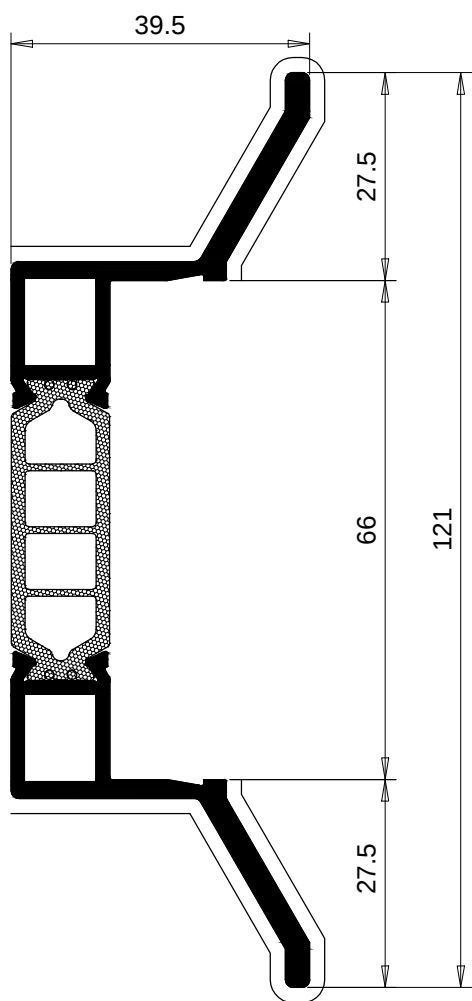


TTPS212		ANTA WING			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y	
Kg/m	mm	mm	cm ⁴	cm ⁴	
1.364	287	118	40.99	5.69	

ACCESSORI / ACCESSORIES
SQUADRETTE / CORNER JOINT

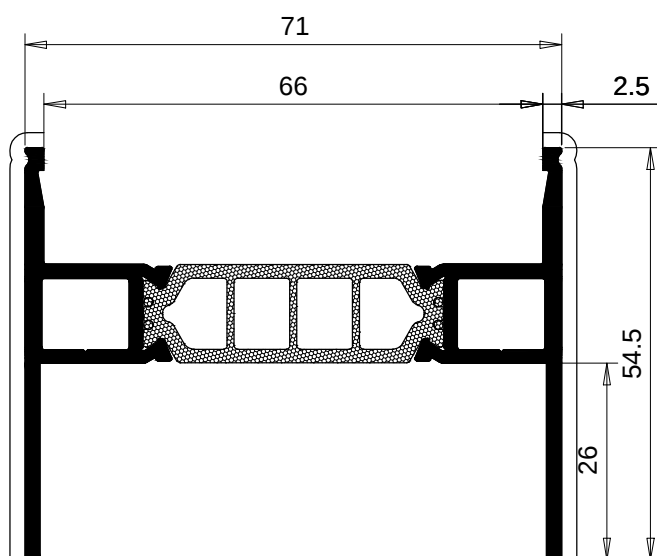
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

Sezioni 1:1 - Cross sections 1:1



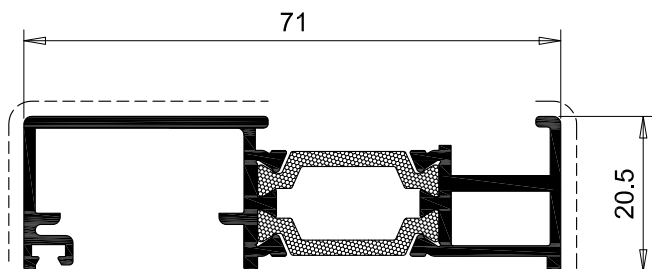
TTPS213			ANTA WING		
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y	
Kg/m	mm	mm	cm ⁴	cm ⁴	
1.618	341	172	66.47	8.21	

ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

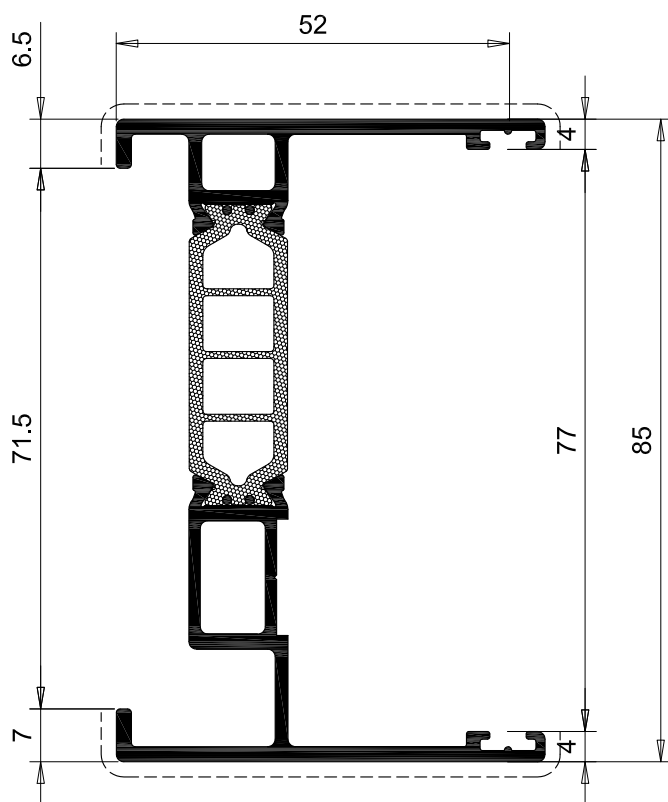


TTPS217			ANTA SOGLIA RIBASSATA LOWERED THRESHOLD'S WING		
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y	
Kg/m	mm	mm	cm ⁴	cm ⁴	
1.437	337	114	6.34	37.32	

ACCESSORI / ACCESSORIES			
SQUADRETTE / CORNER JOINT			
INT.		EXT.	
SPINARE PINNING	CIANFRINARE CALKING	SPINARE PINNING	CIANFRINARE CALKING
EA-0114	EA-0114	EA-0114	EA-0114

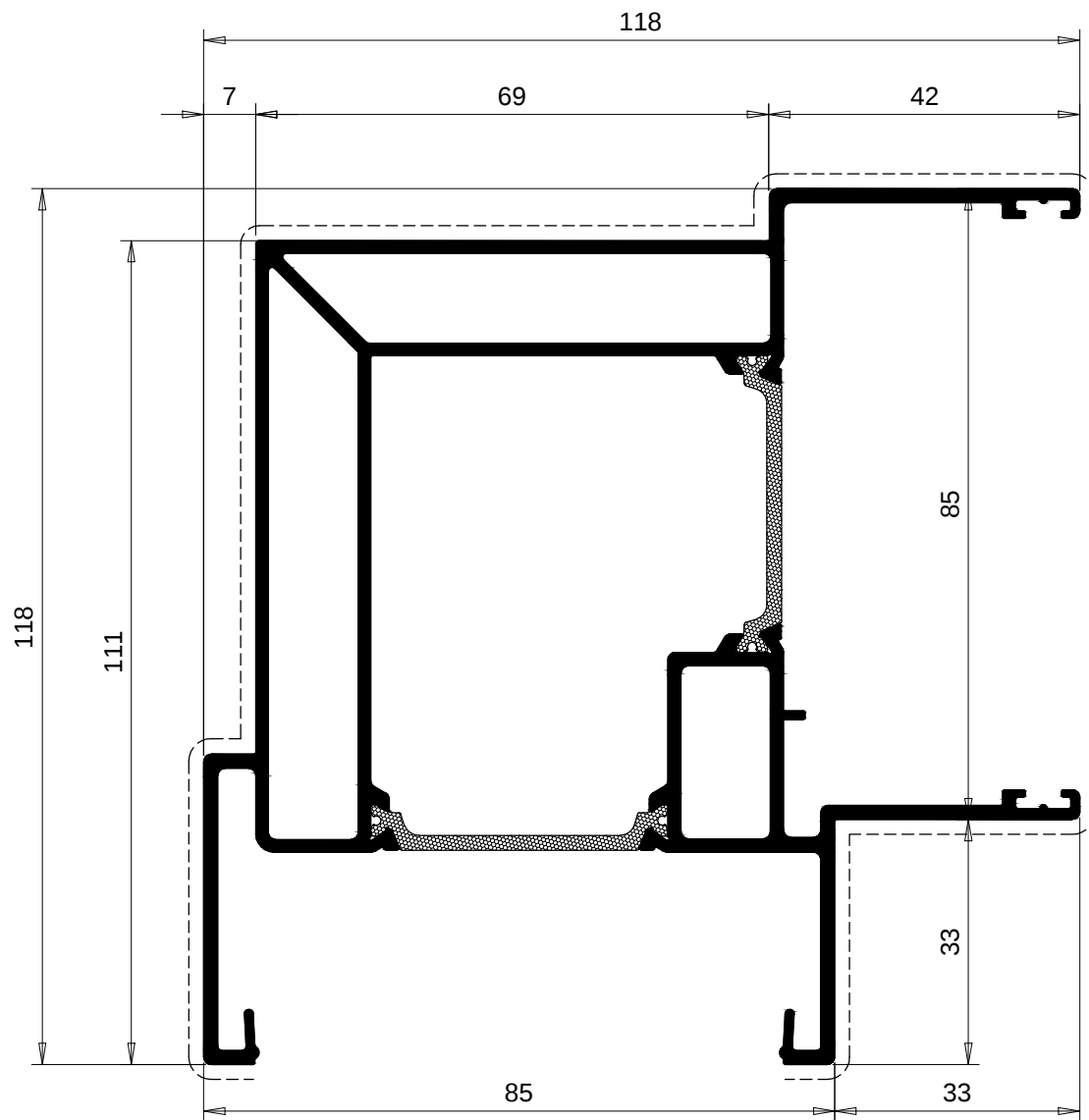
Sezioni 1:1 - Cross sections 1:1


TTPS210	PROFILO DI BATTUTA <i>RABBET PROFILE</i>	
	PESO <i>WEIGHT</i>	SUP. VISTA <i>SHOWN SURF.</i>
	Kg/m	mm
	0.927	277

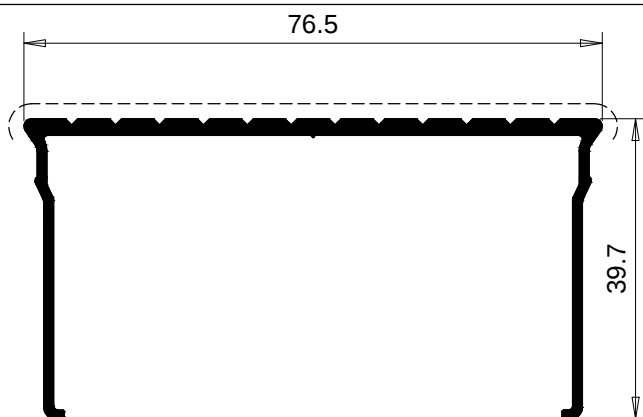


TTPS208	INCONTRO ANTE CONTRAPPOSTE <i>REST PLATE FOR OPPOSITE WING</i>			
	PESO <i>WEIGHT</i>	SUP. VISTA <i>SHOWN SURF.</i>	J _x	J _y
	Kg/m	mm	cm ⁴	cm ⁴
	1.571	436	56.93	9.74

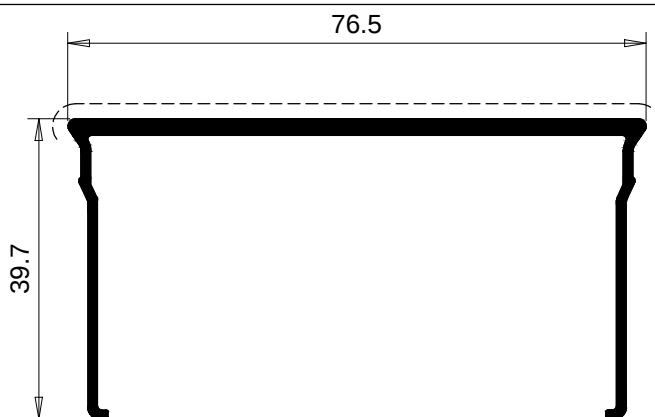
Sezioni 1:1 - Cross sections 1:1



TTPS205	PROFILO DI RIPORTO PER ANTE CHIUSURA A 90° <i>RABBET PROFILE FOR 90° WING CLOSING</i>			
	PESO <i>WEIGHT</i>	PERIMETRO <i>PERIMETER</i>	SUP. VISTA <i>SHOWN SURF.</i>	
	Kg/m	mm	mm	
	3.069	675	292	
			J_x	J_y
			cm ⁴	cm ⁴
			148.75	135.00

Sezioni 1:1 - Cross sections 1:1


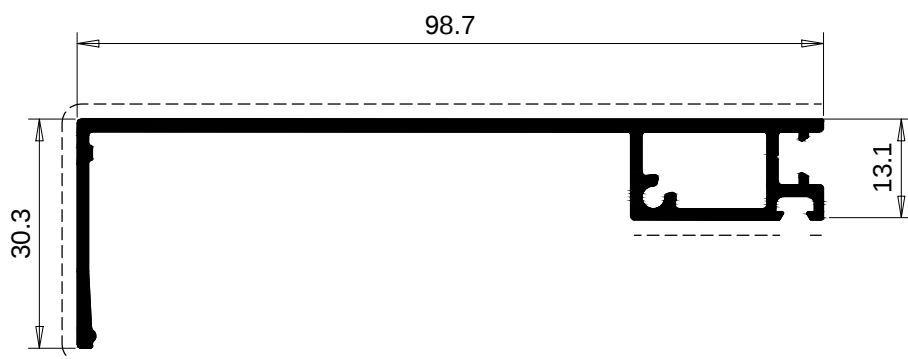
32203	COPRICAVA BINARIO RIGATO STRIPED RAIL COVER CAVITY			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y
Kg/m	mm	mm	cm ⁴	cm ⁴
0.742	317	87	3.74	20.34



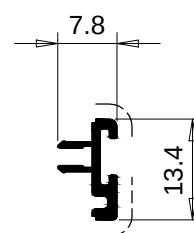
32204	COPRICAVA BINARIO LISCIO PLAIN RAIL COVER CAVITY			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y
Kg/m	mm	mm	cm ⁴	cm ⁴
0.763	309	79	3.80	20.65



26647	COPRICAVA PER SOGLIA RIBASSATA COVER CAVITY FOR LOWERED THRESHOLD			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y
Kg/m	mm	mm	cm ⁴	cm ⁴
0.501	188	87	0.037	10.01



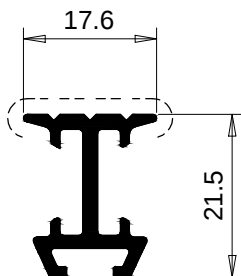
26642	AGGANCIO CENTRALE TRA ANTE CENTRAL CONNECTION BETWEEN WINGS			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y
Kg/m	mm	mm	cm ⁴	cm ⁴
0.847	306	152	1.46	35.99



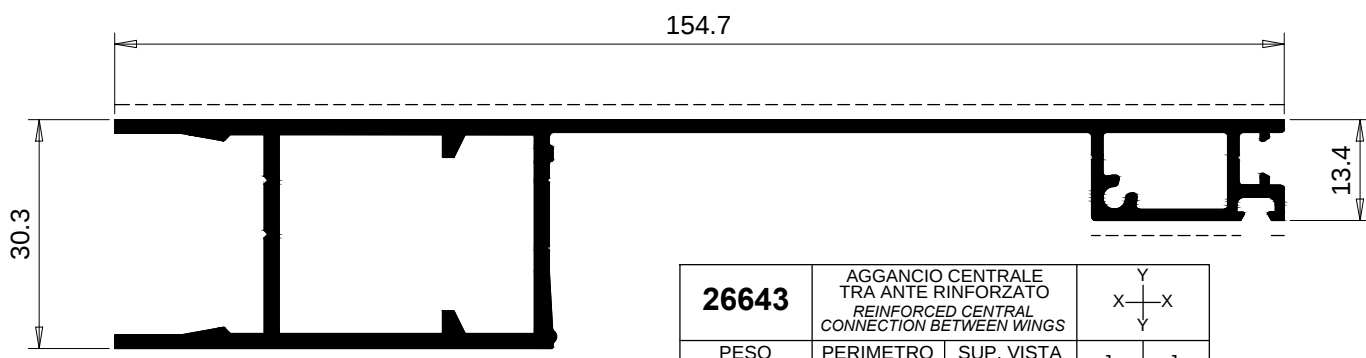
26597	PROFILO A SCATTO PORTA SPAZZOLINO SNAP PROFILE BRUSH HOLDER			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y
Kg/m	mm	mm	cm ⁴	cm ⁴
0.089	63	13		

Note: = profilo non a stock
profile no stock

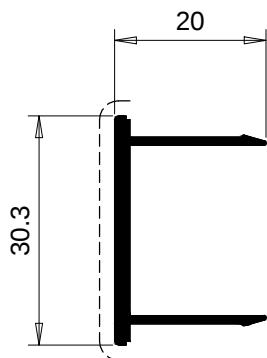
Sezioni 1:1 - Cross sections 1:1



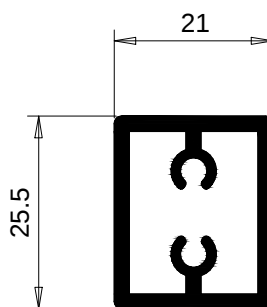
26583	COPRICAVA CENTRALE CENTRAL COVER CAVITY	
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.
Kg/m	mm	mm
0.289	127	15



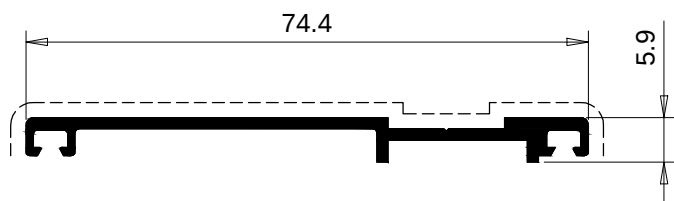
26643	AGGANCIO CENTRALE TRA ANTE RINFORZATO REINFORCED CENTRAL CONNECTION BETWEEN WINGS			
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.	J _x	J _y
Kg/m	mm	mm	cm ⁴	cm ⁴
1.701	460	233	11.98	292.96



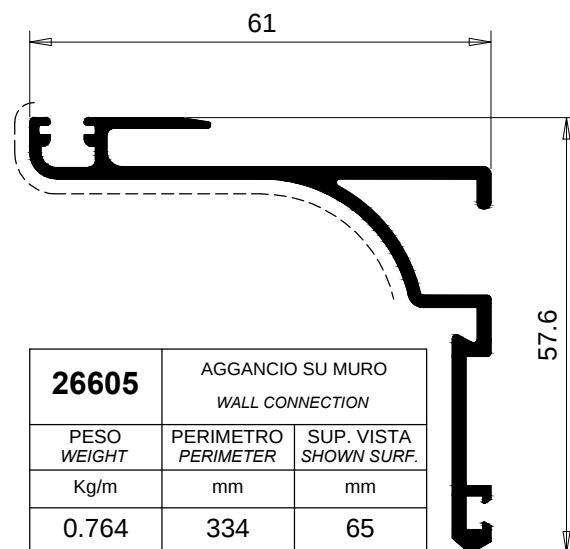
26614	COPERTINA PER AGGANCIO CENTRALE RINFORZATO COVER FOR REINFORCED CENTRAL CONNECTION	
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.
Kg/m	mm	mm
0.265	135	34



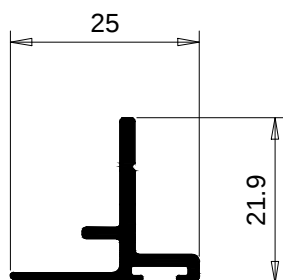
26615	PROFILO DI COLLEGAMENTO CON MOTORIZZAZIONE MOTORIZATION CONNECTION PROFILE	
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.
Kg/m	mm	mm
0.583	91	-

Sezioni 1:1 - Cross sections 1:1


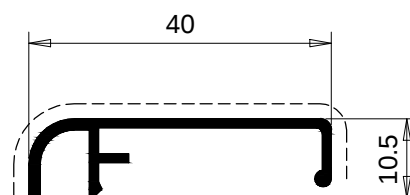
26641	SPESSORE PER RISCONTRO <i>THICKNESS FOR STRIKER</i>	
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.
Kg/m	mm	mm
0.420	194	88



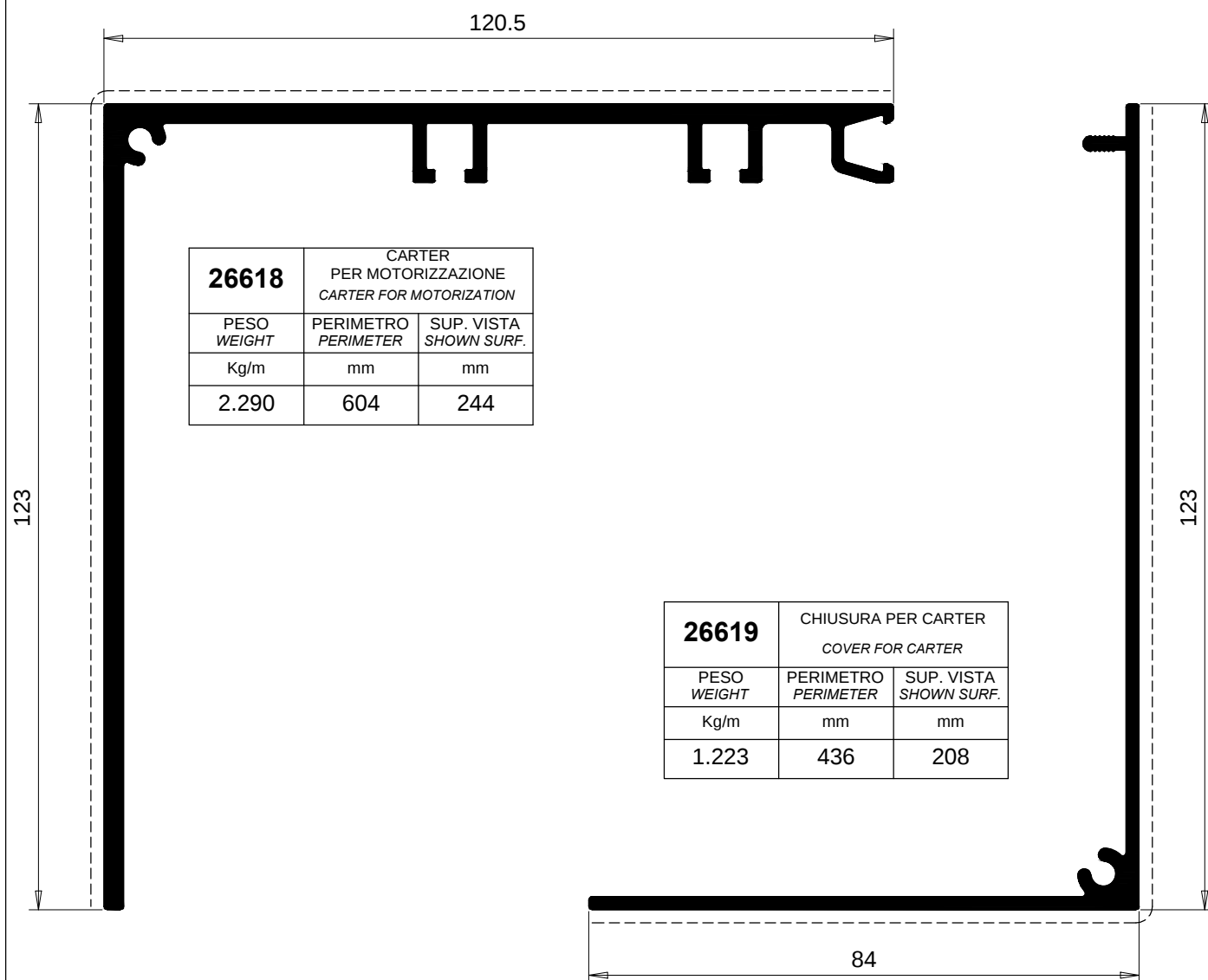
26605	AGGANCIO SU MURO <i>WALL CONNECTION</i>	
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.
Kg/m	mm	mm
0.764	334	65



26606	AGGANCIO SU ANTA <i>WING CONNECTION</i>	
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.
Kg/m	mm	mm
0.238	110	-



6024	COPRIFILO <i>COVER JOINT</i>	
PESO WEIGHT	PERIMETRO PERIMETER	SUP. VISTA SHOWN SURF.
Kg/m	mm	mm
0.235	136	46

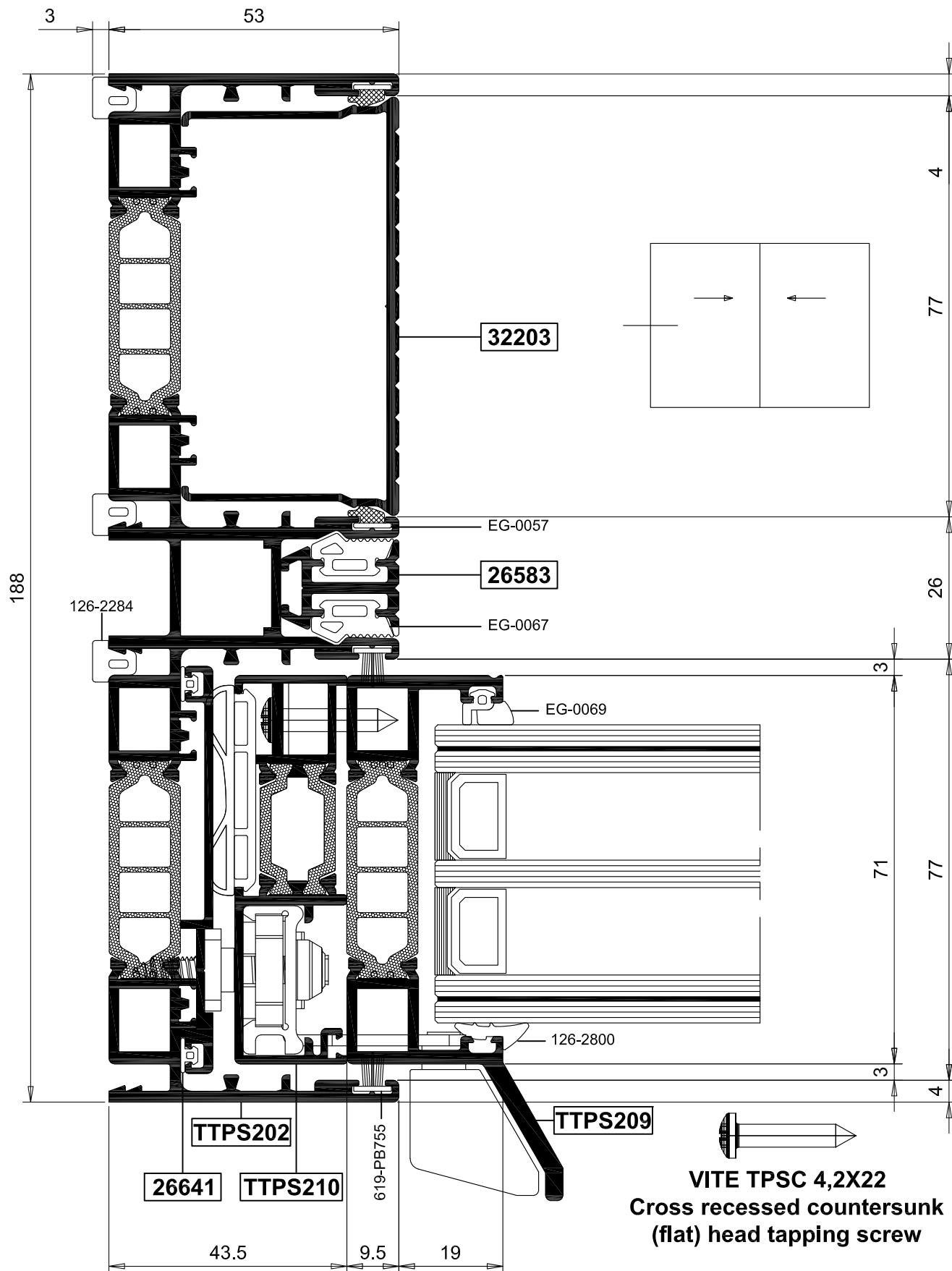
Sezioni 1:1 - Cross sections 1:1


SEZIONI IN SCALA 1:1

perfektion 

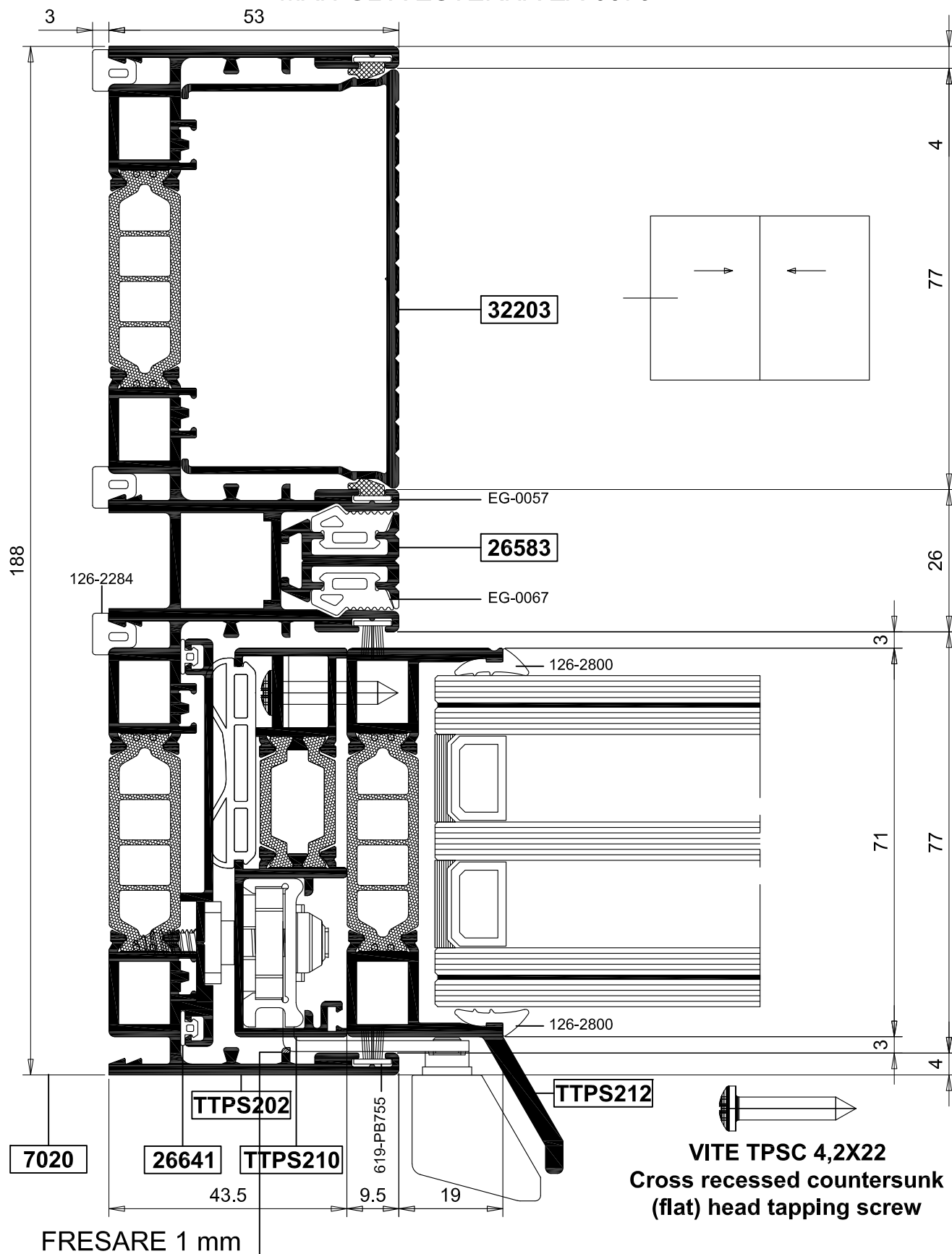
CROSS SECTIONS 1:1

Sezioni 1:1 - Cross sections 1:1

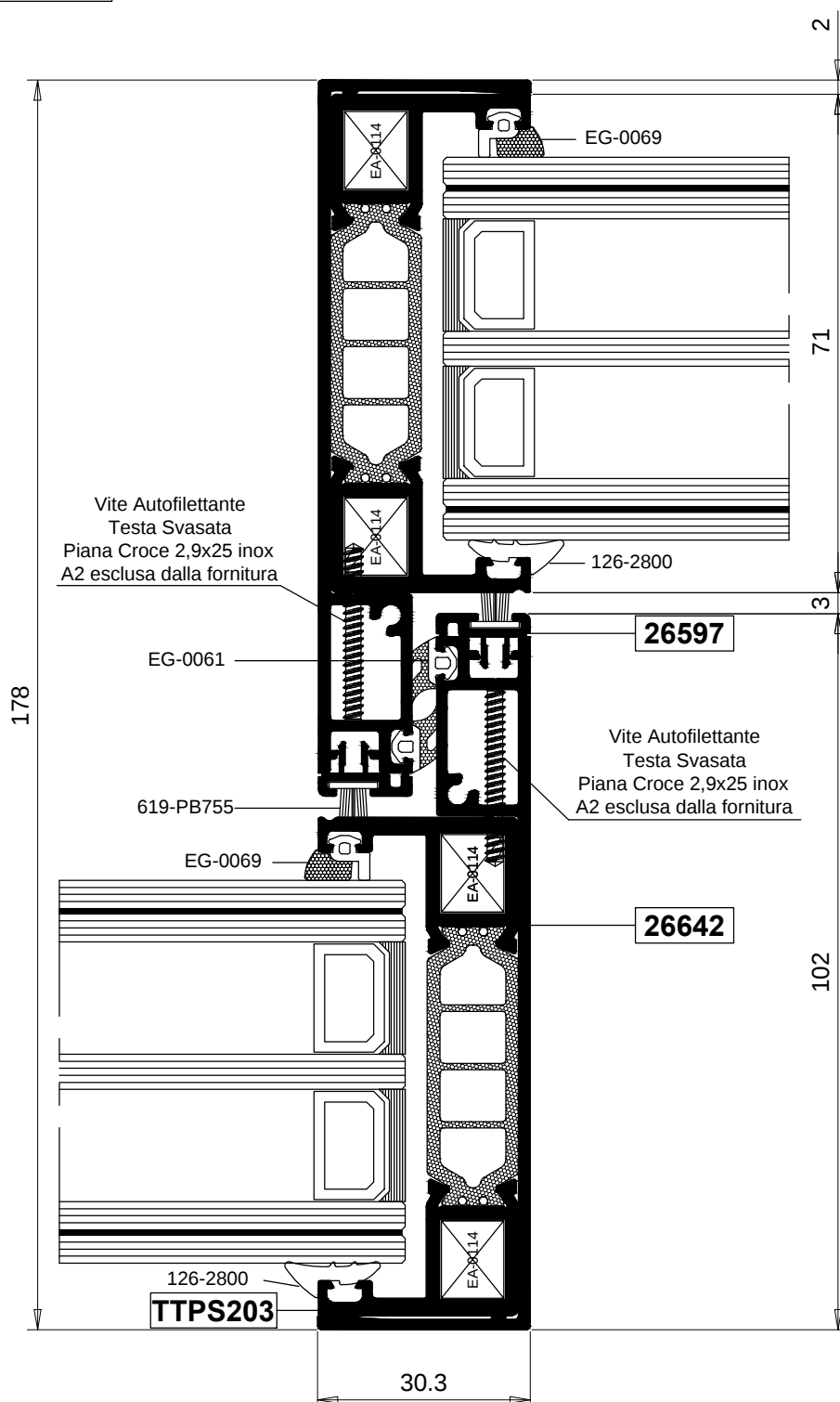
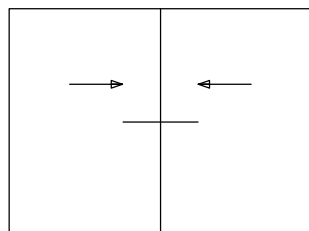


Sezioni 1:1 - Cross sections 1:1

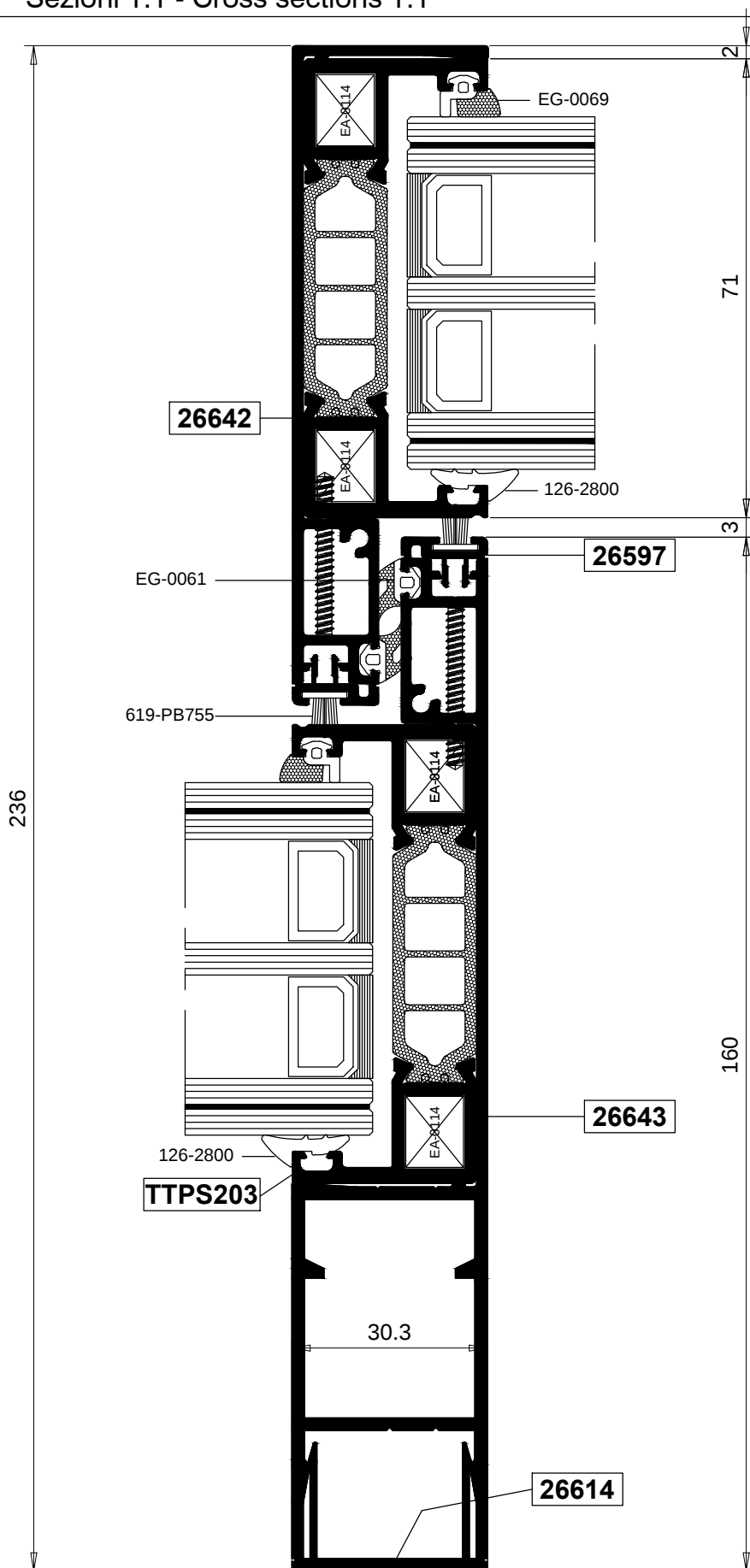
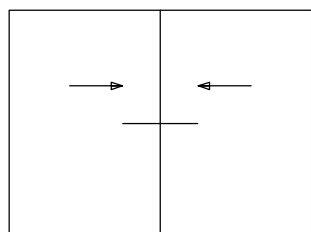
**SOLUZIONE CON STAFFA
MANIGLIA ESTERNA EA-0376**



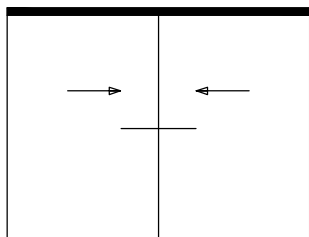
Sezioni 1:1 - Cross sections 1:1



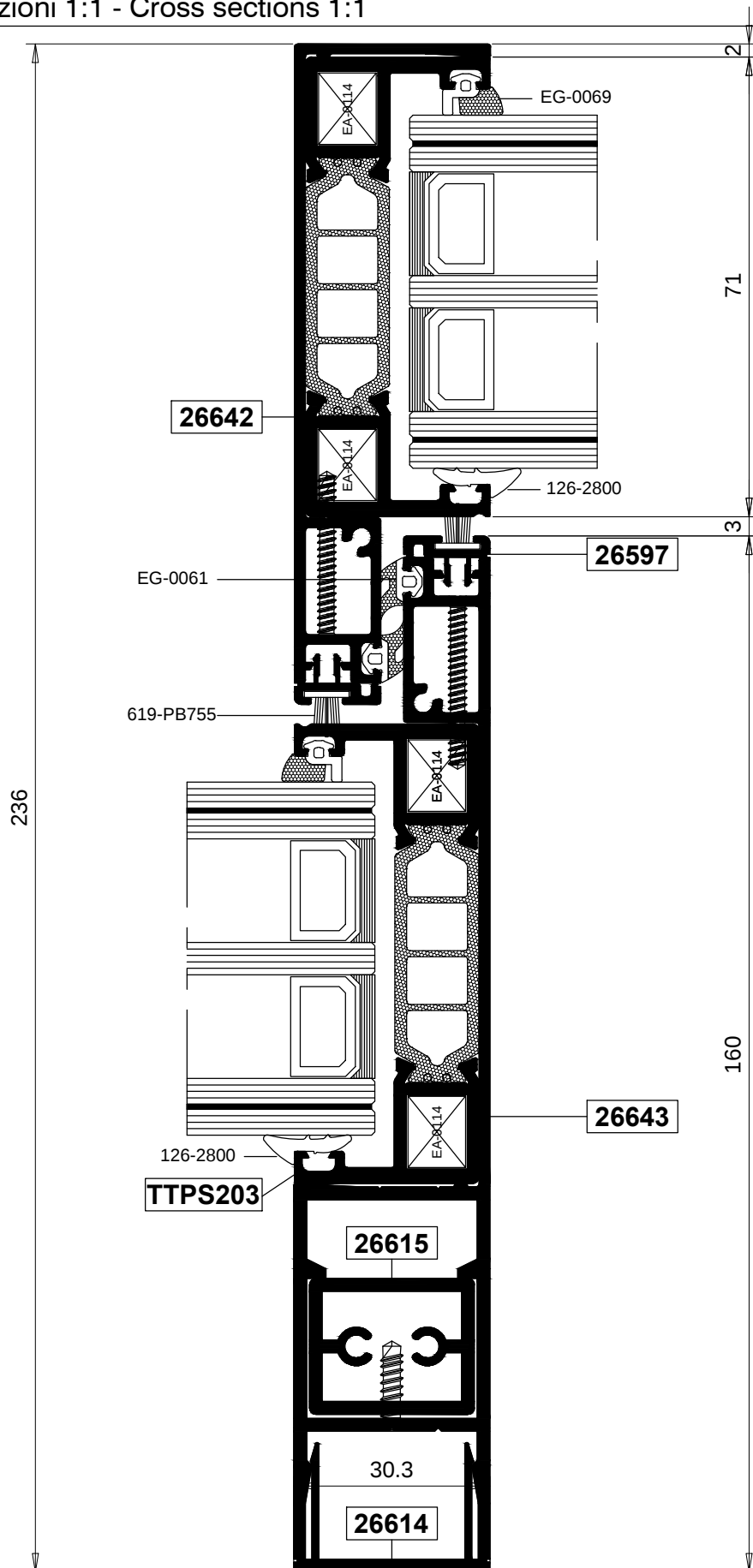
Sezioni 1:1 - Cross sections 1:1



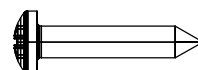
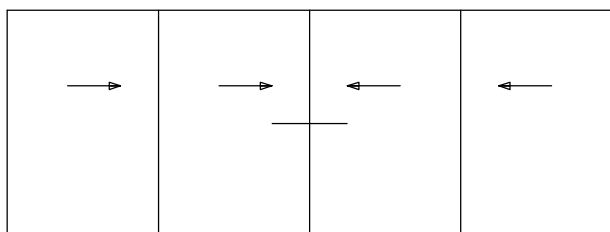
Sezioni 1:1 - Cross sections 1:1



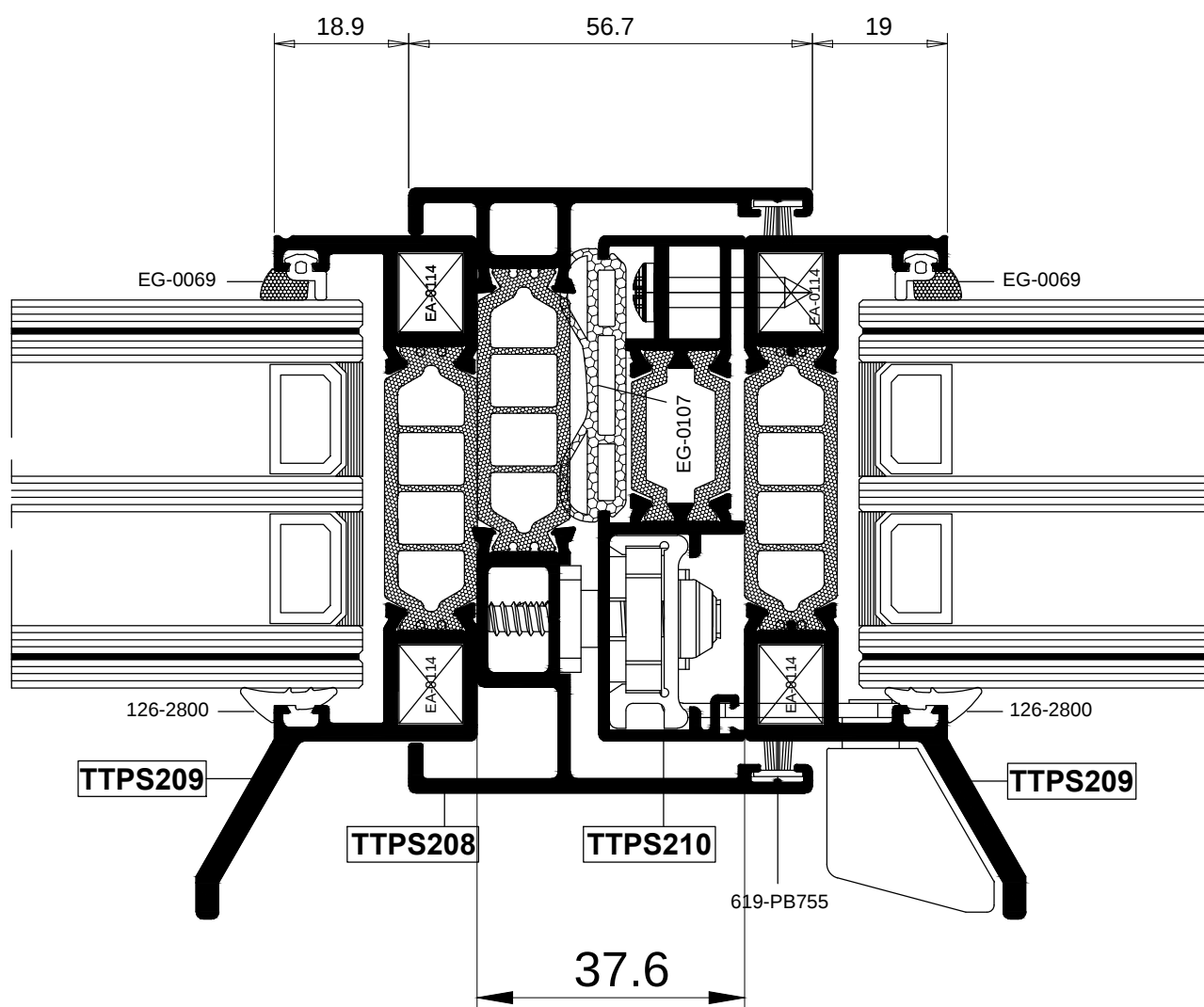
**SOLUZIONE MOTORIZZATA
MOTORIZED SOLUTION**

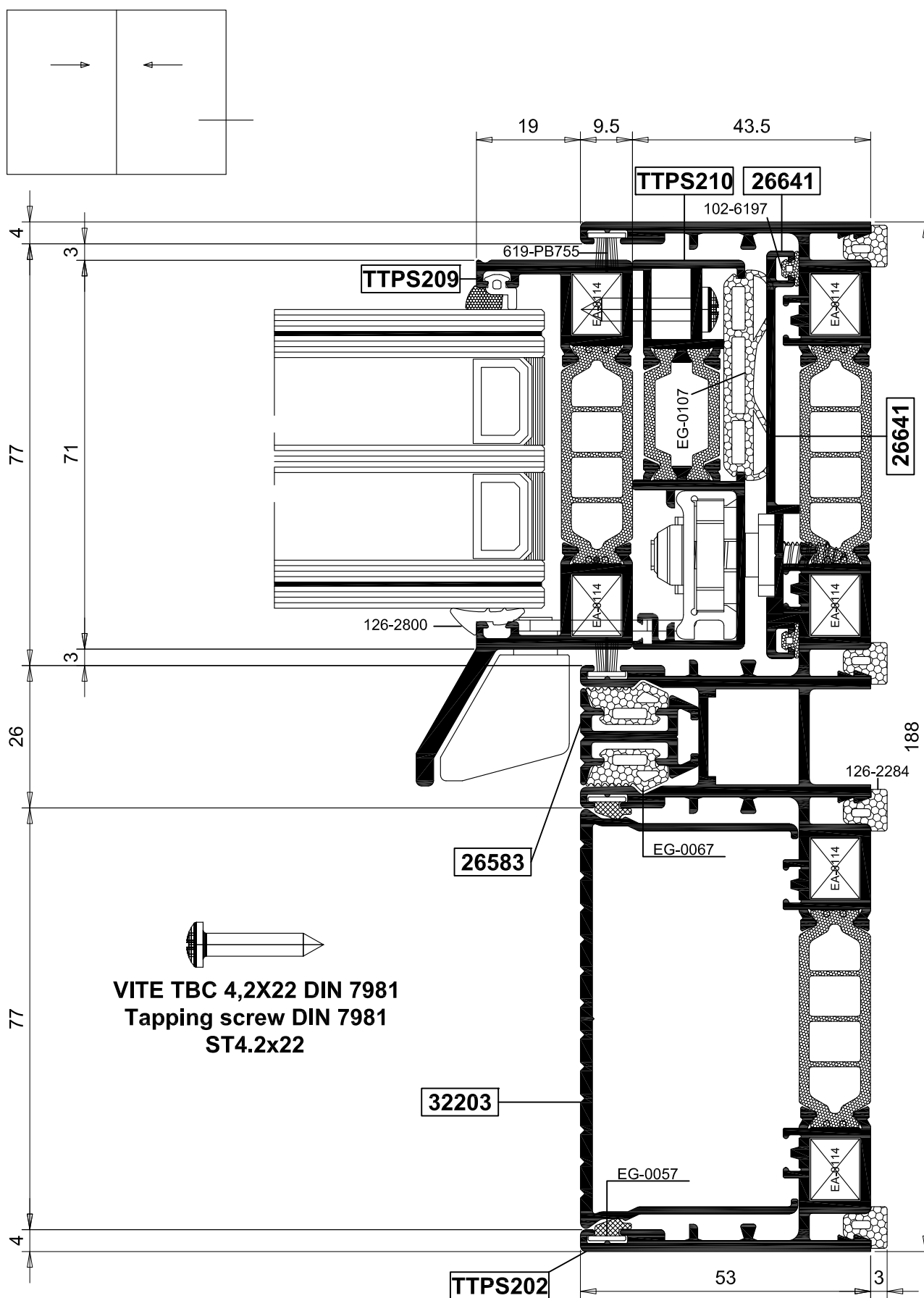


Sezioni 1:1 - Cross sections 1:1

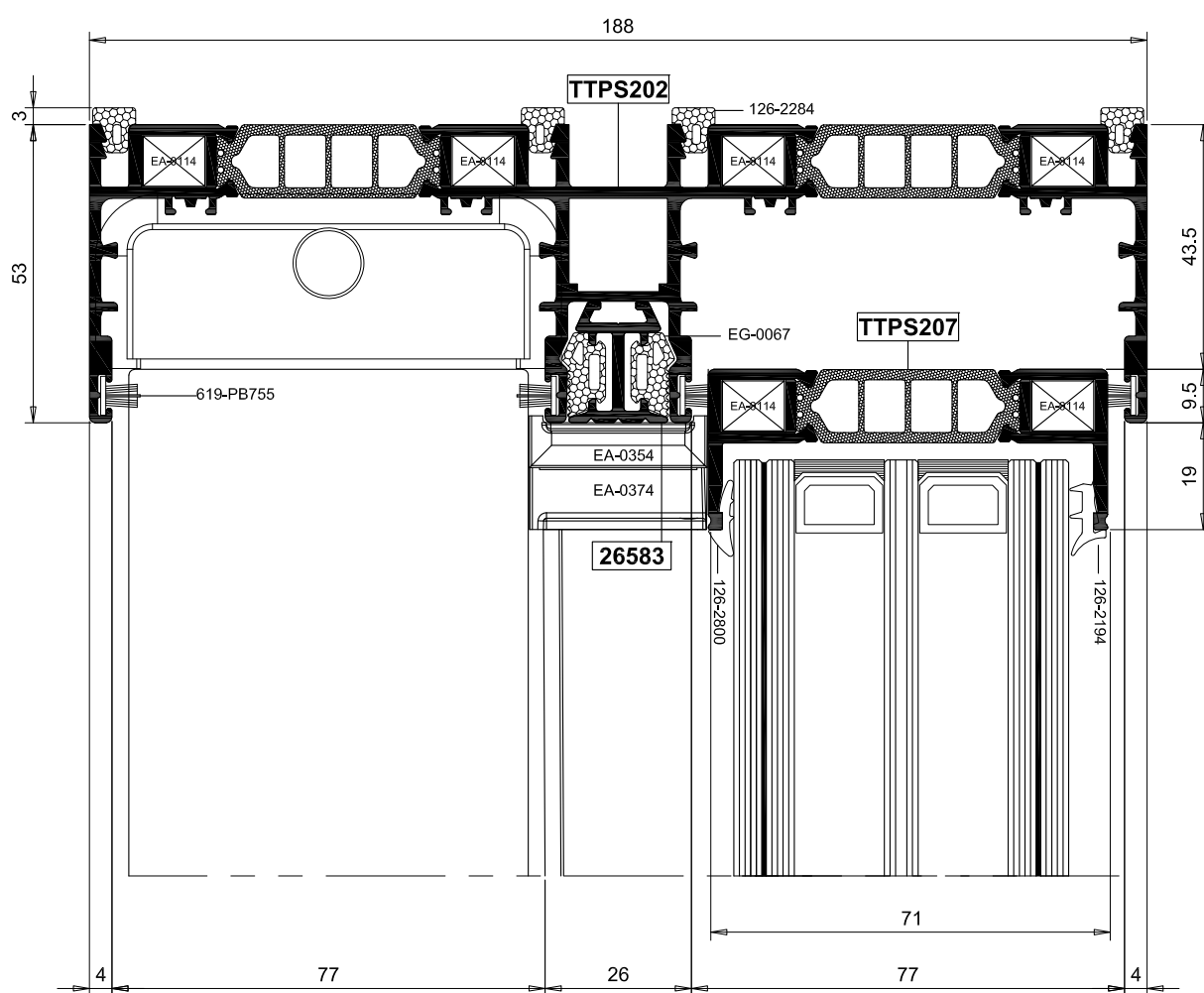
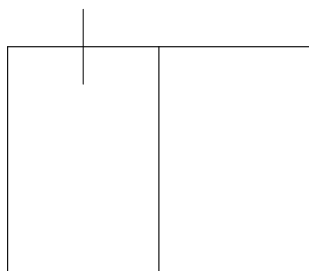


VITE TBC 4,2X22 DIN 7981
Tapping screw DIN 7981
ST4.2x22



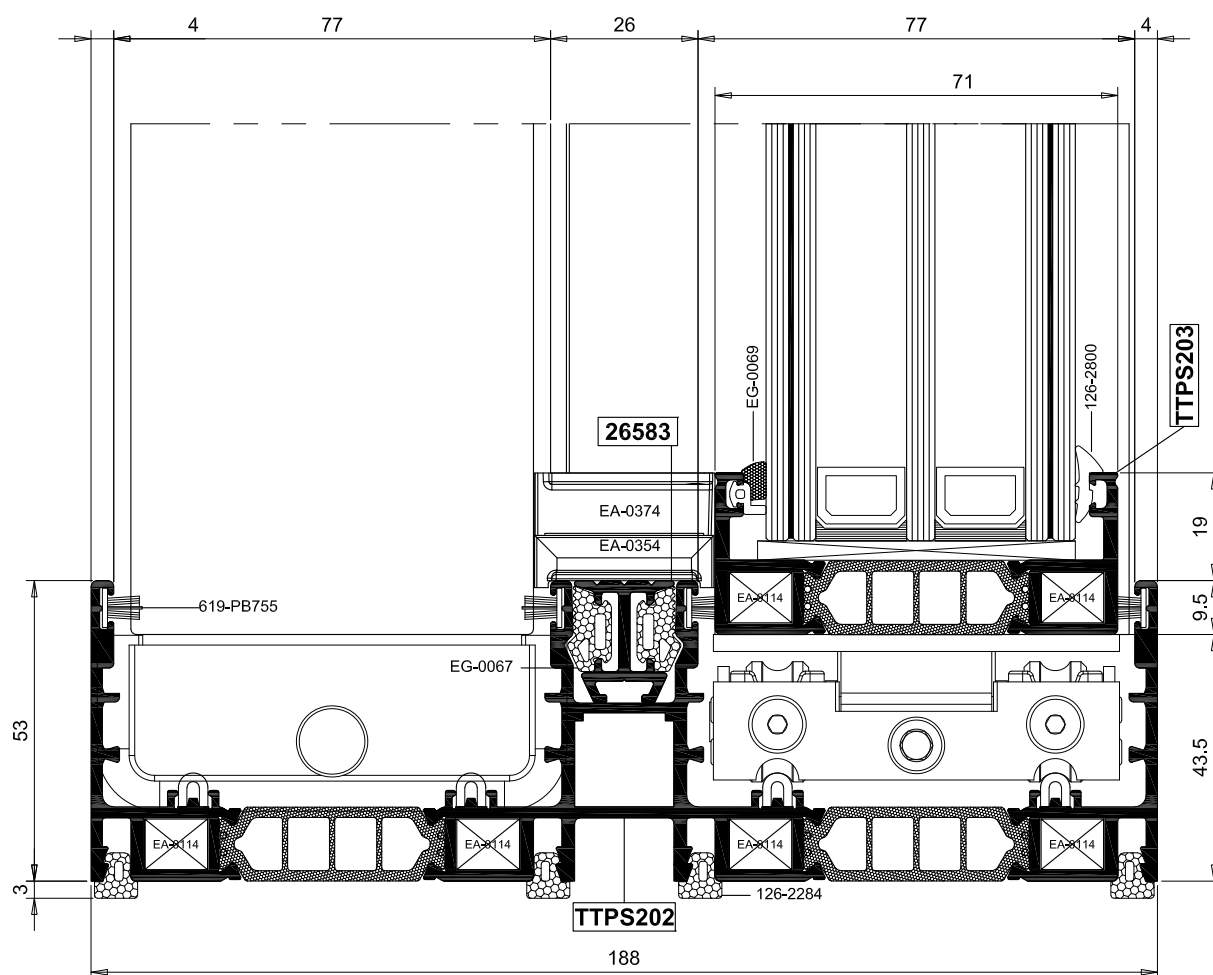
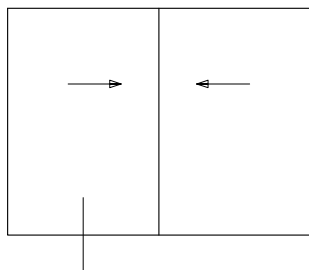
Sezioni 1:1 - Cross sections 1:1


Sezioni 1:1 - Cross sections 1:1



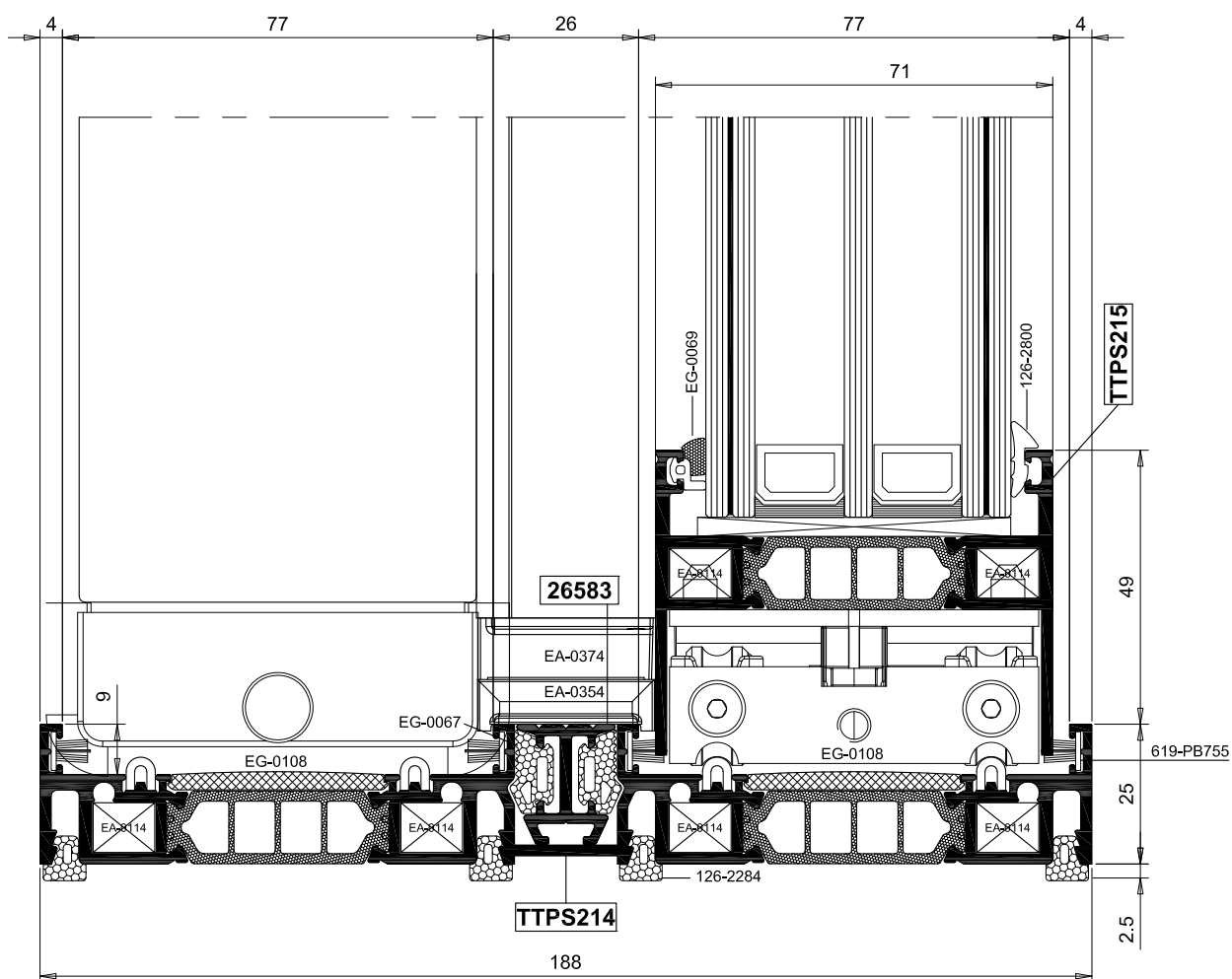
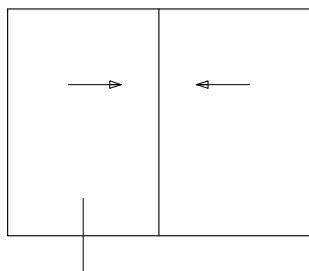
Scala 0.75:1

Sezioni 1:1 - Cross sections 1:1



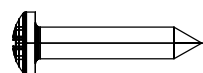
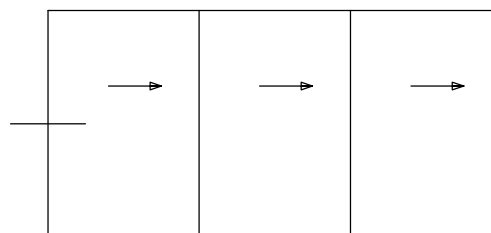
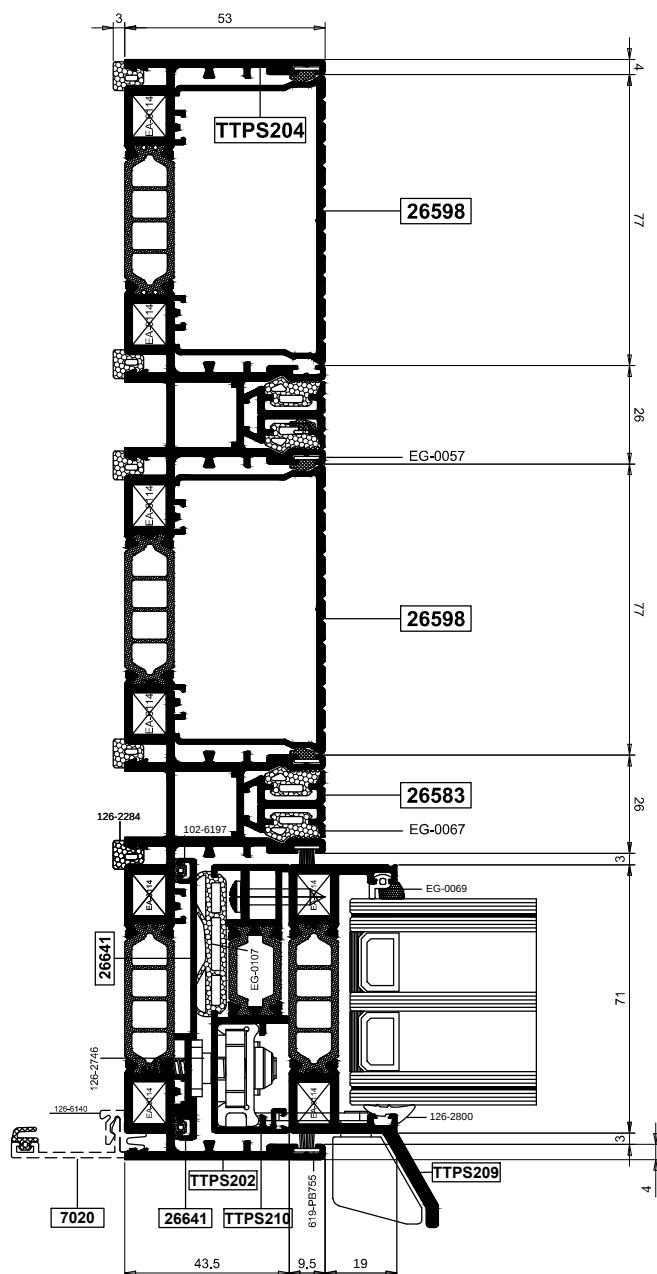
Scala 0.75:1

Sezioni 1:1 - Cross sections 1:1



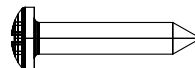
Scala 0.75:1

Sezioni 1:1 - Cross sections 1:1



VITE TBC 4,2X22 DIN 7981
Tapping screw DIN 7981
ST4.2x22

Scala 0.50:1

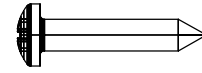
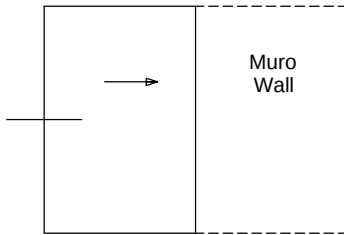


Technical drawing of the front view of a cabinet. The drawing includes the following dimensions and part numbers:

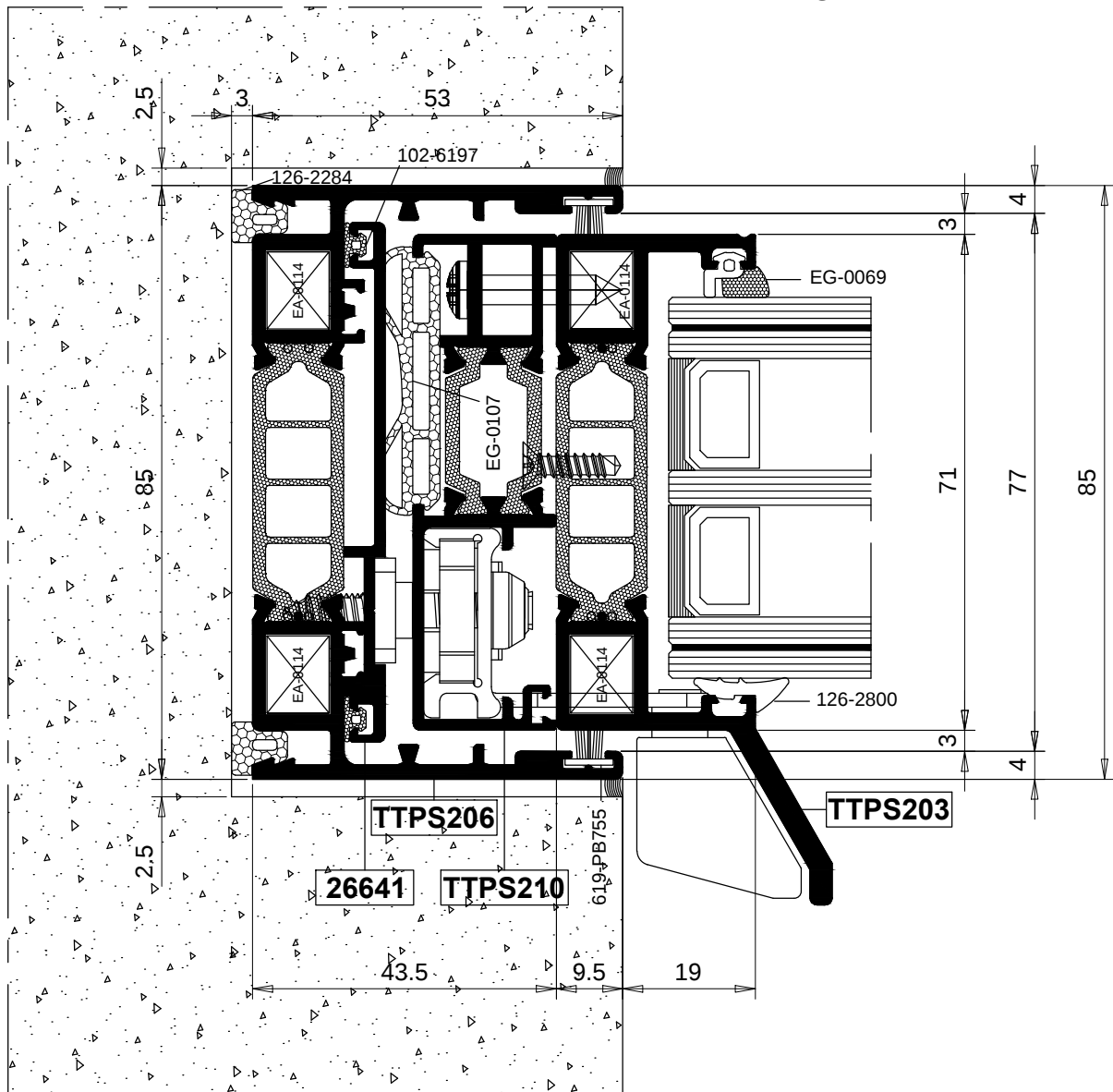
- Overall width: 118
- Overall height: 118
- Top section dimensions: 7, 69, 42, 19
- Left side dimensions: 7, 69, 42
- Right side dimensions: 3, 4, 71, 85, 4, 3, 33, 19
- Bottom section dimensions: 7, 71, 7, 85, 33, 19
- Internal components and part numbers:
 - EG-0107
 - EG-0114
 - EG-0069
 - 102-6197
 - 126-2800
 - 26641
 - 619-PB755
 - TTPS210
 - TTPS205
 - TTPS209

Scala 0.75:1

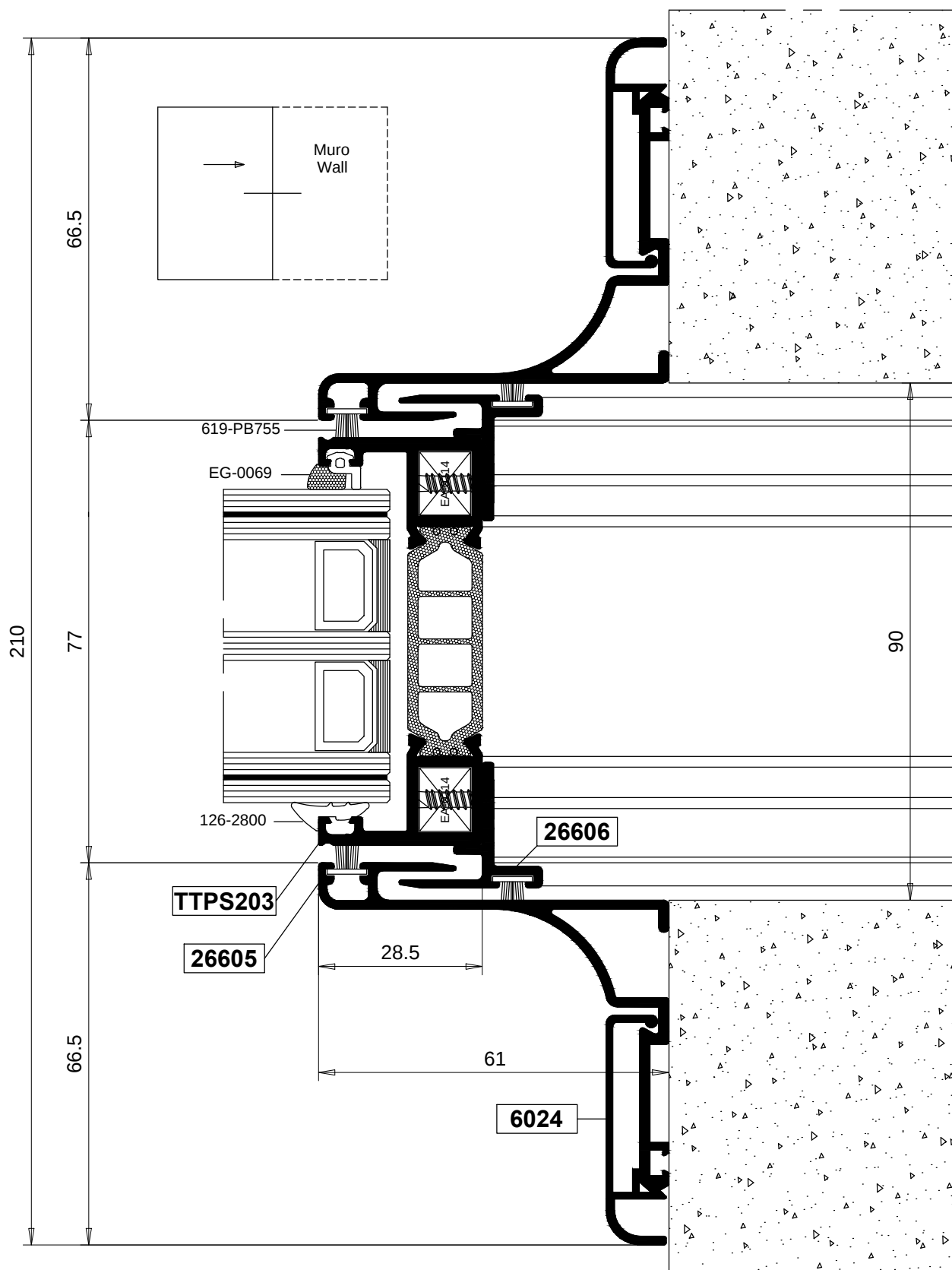
Sezioni 1:1 - Cross sections 1:1



VITE TBC 4,2X22 DIN 7981
Tapping screw DIN 7981
ST4.2x22



Sezioni 1:1 - Cross sections 1:1

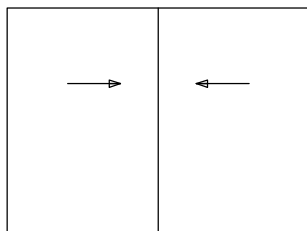


DISTINTE DI TAGLIO

perfektion ✖

PREPARATIONS

Finestra scorrevole a due ante - Two wings sliding window



Note :

Notes :

Spessore vetro considerato mm 55

For glass with 55 mm thickness

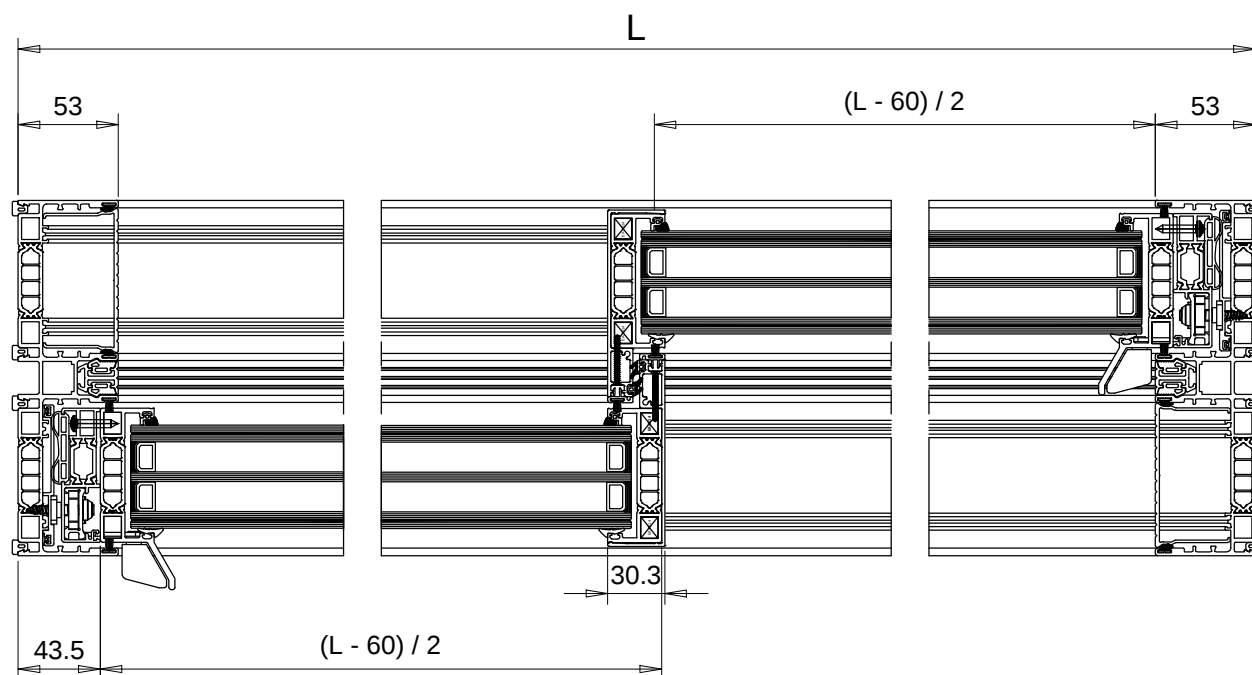
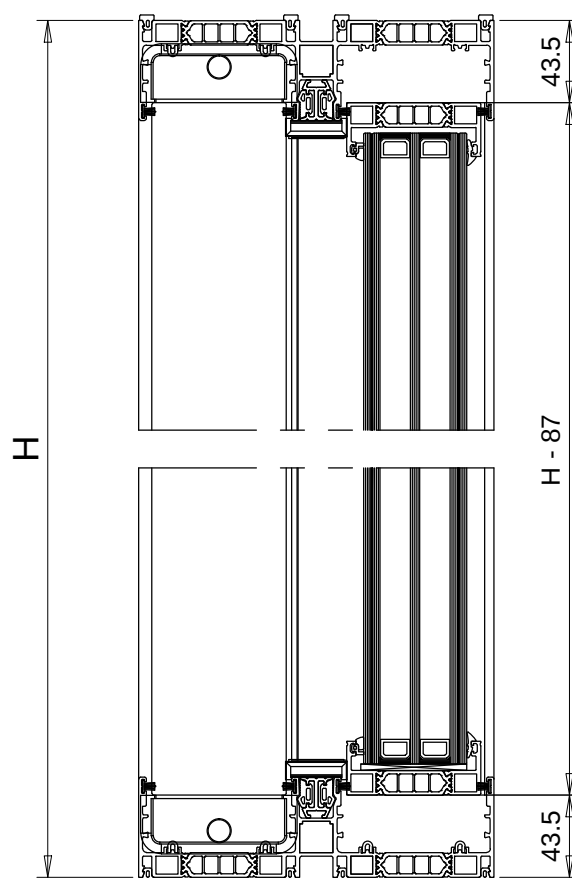
Gioco perimetrale tra profilo e vetro mm 3 minimo

Space between glass and profile 3 mm minimum

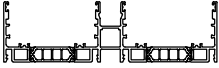
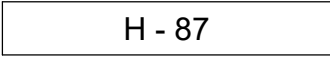
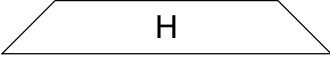
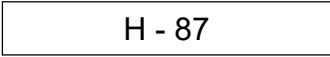
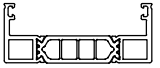
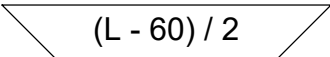
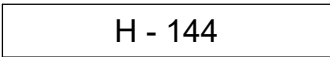
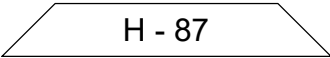
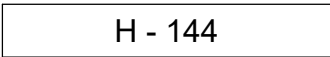
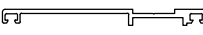
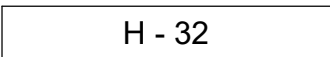
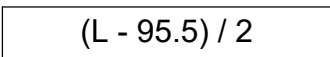
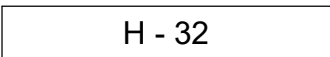
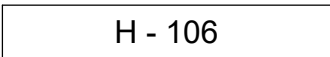
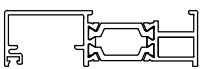
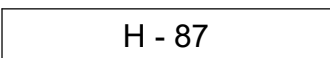
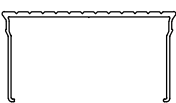
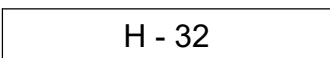
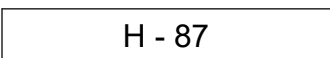
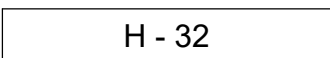
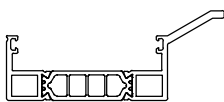
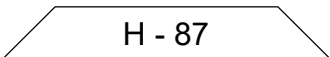
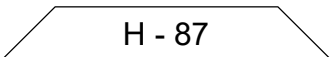
Vetro N° 2 pezzi

Glass N°2 pieces

(L - 126) / 2 (H-120)



Finestra scorrevole a due ante - Two wings sliding window

Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
	2			2	
TTPS202	2		26642	2	
	4			2	
TTPS203	2		26597	2	
	2			4	
26641	2		26583	2	
	2			2	
TTPS210	2		32203	2	
	2				
TTPS209	2				

**Accessori
Accessories**

Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Cormer joint locked by pinning or crimping	32
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	64
EA-0353	Maniglia "Minimale" "Minimal" Handle	2
EA-0423	Chiusura multipunto Multipoint lock	2
EA-0367	Prolunga di chiusura Extension locking	2
EA-0354	Coppia tappi di tenuta centrale Couple central sealing plugs	1
EA-0374	Coppia tappi per profilo centrale Couple plugs for central profile	2
EA-0371	Coppia tappi paracolpi ante rinf. Couple plugs for reinforced wings	2
EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	2

**Accessori
Accessories**

Art. Item	Descrizione Description	N°pezzi Pcs
EK-0038	Coppia tappi carrelli Pair of carriages plug	2
AG-0010	Guida inferiore in acciaio inox Stainless Steel lower rail	4L
EA-0429	Vaschetta di drenaggio acqua Drainage tank	(L : 500) + 1
EA-0379	Boccola di drenaggio acqua Drainage valve	2 x EA-0429

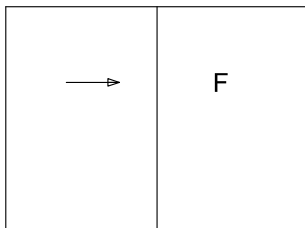
**Guarnizioni
Gaskets**

Art. Item	Descrizione Description	N°pezzi Pcs
102-6197	Guarnizione distanziatrice Spacing gasket	4H
126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	8L + 8H
EG-0107	Guarnizione di battuta Rabbit gasket	2H
619-PB755	Spazzolino Brush	8L + 6H
EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	4H
EG-0061	Guarnizione di battuta Rabbit gasket	2H
EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L + 4H
EG-0069	Guarnizione di vetratura Glass beading gasket	2L + 4H
126-2800*	Guarnizione di vetratura Glass beading gasket	2L + 4H

* In base alle vetrazioni pag. 7-01 / 7-02

* Based on glazing p. 7-01 / 7-02

Finestra scorrevole ad un'anta + fisso - One wing sliding window + fix



Note :

Notes :

Spessore vetro considerato mm 55

For glass with 55 mm thickness

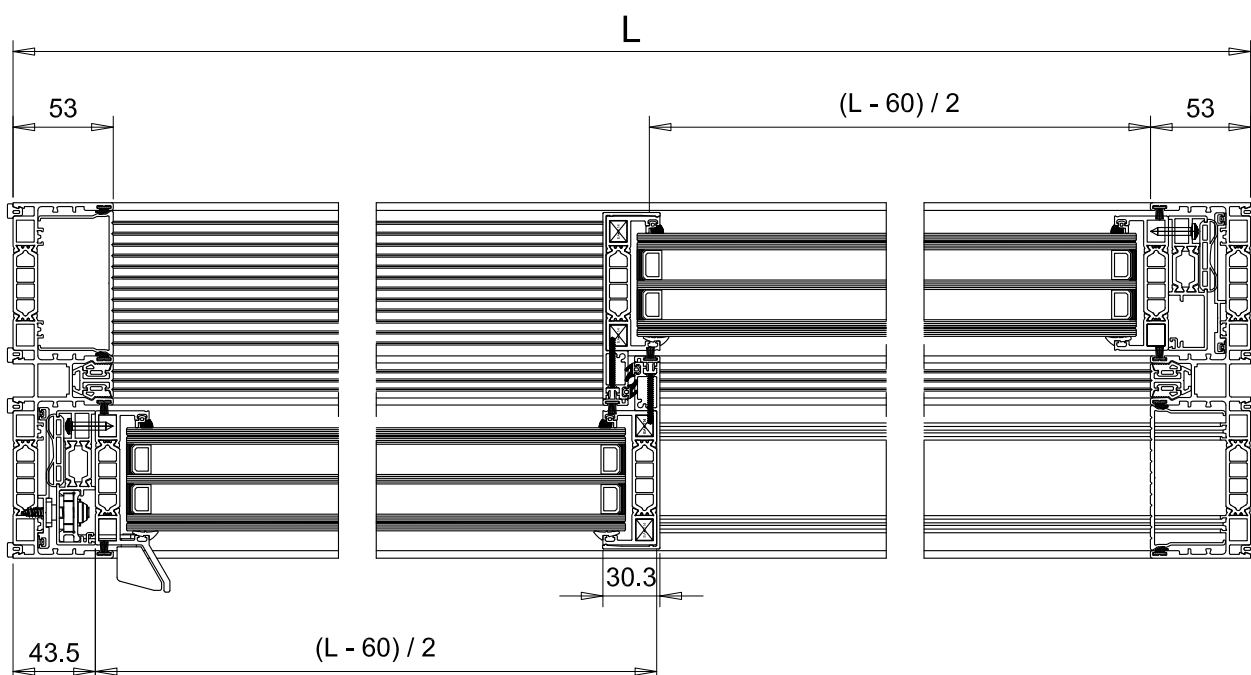
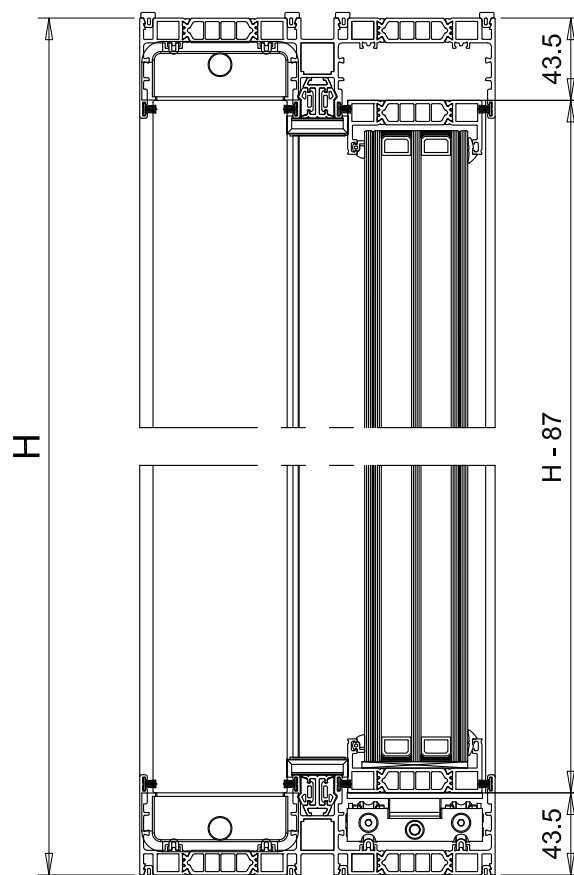
Gioco perimetrale tra profilo e vetro mm 3 minimo

Space between glass and profile 3 mm minimum

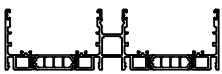
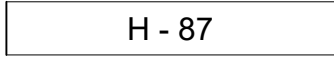
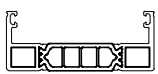
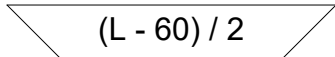
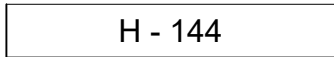
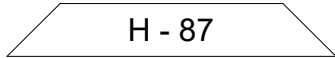
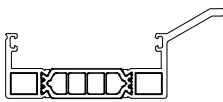
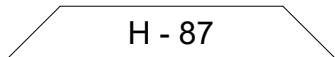
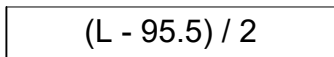
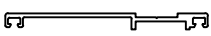
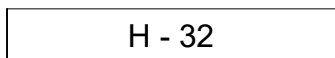
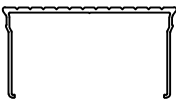
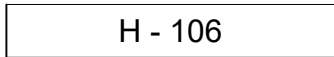
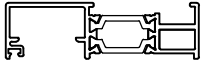
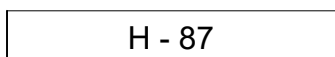
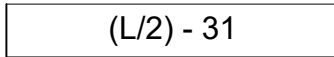
Vetro N° 2 pezzi

Glass N°2 pieces

(L - 126) / 2 (H-120)



Finestra scorrevole ad un'anta + fisso - One wing sliding window + fix

Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
	2			2	
TTPS202	2		26642	2	H - 87
	4			2	
TTPS203	3		26597	2	H - 144
	1			4	
TTPS209	1	H - 87	26583	2	H - 106
	2			1	
26641	2	H - 32	32203	1	H - 32
	2			2	
TTPS210	2	H - 87		2	(L/2) - 31

**Accessori
Accessories**

Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Corner joint locked by pinning or crimping	32
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	64
EA-0353	Maniglia "Minimale" "Minimal" handle	1
EA-0423	Chiusura multipunto Multipoint lock	1
EA-0367	Prolunga di chiusura Extension locking	2
EA-0354	Coppia tappi di tenuta centrale Couple central sealing plugs	1
EA-0374	Coppia tappi per profilo centrale Couple plugs for central profile	2
EA-0371	Coppia tappi paracolpi ante rinf. Couple plugs for reinforced wings	1

**Accessori
Accessories**

Art. Item	Descrizione Description	N°pezzi Pcs
EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	1
EK-0037	Kit per ante fisse Fixing wing kit	1
EK-0038	Coppia tappi carrelli Pair of carriages plug	1
AG-0010	Guida inferiore in acciaio inox Stainless Steel lower rail	2L
EA-0427	Tappo anti scarrucolamento per anta fissa (opzionale) Upper safety block (optional)	1
EA-0429	Vaschetta di drenaggio acqua Drainage tank (L : 500) + 1	1
EA-0379	Boccola di drenaggio acqua Drainage valve	2 x EA-0429

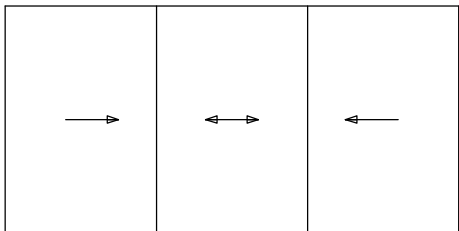
**Guarnizioni
Gaskets**

Art. Item	Descrizione Description	N°pezzi Pcs
102-6197	Guarnizione distanziatrice Spacing gasket	4H
126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	8L + 8H
EG-0107	Guarnizione di battuta Rabbit gasket	2H
619-PB755	Spazzolino Brush	8L + 6H
EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	4H
EG-0061	Guarnizione di battuta Rabbit gasket	2H
EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L + 4H
EG-0069	Guarnizione di vetratura Glass beading gasket	2L + 4H
126-2800*	Guarnizione di vetratura Glass beading gasket	2L + 4H

* In base alle vetrazioni pag. 7-01 / 7-02

* Based on glazing p. 7-01 / 7-02

Finestra scorrevole a tre ante - Three wings sliding window



Note :

Notes :

Spessore vetro considerato mm 53

For glass with 37 mm thickness

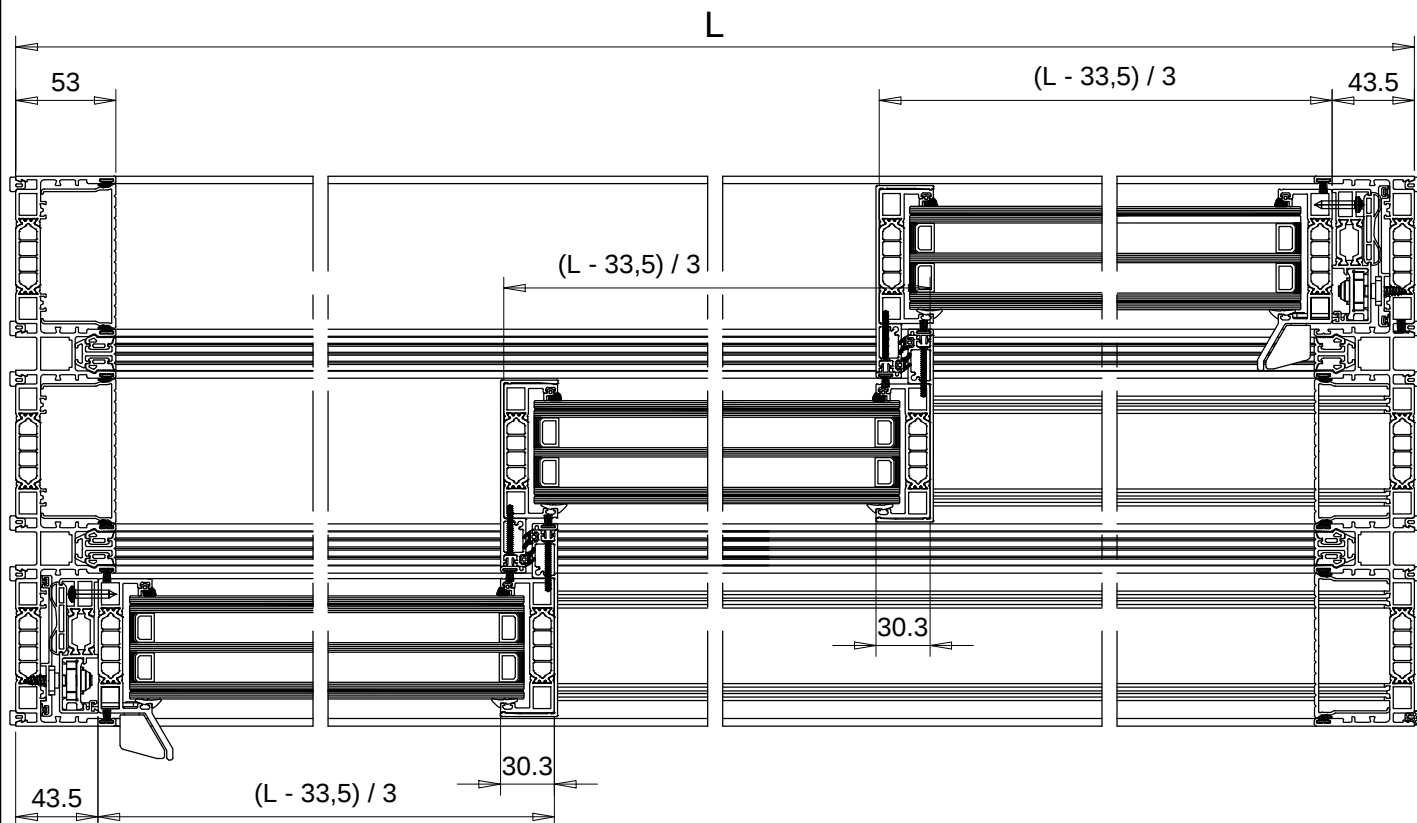
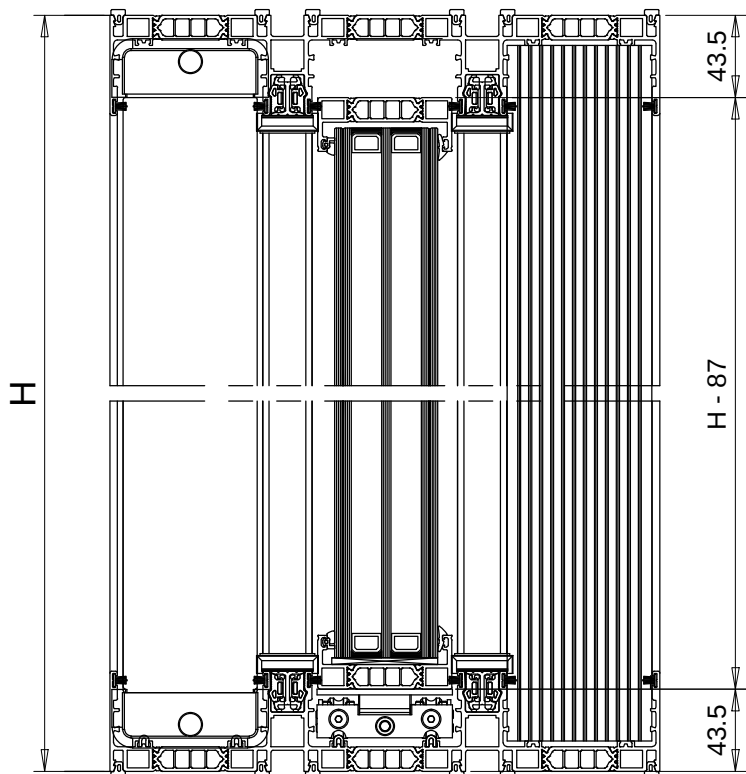
Gioco perimetrale tra profilo e vetro mm 3 minimo

Space between glass and profile 3 mm minimum

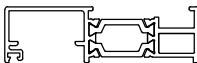
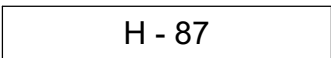
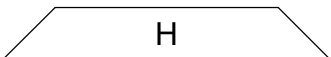
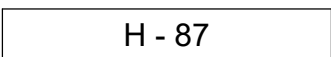
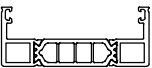
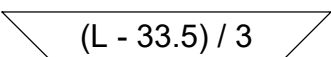
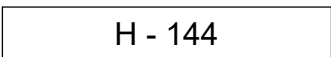
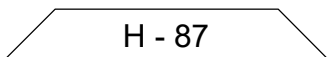
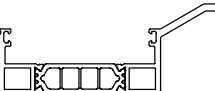
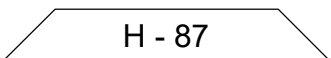
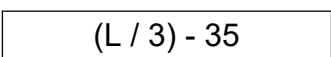
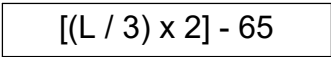
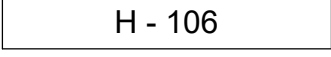
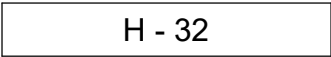
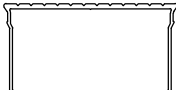
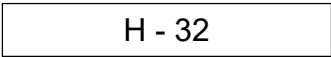
Vetro N° 3 pezzi

Glass N°3 pieces

(L - 132,5) / 3 (H-120)



Finestra scorrevole a tre ante - Three wings sliding window

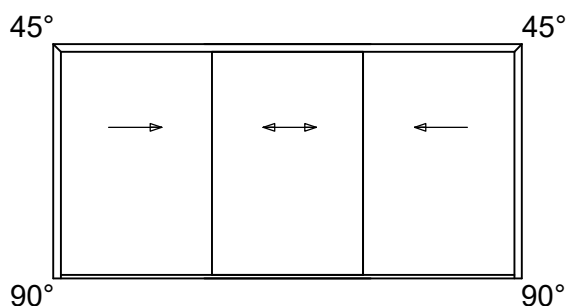
Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
 TTPS204			 TTPS210	2	
	2				
	2		 26642	4	
 TTPS203	6		 26597	4	
	4				
 TTPS209	2		 26583	4	
				4	
				4	
 26641	2		 32203	4	

Accessori Accessories			Accessori Accessories			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Corner joint locked by pinning or crimping	48	EK-0038	Coppia tappi carrelli Pair of carriages plug	3	102-6197	Guarnizione distanziatrice Spacing gasket	4H
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	96	AG-0010	Guida inferiore in acciaio inox Stainless Steel lower rail	6L	126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	12L + 12H
EA-0353	Maniglia "Minimale" "Minimal" Handle	2	EA-0424	Piastrina di fissaggio per TTPS210 Fixing plate for TTPS210 [(H:300)+1]X2		EG-0107	Guarnizione di battuta Rabbit gasket	2H
EA-0423	Chiusura multipunto Multipoint lock	2	EA-0429	Vaschetta di drenaggio acqua Drainage tank (L : 500) + 1		619-PB755	Spazzolino Brush	12L + 8H
EA-0367	Prolunga di chiusura Extension locking	2	EA-0379	Boccola di drenaggio acqua Drainage valve 2 x EA-0429		EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	8H
EA-0354	Coppia tappi di tenuta centrale Couple central sealing plugs	2				EG-0061	Guarnizione di battuta Rabbit gasket	4H
EA-0371	Coppia tappi paracolpi ante rinf. Couple plugs for reinforced wings	2				EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L + 4H
EA-0374	Coppia tappi per profilo centrale Couple plugs for central profile	4				EG-0069	Guarnizione di vetratazione Glass beading gasket	8L + 8H
EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	3				126-2197*	Guarnizione di vetratazione Glass beading gasket	4L + 12H

* In base alle vetrazioni pag. 7-01 / 7-02

* Based on glazing p. 7-01 / 7-02

Finestra a 3 ante scorrevoli con soglia ribassata
Lowered threshold window with three sliding wings



Note :

Notes :

Spessore vetro considerato mm 53

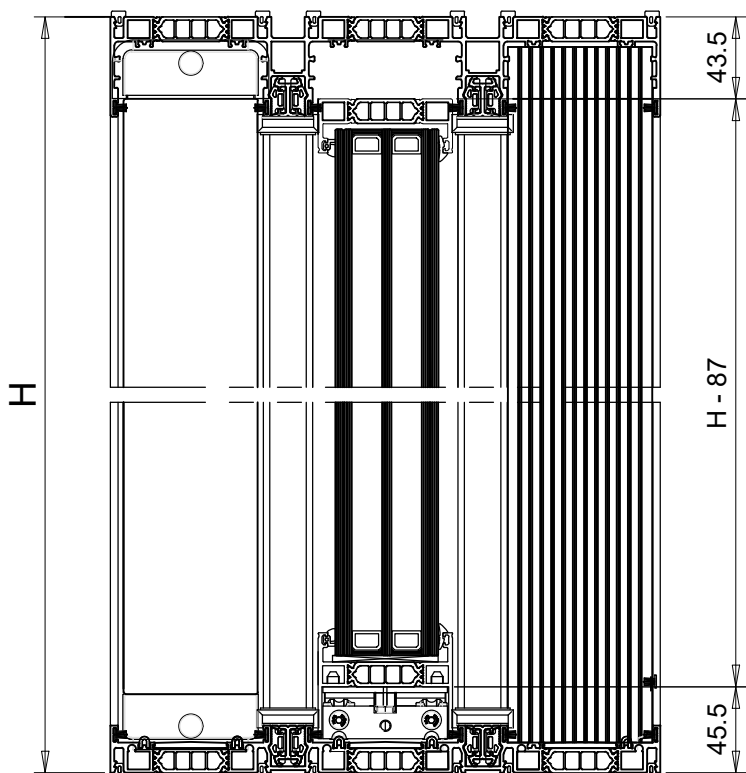
For glass with 37 mm thickness

Gioco perimetrale tra profilo e vetro mm 3 minimo

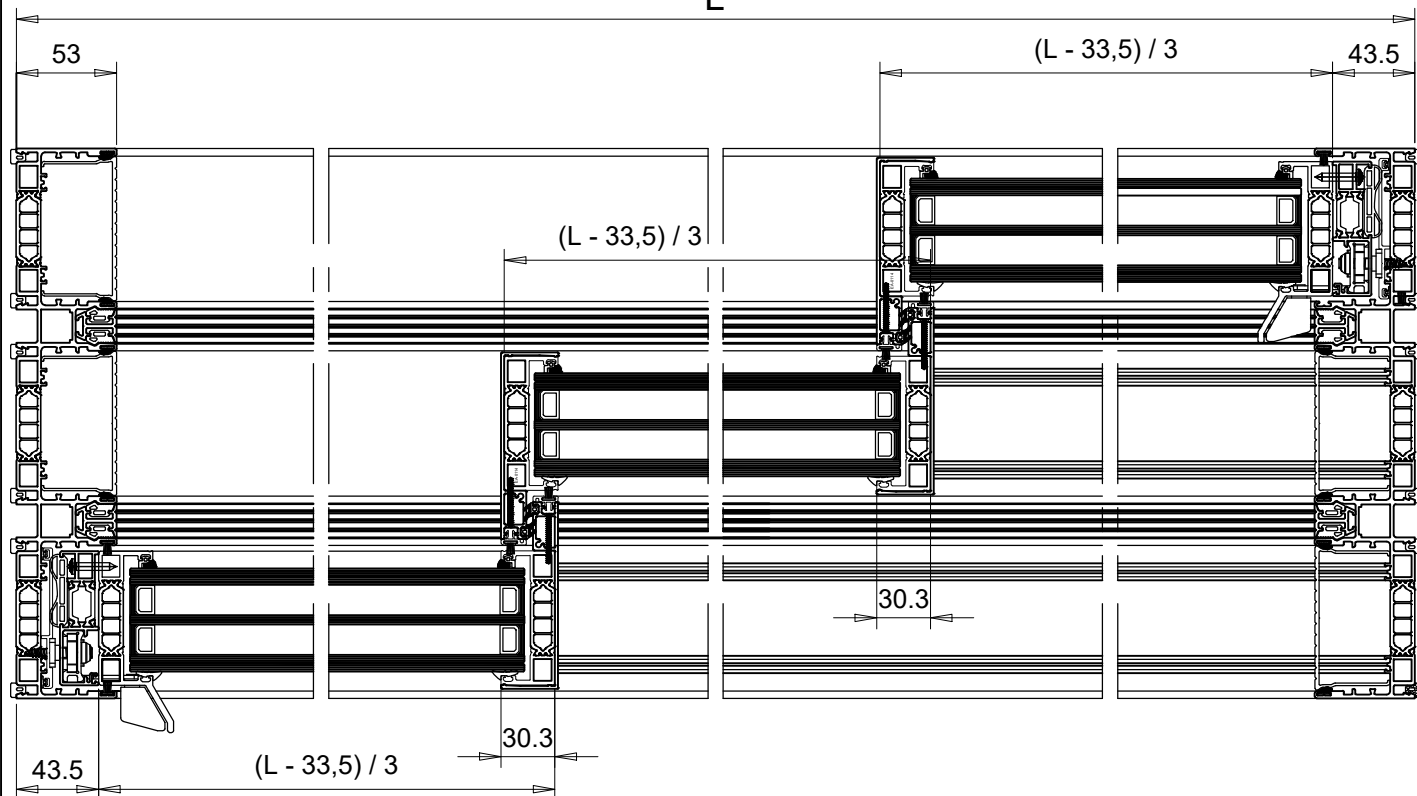
Space between glass and profile 3 mm minimum

Vetro N° 3 pezzi

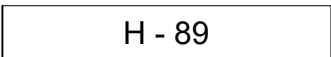
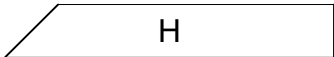
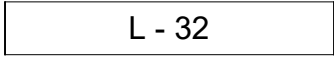
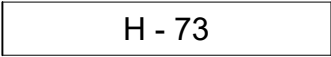
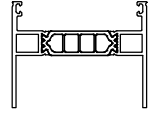
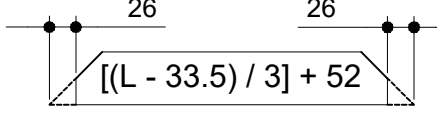
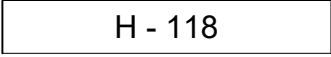
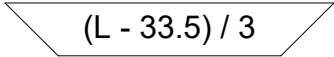
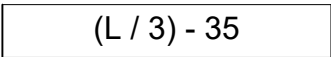
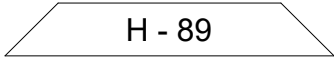
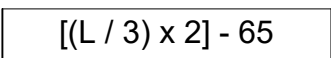
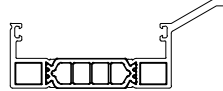
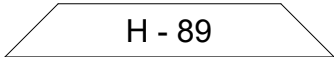
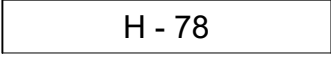
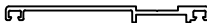
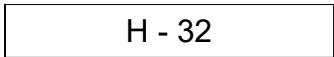
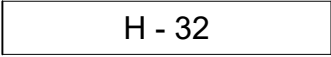
Glass N°3 pieces (L - 132,5) / 3 (H-122)



L



Finestra a 3 ante scorrevoli con soglia ribassata
Lowered threshold window with three sliding wings

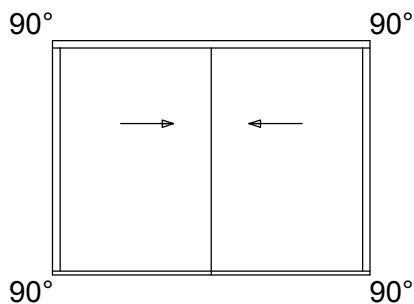
Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
 TTPS204	1		 TTPS210	2	
	2				
 TTPS216	2		 26642	4	
 TTPS215	3		 26597	4	
 TTPS203	3		 26583	4	
	4			4	
 TTPS209	2			4	
 26641	2		 32203	4	

Accessori Accessories			Accessori Accessories			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Corner joint locked by pinning or crimping	36	EK-0039	Coppia tappi carrelli Pair of carriages plug	3	102-6197	Guarnizione distanziatrice Spacing gasket	4H
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	72	AG-0010	Guida inferiore in acciaio inox Stainless Steel lower rail	6L	126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	12L + 12H
EA-0353	Maniglia "Minimale" "Minimal" Handle	2	EA-0424	Piastrina di fissaggio per TTPS210 Fixing plate for TTPS210 [(H:300)+1]X2		EG-0107	Guarnizione di battuta Rabbit gasket	2H
EA-0423	Chiusura multipunto Multipoint lock	2	EA-0429	Vaschetta di drenaggio acqua Drainage tank (L : 500) + 1		619-PB755	Spazzolino Brush	12L + 8H
EA-0367	Prolunga di chiusura Extension locking	2	EA-0379	Boccola di drenaggio acqua Drainage valve 2 x EA-0429		EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	8H
EA-0354	Coppia tappi di tenuta centrale Couple central sealing plugs	2				EG-0061	Guarnizione di battuta Rabbit gasket	4H
EA-0371	Coppia tappi paracolpi ante rinf. Couple plugs for reinforced wings	2				EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L + 4H
EA-0374	Coppia tappi per profilo centrale Couple plugs for central profile	4				EG-0069	Guarnizione di vetratazione Glass beading gasket	8L + 8H
EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	3				126-2197*	Guarnizione di vetratazione Glass beading gasket	4L + 12H
EA-0399	Squadretta telai fissi 90° Fixed frame 90° corner joint	6				EG-0108	Guarnizione copri barrette Lowered threshold cover cavity gasket	3L

* In base alle vetratazioni pag. 7-01 / 7-02

* Based on glazing p. 7-01 / 7-02

Scorrevole a due ante con soglia ribassata - Two wings sliding window with lowered threshold



Giunzione profili telaio con
squadretta EA-0399
Frame corner's junction
with EA-0399 corner joint

Note :

Notes :

Spessore vetro considerato mm 55

For glass with 55 mm thickness

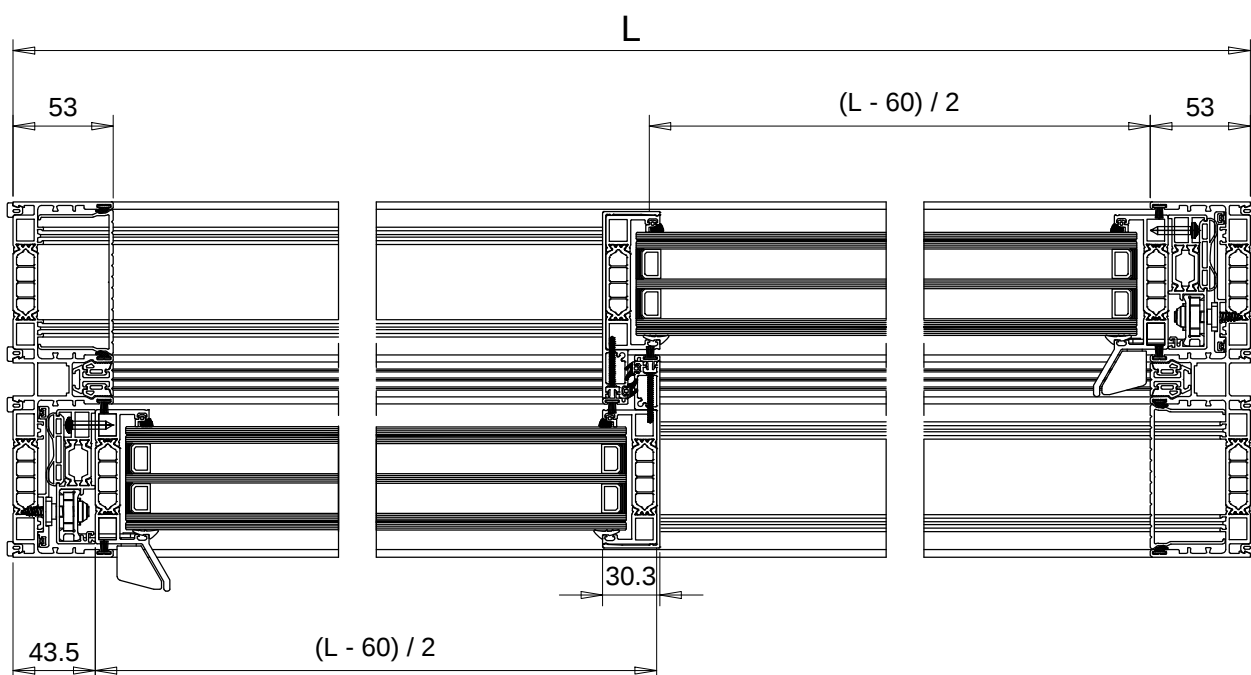
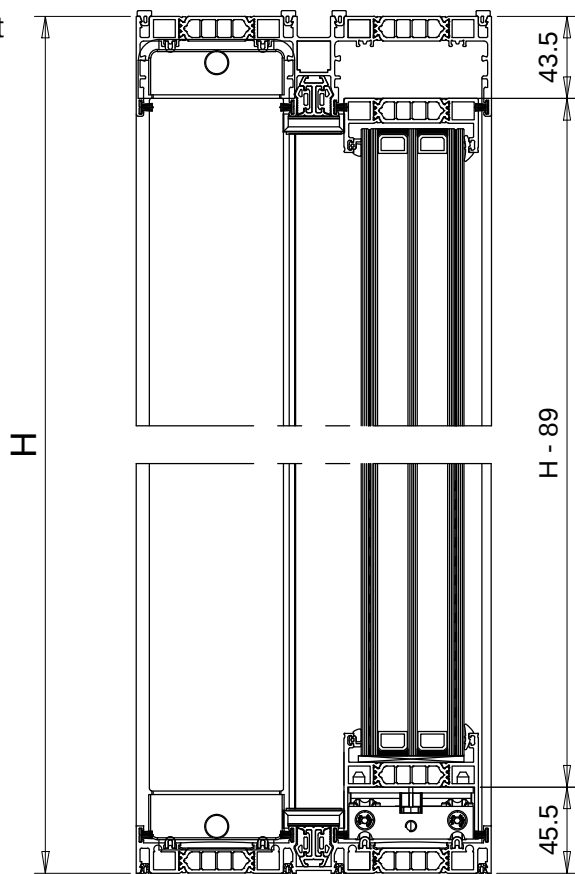
**Gioco perimetrale tra profilo
e vetro mm 3 minimo**

Space between glass and profile 3 mm minimum

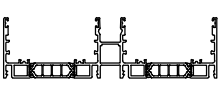
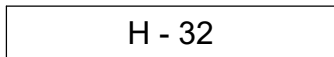
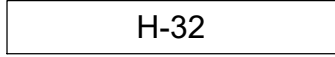
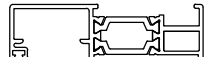
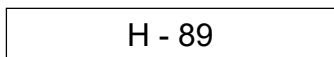
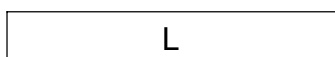
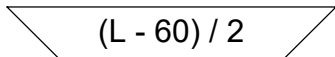
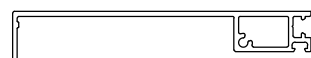
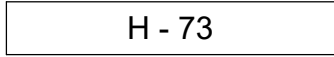
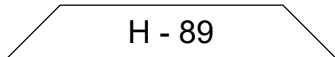
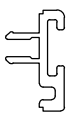
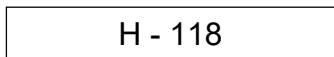
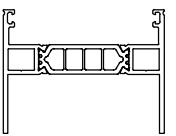
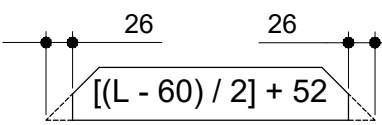
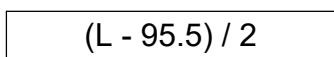
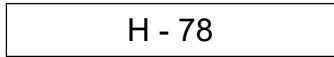
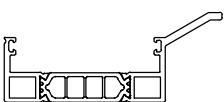
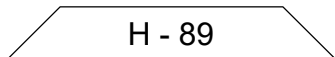
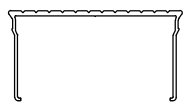
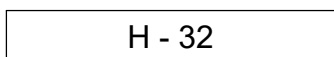
Vetro N° 2 pezzi

Glass N°2 pieces

(L - 126) / 2 (H-122)



Scorrevole a due ante con soglia ribassata - Two wings sliding window with lowered threshold

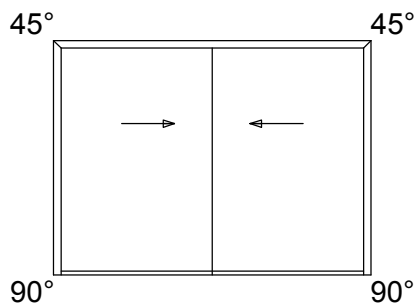
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TTPS202	2				
				2	
TTPS214	1		TTPS210		
	2			2	
TTPS203	2			2	
	2			4	
TTPS215			26583	2	
	2			2	
TTPS209			32203		

Accessori Accessories			Accessori Accessories			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0399	Squadretta ad avvitare per soglia ribassata	8	EK-0039	Coppia tappi carrelli	2	102-6197	Guarnizione distanziatrice	4H
EA-0114	Squadretta a spinare o cianfrinare	16	AG-0010	Guida inferiore in acciaio inox	4L	126-2284	Guarnizione di appoggio soglia	8L + 8H
EA-0119	Spina per squadretta EA-0114	32	EA-0429	Vaschetta di drenaggio acqua	(L : 500) + 1	EG-0107	Guarnizione di battuta	2H
EA-0353	Maniglia "Minimale"	2	EA-0379	Boccola di drenaggio acqua	2 x EA-0429	619-PB755	Spazzolino	8L + 6H
EA-0423	Chiusura multipunto	2				EG-0057	Guarnizione scatto copricava binario	4H
EA-0367	Prolunga di chiusura	2				EG-0061	Guarnizione di battuta	2H
EA-0354	Coppia tappi di tenuta centrale	1				EG-0067	Guarnizione scatto copricava centrale	4L + 4H
EA-0371	Coppia tappi paracolpi ante rinf.	2				EG-0069	Guarnizione di vetratazione	2L + 4H
EA-0374	Coppia tappi per profilo centrale	2				126-2800*	Guarnizione di vetratazione	2L + 4H
EK-0035 / EK-0036	Kit per ante scorrevoli	2				EG-0108	Guarnizione copri barrette	2L
	Sliding wing kit						Lowered threshold cover cavity gasket	2L

* In base alle vetratazioni pag. 7-01 / 7-02

* Based on glazing p. 7-01 / 7-02

Scorrevole a due ante con soglia ribassata - Two wings sliding window with lowered threshold



Giunzione profili telaio con squadrette
EA-0114 + Viti su soglia ribassata
Frame corner's junction
with EA-0114 + lowered
threshold screwed

Note :

Notes :

Spessore vetro considerato mm 55

For glass with 55 mm thickness

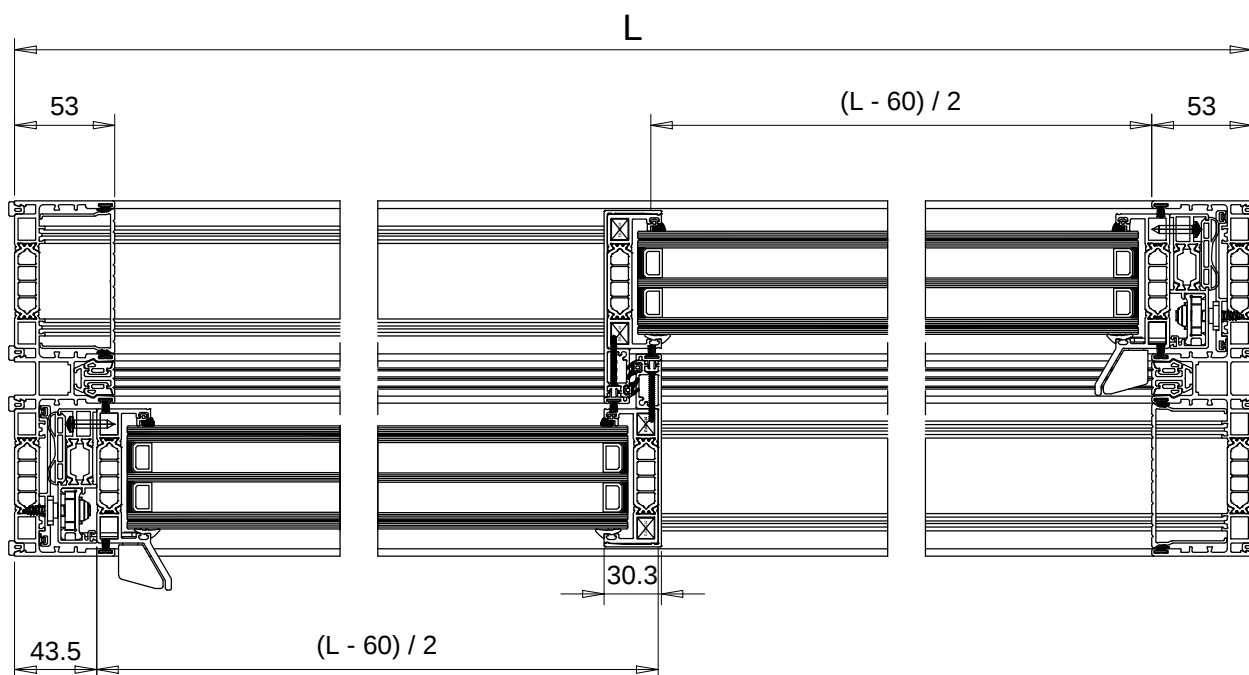
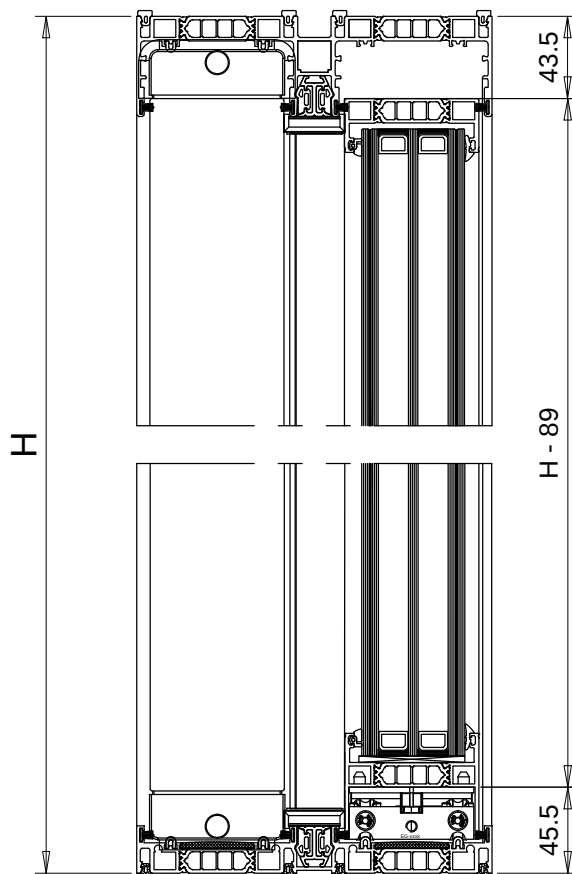
**Gioco perimetrale tra profilo
e vetro mm 3 minimo**

Space between glass and profile 3 mm minimum

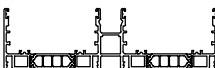
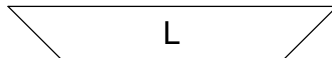
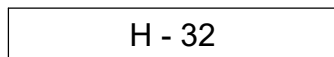
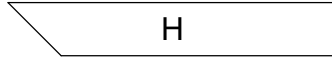
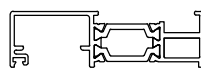
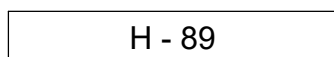
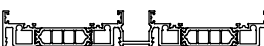
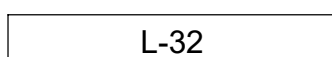
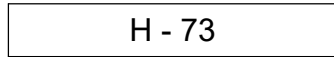
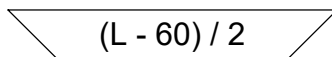
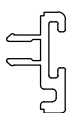
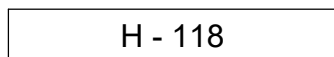
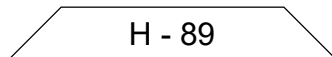
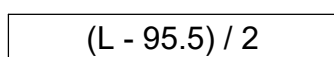
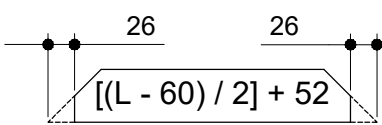
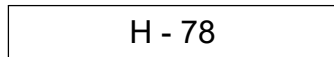
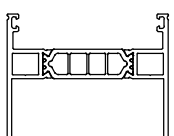
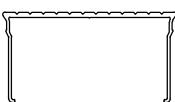
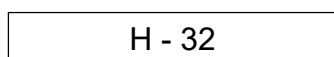
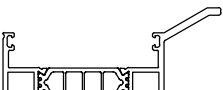
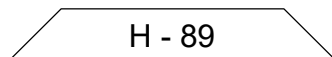
Vetro N° 2 pezzi

Glass N°2 pieces

(L - 126) / 2 (H-122)



Scorrevole a due ante con soglia ribassata - Two wings sliding window with lowered threshold

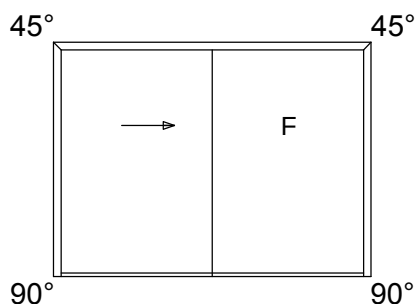
Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
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TTPS202	2			2	
	1			2	
TTPS214	2			2	
	2			4	
TTPS203	2			2	
	2			2	
TTPS215			32203		
	2				
TTPS209					

Accessori Accessories			Accessori Accessories			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Corner joint locked by pinning or crimping	24	AG-0010	Guida inferiore in acciaio inox Stainless Steel lower rail	4L	102-6197	Guarnizione distanziatrice Spacing gasket	4H
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	48	EA-0429	Vaschetta di drenaggio acqua Drainage tank (L : 500) + 1		126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	8L + 8H
EA-0353	Maniglia "Minimale" "Minimal" Handle	2	EA-0379	Boccola di drenaggio acqua Drainage valve 2 x EA-0429		EG-0107	Guarnizione di battuta Rabbit gasket	2H
EA-0423	Chiusura multipunto Multipoint lock	2				619-PB755	Spazzolino Brush	8L + 6H
EA-0367	Prolunga di chiusura Extension locking	2				EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	4H
EA-0354	Coppia tappi di tenuta centrale Couple central sealing plugs	1				EG-0061	Guarnizione di battuta Rabbit gasket	2H
EA-0374	Coppia tappi per profilo centrale Couple plugs for central profile	2				EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L + 4H
EA-0371	Coppia tappi paracolpi ante rinf. Couple plugs for reinforced wings	2				EG-0069	Guarnizione di vetratazione Glass beading gasket	2L + 4H
EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	2				126-2800*	Guarnizione di vetratazione Glass beading gasket	2L + 4H
EK-0039	Coppia tappi carrelli Pair of carriages plug	2				EG-0108	Guarnizione copri barrette Lowered threshold cover cavity gasket	2L

* In base alle vetratazioni pag. 7-01 / 7-02

* Based on glazing p. 7-01 / 7-02

anta scorrevole + anta fissa con soglia ribassata
Lowered threshold window with one sliding wing + one fixed wing with



Giunzione profili telaio con
squadrette EA-0114 + Viti
su soglia ribassata

Frame corner's junction
with EA-0114 + lowered
threshold screwed

Note :

Notes :

Spessore vetro considerato mm 55

For glass with 55 mm thickness

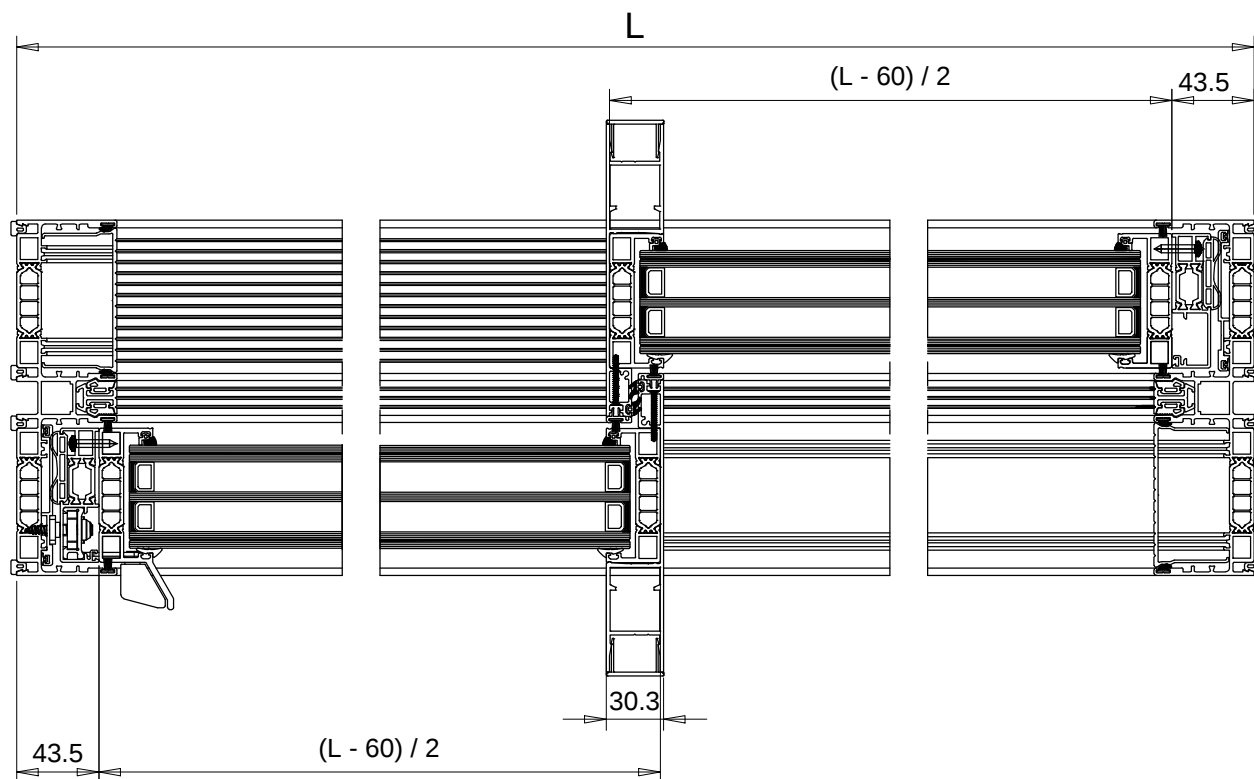
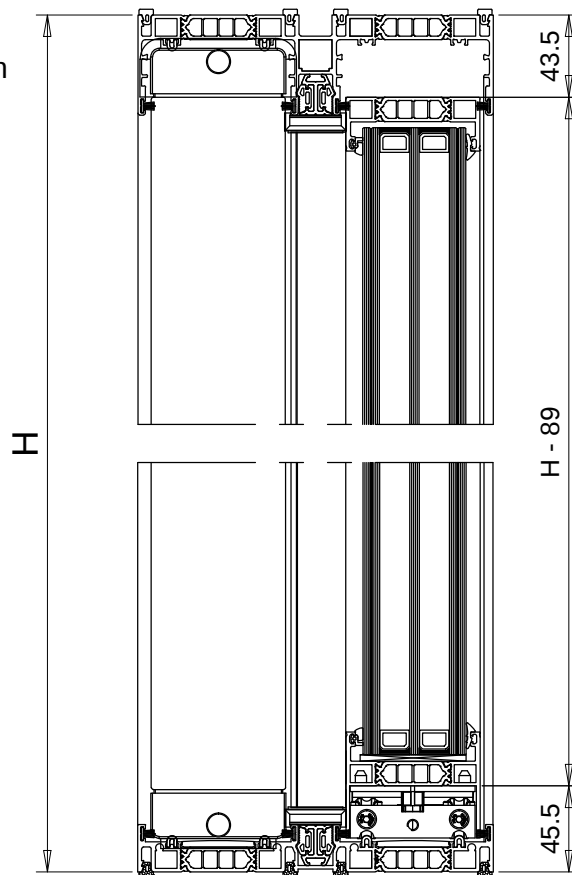
**Gioco perimetrale tra profilo
e vetro mm 3 minimo**

Space between glass and profile 3 mm minimum

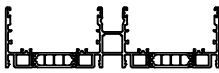
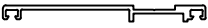
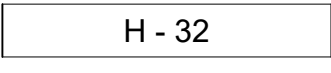
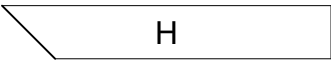
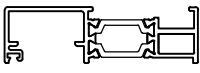
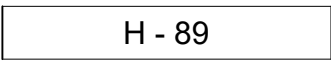
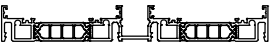
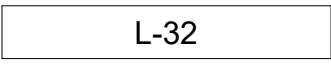
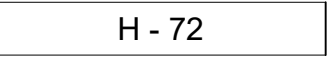
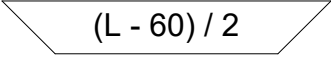
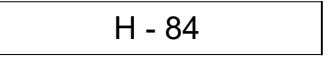
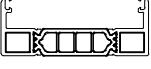
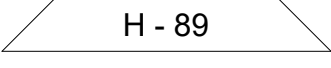
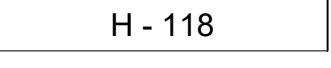
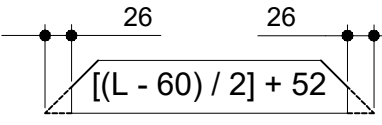
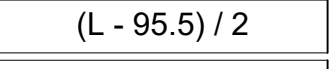
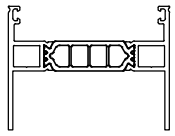
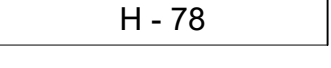
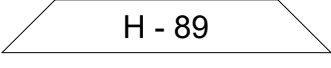
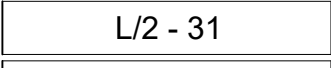
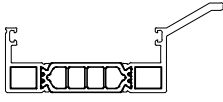
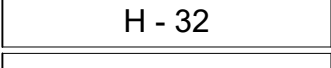
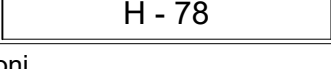
Vetro N° 2 pezzi

Glass N°2 pieces

(L - 126) / 2 (H-122)



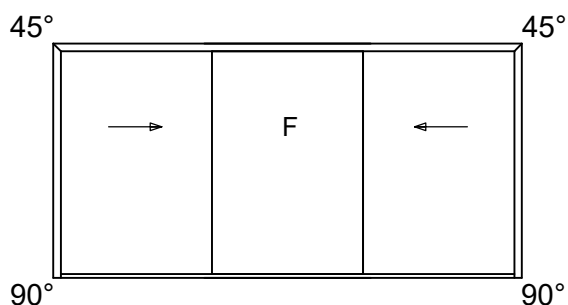
anta scorrevole + anta fissa con soglia ribassata
Lowered threshold window with one sliding wing + one fixed wing with

Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
	1			2	
TTPS202	2			2	
	1			2	
TTPS214	2			2	
	3			2	
TTPS203	2			4	
	2			2	
TTPS215	1			2	
	1			1	
TTPS209				1	
Accessori Accessories			Accessori Accessories		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Corner joint locked by pinning or crimping	24	EK-0037	Kit per ante fisse Fixing wing kit	1
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	48	AG-0010	Guida inferiore in acciaio inox Stainless Steel lower rail	2L
EA-0353	Maniglia "Minimale" "Minimal" Handle	1	EA-0427	Tappo anti scarrucolamento per anta fissa (opzionale) Upper safety block (optional)	1
EA-0423	Chiusura multipunto Multipoint lock	1	EA-0429	Vaschetta di drenaggio acqua (L : 500) + 1 Drainage tank	
EA-0367	Prolunga di chiusura Extension locking	2	EA-0379	Boccola di drenaggio acqua Drainage valve	2 x EA-0429
EA-0354	Coppia tappi di tenuta centrale Couple central sealing plugs	1			
EA-0374	Coppia tappi per profilo centrale Couple plugs for central profile	2			
EA-0371	Coppia tappi paracolpi ante rinf. Couple plugs for reinforced wings	2			
EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	1			
EK-0039	Coppia tappi carrelli Pair of carriages plug	1			
Guarnizioni Gaskets			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
102-6197	Guarnizione distanziatrice Spacing gasket	4H	102-6197	Guarnizione distanziatrice Spacing gasket	4H
126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	8L + 8H	126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	8L + 8H
EG-0107	Guarnizione di battuta Rabbit gasket	2H	EG-0107	Guarnizione di battuta Rabbit gasket	2H
619-PB755	Spazzolino Brush	8L + 6H	619-PB755	Spazzolino Brush	8L + 6H
EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	2L + 4H	EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	2L + 4H
EG-0061	Guarnizione di battuta Rabbit gasket	2H	EG-0061	Guarnizione di battuta Rabbit gasket	2H
EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L + 4H	EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L + 4H
EG-0069	Guarnizione di vetragezione Glass beading gasket	2L + 4H	EG-0069	Guarnizione di vetragezione Glass beading gasket	2L + 4H
126-2800*	Guarnizione di vetragezione Glass beading gasket	2L + 4H	126-2800*	Guarnizione di vetragezione Glass beading gasket	2L + 4H
EG-0108	Guarnizione copri barrette Lowered threshold cover cavity gasket	2L	EG-0108	Guarnizione copri barrette Lowered threshold cover cavity gasket	2L

* In base alle vetragezioni pag. 7-01 / 7-02

* Based on glazing pag. 7-01 / 7-02

Due ante scorrevoli + anta fissa con soglia ribassata
Lowered threshold window with two sliding wings + fixed wings



Note :

Notes :

Spessore vetro considerato mm 55

For glass with 55 mm thickness

Gioco perimetrale tra profilo e vetro mm 3 minimo

Space between glass and profile 3 mm minimum

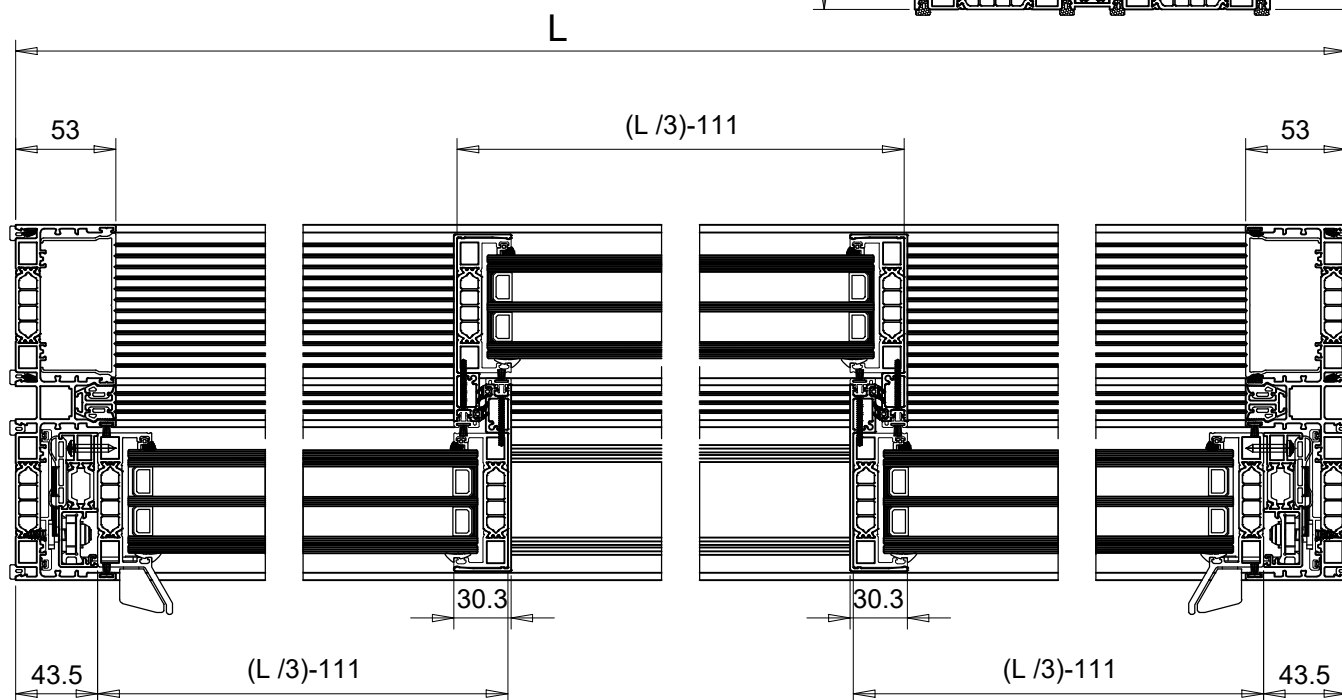
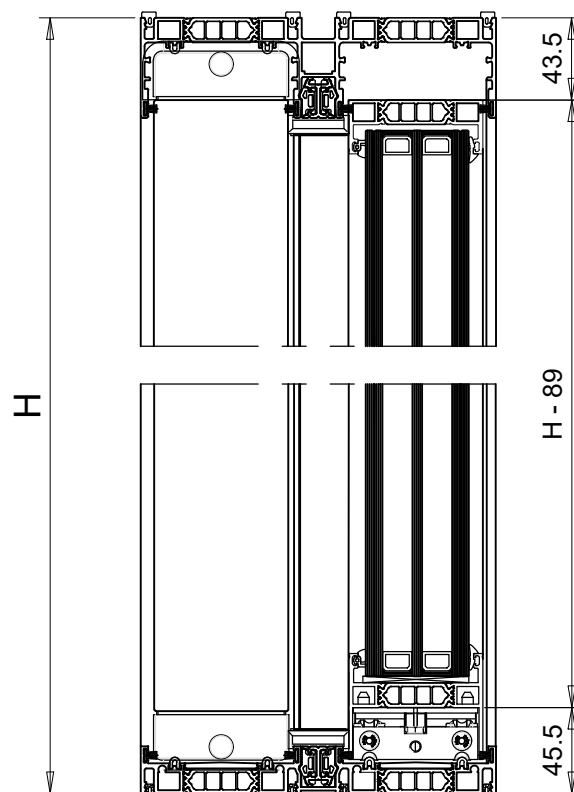
Vetro N° 3 pezzi

Glass N°2 pieces

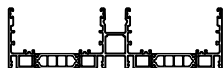
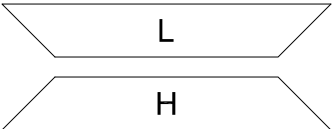
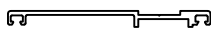
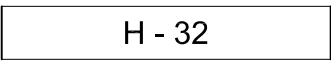
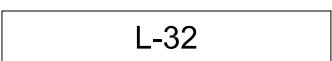
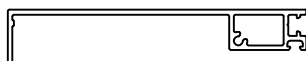
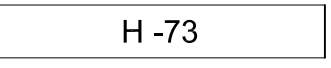
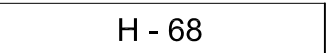
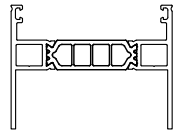
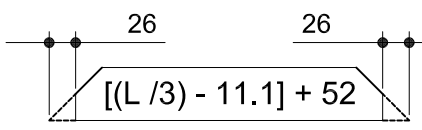
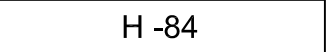
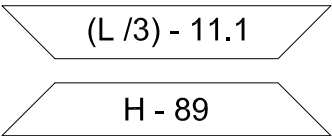
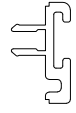
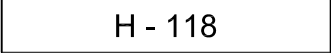
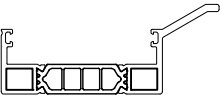
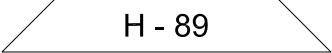
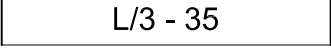
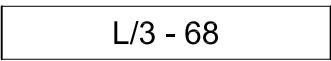
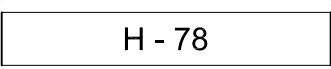
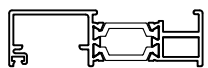
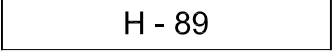
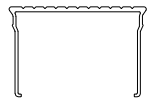
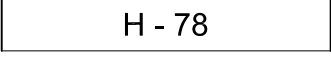
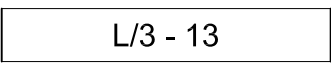
(L - 132) / 3 (H-122)

Giunzione profili telaio con squadrette EA-0114 + Viti su soglia ribassata

Frame corner's junction with EA-0114 + lowered threshold screwed



Due ante scorrevoli + anta fissa con soglia ribassata
Lowered threshold window with two sliding wings + fixed wings

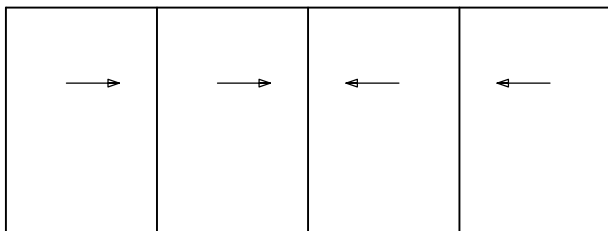
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 TTPS202	1 2		 26641	2	
 TTPS214	1		 26642	2 2	 
 TTPS215	3		 26596	4	
 TTPS203	3 4		 26597	4	
 TTPS209	2		 26583	2 2 2	  
 TTPS210	2		 32203	2 4	 

Accessori Accessories			Accessori Accessories			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare <i>Corner joint locked by pinning or crimping</i>	32	EK-0037	Kit per ante fisse <i>Fixed wing kit</i>	1	102-6197	Guarnizione distanziatrice <i>Spacing gasket</i>	4H
EA-0119	Spina per squadretta EA-0114 <i>Pin for corner joint EA-0114</i>	64	EK-0039	Coppia tappi carrelli <i>Pair of carriages plug</i>	2	126-2284	Guarnizione di appoggio soglia <i>Threshold bearing gasket</i>	8L + 8H
EA-0353	Maniglia "Minimale" <i>"Minimal" Handle</i>	2	EA-0357	Coppia tappi ante contrapposte <i>Couple plugs for opposite wings</i>	2	EG-0107	Guarnizione di battuta <i>Rabbit gasket</i>	2H
EA-0423	Chiusura multipunto <i>Multipoint lock</i>	2	AG-0010	Guida inferiore in acciaio inox <i>Stainless Steel lower rail</i>	2L	619-PB755	Spazzolino <i>Brush</i>	8L + 8H
EA-0367	Prolunga di chiusura <i>Extension locking</i>	2	EA-0427	Tappo anti scarrucolamento per anta fissa (opzionale) <i>Upper safety block (optional)</i>	1	EG-0057	Guarnizione scatto copricava binario <i>Gasket for rail cover profile</i>	2L + 4H
EA-0354	Coppia tappi di tenuta centrale <i>Couple central sealing plugs</i>	2				EG-0061	Guarnizione di battuta <i>Rabbit gasket</i>	4H
EA-0374	Coppia tappi per profilo centrale <i>Couple plugs for central profile</i>	4	EA-0429	Vaschetta di drenaggio acqua <i>Drainage tank</i>	(L : 500) + 1	EG-0067	Guarnizione scatto copricava centrale <i>Gasket for central cover profile</i>	4L + 4H
EA-0371	Coppia tappi paracolpi ante rinf. <i>Couple plugs for reinforced wings</i>	2	EA-0379	Boccola di drenaggio acqua <i>Drainage valve</i>	2 x EA-0429	EG-0069	Guarnizione di vetratazione <i>Glass beading gasket</i>	2L + 6H
EK-0035 / EK-0036	Kit per ante scorrevoli <i>Sliding wing kit</i>	2				126-2800*	Guarnizione di vetratazione <i>Glass beading gasket</i>	2L + 6H
						EG-0108	Guarnizione copri barrette <i>Lowered threshold cover cavity gasket</i>	2L

* In base alle vetratazioni pag. 7-01 / 7-02

* Based on glazing p. 7-01 / 7-02

Finestra scorrevole a quattro ante - Four wings sliding window



Note :

Notes :

Spessore vetro considerato mm 55

For glass with 55 mm thickness

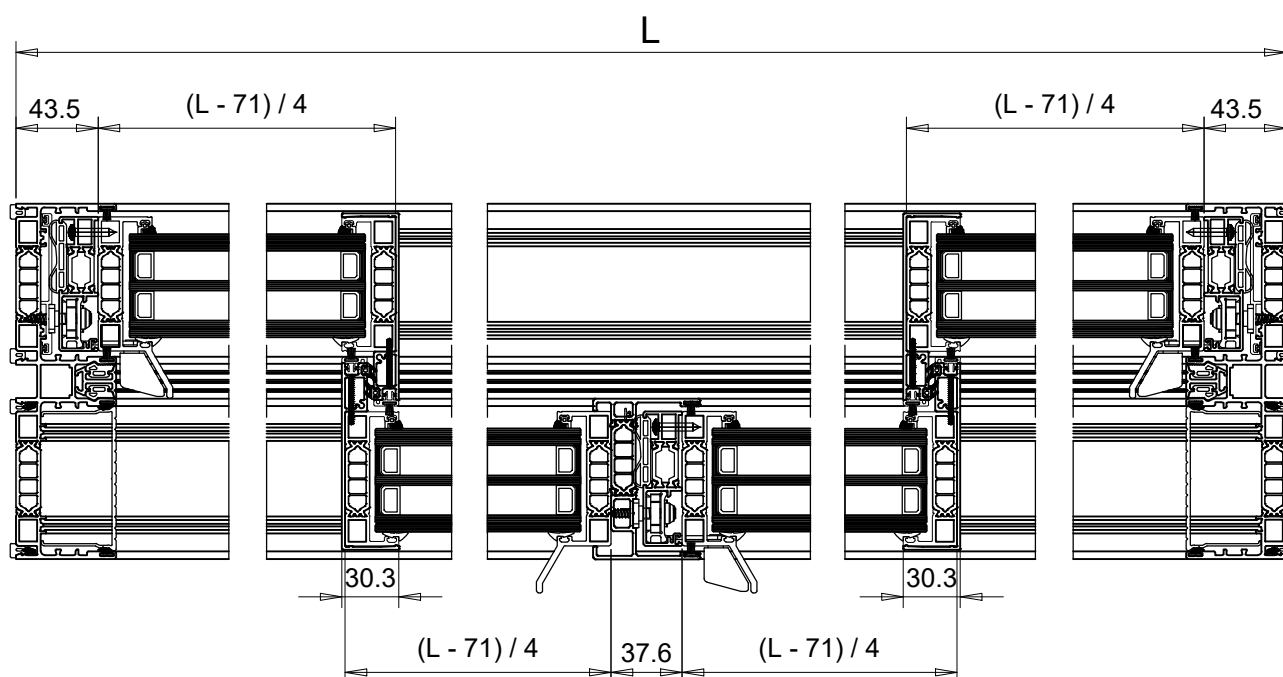
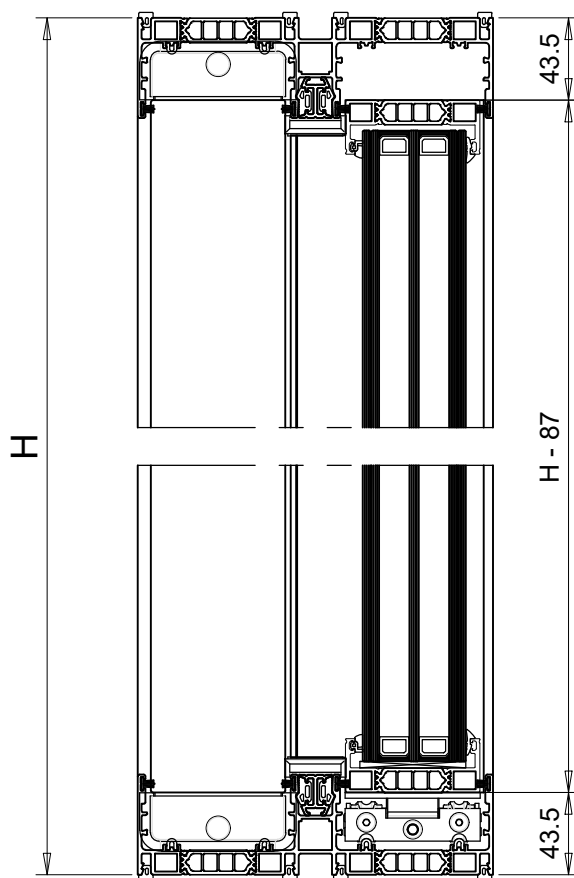
Gioco perimetrale tra profilo e vetro mm 3 minimo

Space between glass and profile 3 mm minimum

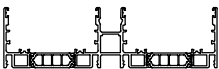
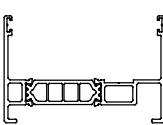
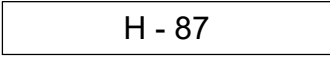
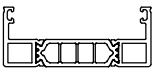
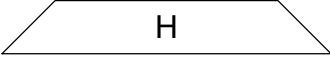
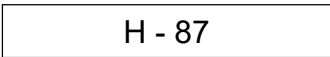
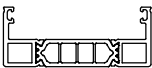
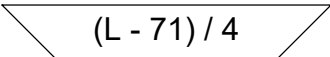
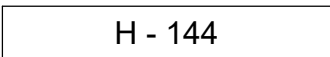
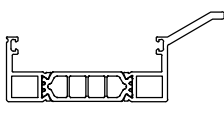
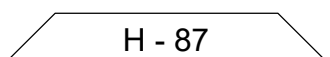
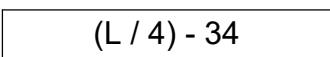
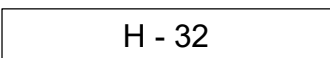
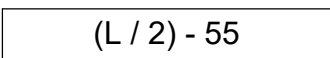
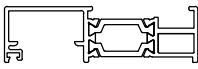
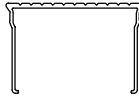
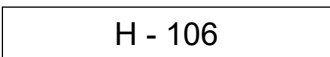
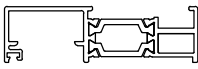
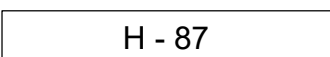
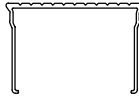
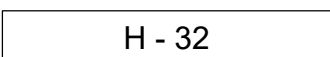
Vetro N° 4 pezzi

Glass N°4 pieces

(L - 200) / 4 (H-120)



Finestra scorrevole a quattro ante - Four wings sliding window

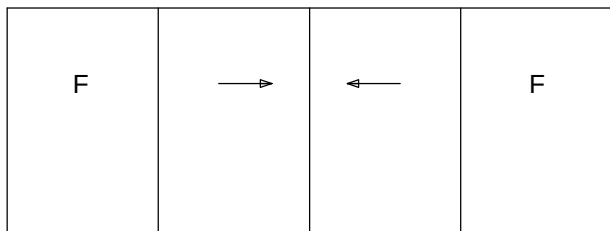
Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
 TTPS202	2	 L	 TTPS208	1	 H - 87
 TTPS203	2	 H	 26642	4	 H - 87
 TTPS203	8	 (L - 71) / 4	 26597	4	 H - 144
 TTPS209	4	 H - 87	 26583	4	 (L / 4) - 34
 26641	2	 H - 32	 26583	2	 (L / 2) - 55
 TTPS210	4	 H - 87	 32203	2	 H - 106
 TTPS210	3	 H - 87	 32203	2	 H - 32

Accessori Accessories			Accessori Accessories			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Corner joint locked by pinning or crimping	48	EK-0038	Coppia tappi carrelli Pair of carriages plug	4	102-6197	Guarnizione distanziatrice Spacing gasket	4H
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	96	EA-0426	Coppia tappi ante contrapposte Couple plugs for opposite wings	1	126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	8L + 8H
EA-0353	Maniglia "Minimale" "Minimal" Handle	3	AG-0010	Guida inferiore in acciaio inox Stainless Steel lower rail	4L	EG-0107	Guarnizione di battuta Rabbit gasket	3H
EA-0423	Chiusura multipunto Multipoint lock	3	EA-0429	Vaschetta di drenaggio acqua Drainage tank	(L : 500) + 1	619-PB755	Spazzolino Brush	8L + 10H
EA-0367	Prolunga di chiusura Extension locking	3	EA-0379	Boccola di drenaggio acqua Drainage valve	2 x EA-0429	EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	4H
EA-0354	Coppia tappi di tenuta centrale Couple central sealing plugs	2				EG-0061	Guarnizione di battuta Rabbit gasket	4H
EA-0374	Coppia tappi per profilo centrale Couple plugs for central profile	4				EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L + 4H
EA-0371	Coppia tappi paracolpi ante rinf. Couple plugs for reinforced wings	4				EG-0069	Guarnizione di vetratura Glass beading gasket	4L + 16H
EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	4				126-2800*	Guarnizione di vetratura Glass beading gasket	2L + 4H

* In base alle vetrazioni pag. 7-01 / 7-02

* Based on glazing p. 7-01 / 7-02

Finestra scorrevole a quattro ante - Four wing sliding window



Note :

Notes :

Spessore vetro considerato mm 55

For glass with 55 mm thickness

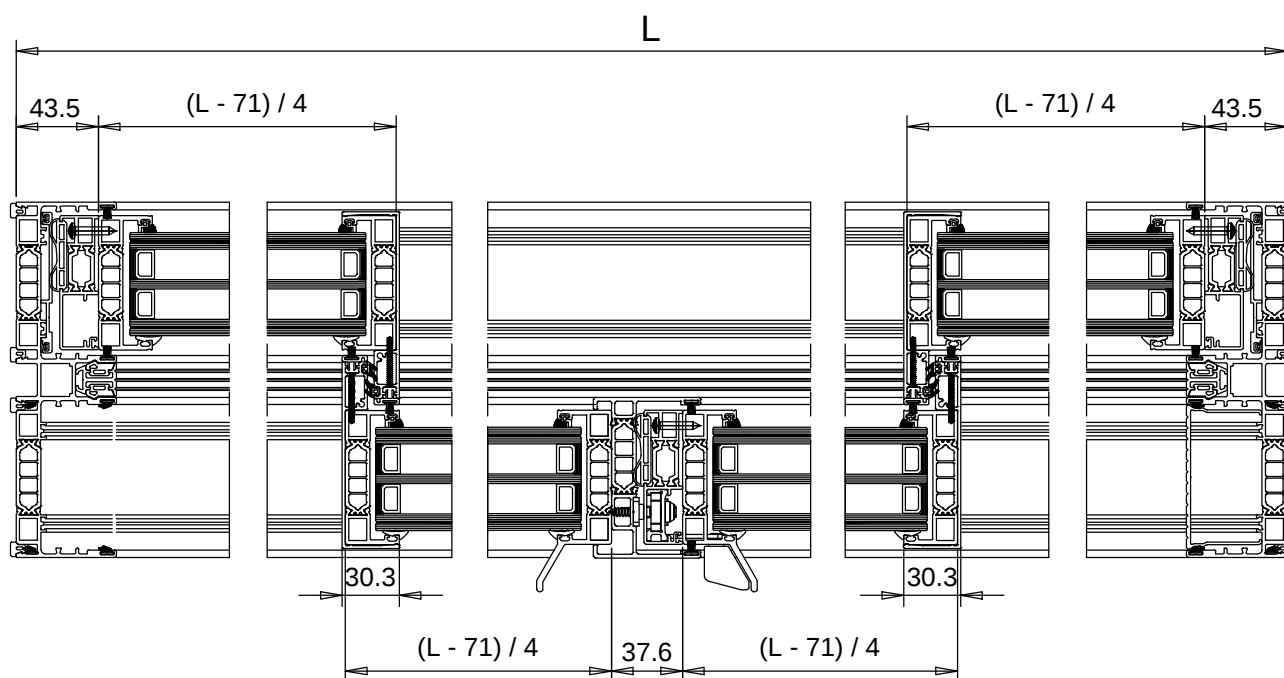
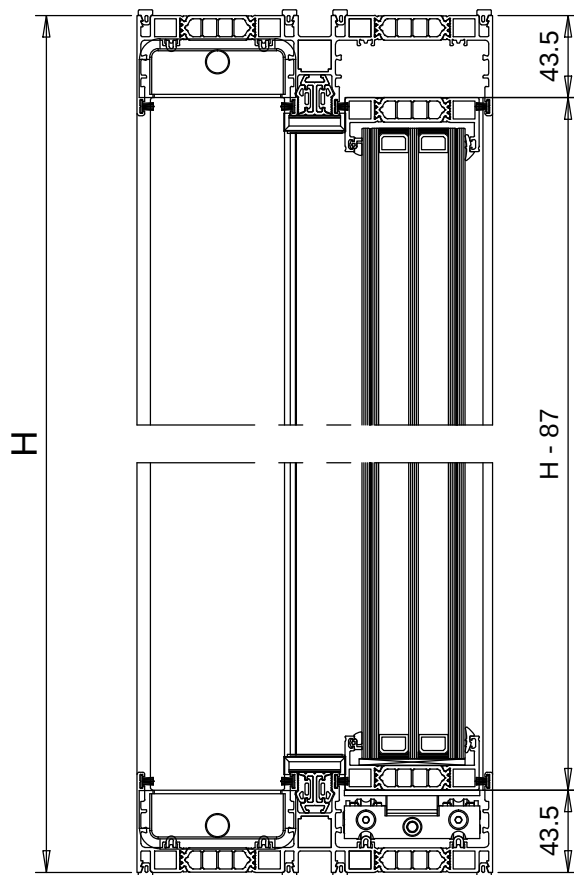
Gioco perimetrale tra profilo e vetro mm 3 minimo

Space between glass and profile 3 mm minimum

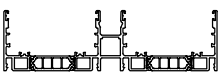
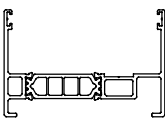
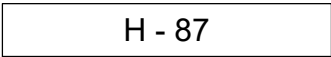
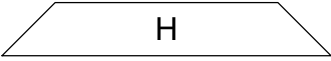
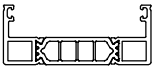
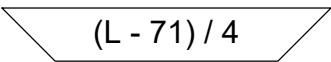
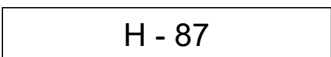
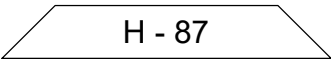
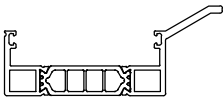
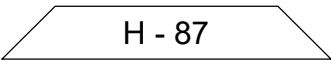
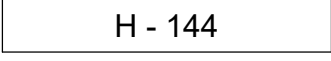
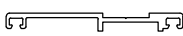
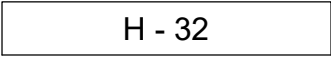
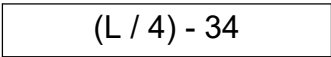
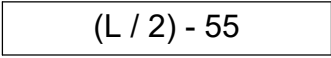
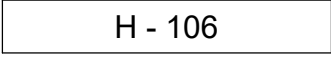
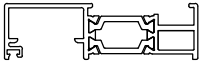
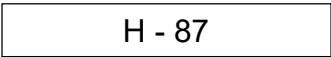
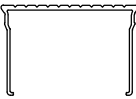
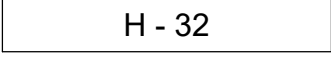
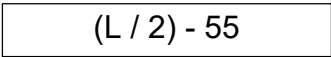
Vetro N° 4 pezzi

Glass N°4 pieces

(L - 200) / 4 (H-120)



Finestra scorrevole a quattro ante - Four wing sliding window

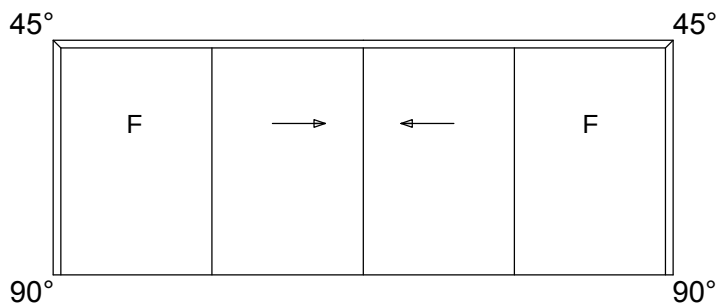
Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
 TTPS202	2		 TTPS208	1	
	2				
 TTPS203	8		 26642	4	
	6				
 TTPS209	2		 26597	4	
 26641	2		 26583	4 2 2	  
 TTPS210	3		 32203	2 2	 

Accessori Accessories			Accessori Accessories			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare <i>Corner joint locked by pinning or crimping</i>	48	EK-0037	Kit per ante fisse <i>Fixed wing kit</i>	2	102-6197	Guarnizione distanziatrice <i>Spacing gasket</i>	4H
EA-0119	Spina per squadretta EA-0114 <i>Pin for corner joint EA-0114</i>	96	EK-0038	Coppia tappi carrelli <i>Pair of carriages plug</i>	2	126-2284	Guarnizione di appoggio soglia <i>Threshold bearing gasket</i>	8L + 8H
EA-0353	Maniglia "Minimale" <i>"Minimal" Handle</i>	1	EA-0426	Coppia tappi ante contrapposte <i>Couple plugs for opposite wings</i>	1	EG-0107	Guarnizione di battuta <i>Rabbit gasket</i>	3H
EA-0423	Chiusura multipunto <i>Multipoint lock</i>	1	AG-0010	Guida inferiore in acciaio inox <i>Stainless Steel lower rail</i>	2L	619-PB755	Spazzolino <i>Brush</i>	4L + 10H
EA-0367	Prolunga di chiusura <i>Extension locking</i>	1	EA-0429	Vaschetta di drenaggio acqua <i>Drainage tank</i>	(L : 500) + 1	EG-0057	Guarnizione scatto copricava binario <i>Gasket for rail cover profile</i>	4L + 4H
EA-0354	Coppia tappi di tenuta centrale <i>Couple central sealing plugs</i>	2	EA-0379	Boccola di drenaggio acqua <i>Drainage valve</i>	2 x EA-0429	EG-0061	Guarnizione di battuta <i>Rabbit gasket</i>	4H
EA-0374	Coppia tappi per profilo centrale <i>Couple plugs for central profile</i>	4				EG-0067	Guarnizione scatto copricava centrale <i>Gasket for central cover profile</i>	4L + 4H
EA-0371	Coppia tappi paracolpi ante rinf. <i>Couple plugs for reinforced wings</i>	2				EG-0069	Guarnizione di vetratura <i>Glass beading gasket</i>	4L + 16H
EK-0035 / EK-0036	Kit per ante scorrevoli <i>Sliding wing kit</i>	2				126-2800*	Guarnizione di vetratura <i>Glass beading gasket</i>	2L + 4H

* In base alle vetrazioni pag. 7-01 / 7-02

* Based on glazing p. 7-01 / 7-02

Due ante scorrevoli + due ante fisse con soglia ribassata
Lowered threshold window with two sliding wings + two fixed wings



Note :

Notes :

Spessore vetro considerato mm 55

For glass with 55 mm thickness

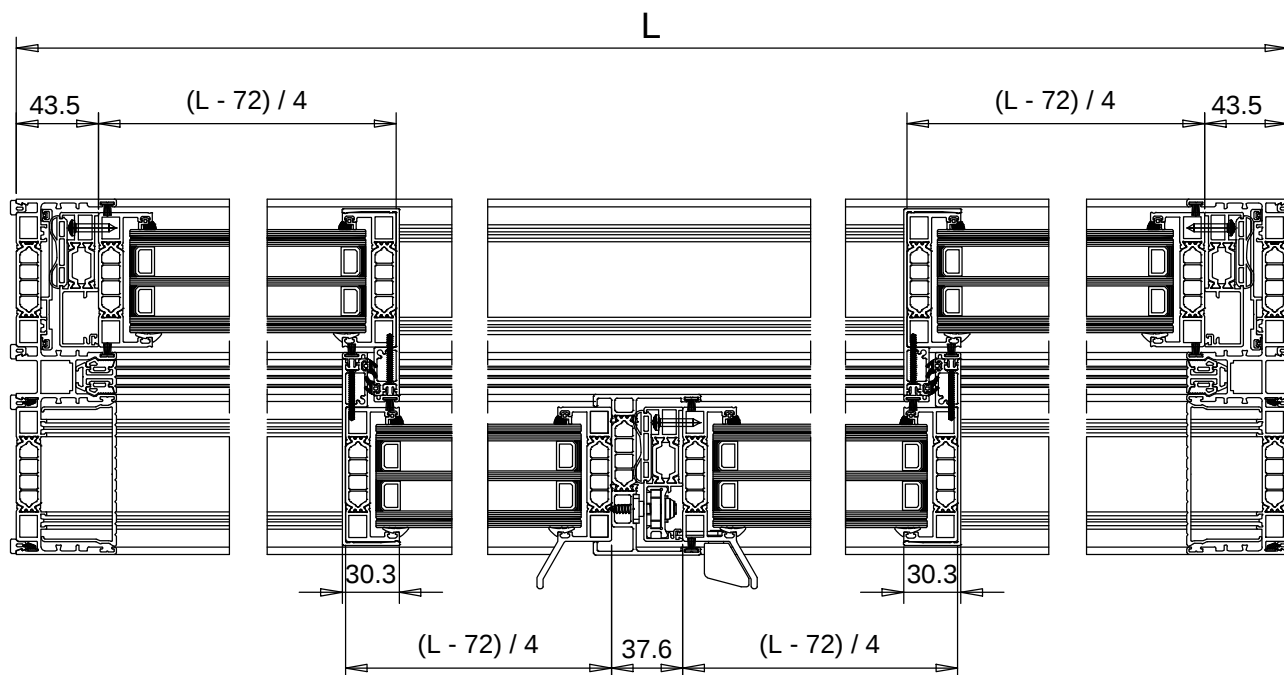
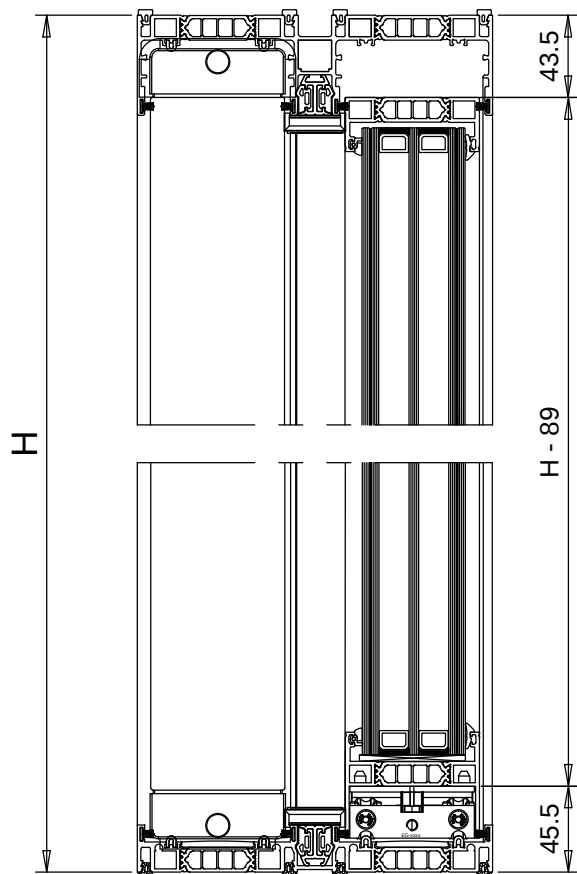
Gioco perimetrale tra profilo e vetro mm 3 minimo

Space between glass and profile 3 mm minimum

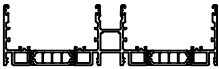
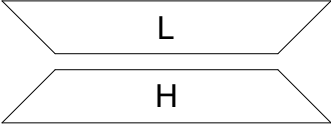
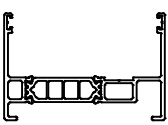
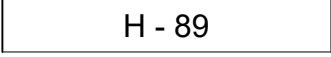
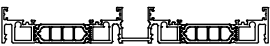
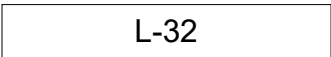
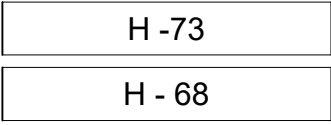
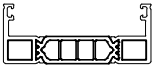
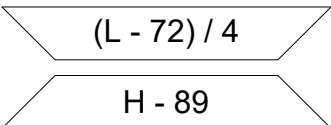
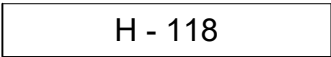
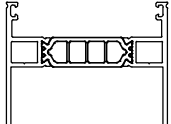
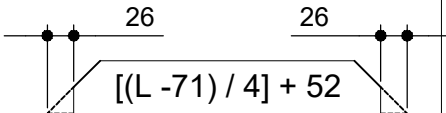
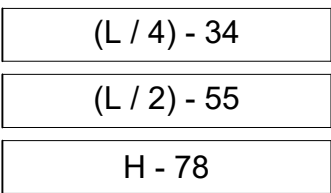
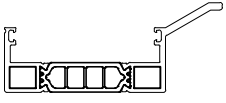
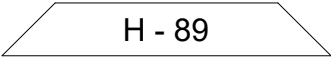
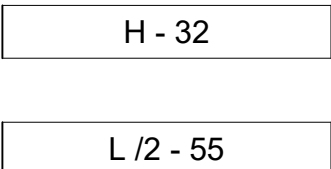
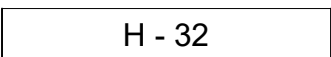
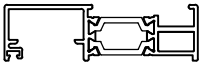
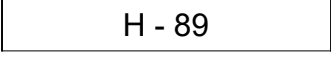
Vetro N° 4 pezzi

Glass N°4 pieces

(L - 200) / 4 (H-122)

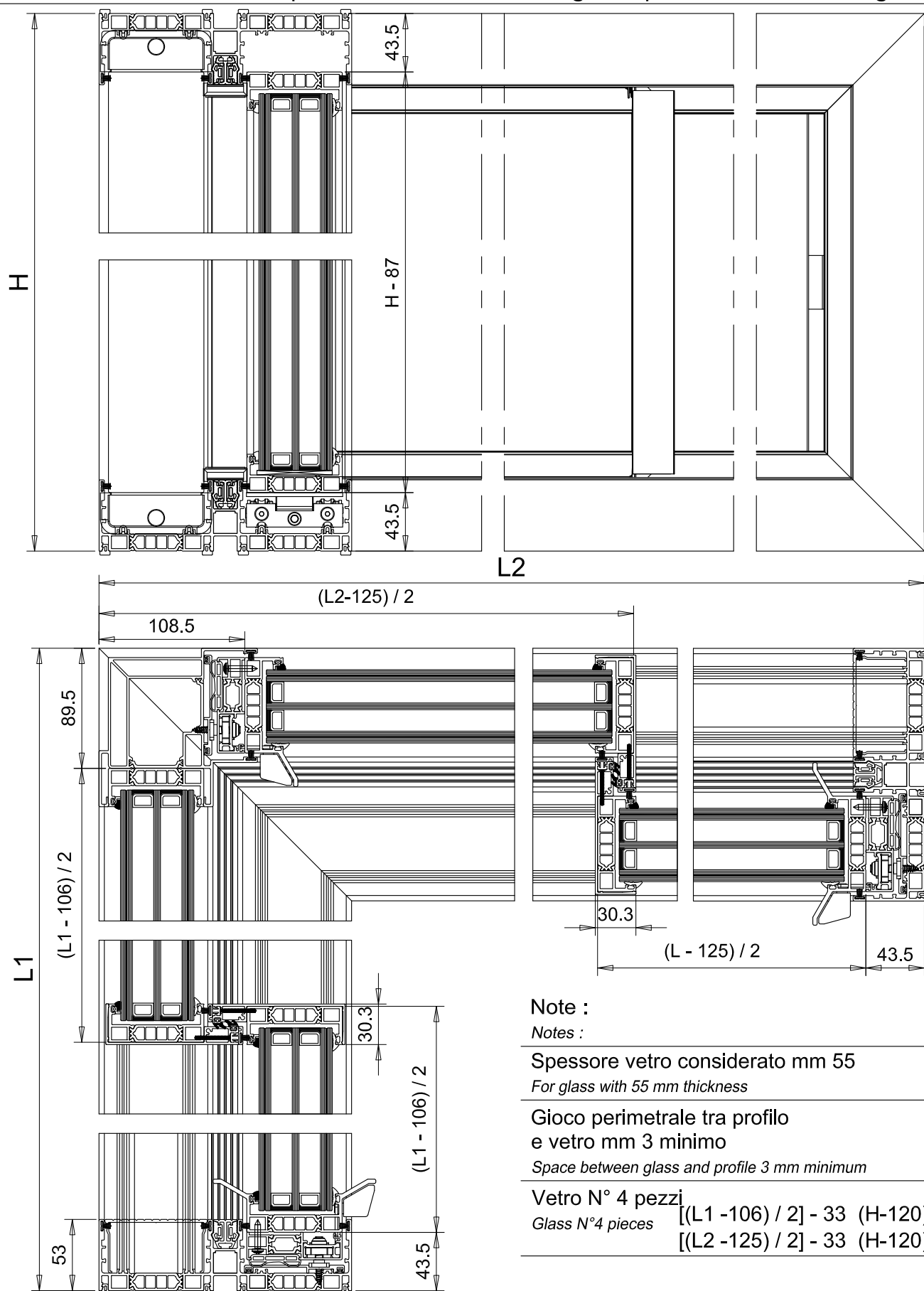


Due ante scorrevoli + due ante fisse con soglia ribassata
Lowered threshold window with two sliding wings + two fixed wings

Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
 TTPS202	1 2		 TTPS208	1	
 TTPS214	1		 26642	2 2	
 TTPS203	4 6		 26597	4	
 TTPS215	4		 26583	4 2 2	
 TTPS209	2		 32203	2 2	
 26641	2				
 TTPS210	3				
Accessori Accessories			Accessori Accessories		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Corner joint locked by pinning or crimping	48	EK-0037	Kit per ante fisse Fixed wing kit	2
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	96	EK-0039	Coppia tappi carrelli Pair of carriages plug	2
EA-0353	Maniglia "Minimale" "Minimal" Handle	1	EA-0426	Coppia tappi ante contrapposte Couple plugs for opposite wings	1
EA-0423	Chiusura multipunto Multipoint lock	1	AG-0010	Guida inferiore in acciaio inox Stainless Steel lower rail	2L
EA-0367	Prolunga di chiusura Extension locking	1	EA-0429	Vaschetta di drenaggio acqua Drainage tank	(L : 500) + 1
EA-0354	Coppia tappi di tenuta centrale Couple central sealing plugs	2	EA-0379	Boccola di drenaggio acqua Drainage valve	2 x EA-0429
EA-0374	Coppia tappi per profilo centrale Couple plugs for central profile	4			
EA-0371	Coppia tappi paracolpi ante rinf. Couple plugs for reinforced wings	2			
EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	2			
Guarnizioni Gaskets			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
102-6197	Guarnizione distanziatrice Spacing gasket	4H	102-6197	Guarnizione distanziatrice Spacing gasket	4H
126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	8L + 8H	126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	8L + 8H
EG-0107	Guarnizione di battuta Rabbit gasket	3H	EG-0107	Guarnizione di battuta Rabbit gasket	3H
619-PB755	Spazzolino Brush	4L + 10H	619-PB755	Spazzolino Brush	4L + 10H
EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	4L + 4H	EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	4L + 4H
EG-0061	Guarnizione di battuta Rabbit gasket	4H	EG-0061	Guarnizione di battuta Rabbit gasket	4H
EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L + 4H	EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L + 4H
EG-0069	Guarnizione di vetratazione Glass beading gasket	4L + 16H	EG-0069	Guarnizione di vetratazione Glass beading gasket	4L + 16H
126-2800*	Guarnizione di vetratazione Glass beading gasket	2L + 4H	126-2800*	Guarnizione di vetratazione Glass beading gasket	2L + 4H
EG-0108	Guarnizione copri barrette Lowered threshold cover cavity gasket	2L	EG-0108	Guarnizione copri barrette Lowered threshold cover cavity gasket	2L

* In base alle vetratazioni pag. 7-01 / 7-02

* Based on glazing p. 7-01 / 7-02

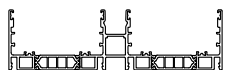
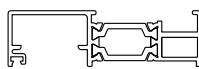
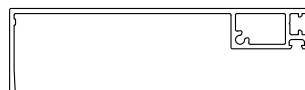
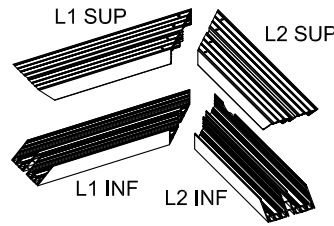
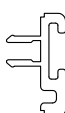
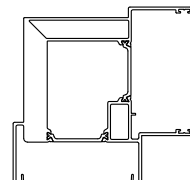
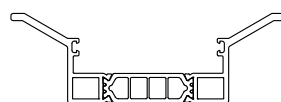
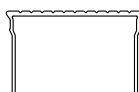
Scorrevole a 4 ante chiusura panoramica 90° - Four wings 90° panoramic view sliding window

Note :

Notes :

Spessore vetro considerato mm 55
For glass with 55 mm thickness
Gioco perimetrale tra profilo e vetro mm 3 minimo
Space between glass and profile 3 mm minimum
Vetro N° 4 pezzi
Glass N°4 pieces
 $[(L1 - 106) / 2] - 33$ (H-120)

 $[(L2 - 125) / 2] - 33$ (H-120)

Scorrevole a 4 ante chiusura panoramica 90° - Four wings 90° panoramic view sliding window

Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	
 TTPS202	2	L1 SUP/L2 INF	 TTPS210	3	H - 87	
	2	L1 INF/L2 SUP				
	2	H	 26642	4	H - 87	
						
 TTPS203	4	(L1 - 106) / 2	 26597	4	H - 144	
	4	(L2 - 125) / 2				
	5	H - 87				
 TTPS205	1	H - 87	 26583	2	(L1-149) / 2 + 3.5	
				1	(L1-149) / 2 - 3.5	
 TTPS211	3	H - 87		1	(L1-149) / 2 - 3.5	
				2	(L2-149) / 2 - 6	
				1	(L2-149) / 2 + 6	
				1	(L2-149) / 2 + 6	
				2	H - 106	
 26641	3	H - 32		 32203	2	H - 32

Scorrevole a 4 ante chiusura panoramica 90° - Four wings 90° panoramic view sliding window

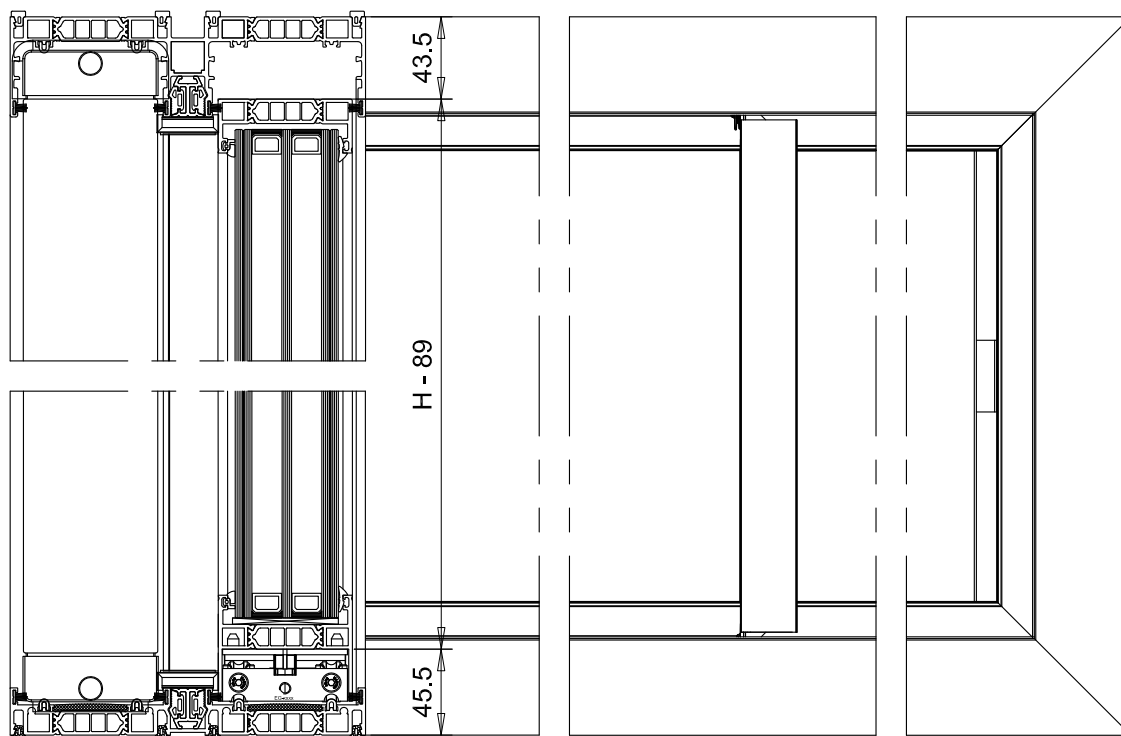
Accessori Accessories			Accessori Accessories			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Corner joint locked by pinning or crimping	48	EA-0374	Coppia tappi per profilo centrale Couple plugs for central profile	4	102-6197	Guarnizione distanziatrice Spacing gasket	6H
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	96	EA-0429	Vaschetta di drenaggio Drainage tank	8	126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	8L1+8L2+8H
EA-0423	Chiusura multipunto Multipoint lock	3	EA-0379	Valvola di drenaggio Drainage valve	16	EG-0107	Guarnizione di battuta Rabbit gasket	3H
EA-0353	Maniglia "Minimale" "Minimal" Handle	3	EA-0378	Staffa di fissaggio profilo TTPS205 Fixing bracket for profile TTPS205	3	619-PB755	Spazzolino Brush	8L1+8L2+10H
EA-0354	Coppia tappi di tenuta centrale Couple central sealing plugs	2	EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	4	EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	4H
EA-0367	Prolunga di chiusura Extension locking	3	EK-0038	Coppia tappi carrelli Pair of carriages plug	4	EG-0061	Guarnizione di battuta Rabbit gasket	4H
EA-0370	Squadrette telaio per chiusura panoramica a 90° Corner joint for 90° panoramic view junction	8	AG-0010	Guida inferiore in acciaio inox Stainless Steel lower rail	4L1+4L2	EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L1+4L2+4H
EA-0371	Coppia tappi ante rinforzate Couple plugs for reinforced wings	6	EA-0429	Vaschetta di drenaggio acqua (L : 500) + 1	1	EG-0069	Guarnizione di vetratura Glass beading gasket	2L1+2L2+8H
EA-0428	Coppia tappi per chiusura 90° Couple plugs 90° wing closing	1	EA-0379	Boccola di drenaggio acqua Drainage valve	2 x EA-0429	126-2800*	Guarnizione di vetratura Glass beading gasket	2L1+2L2+8H

* In base alle vetrazioni pag. 7-01 / 7-02

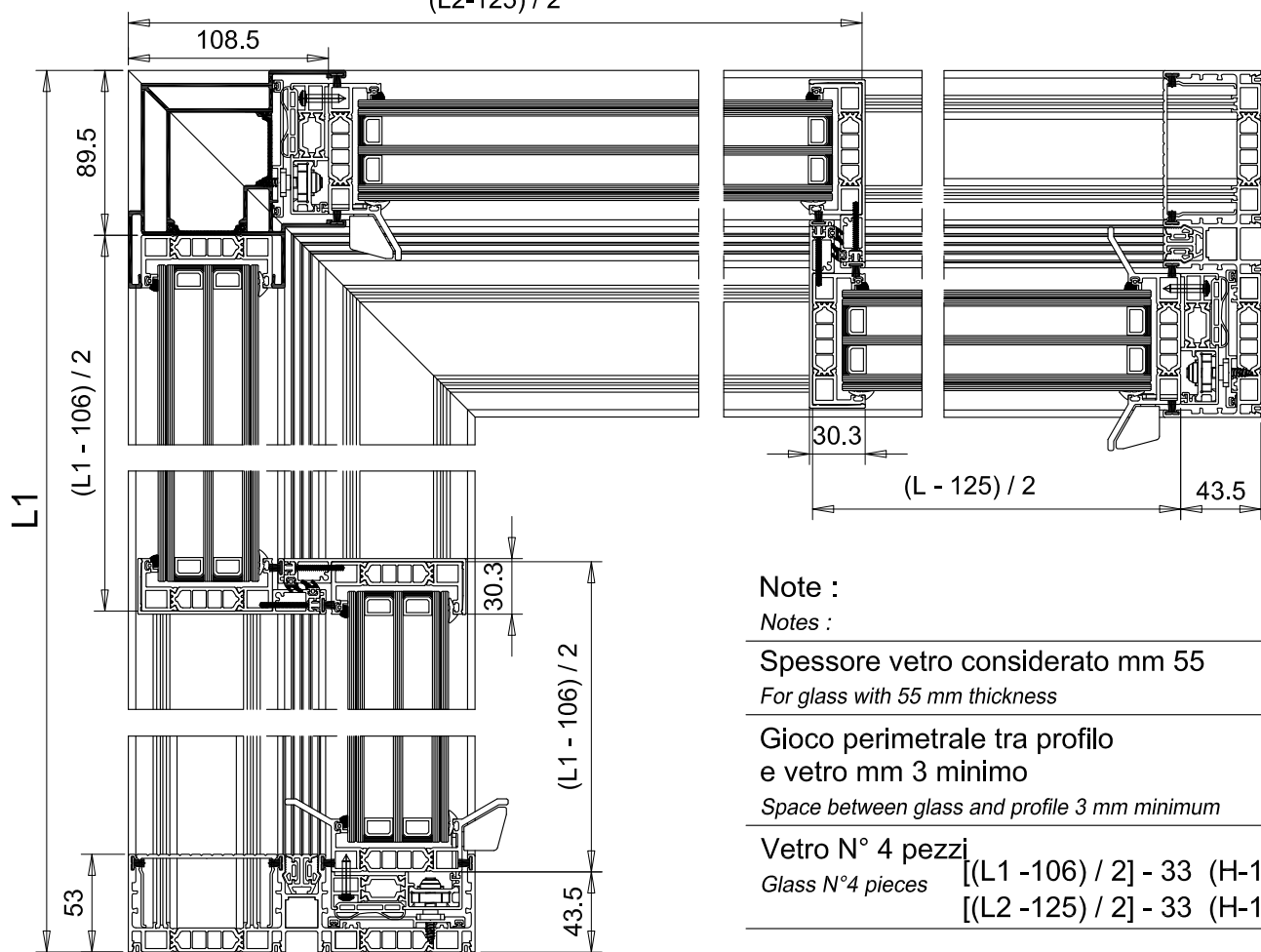
* Based on glazing p. 7-01 / 7-02

Scorrevole a 4 ante chiusura panoramica 90° - Four wings 90° panoramic view sliding window

SOGLIA RIBASSATA - LOWERED THRESHOLD



$(L2 - 125) / 2$



Note :

Notes :

Spessore vetro considerato mm 55

For glass with 55 mm thickness

Gioco perimetrale tra profilo e vetro mm 3 minimo

Space between glass and profile 3 mm minimum

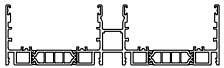
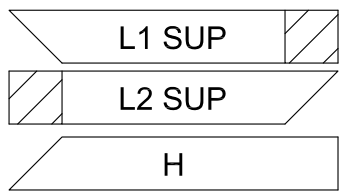
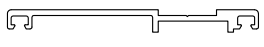
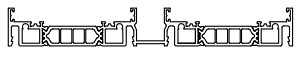
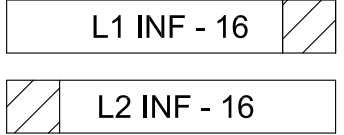
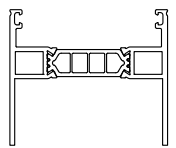
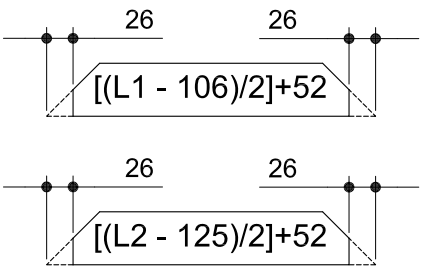
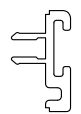
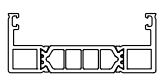
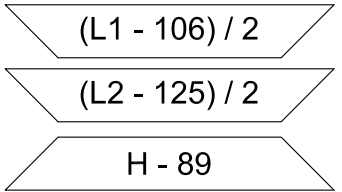
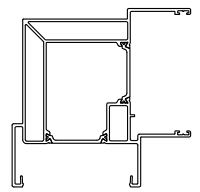
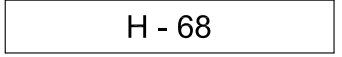
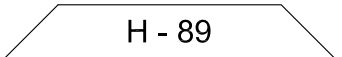
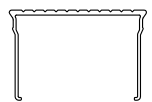
Vetro N° 4 pezzi

Glass N°4 pieces

$[(L1 - 106) / 2] - 33$ (H-122)

$[(L2 - 125) / 2] - 33$ (H-122)

Scorrevole a 4 ante chiusura panoramica 90° - Four wings 90° panoramic view sliding window

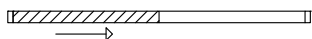
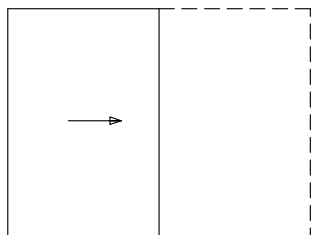
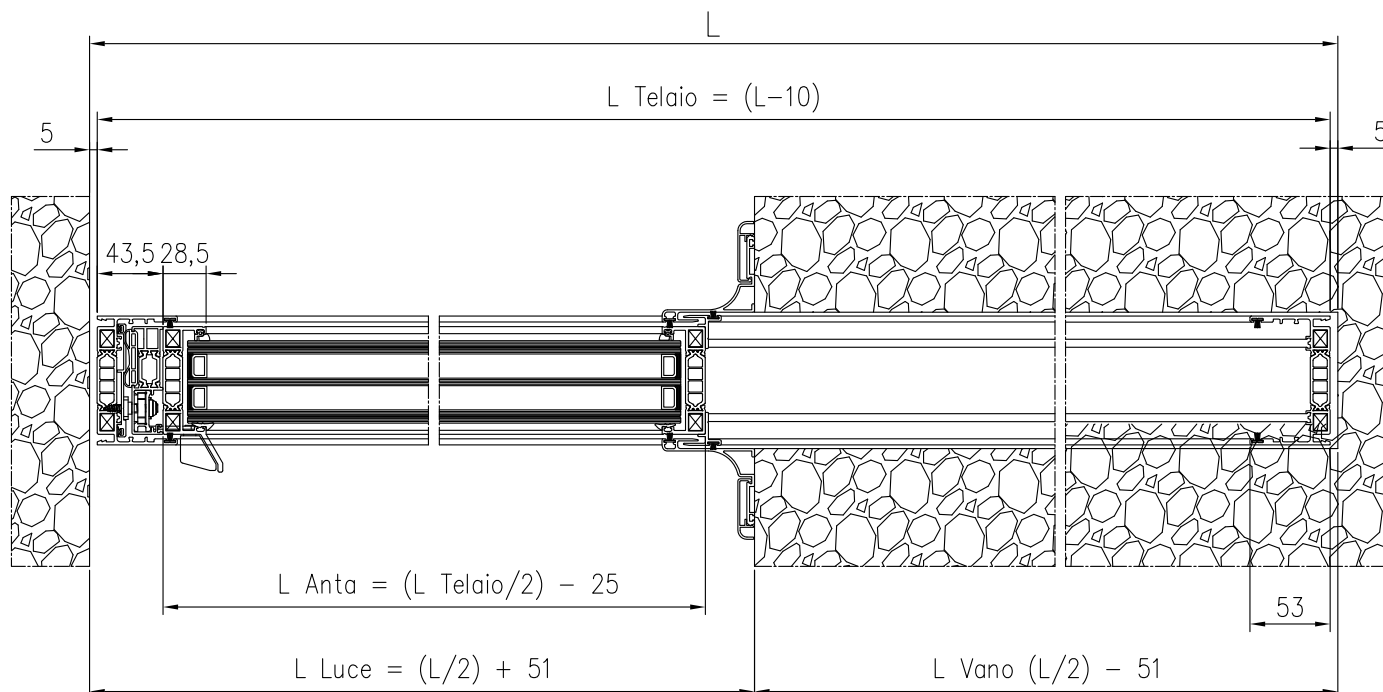
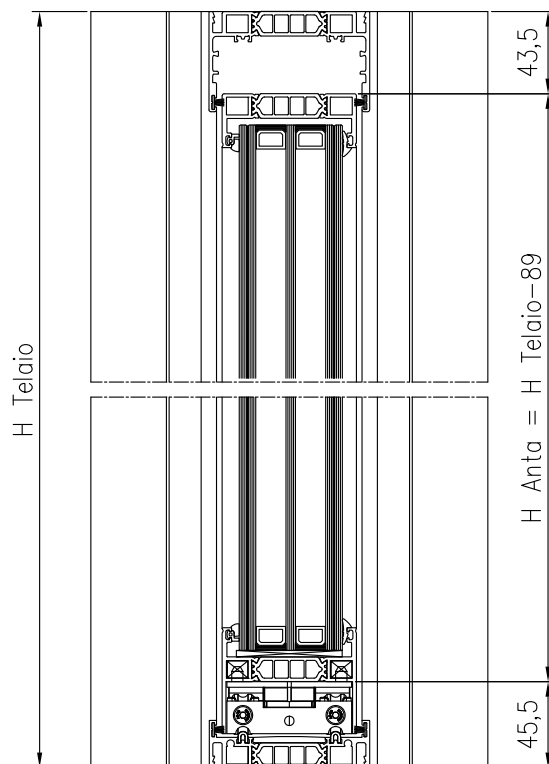
Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
 TTPS02	1 1 2	 L1 SUP L2 SUP L1 INF L2 INF	 26641	2 1	H - 32 H - 94
 TTPS214	1 1	SOGLIA RIBASSATA LOWERED THRESHOLD  L1 INF - 16 L2 INF - 16	 26642	4	H - 73
 TTPS215	2 2	 26 26 $[(L1 - 106)/2] + 52$ $[(L2 - 125)/2] + 52$	 26597	4	H - 117.5
 TTPS203	2 2 5	 $(L1 - 106) / 2$ $(L2 - 125) / 2$ H - 89	 26583	2 1 1 2 1 1	$(L1 - 149) / 2 + 3.5$ $(L1 - 149) / 2 - 3.5$ $(L1 - 149) / 2 - 3.5$ $(L2 - 149) / 2 - 6$ $(L2 - 149) / 2 + 6$ $(L2 - 149) / 2 + 6$
 TTPS205	1	 H - 68	 26583	2	H - 78
 TTPS211	3	 H - 89	 32203	2	H - 32

Scorrevole a 4 ante chiusura panoramica 90° - Four wings 90° panoramic view sliding window

Accessori Accessories			Accessori Accessories			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Corner joint locked by pinning or crimping	40	EA-0374	Coppia tappi per profilo centrale Couple plugs for central profile	4	102-6197	Guarnizione distanziatrice Spacing gasket	6H
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	80	EA-0429	Vaschetta di drenaggio Drainage tank	8	126-2284	Guarnizione di appoggio soglia Threshold bearing gasket	8L1+8L2+8H
EA-0423	Chiusura multipunto Multipoint lock	3	EA-0379	Valvola di drenaggio Drainage valve	16	EG-0107	Guarnizione di battuta Rabbit gasket	3H
EA-0353	Maniglia "Minimale" "Minimal" Handle	3	EA-0378	Staffa di fissaggio profilo TTPS205 Fixing bracket for profile TTPS205	3	619-PB755	Spazzolino Brush	8L1+8L2+10H
EA-0354	Coppia tappi di tenuta centrale Couple central sealing plugs	2	EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	4	EG-0057	Guarnizione scatto copricava binario Gasket for rail cover profile	4H
EA-0367	Prolunga di chiusura Extension locking	3	EK-0039	Coppia tappi carrelli Pair of carriages plug	4	EG-0061	Guarnizione di battuta Rabbit gasket	4H
EA-0370	Squadrette telaio per chiusura panoramica a 90° Corner joint for 90° panoramic view junction	8	AG-0010	Guida inferiore in acciaio inox Stainless Steel lower rail	4L1+4L2	EG-0067	Guarnizione scatto copricava centrale Gasket for central cover profile	4L1+4L2+4H
EA-0371	Coppia tappi ante rinforzate Couple plugs for reinforced wings	6	EA-0429	Vaschetta di drenaggio acqua (L : 500) + 1	1	EG-0069	Guarnizione di vetratura Glass beading gasket	2L1+2L2+8H
EA-0428	Coppia tappi per chiusura 90° Couple plugs 90° wing closing	1	EA-0379	Boccola di drenaggio acqua Drainage valve	2 x EA-0429	126-2800*	Guarnizione di vetratura Glass beading gasket	2L1+2L2+8H
						EG-0108	Guarnizione copri barretta Lowered threshold gasket	2L1+2L2

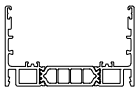
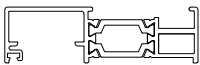
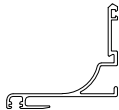
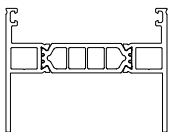
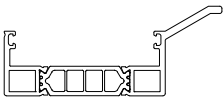
* In base alle vetrazioni pag. 7-01 / 7-02

* Based on glazing p. 7-01 / 7-02

Portafinestra ad un' anta a scomparsa - One wing concealed door

Note :
Notes :
Spessore vetro considerato mm 37
For glass with 37 mm thickness
**Gioco perimetrale tra profilo
e vetro mm 3 minimo**
Space between glass and profile 3 mm minimum
Vetro N° 1 pezzo (L ANTA - 33)
Glass N°1 piece (H ANTA - 33)


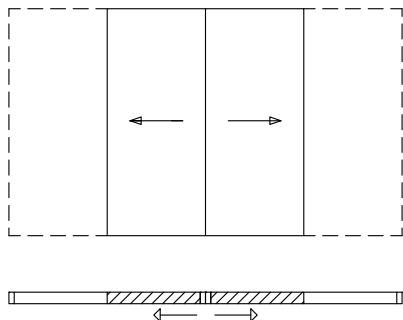
N.B.: Soluzione da utilizzare su serramenti posti al riparo dalle intemperie (sotto porticati, ecc.).

Portafinestra ad un' anta a scomparsa - One wing concealed door

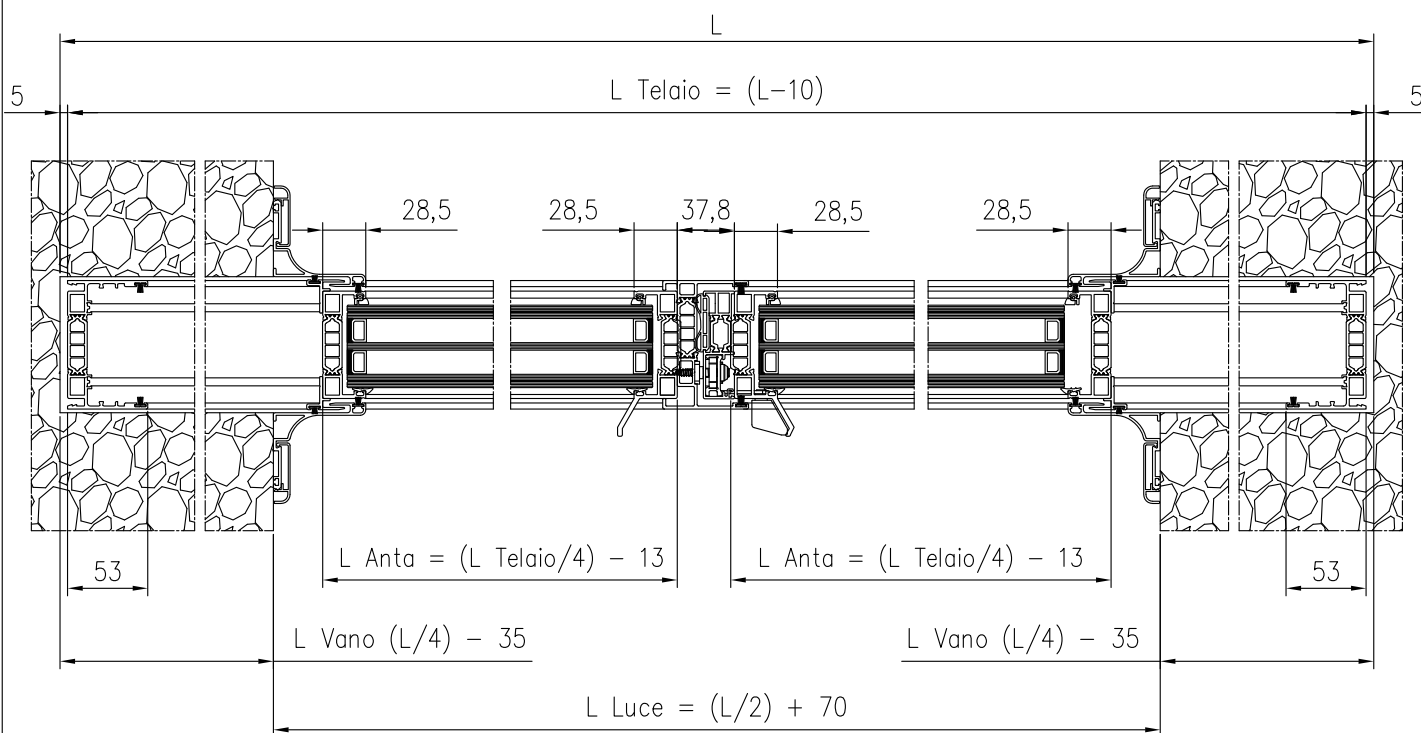
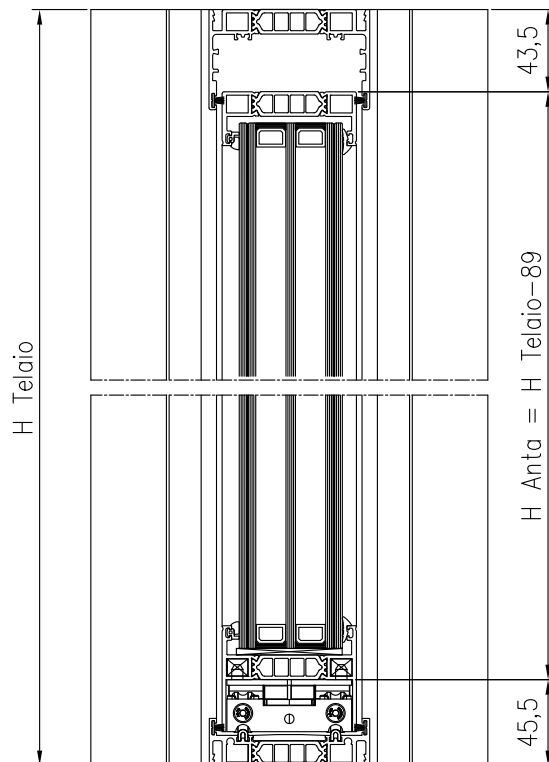
Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
	1	L Telaio		1	H - 89
TTPS206	2	H Telaio	TTPS210		
	1	L Telaio - 32		1	H Telaio - 29
TTPS218			26641		
	1	(L Telaio / 2) - 25		2	H Telaio
TTPS203	1	H Telaio - 89	26605		
	1	(L Telaio / 2) + 27		2	H Telaio - 89
TTPS215			26606		
	1	H Telaio - 89		2	H Telaio
TTPS209			6024		
				2	L Telaio - 25
			AG-0010		

Accessori Accessories			Accessori Accessories			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Corner joint locked by pinning or crimping	12	EA-0429	Vaschetta di drenaggio acqua Drainage tank	(L : 500) + 1	102-6197	Guarnizione distanziatrice Spacing gasket	2HTelaio
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	24	EA-0379	Boccola di drenaggio acqua Drainage valve	2 x EA-0429	EG-0107	Guarnizione di battuta Rabbit gasket	1HAnta
EA-0423	Maniglia "Minimale" "Minimal" Handle	1				619-PB755	Spazzolino Brush	4LTelaio + 8HTelaio
EA-0351	Chiusura multipunto Multipoint lock	1				619-PB755	Spazzolino Brush	2HTelaio
EA-0367	Prolunga di chiusura Extension locking	2				EG-0069	Guarnizione di vetragezione Glass beading gasket	2LAnta + 2HAnta
EA-0371	Coppia tappi paracolpi ante rinf. Couple plugs for reinforced wings	1				126-2194	Guarnizione di vetragezione Glass beading gasket	2LAnta + 2HAnta
EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	1				EG-0108	Guarnizione copri barrette Lowered threshold cover cavity gasket	1LTelaio
EK-0039	Coppia tappi carrelli Pair of carriages plug	1						

N.B.: Soluzione da utilizzare su serramenti posti al riparo dalle intemperie (sotto porticati, ecc.).

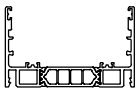
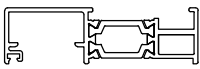
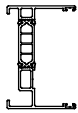
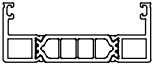
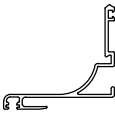
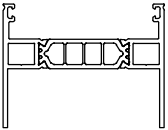
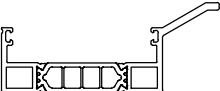
Portafinestra a due ante a scomparsa - Two wings concealed door

Note :

Notes :

Spessore vetro considerato mm 37
For glass with 37 mm thickness
Gioco perimetrale tra profilo e vetro mm 3 minimo
Space between glass and profile 3 mm minimum
Vetro N° 2 pezzi (L ANTA - 33)
Glass N° 2 pieces (H ANTA - 33)


N.B.: Soluzione da utilizzare su serramenti posti al riparo dalle intemperie (sotto porticati, ecc.).

Portafinestra a due ante a scomparsa - Two wings concealed door

Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation	Profilo Profile	N° Pezzi Pcs	Schema di taglio Preparation
	1	L Telaio		1	H telaio- 89
TTPS206	2	H Telaio	TTPS210		
	1	L Telaio - 32		1	H Telaio - 61,5
TTPS218			TTPS208		
	2	(L Telaio / 4) - 13		4	H Telaio
TTPS203	2	H Telaio - 89	26605		
	2	(L Telaio / 4) + 40,5		4	H Telaio - 89
TTPS215			26606		
	2	H Telaio - 89		4	H Telaio
TTPS209			6024		
				2	L Telaio - 25
			AG-0010		

Accessori Accessories			Accessori Accessories			Guarnizioni Gaskets		
Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs	Art. Item	Descrizione Description	N°pezzi Pcs
EA-0114	Squadretta a spinare o cianfrinare Corner joint locked by pinning or crimping	20	EK-0039	Coppia tappi carrelli Pair of carriages plug	2	EG-0107	Guarnizione di battuta Rabbit gasket	1HAnta
EA-0119	Spina per squadretta EA-0114 Pin for corner joint EA-0114	40	EA-0429	Vaschetta di drenaggio acqua Drainage tank (L : 500) + 1		619-PB755	Spazzolino Brush	4LTelaio + 10HTelaio
EA-0353	Maniglia "Minimale" "Minimal" Handle	1	EA-0379	Boccola di drenaggio acqua Drainage valve	2 x EA-0429	619-PB755	Spazzolino Brush	4HAnta
EA-0423	Chiusura multipunto Multipoint lock	1				EG-0069	Guarnizione di vetratura Glass beading gasket	4LAnta + 4HAnta
EA-0357	Coppia tappi ante contrapposte Couple plugs for opposite wings	1				126-2194	Guarnizione di vetratura Glass beading gasket	4LAnta + 4HAnta
EA-0367	Prolunga di chiusura Extension locking	1				EG-0108	Guarnizione copri barrette Lowered threshold cover cavity gasket	1LTelaio
EA-0371	Coppia tappi paracolpi ante rinf. Couple plugs for reinforced wings	2						
EK-0035 / EK-0036	Kit per ante scorrevoli Sliding wing kit	2						

N.B.: Soluzione da utilizzare su serramenti posti al riparo dalle intemperie (sotto porticati, ecc.).

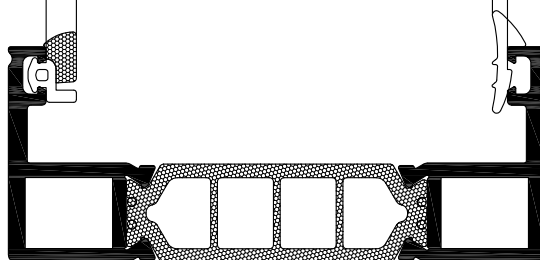
VETRAZIONI

perfektion 

GLAZING

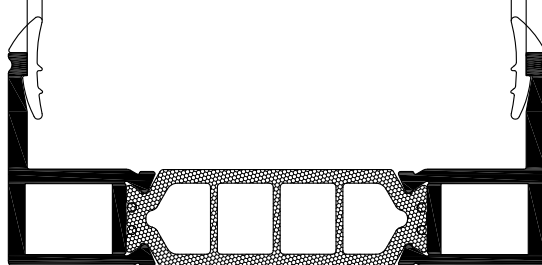
Schema vetratura anta - Wing glazing diagram

Guarnizione esterna External gasket		Spessore vetro Glass thickness		Guarnizione Interna Internal gasket
EG-0069	4	49	8	126-2197
EG-0069	4	50	7	126-2197
EG-0069	4	51	6	126-2195
EG-0069	4	52	5	126-2195
EG-0069	4	53	4	126-2194
EG-0069	4	54	3	126-2194
EG-0069	4	55	2	126-2800



Schema vetratura anta - Wing glazing diagram

Guarnizione esterna External gasket		Spessore vetro Glass thickness		Guarnizione Interna Internal gasket
126-2197	8	50	8	126-2197
126-2197	7	52	7	126-2197
126-2195	6	54	6	126-2195
126-2195	5	56	5	126-2195
126-2194	4	58	4	126-2194
126-2194	3	59	4	126-2194
126-2800	2	60	4	126-2194
126-2800	2	62	2	126-2800



ATTENZIONE
Configurazione possibile
solo con accessorio "Staffa
esterna" EA-0376

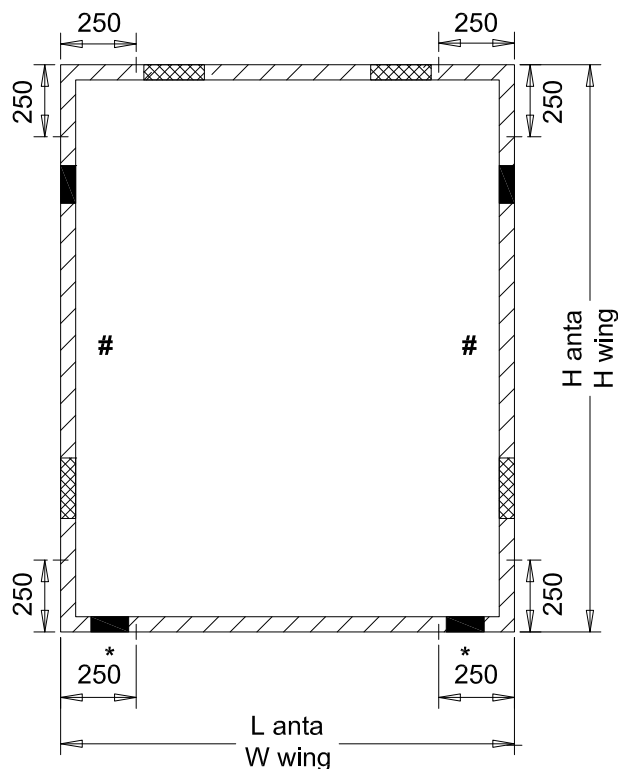
ATTENTION
Configuration possible only
with accessory "External
bracket" EA-0376

Tabella spessori vetro
Thickness glass list

Guarnizione esterna External gasket	Guarnizione interna Internal gasket	126-2800	126-2194	126-2195	126-2195	126-2197	126-2197
		2	4	5	6	7	8
126-2800	2	62	44	43	42	41	40
126-2194	3	61	43	42	41	40	39
126-2194	4	60	42	41	40	39	38
126-2195	5	59	41	40	39	38	37
126-2195	6	58	40	39	38	37	36
126-2197	7	57	39	38	37	36	35
126-2197	8	56	38	37	36	35	34

ATTENZIONE
Configurazione possibile
solo con accessorio "Staffa
esterna" EA-0376

ATTENTION
Configuration possible only
with accessory "External
bracket" EA-0376

Spessoramento e sigillatura vetri - thickening and sealing of glazing


■ Spessori vetro
Glass shims

* Posizionare gli spessori in corrispondenza dei carrelli
Put the shims in the same position as the carriages

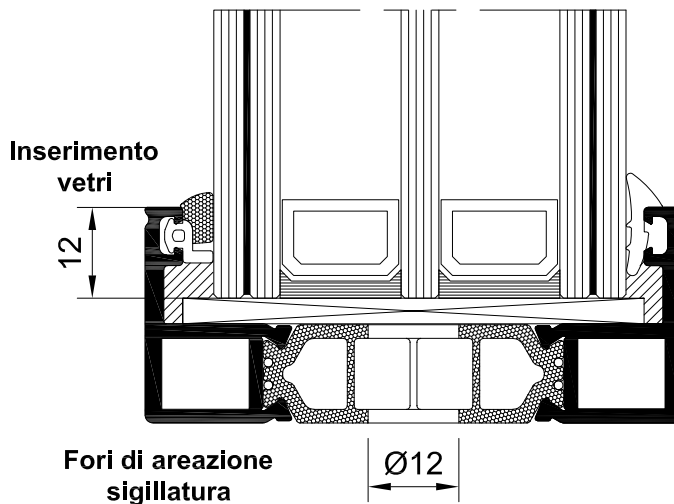
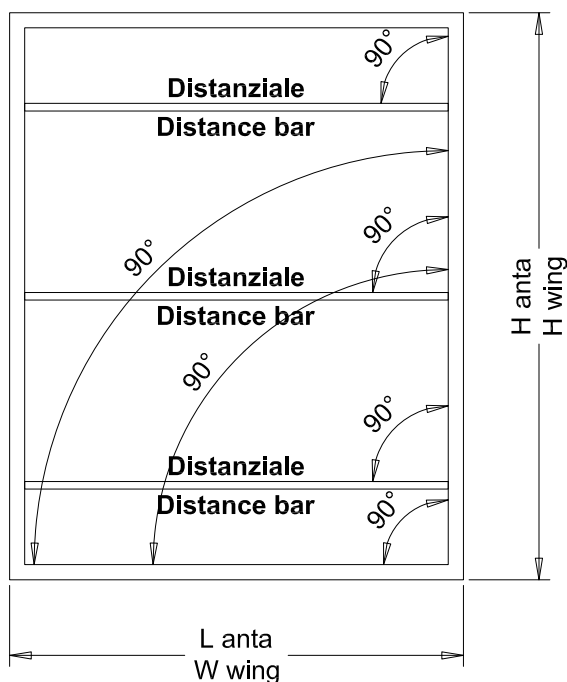
▨ Spessori periferici
Peripheral shims

▨ Sigillatura con sigillante per vetro @
Sealing with glass sealing @

Prestare attenzione alle zone di scorrimento dei meccanismi di movimentazione
Be careful of the sliding area for the moving mechanisms

@ Utilizzare silicone strutturale nel caso di ante di dimensioni elevate ($L > 1500$ $H > 2200$)
Structural sealing has to be used for wings of a large dimensions ($W > 1500$ $H > 2200$)

— Fori di aerazione sigillatura Ø12mm a 250 mm dal vertice



In fase di assemblaggio dell'anta, si consiglia di utilizzare dei distanziali per mantenere l'ortogonalità dei traversi con i montanti ed evitare che questa si deformi

During wing assembly it is advisable to use distance bars to maintain the orthogonality of the transoms to the mullions so as to avoid any deformations

LAVORAZIONI

perfektion 

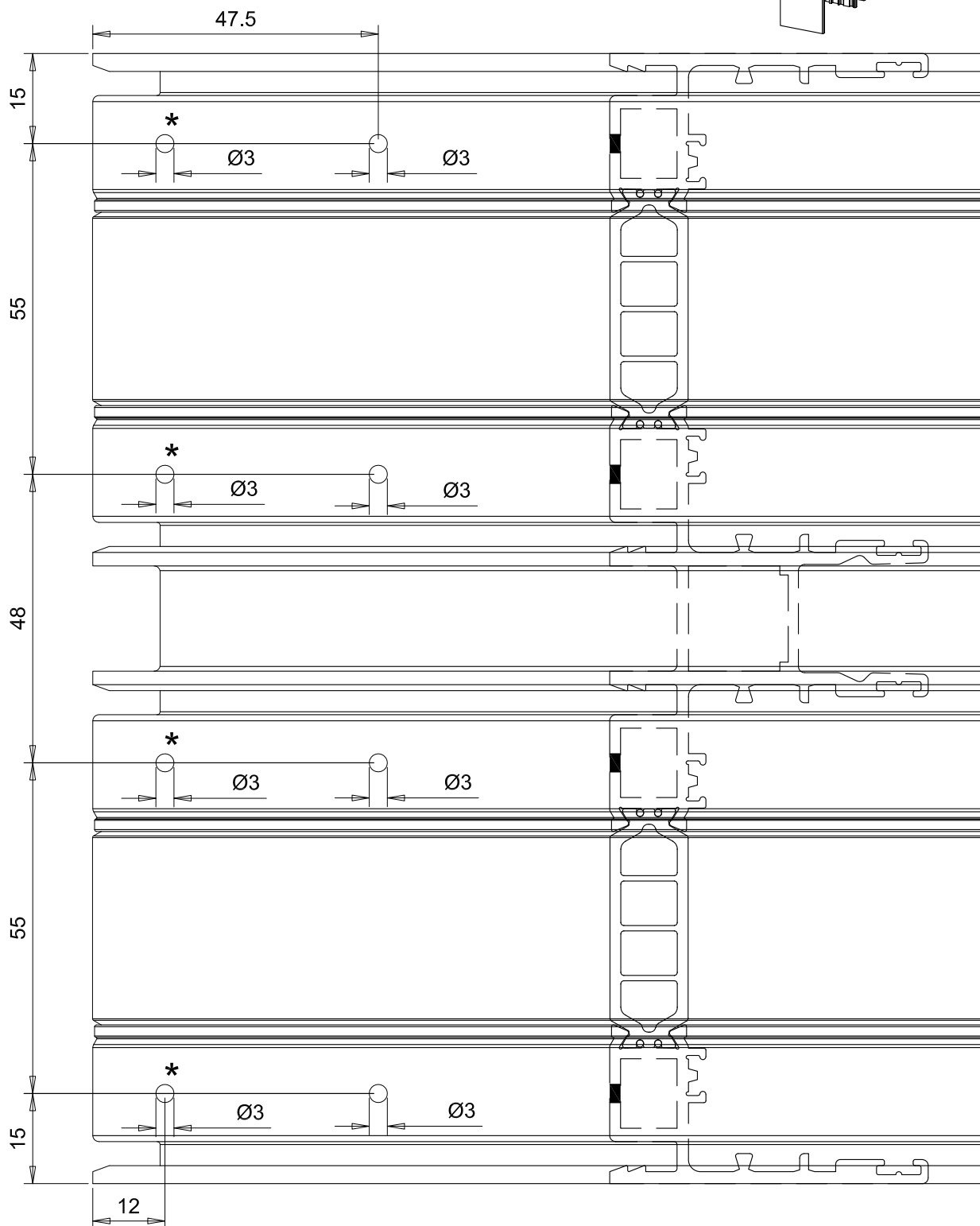
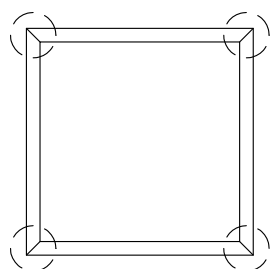
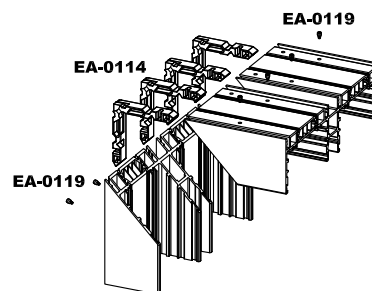
TOOLING

Lavorazioni - Machining

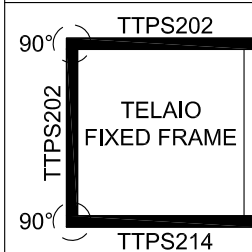
**LAVORAZIONE PER SQUADRETTA A SPINARE
EA-0114 SU TELAI FISSI (PUNZONATRICE
EP-0009)**

**MACHINING FOR INSTALLING PINNING
CORNER JOINT EA-0114ON FIXED FRAMES
(PUNCHING EP-0009)**

*** FORO OPZIONALE PER COLLA
OPTIONAL HOLE FOR GLUE**



Lavorazioni - Machining

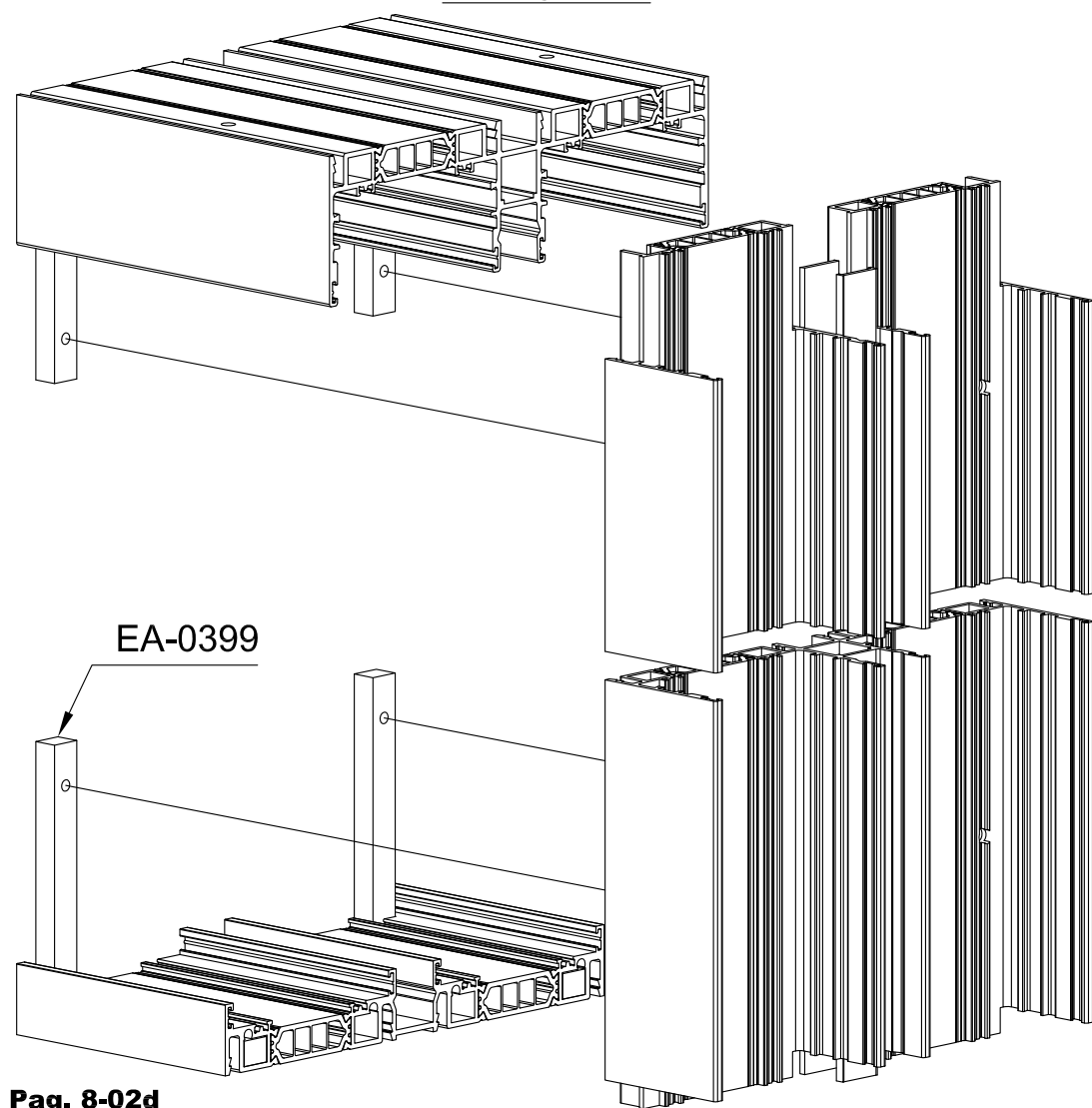


TELAIO A 90° 90° FIXED FRAME



SOGLIA RIBASSATA TTPS214
LOWERED THRESHOLD TTPS214

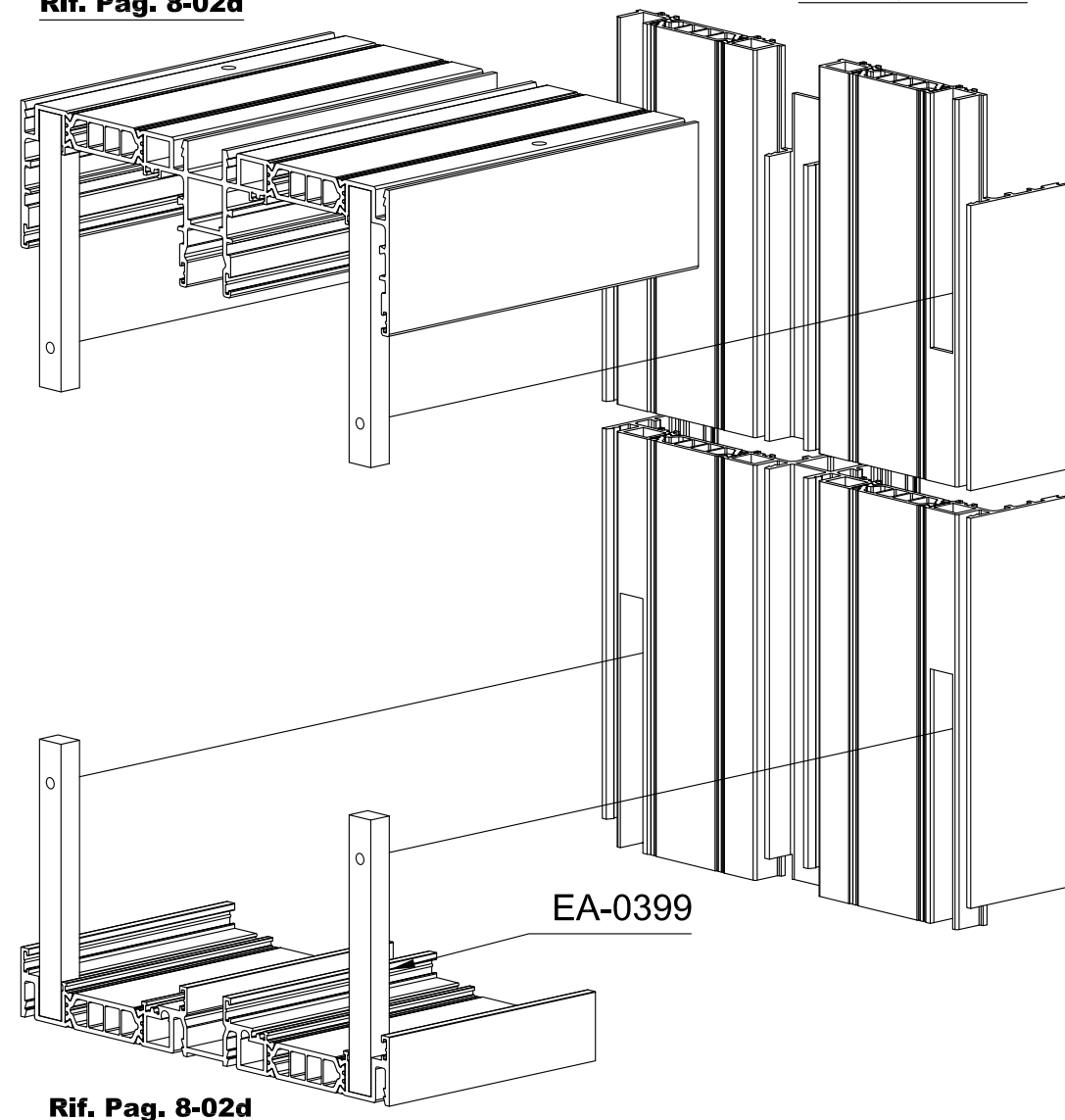
Rif. Pag. 8-02d



Rif. Pag. 8-02d

Rif. Pag. 8-02b/c

Rif. Pag. 8-02d

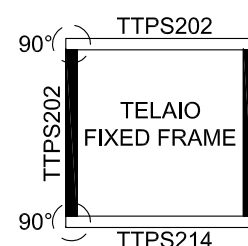


Rif. Pag. 8-02d

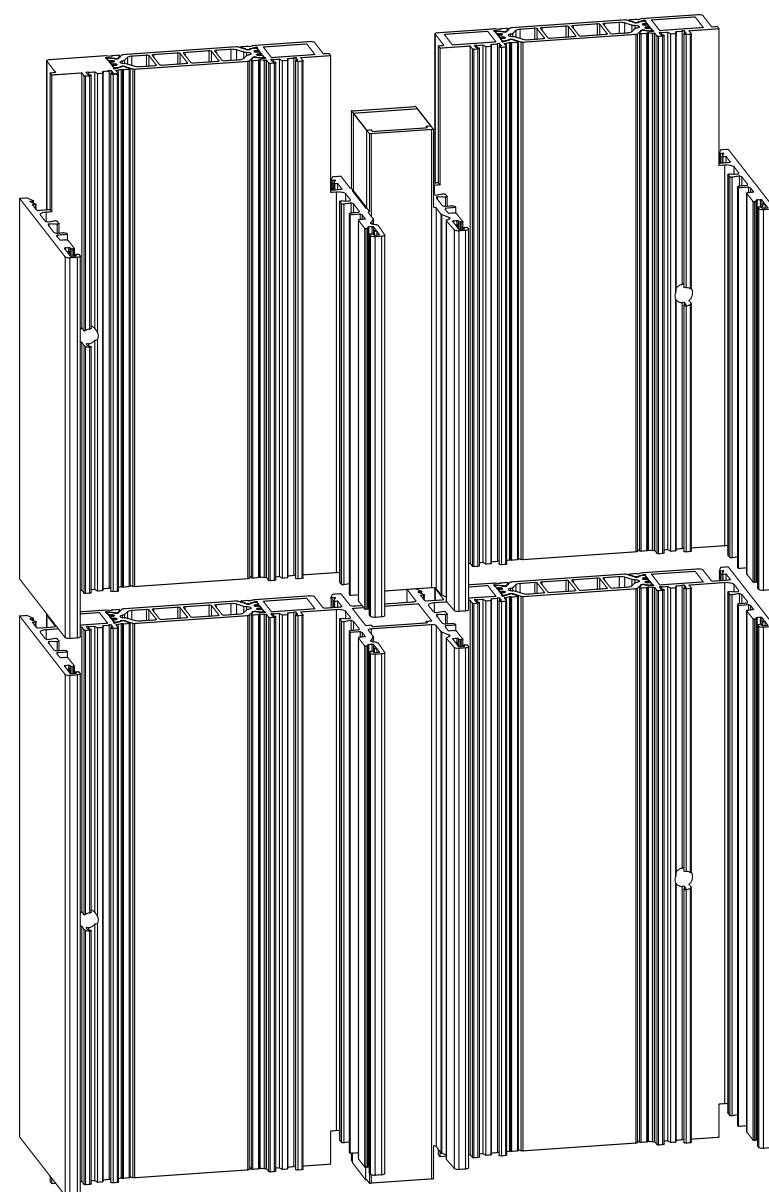
Rif. Pag. 8-02b/c

Lavorazioni - Machining

TELAIO A 90° - PROFILI VERTICALI
90 ° FIXED FRAME - VERTICAL PROFILES



Lavorazione frontale
Machining on front side



Viti a testa svasata
piana con impronta a
croce M4x10

Recessed countersunk
head screws M4x10

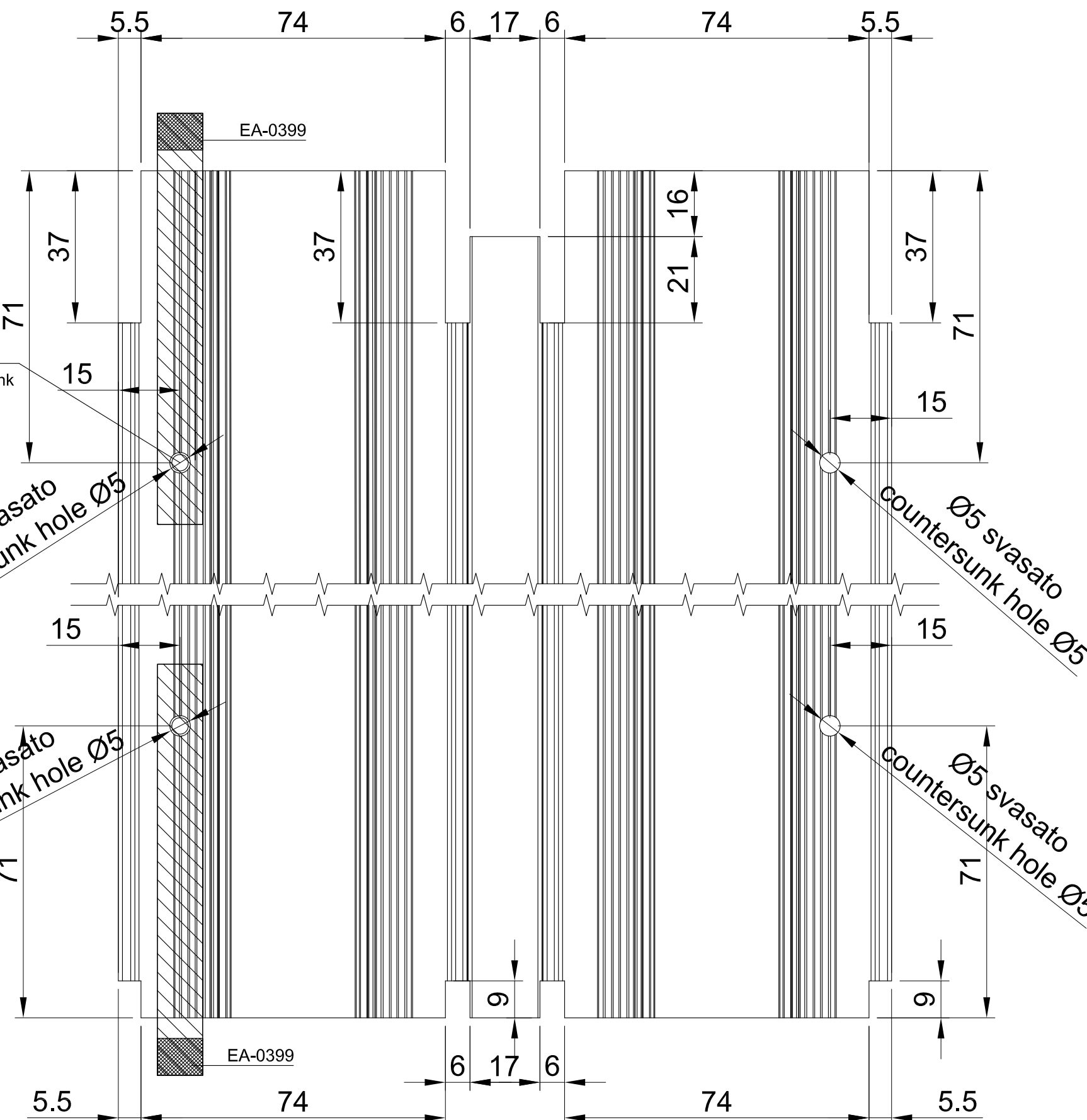
Ø5 svasato
countersunk hole Ø5

Ø5 svasato
countersunk hole Ø5

Ø5 svasato
countersunk hole Ø5

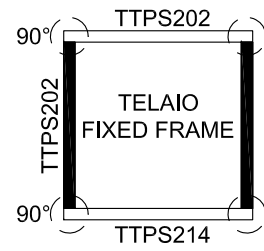
Ø5 svasato
countersunk hole Ø5

SIGILLARE CON SILICONE
SEAL WITH SEALANT

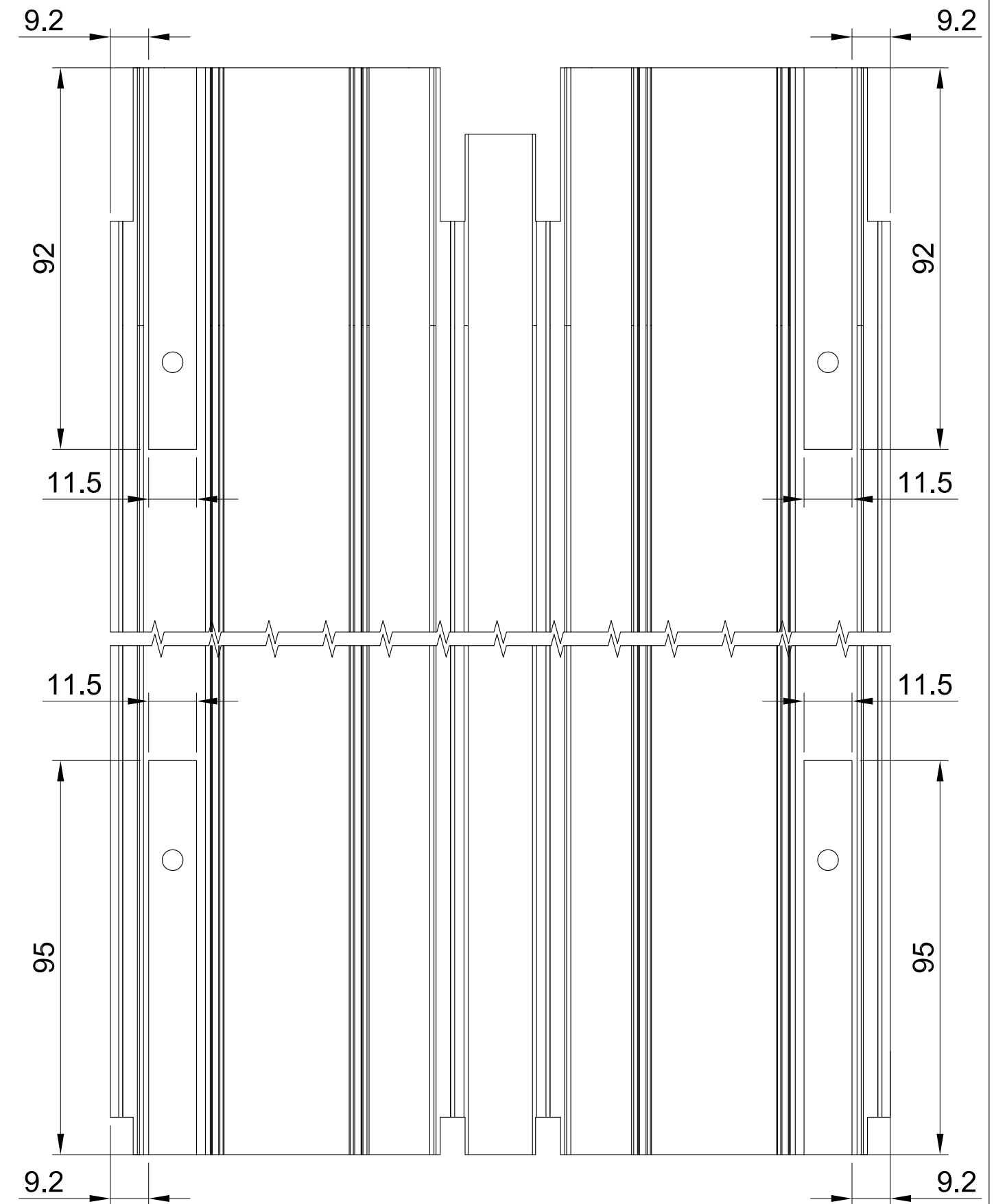
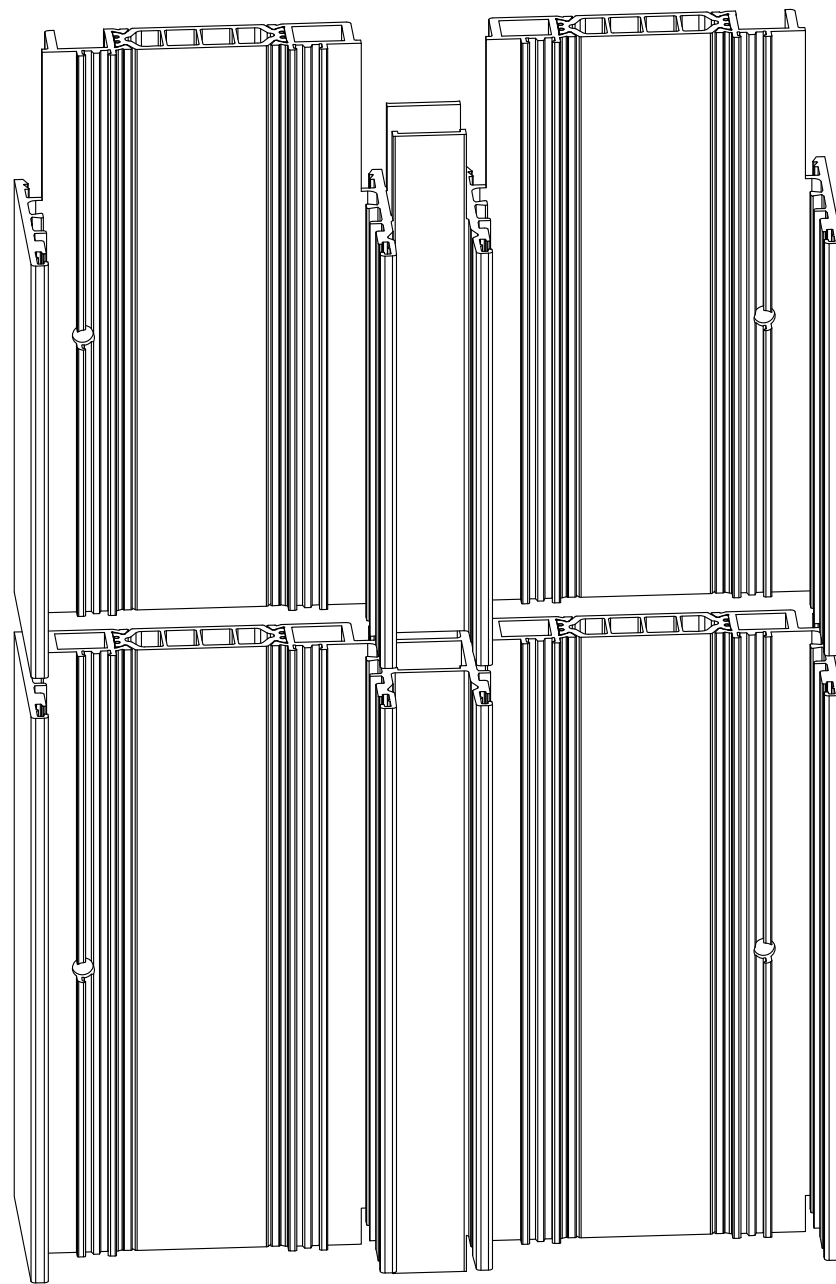


Lavorazioni - Machining

TELAIO A 90° CON SQUADRETTE - PROFILI VERTICALI
90° FIXED FRAME WITH CORNER JOINTS - VERTICAL PROFILES

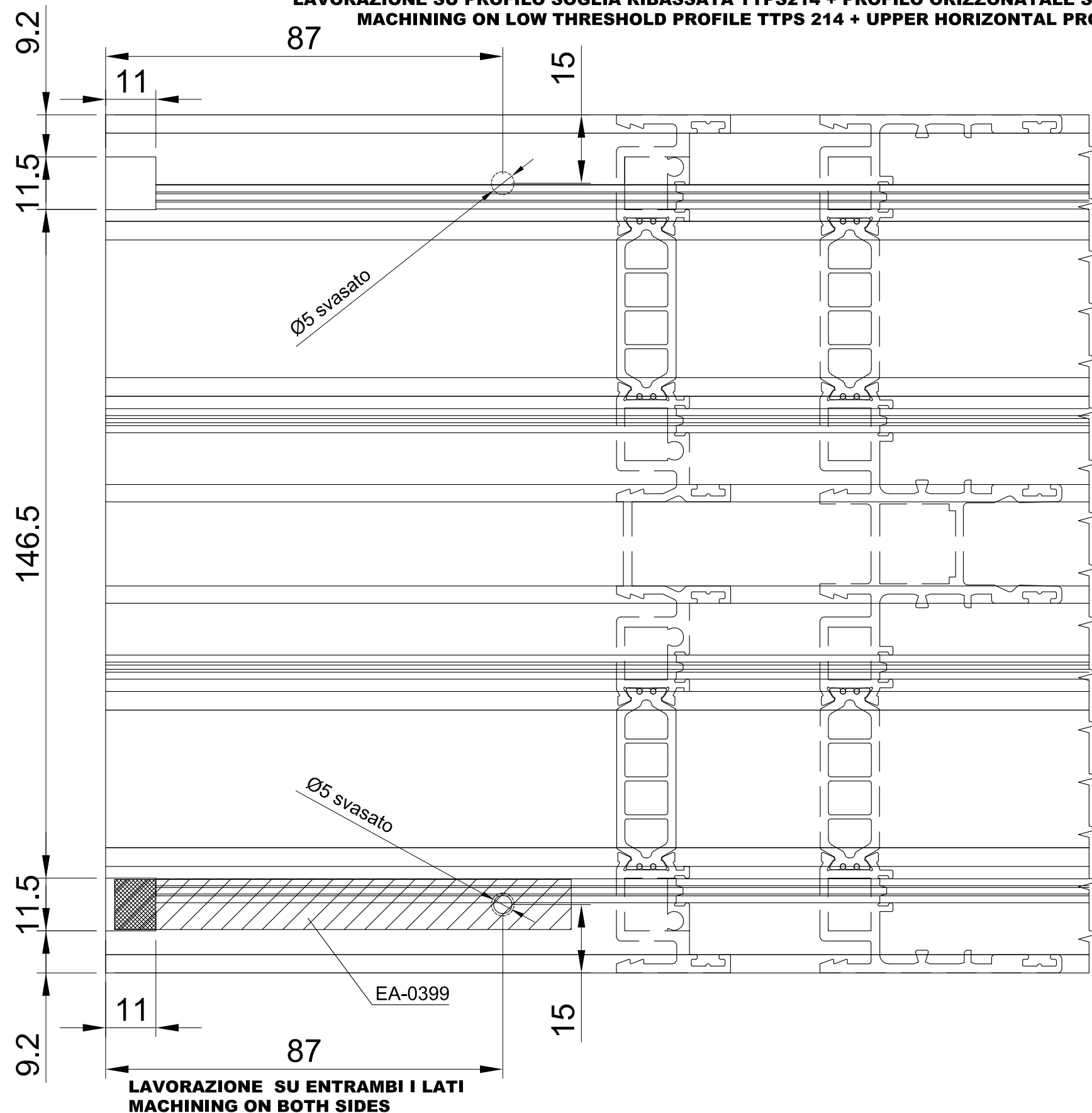
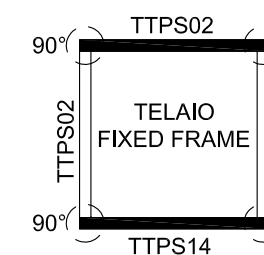
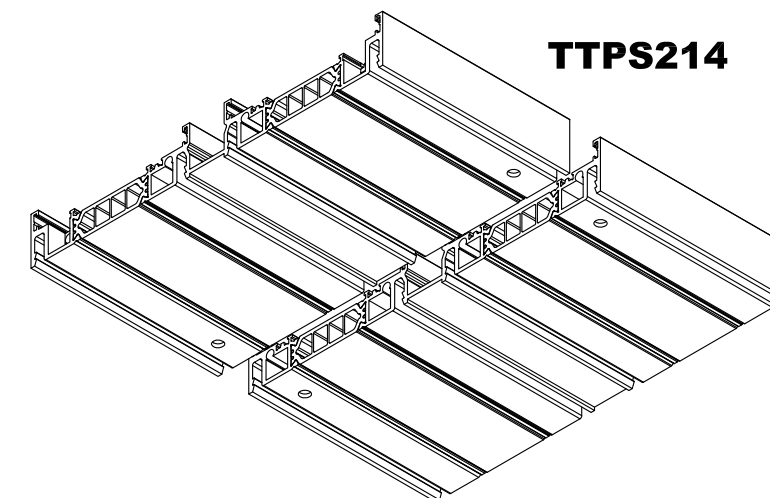
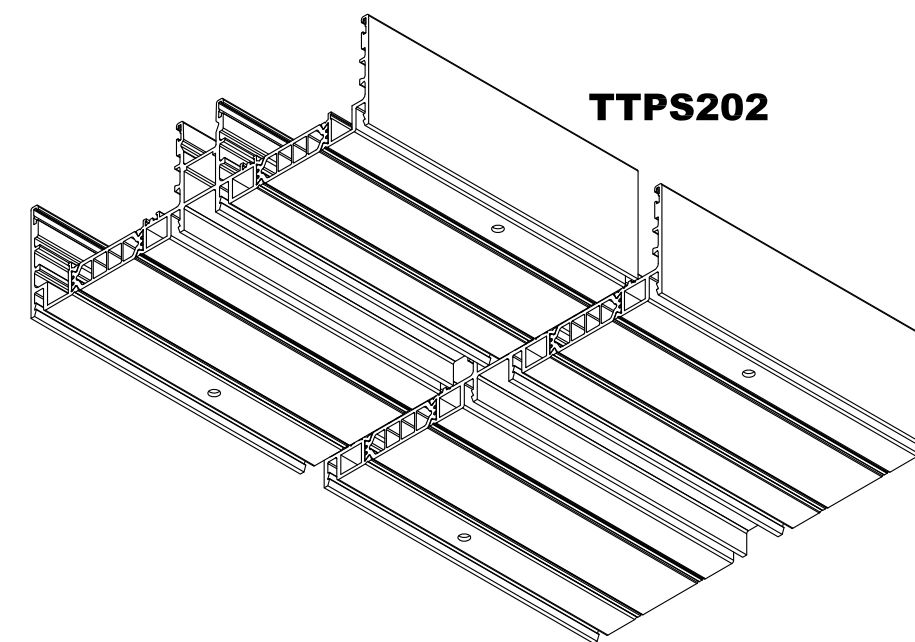


Lavorazione posteriore
Machining on back side



Lavorazioni - Machining

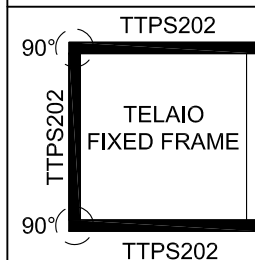
LAVORAZIONE SU PROFILO SOGLIA RIBASSATA TTPS214 + PROFILO ORIZZONATALE SUPERIORE TTPS202 PER FISSAGGIO TELAIO A 90°
MACHINING ON LOW THRESHOLD PROFILE TTPS 214 + UPPER HORIZONTAL PROFILE TTPS 202 FOR FRAME FIXING AT 90 °


TTPS214

TTPS202


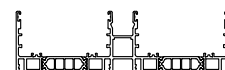
Fissare le squadrette da sotto il
 profilo con viti a testa svasata piana
 con impronta a croce M4x10

Fix the brackets from under the
 profile with recessed countersunk
 head screws M4x10

Lavorazioni - Machining

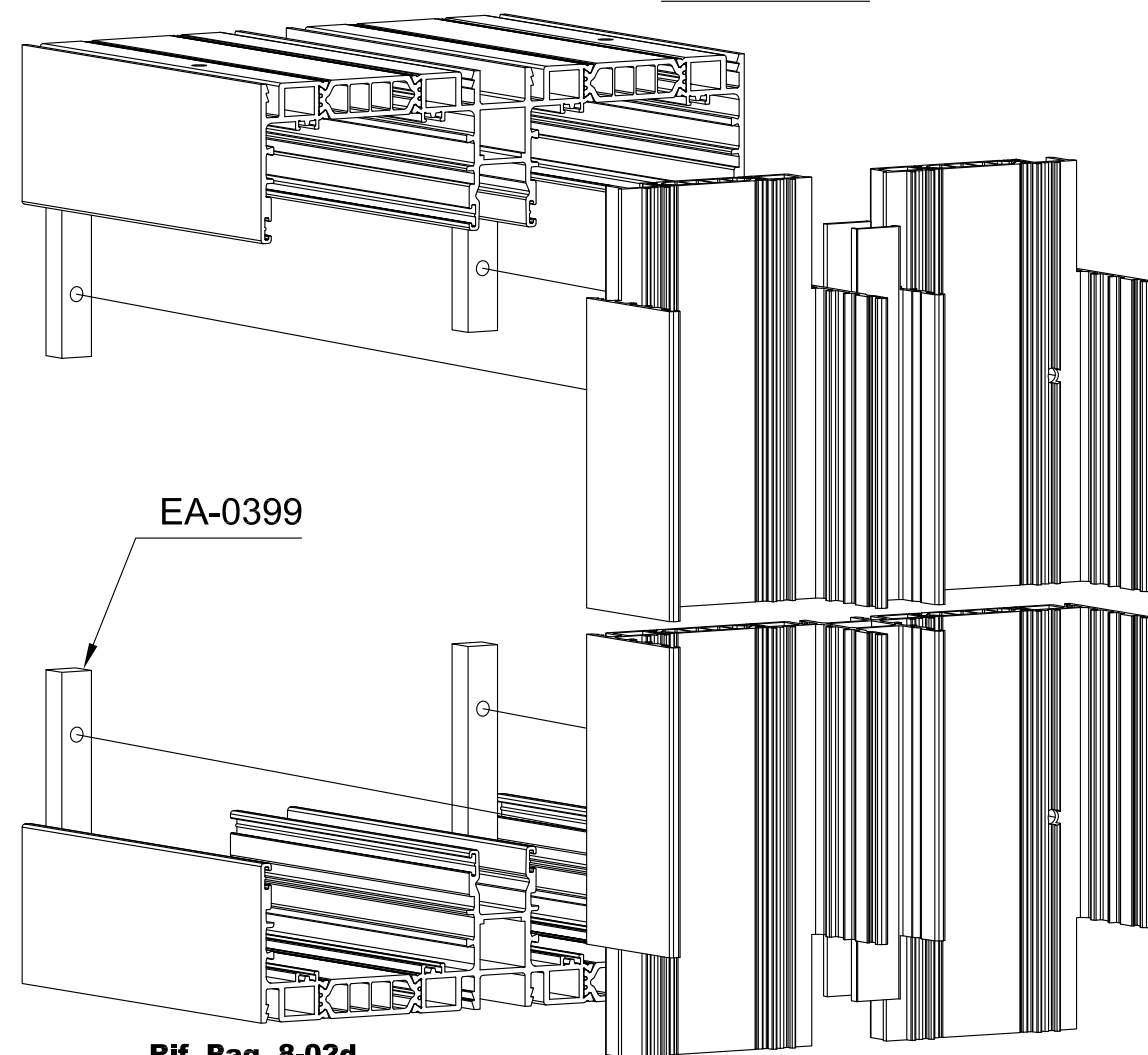


TELAIO A 90° 90° FIXED FRAME



TELAIO INFERIORE TTPS202
LOWER PROFILE TTPS202

Rif. Pag. 8-02d

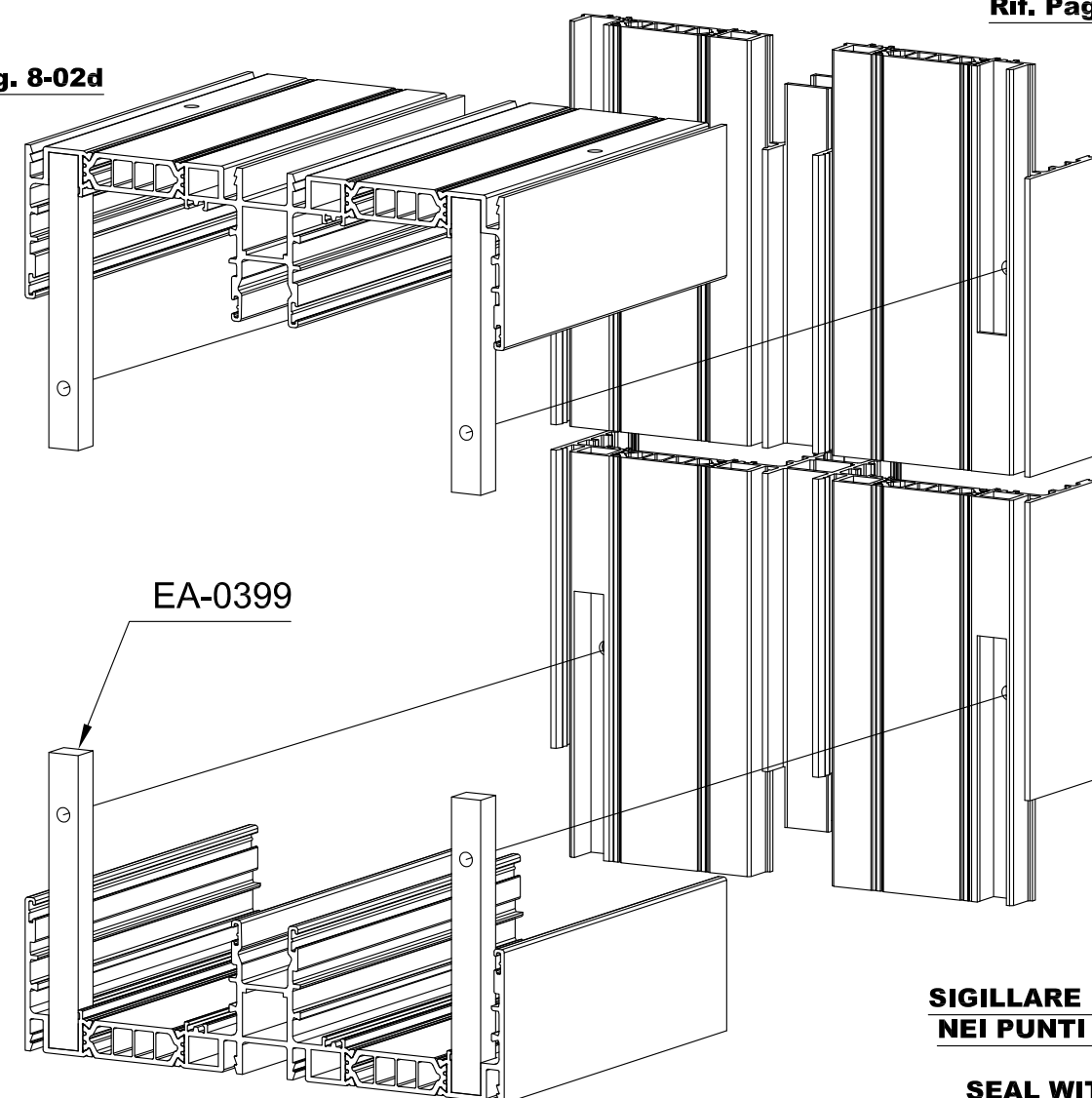


Rif. Pag. 8-02d

Rif. Pag. 8-02b/c

Rif. Pag. 8-02b/c

Rif. Pag. 8-02d



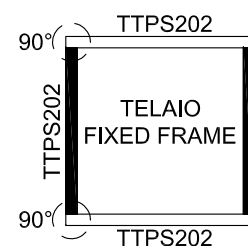
Rif. Pag. 8-02d

**SIGILLARE CON SILICONE
NEI PUNTI DI GIUNZIONE**

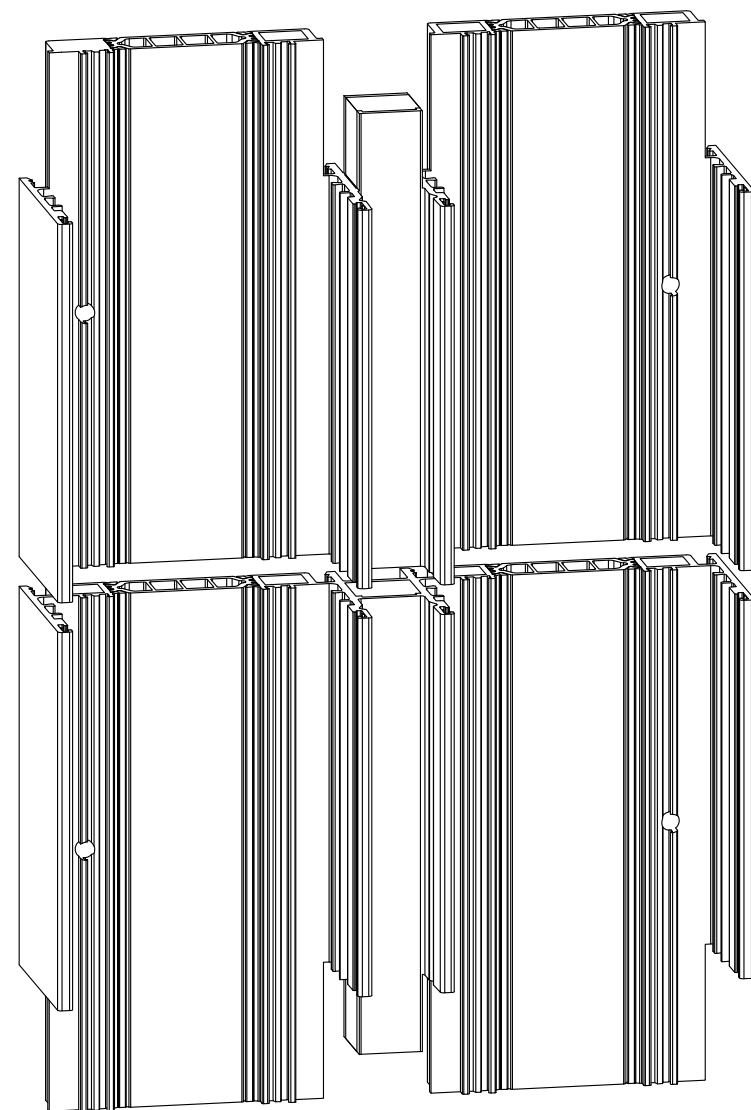
**SEAL WITH SILICONE
AT THE JUNCTION POINTS**

Lavorazioni - Machining

TELAIO A 90° - PROFILI VERTICALI
90 ° FIXED FRAME - VERTICAL PROFILES



Lavorazione frontale
Machining on front side



Viti a testa svasata
piana con impronta a
croce M4x10

Recessed countersunk
head screws M4x10

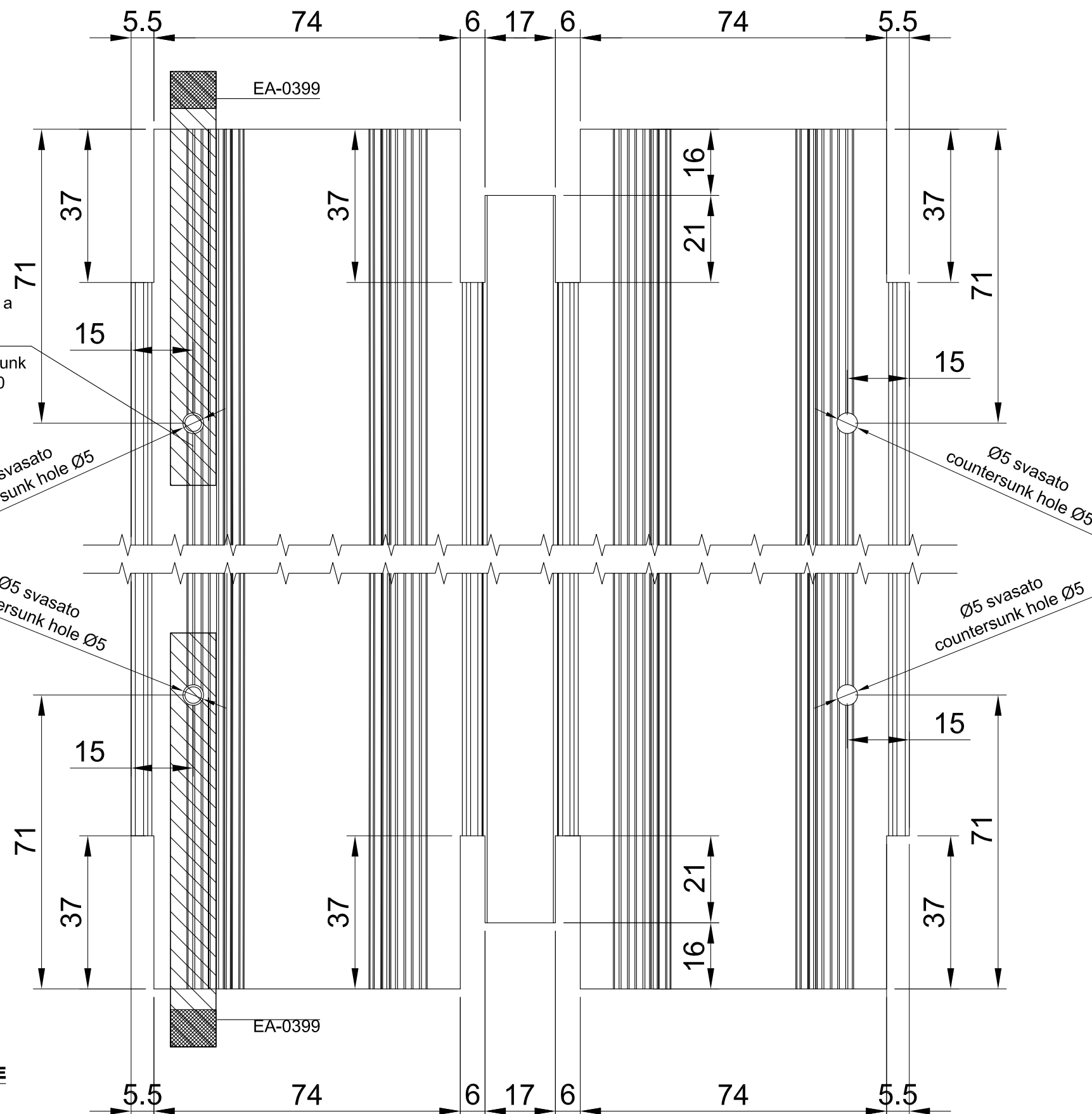
Ø5 svasato
countersunk hole Ø5

Ø5 svasato
countersunk hole Ø5

Ø5 svasato
countersunk hole Ø5

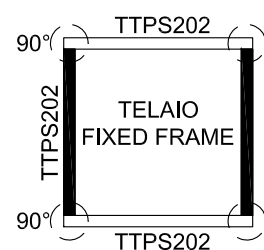
Ø5 svasato
countersunk hole Ø5

SIGILLARE CON SILICONE
SEAL WITH SEALANT

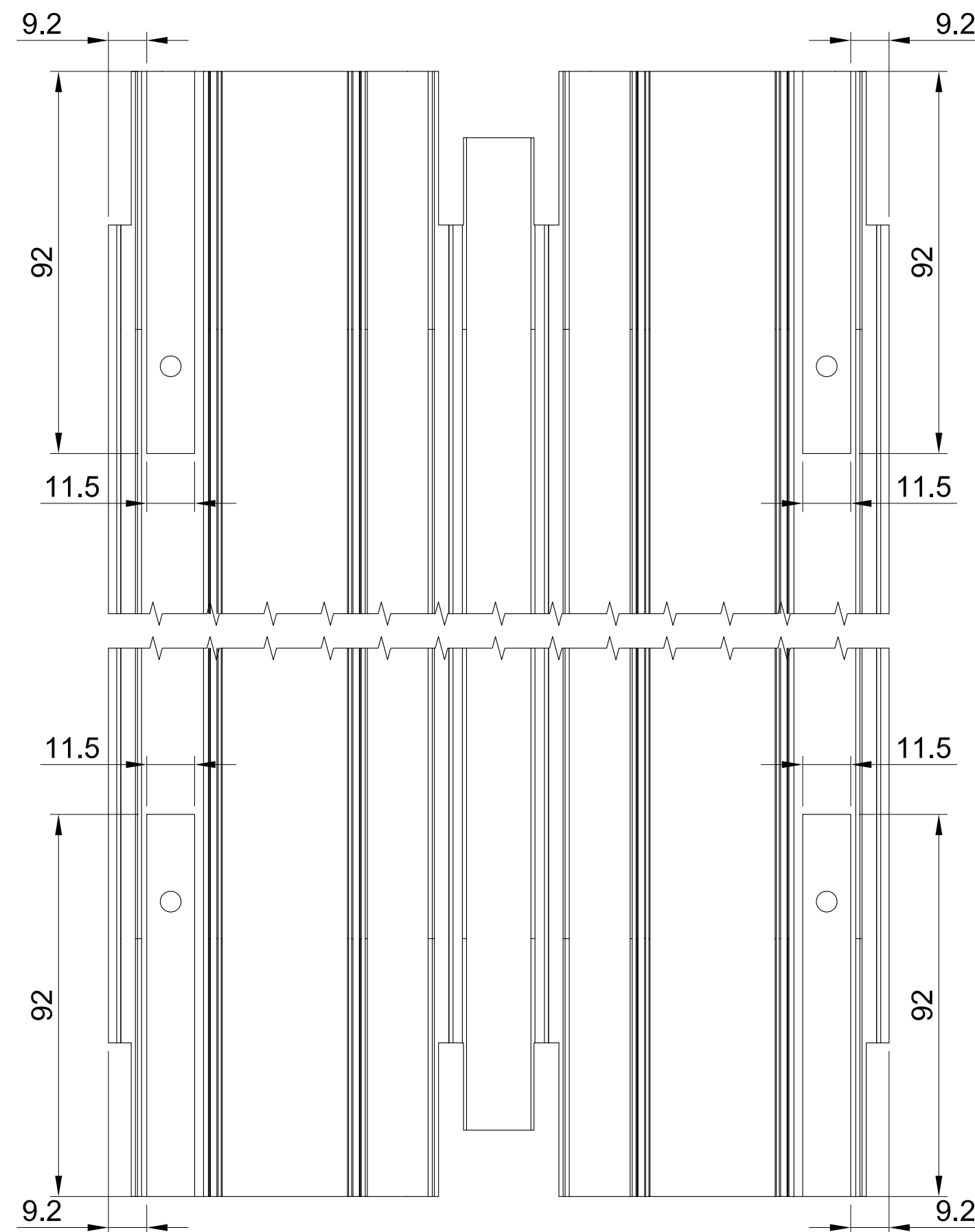
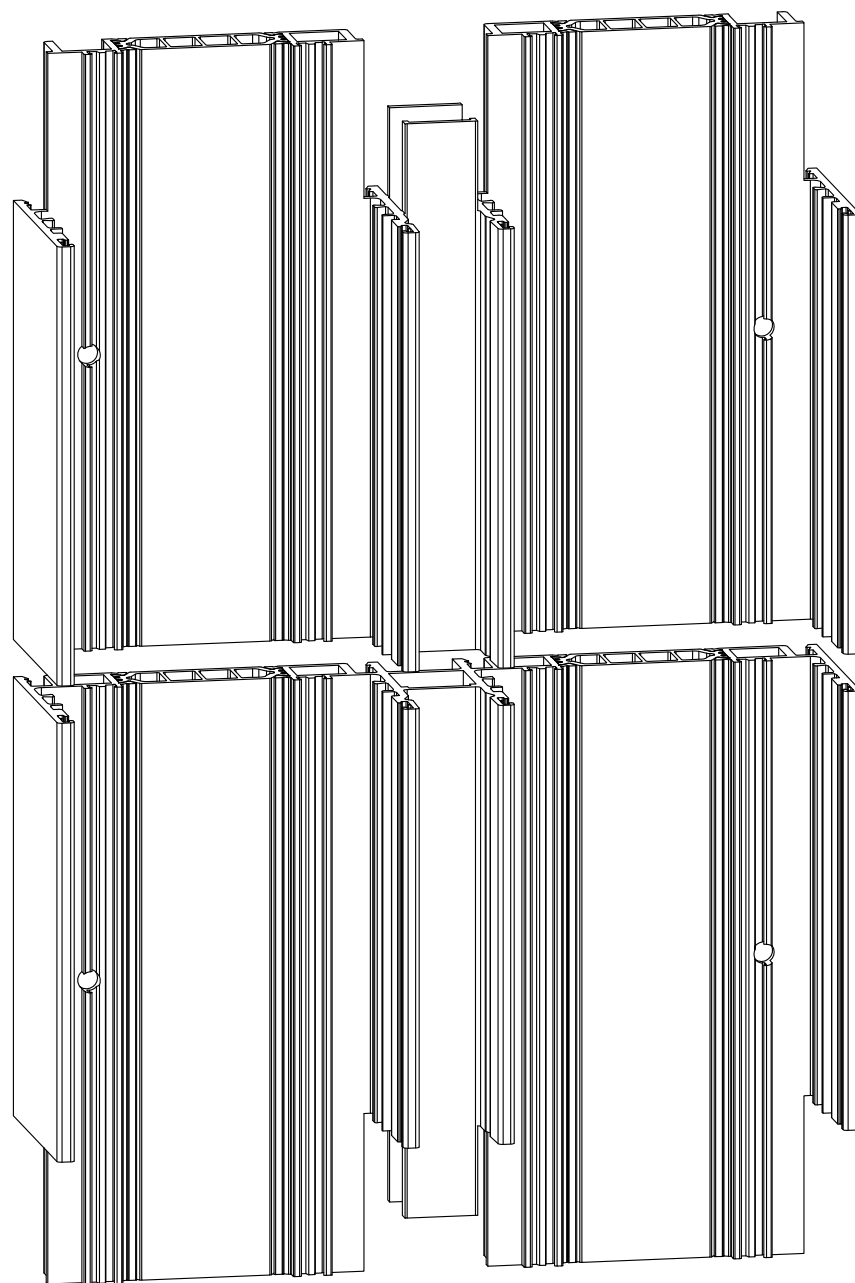


Lavorazioni - Machining

TELAIO A 90° CON SQUADRETTE - PROFILI VERTICALI
90° FIXED FRAME WITH CORNER JOINTS - VERTICAL PROFILES

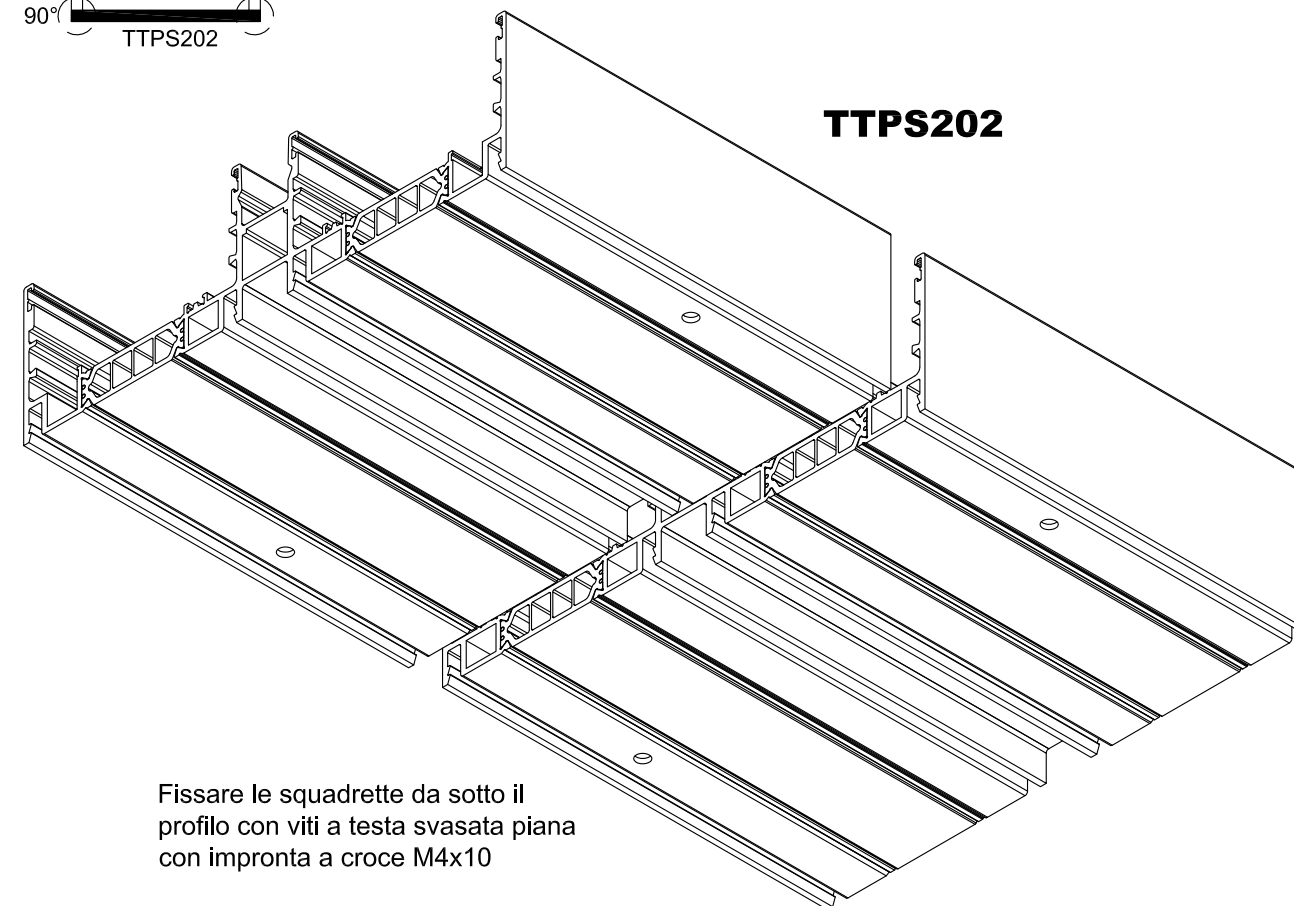
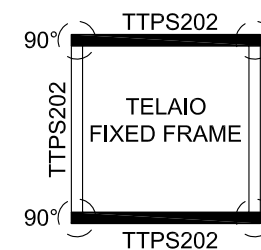
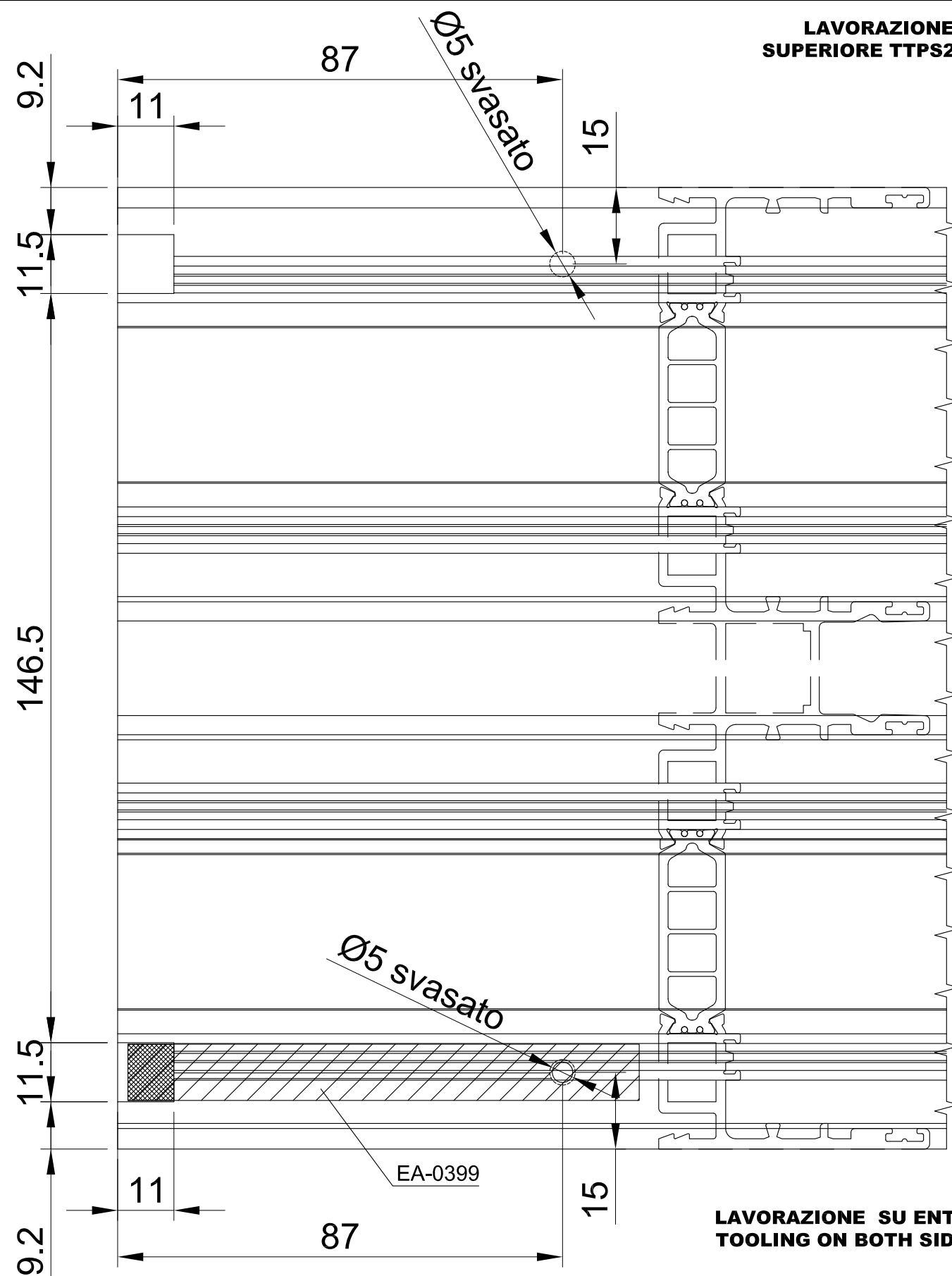


Lavorazione posteriore
Machining on back side



Lavorazioni - Machining

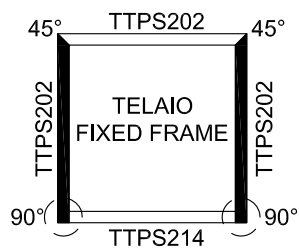
**LAVORAZIONE SU PROFILO ORIZZONTALE
SUPERIORE TTPS202 PER FISSAGGIO TELAIO A 90°**

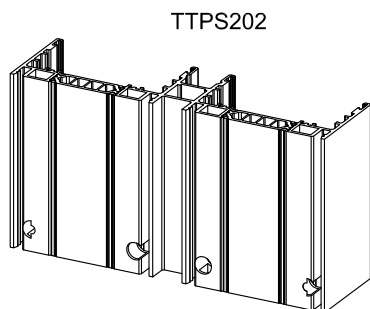


Fissare le squadrette da sotto il profilo con viti a testa svasata piana con impronta a croce M4x10

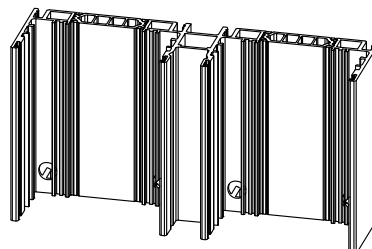
Fix the brackets from under the profile with recessed countersunk head screws M4x10

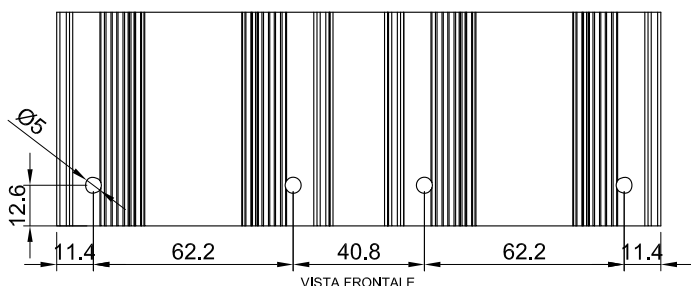
**LAVORAZIONE SU ENTRAMBI I LATI
TOOLING ON BOTH SIDES**

Lavorazioni - Machining

TELAIO 45°/ 90° CON VITI - PROFILO VERTICALE TTPS202
90° FIXED FRAME WITH SCREWS - VERTICAL PROFILES TTPS202

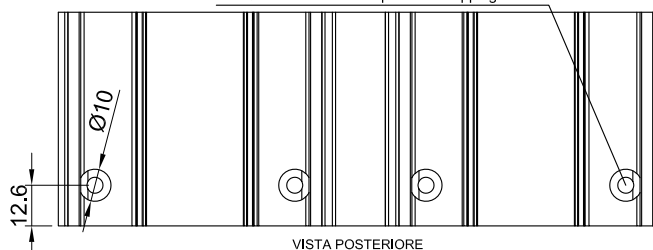
 VISTA POSTERIORE
BACK VIEW


TTPS202

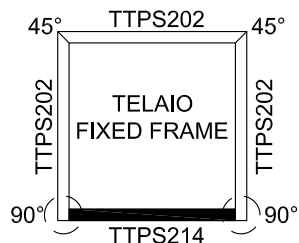
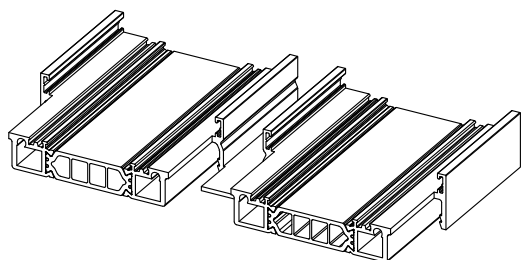

 VISTA FRONTALE
FRONT VIEW

 Utilizzare viti autofilettanti a testa cilindrica
con impronta a croce 4.8x38
4.8x38 Cross recessed pan head tapping screws


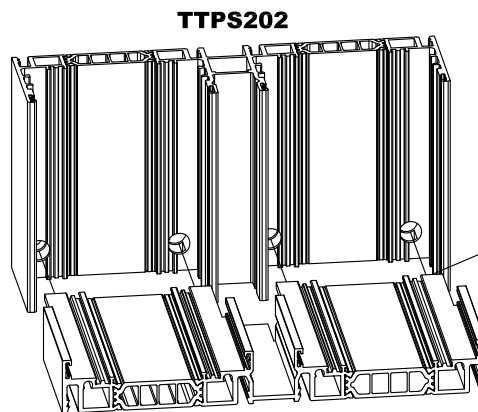
VISTA FRONTALE



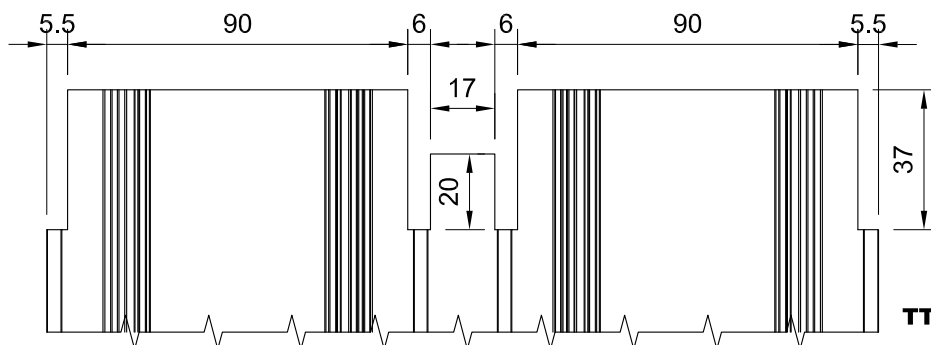
VISTA POSTERIORE


TELAIO 45°/ 90° CON VITI - PROFILO ORIZZONTALE TTPS214
90° FIXED FRAME WITH SCREWS - HORIZONTAL PROFILE TTPS214


TTPS214


 SIGILLARE
CON
SILICONE

TTPS214

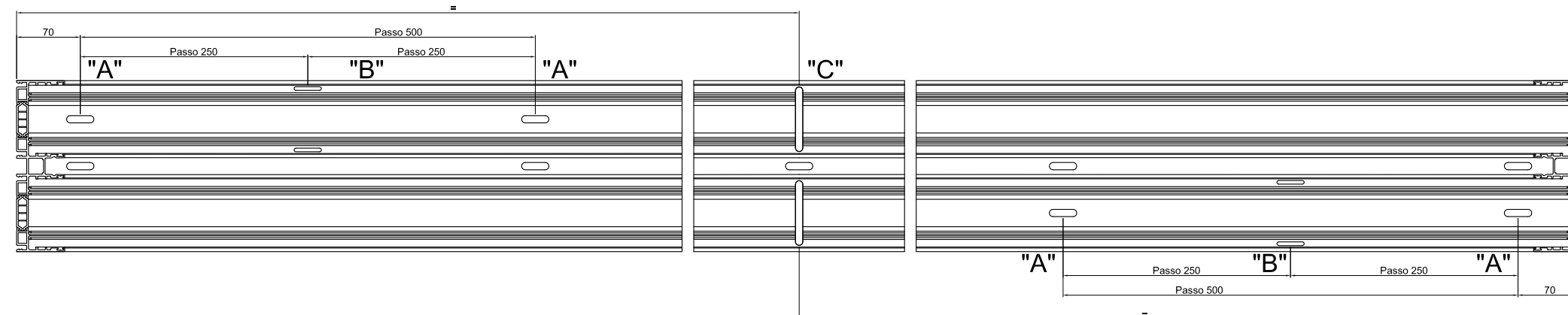
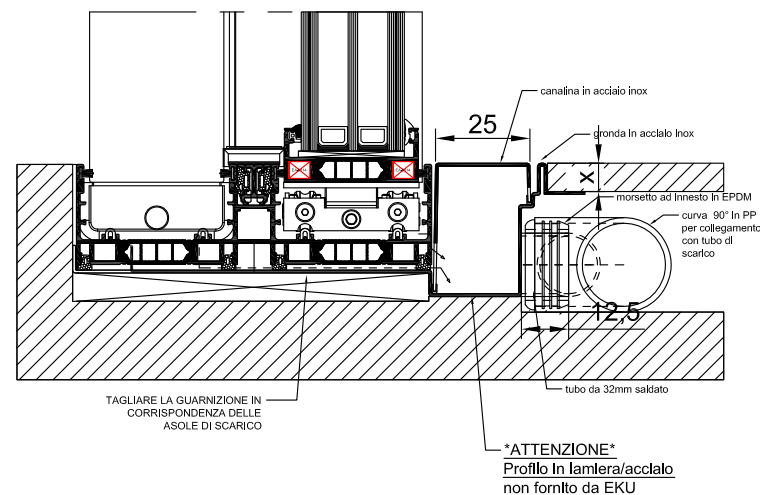


TTPS214

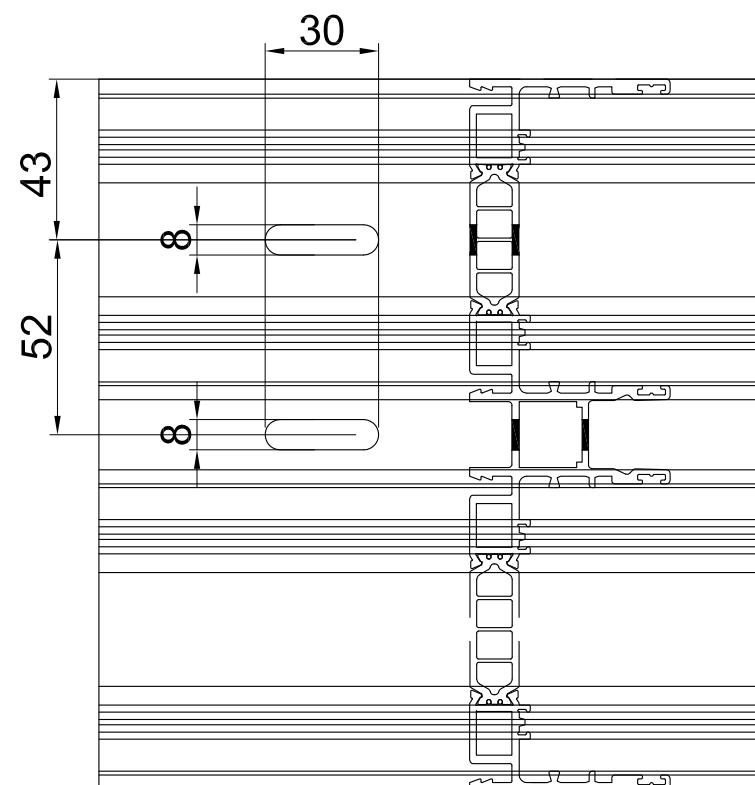
Lavorazioni - Machining

Lavorazione per scarico acqua con telaio TTPS202 Machining for water drainage with TTPS202 frame

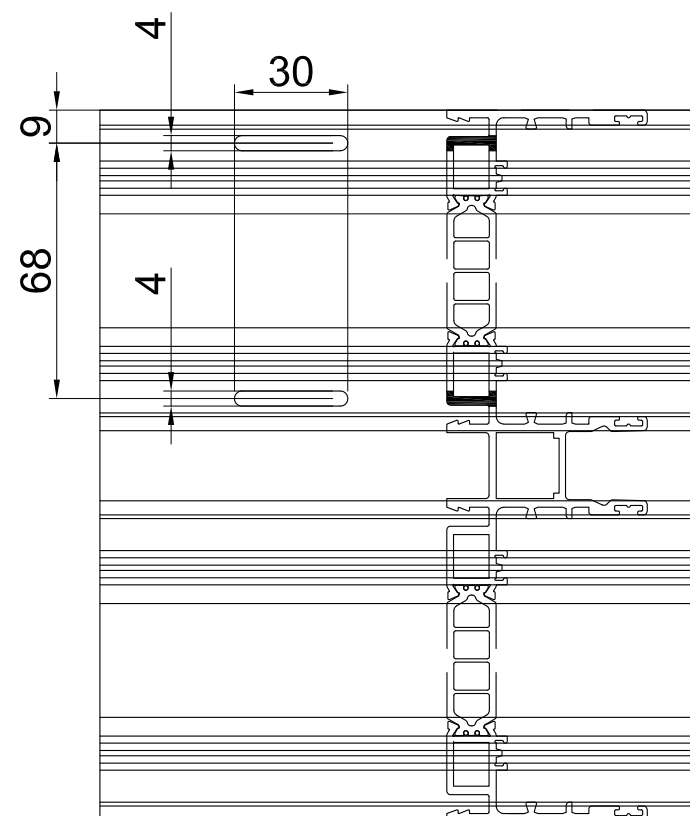
ESEMPIO
EXAMPLE



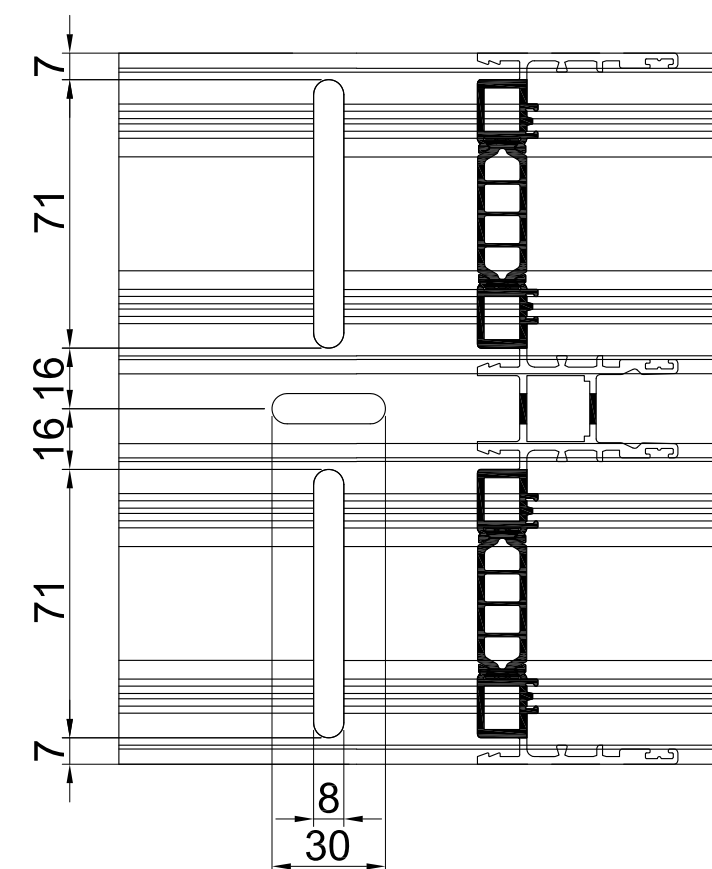
Lavorazione "A" Machining "A"



Lavorazione "B" Machining "B"

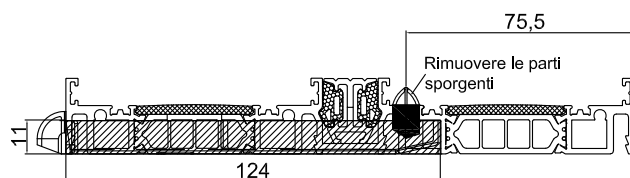
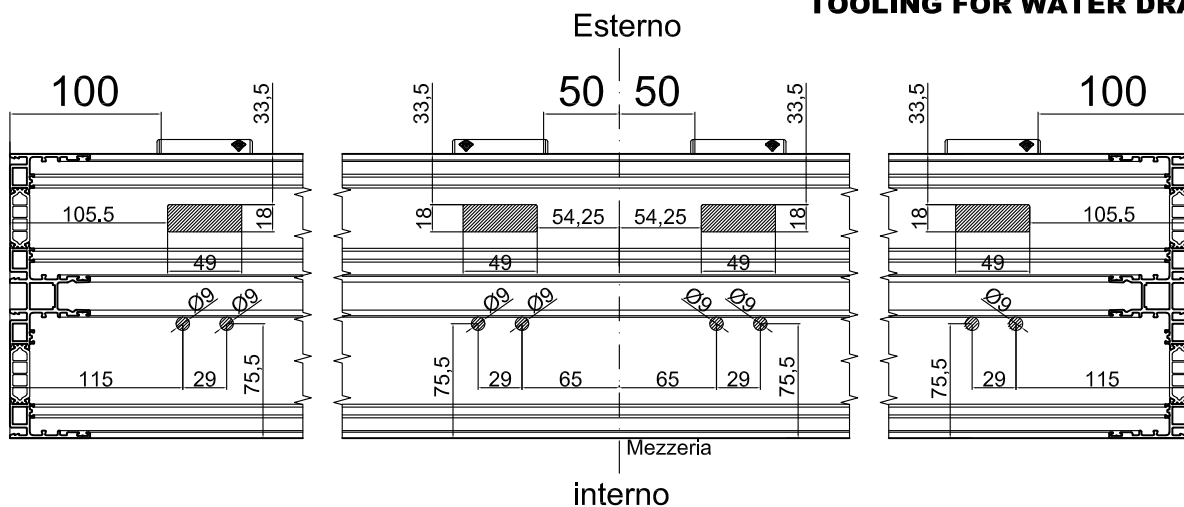


Lavorazione "C" Machining "C"

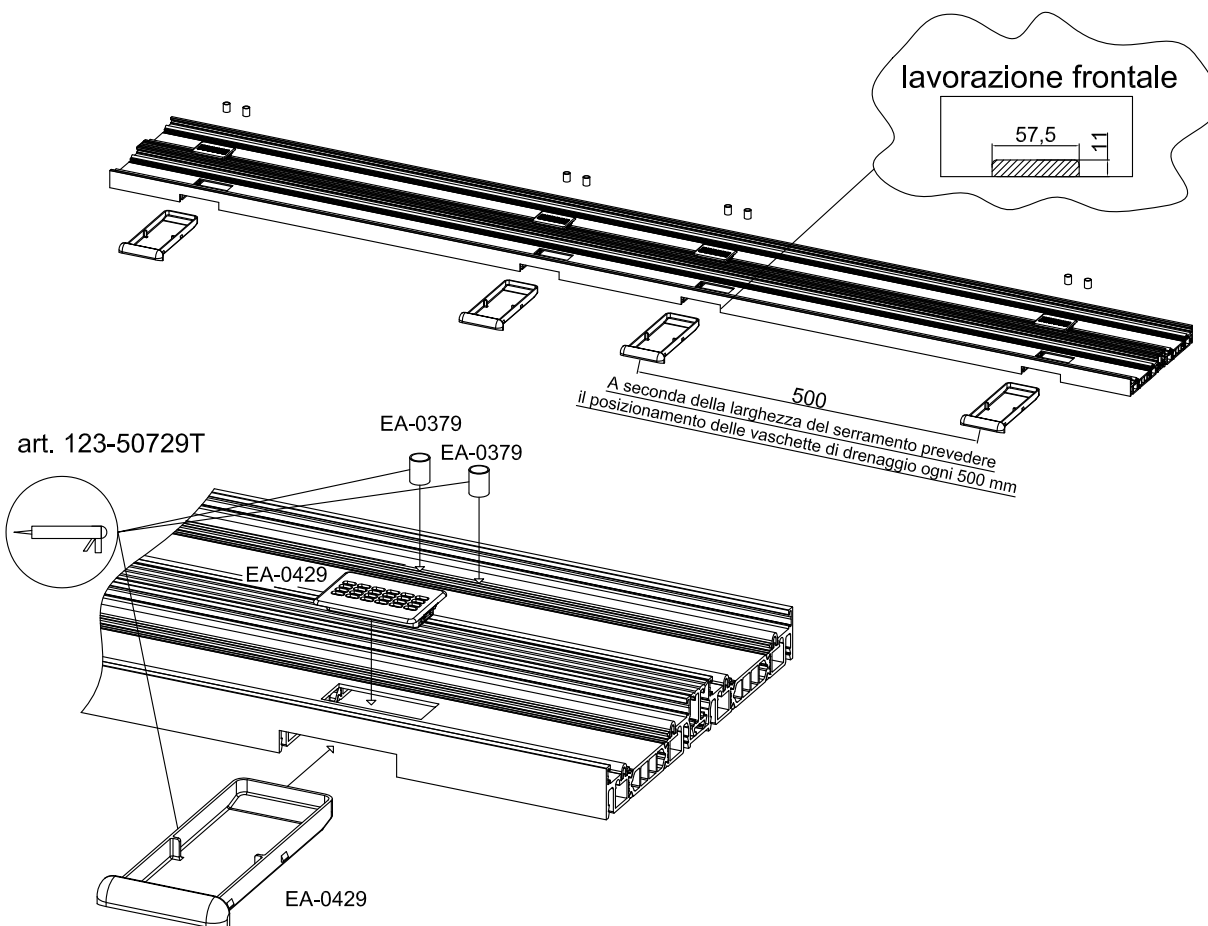


Lavorazioni - Machining

**LAVORAZIONE SCARICO ACQUA
TOOLING FOR WATER DRAINAGE**

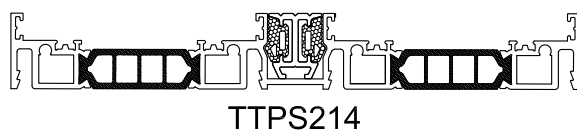
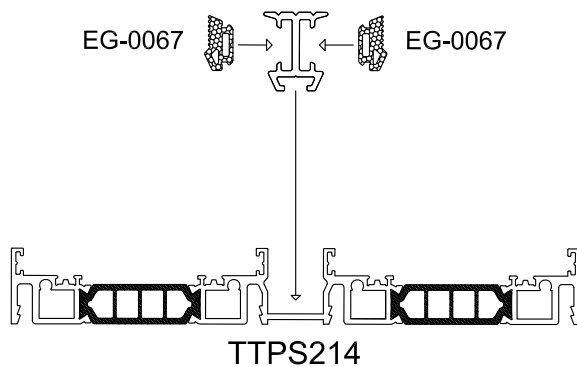
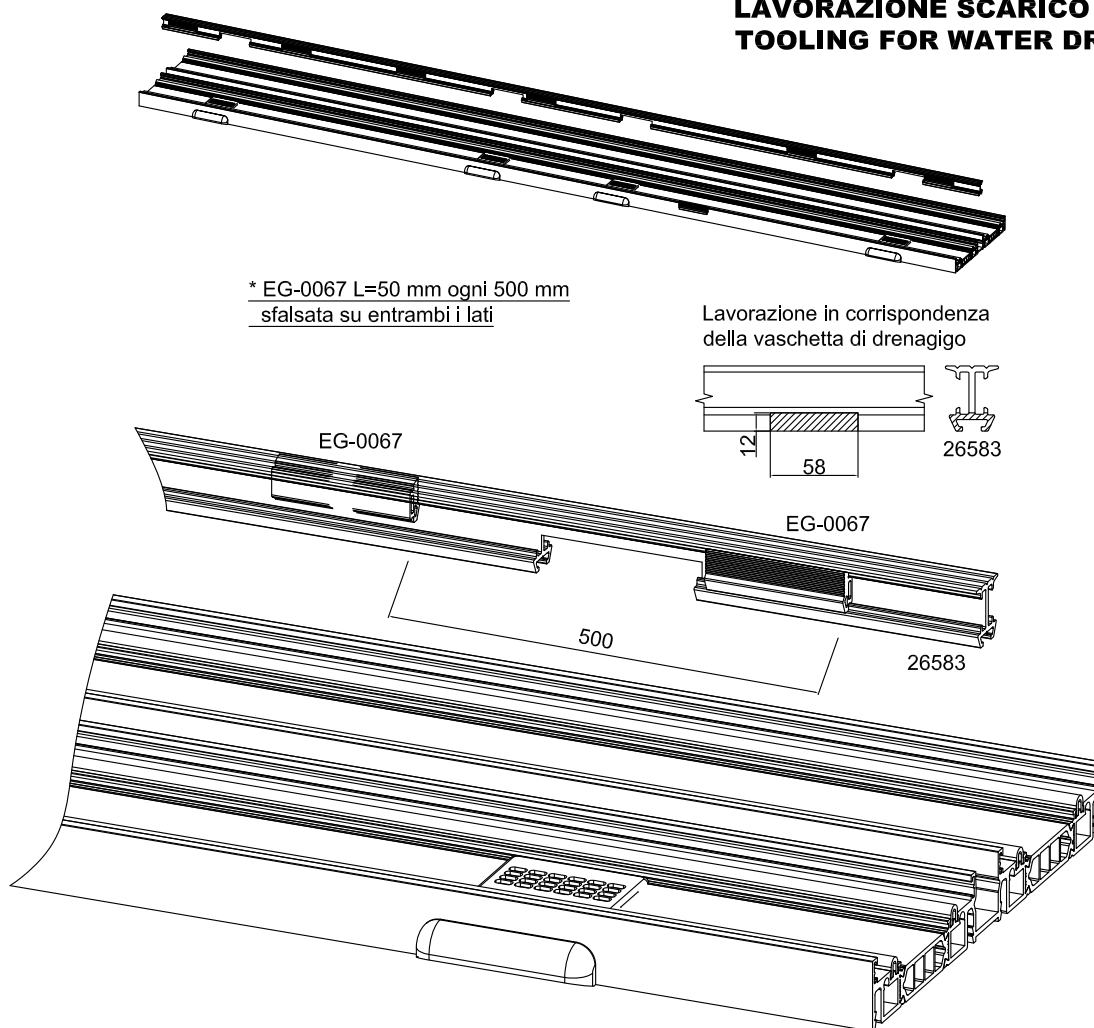


TTPS214



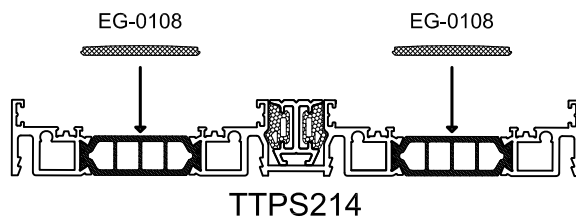
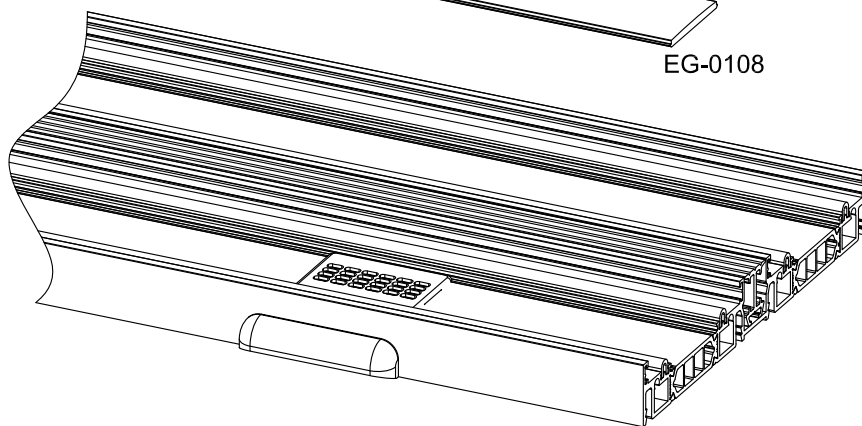
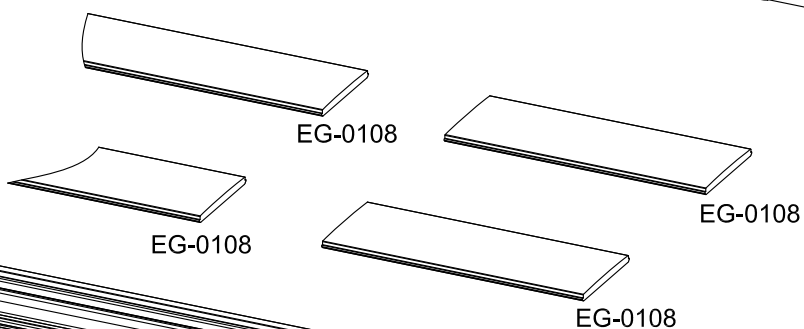
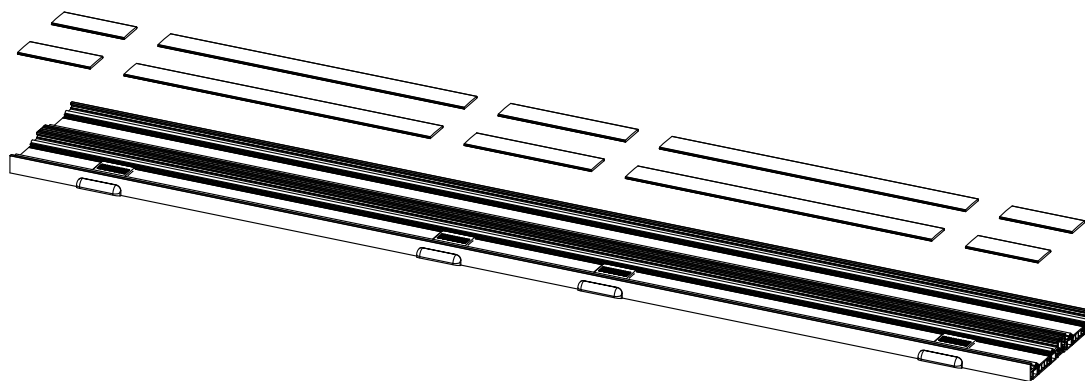
Lavorazioni - Machining

**LAVORAZIONE SCARICO ACQUA
TOOLING FOR WATER DRAINAGE**



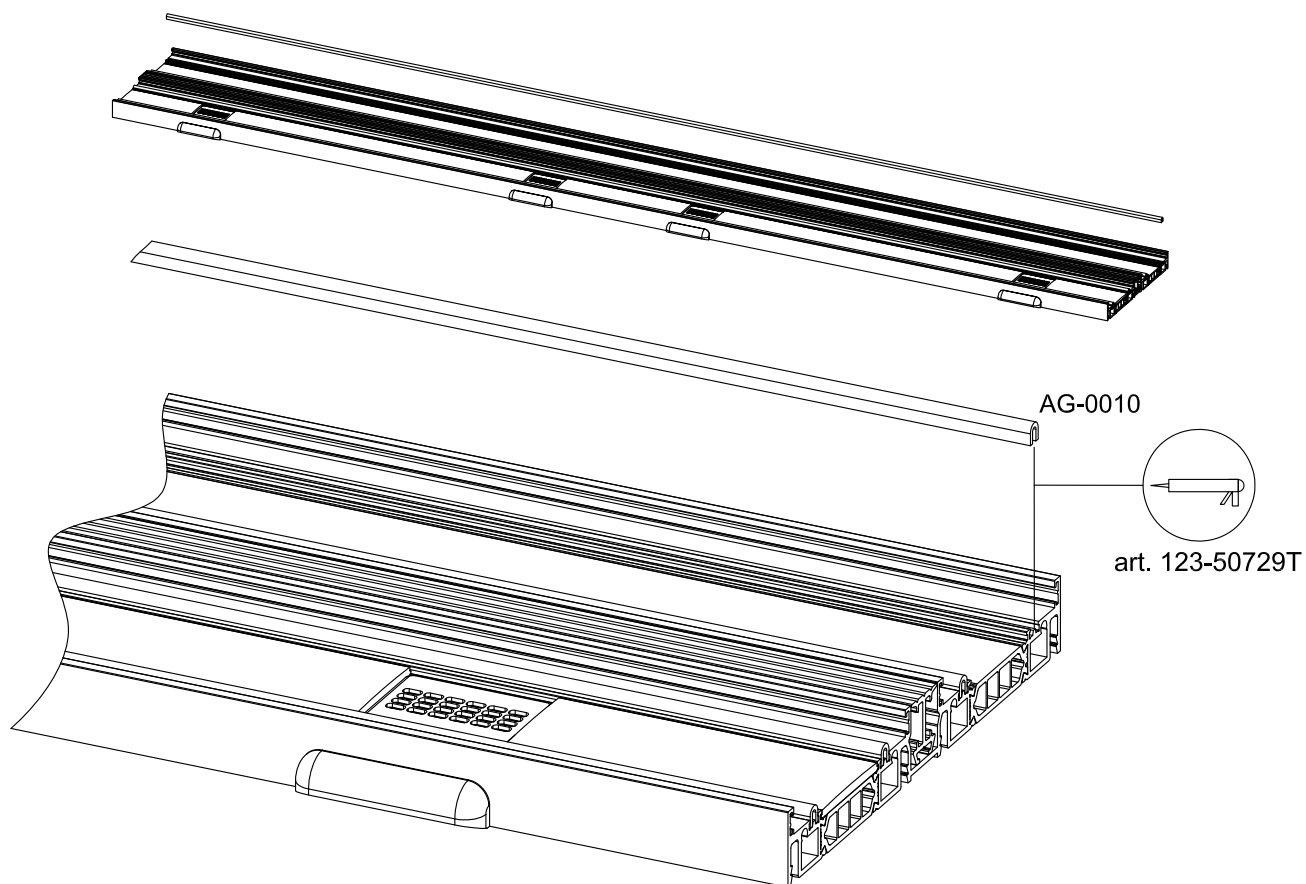
Lavorazioni - Machining

**LAVORAZIONE SCARICO ACQUA
TOOLING FOR WATER DRAINAGE**

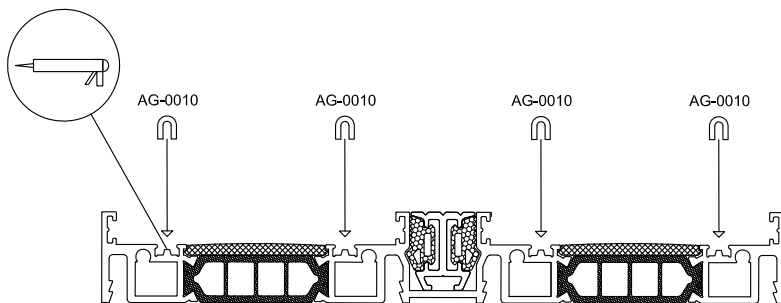


Lavorazioni - Machining

**INCOLLAGGIO GUIDA AG-0010
BONDING OF AG-0010 RAIL**



art. 123-50729T

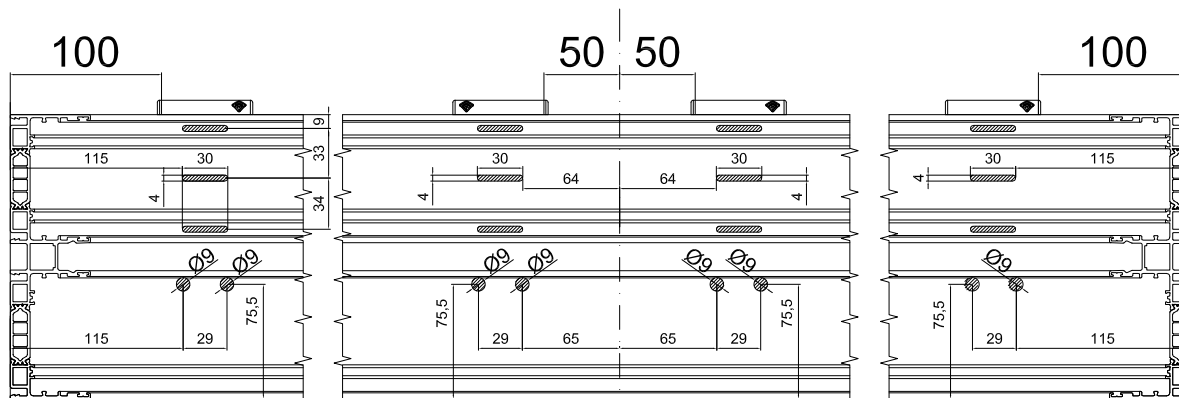


TTPS214

Lavorazioni - Machining

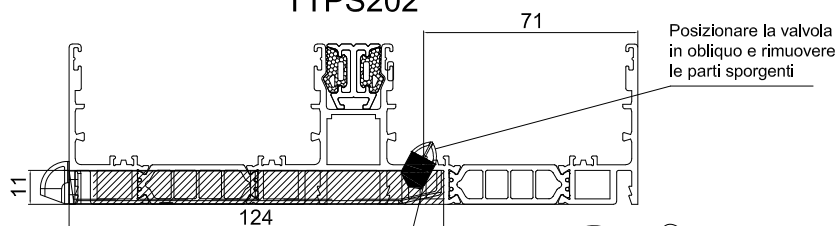
**LAVORAZIONE SCARICO ACQUA
WATER DRAINAGE'S MACHINING**

Esterno

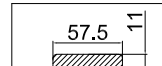


Mezzeria
interno

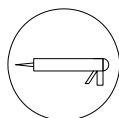
TTPS202



lavorazione frontale

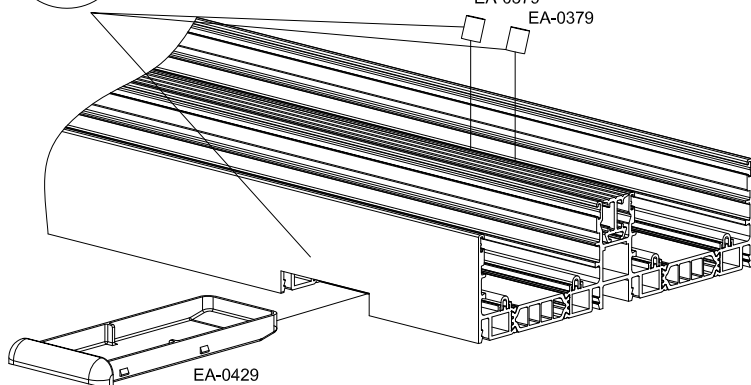


art. 123-50729T



500
A seconda della larghezza del serramento prevedere
il posizionamento delle vaschette di drenaggio ogni 500 mm

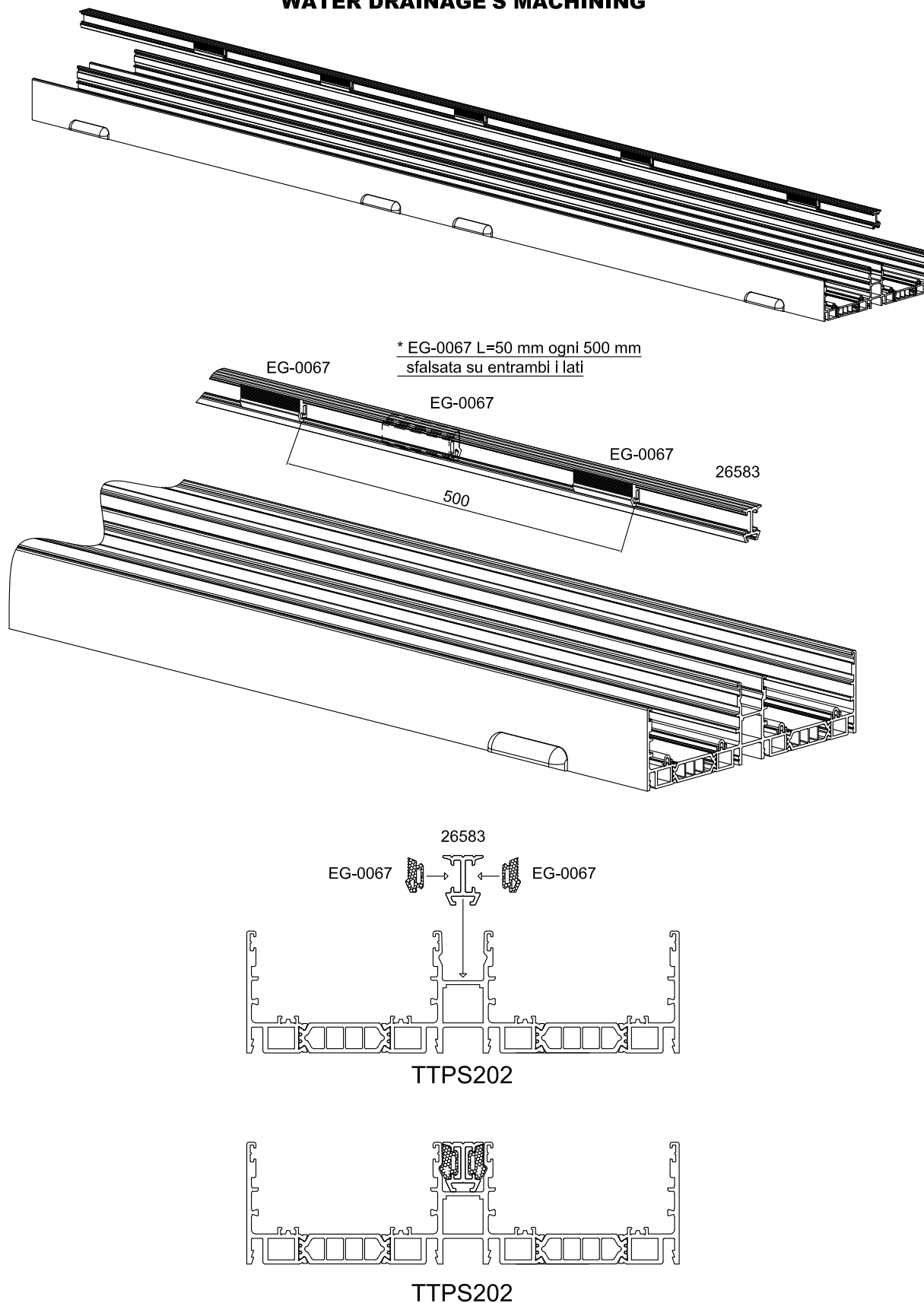
EA-0379
EA-0379



EA-0429

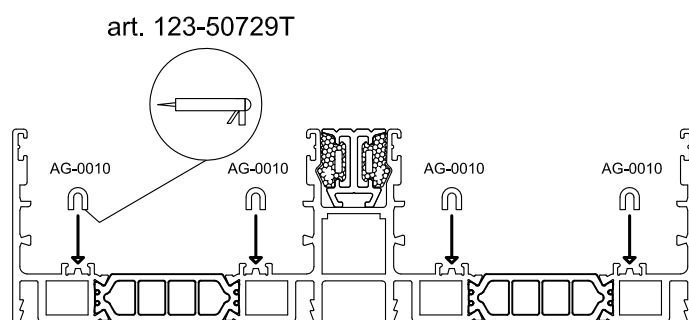
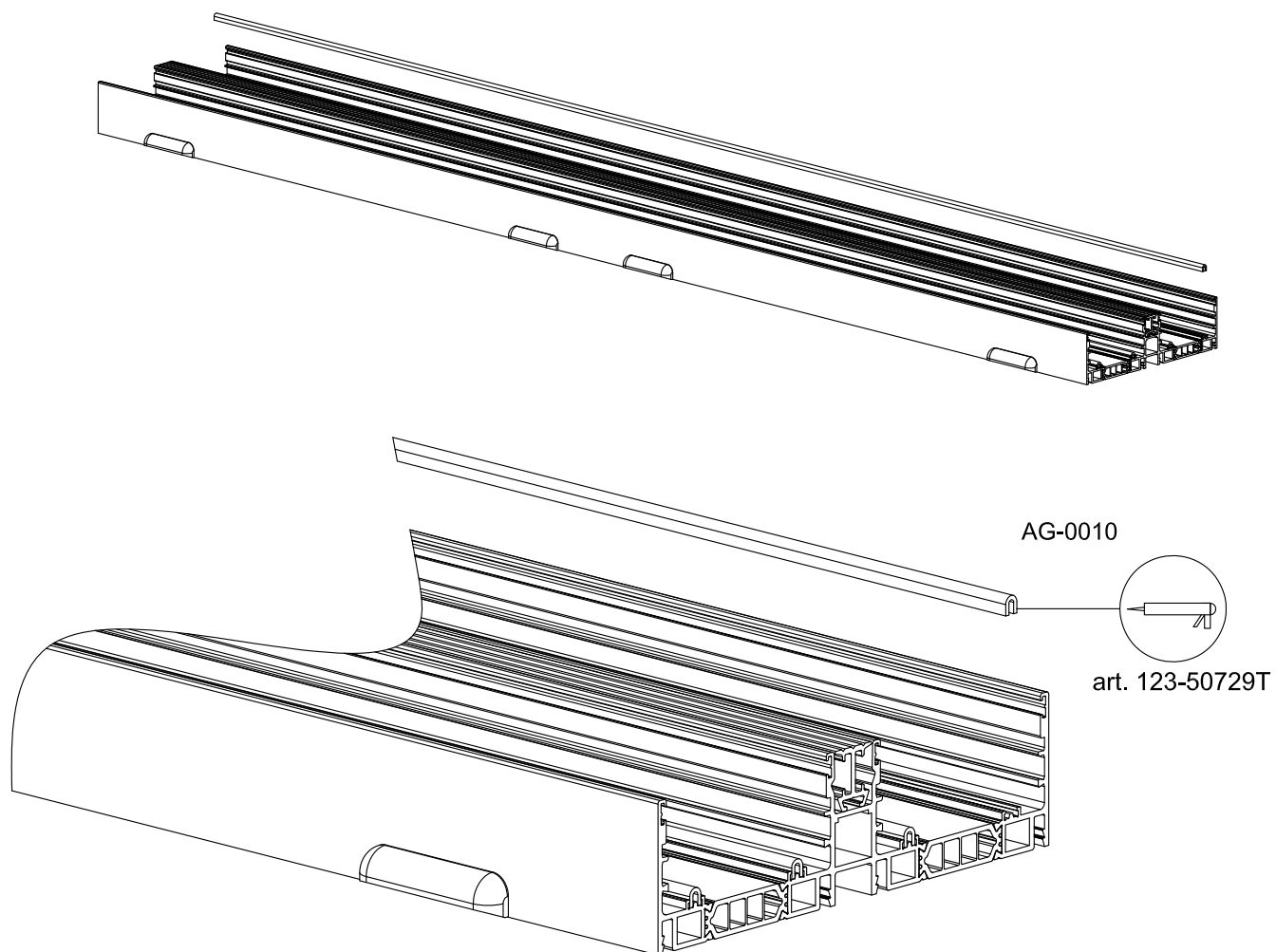
Lavorazioni - Machining

**LAVORAZIONE SCARICO ACQUA
WATER DRAINAGE'S MACHINING**



Lavorazioni - Machining

**INCOLLAGGIO GUIDA AG-0010
BONDING OF AG-0010 RAIL**

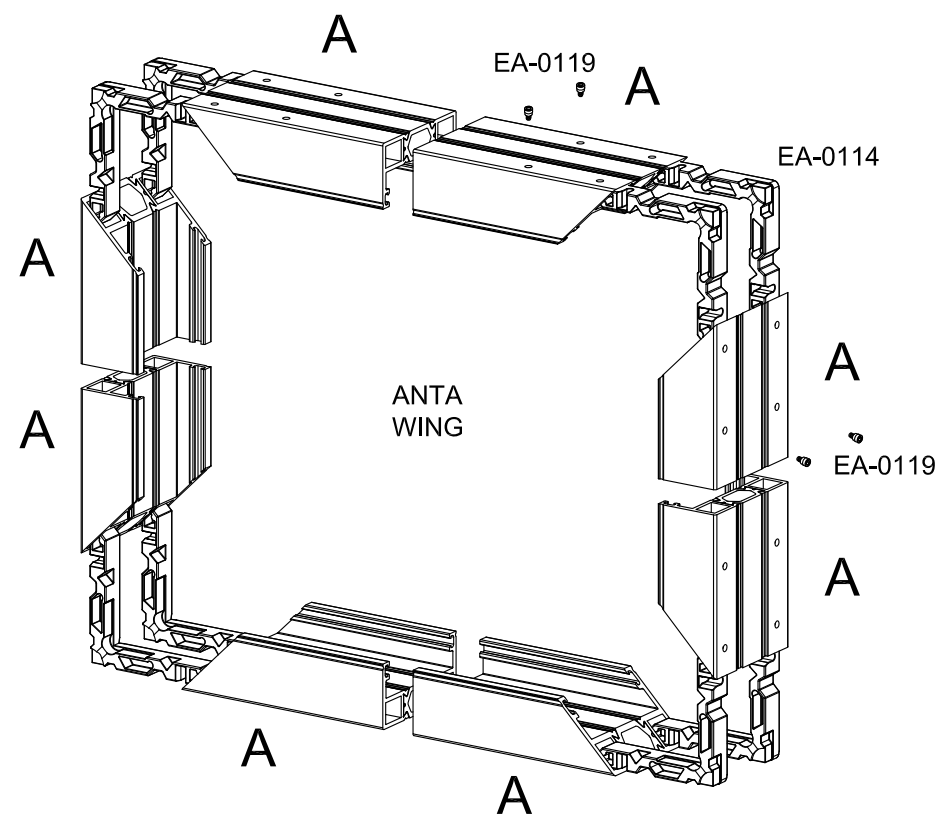
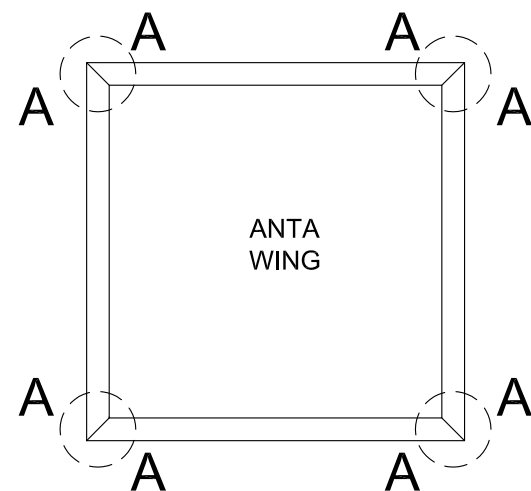


TTPS202

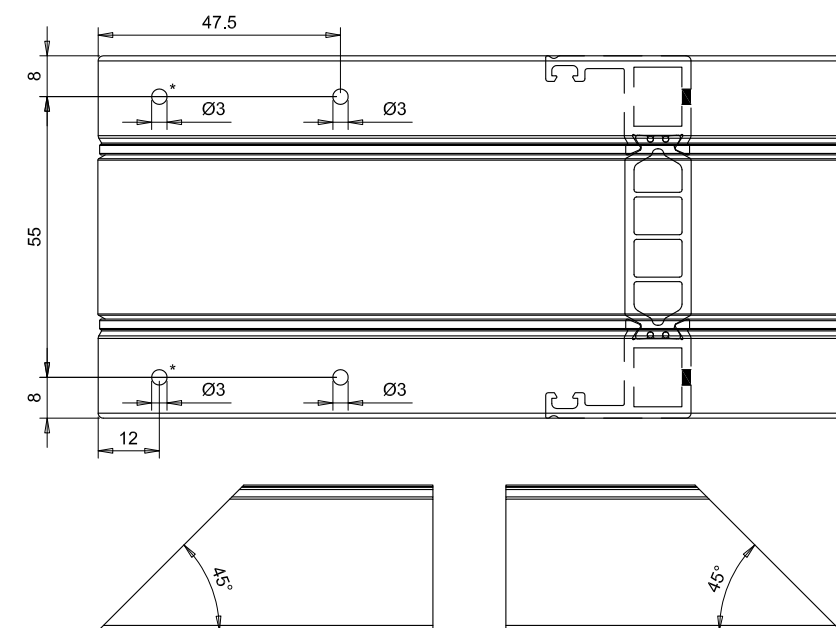
Lavorazioni - Machining

**LAVORAZIONE PER SQUADRETTA
A SPINARE EA-0114 SU ANTE
(PUNZONATRICE EP-0009)**

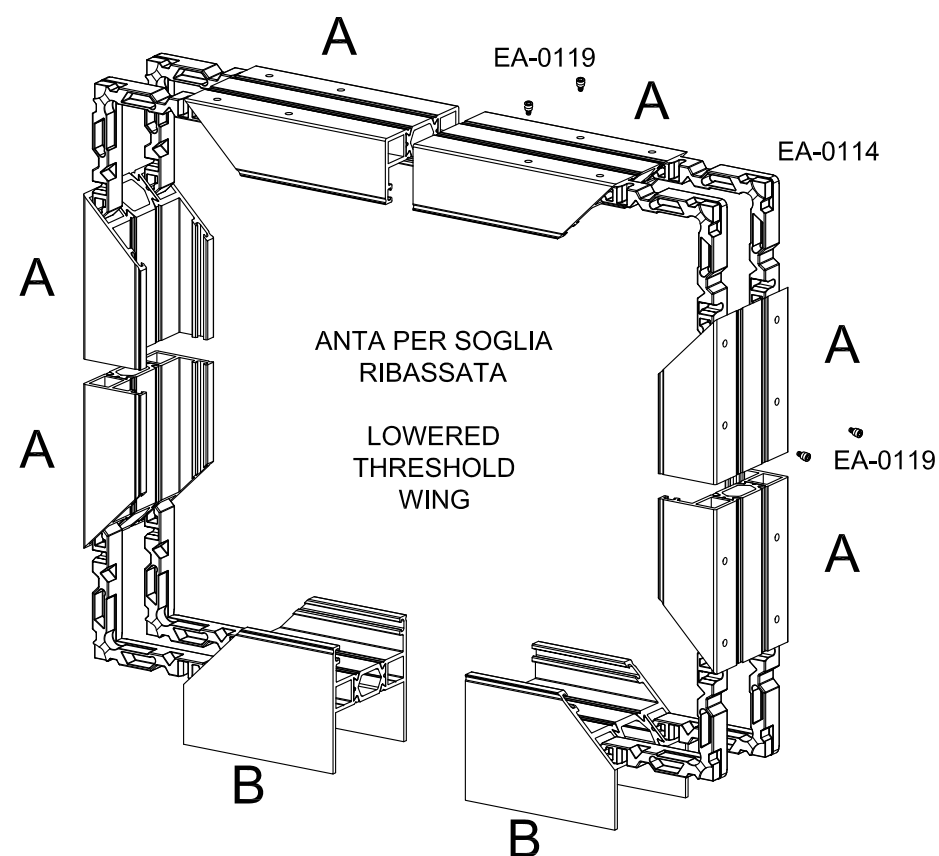
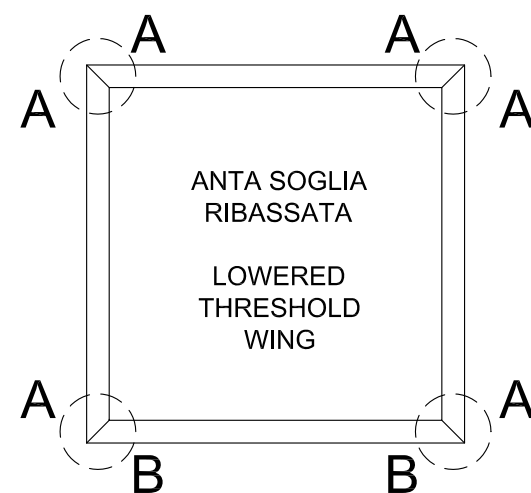
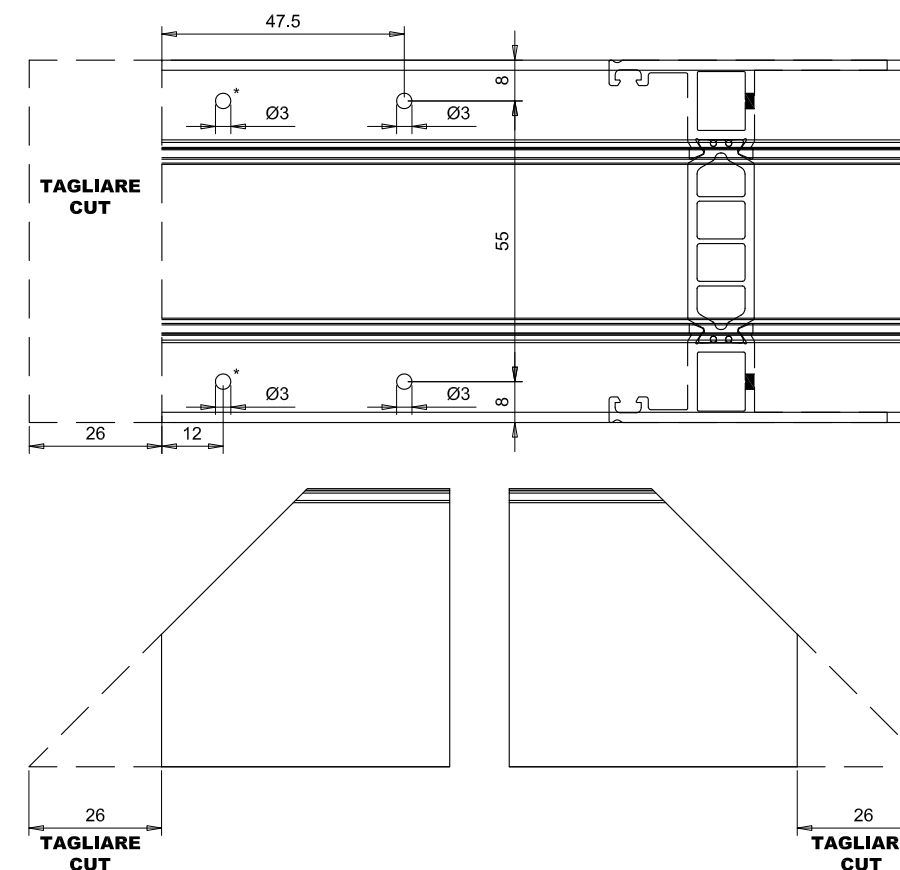
**MACHINING FOR INSTALLING
PINNING CORNER JOINTON EA-0114
ON WINGS (PUNCHING MACHINE EP-0009)**



LAVORAZIONE "A"

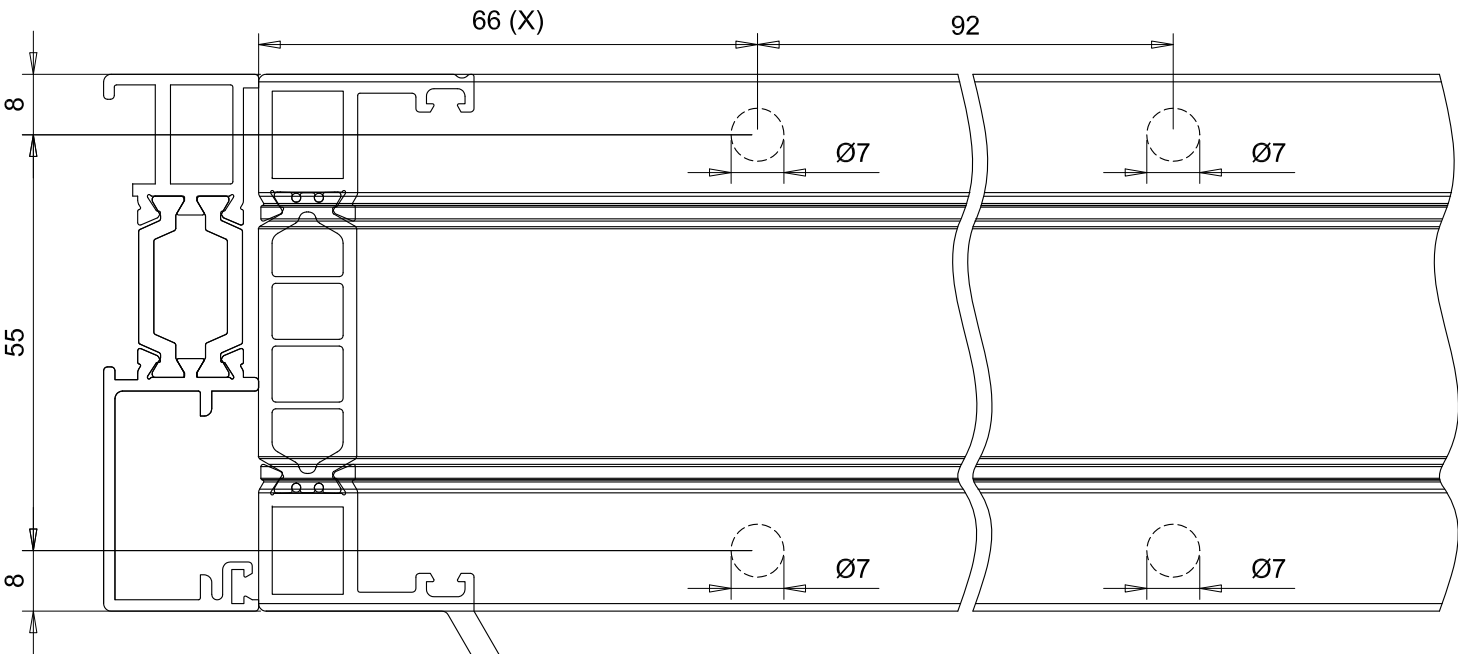


LAVORAZIONE "B"

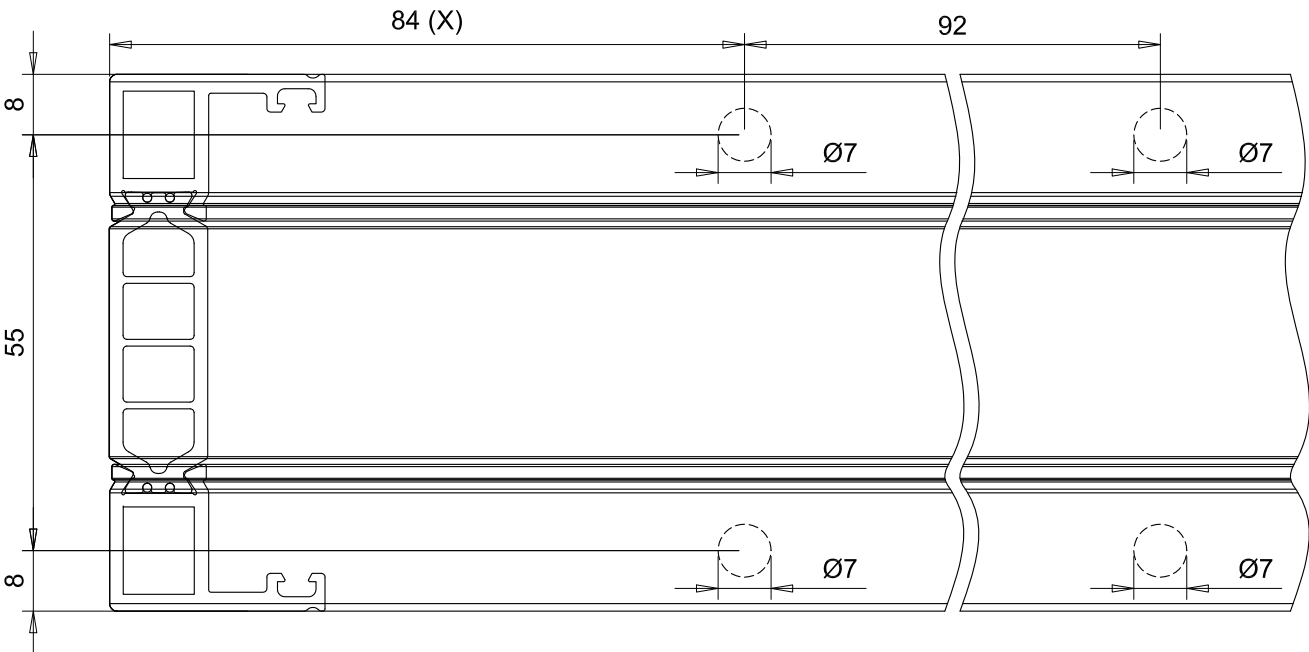


Lavorazioni - Machining

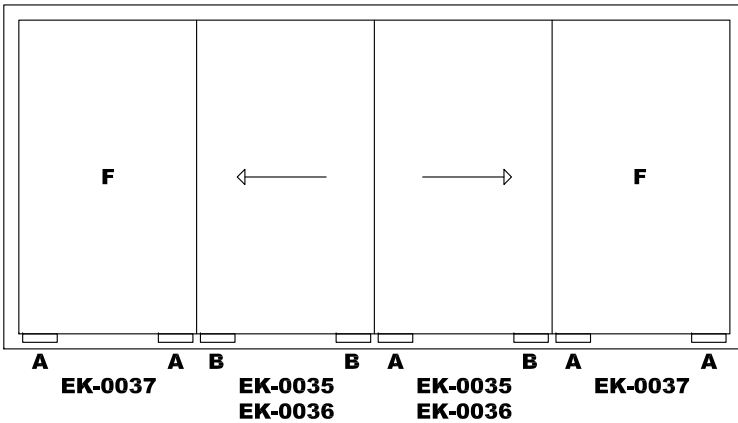
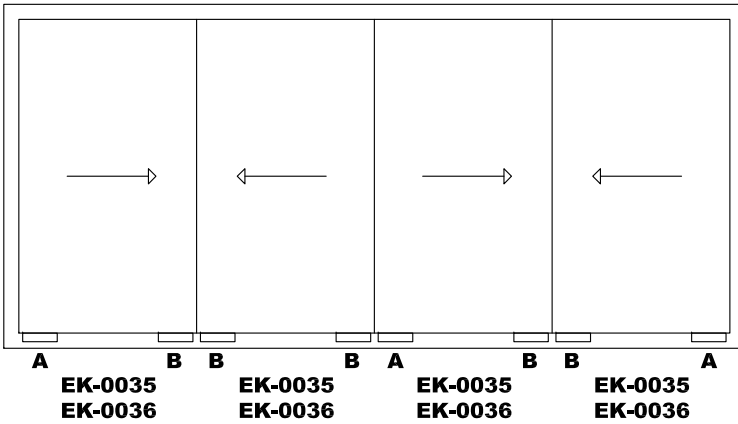
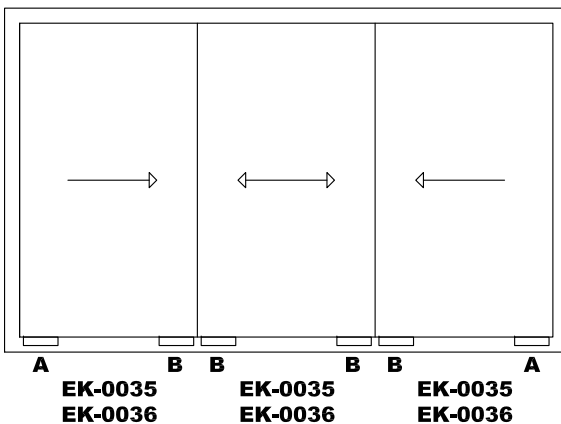
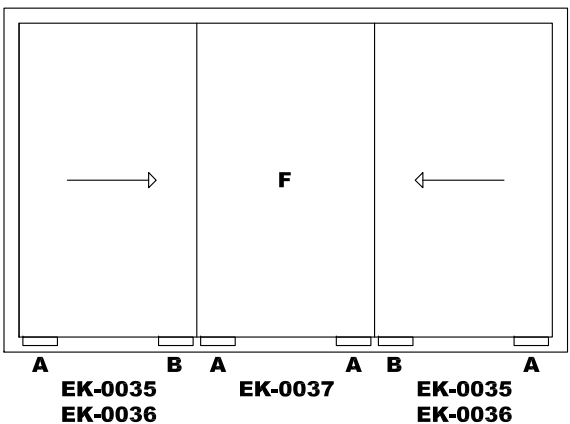
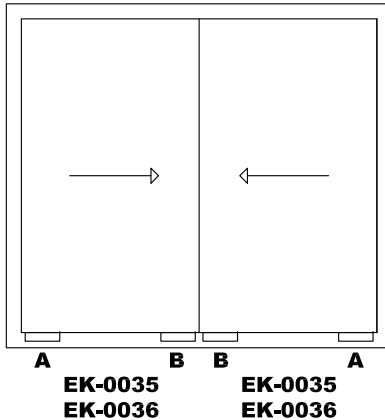
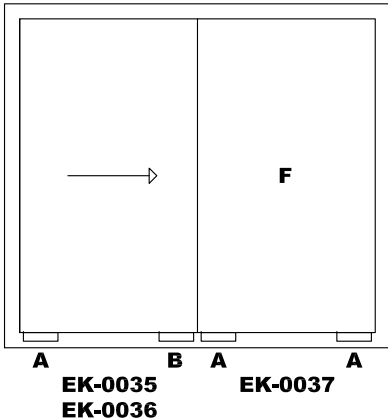
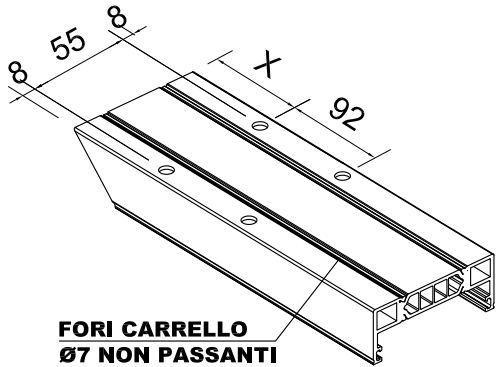
LAVORAZIONE SU PROFILO ANTA PER ACCESSORIO EK-0035/EK-0036/EK-0037
MACHINING ON WINDOW SASH FOR EK-0035/EK0036/EK-0037 ACCESSORY



A **LAVORAZIONE PER LATO**
CON PROFILO TTPS10 O
ENTRAMBI I LATI PER ANTA FISSA
MACHINING FOR THE SIDE WITH
TTPS10 PROFILE OR BOTH SIDE
FOR FIXED WING



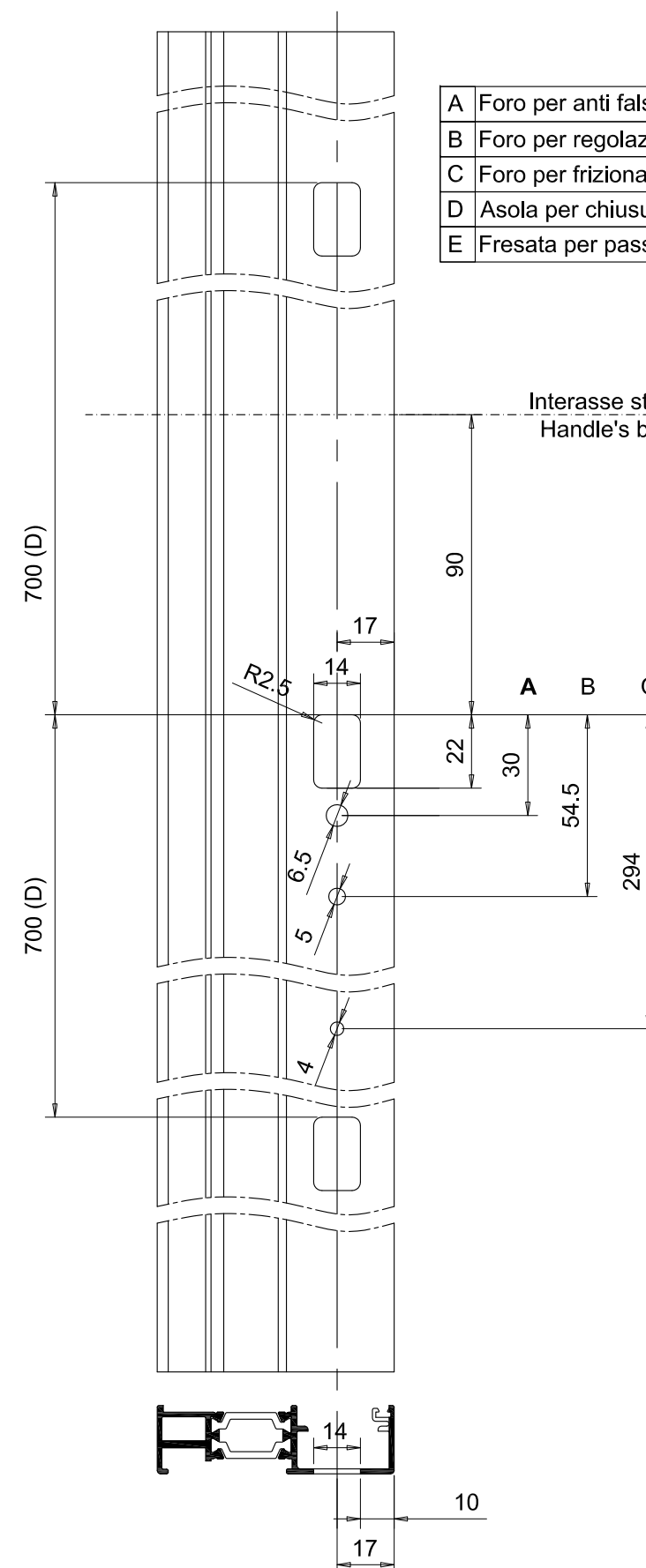
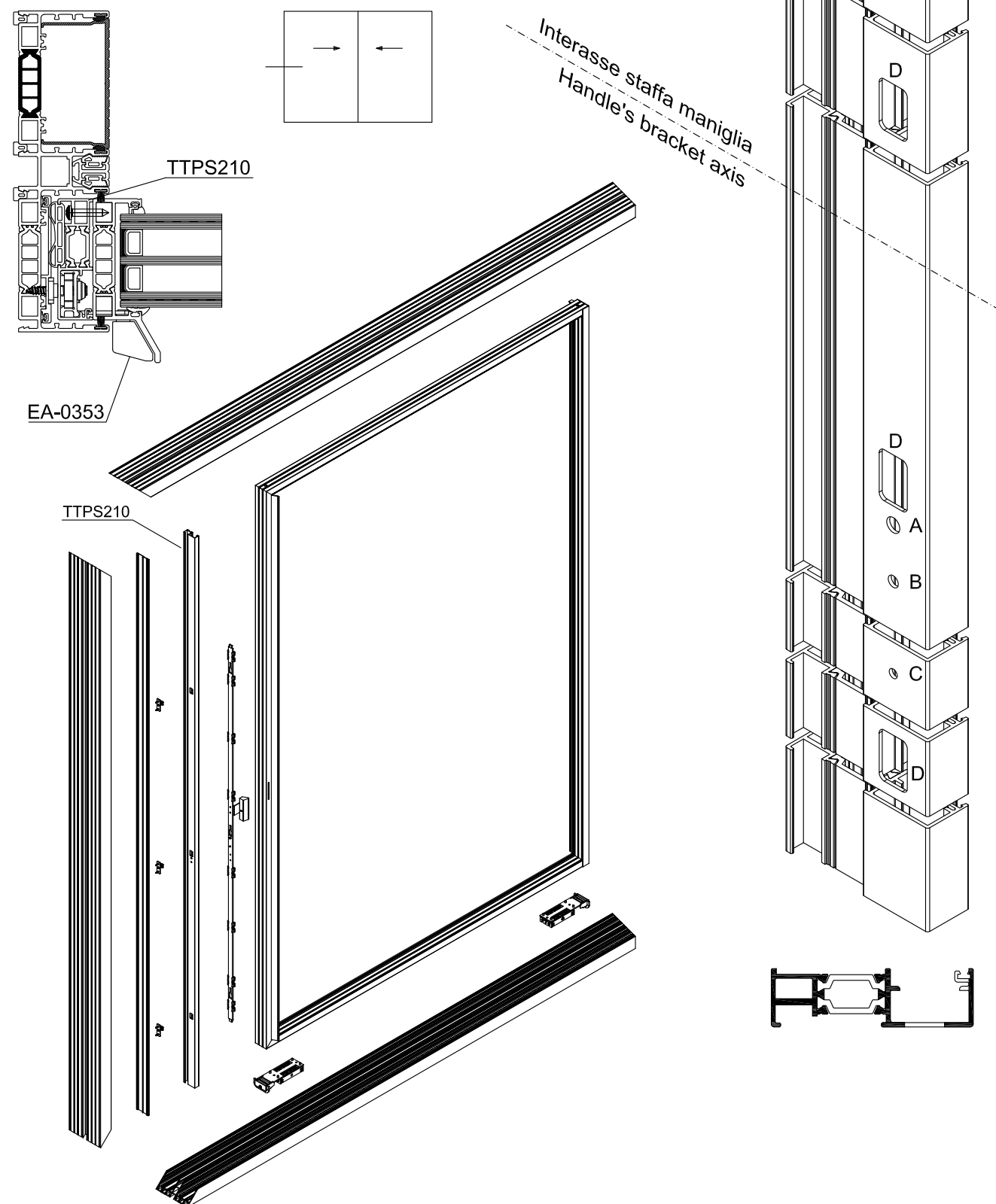
B **CARRELLO PER LATO**
SENZA PROFILO TTPS10
CARRIAGE FOR THE SIDE
WITHOUT TTPS10 PROFILE



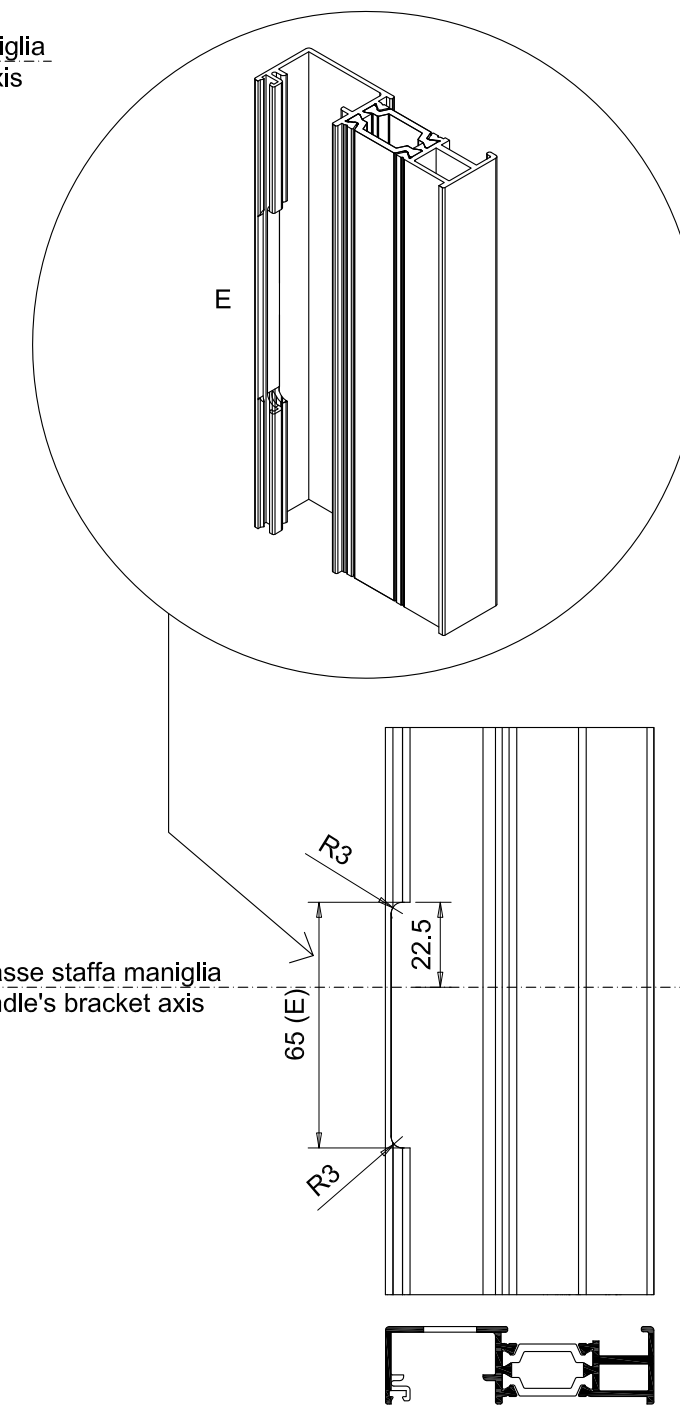
Lavorazioni - Machining

LAVORAZIONE SU PROFILO TTPS210 PER
MANIGLIA MINIMALE EA-0353

MACHINING FOR MINIMAL HANDLE EA-0353 ON
TTPS210 PROFILE



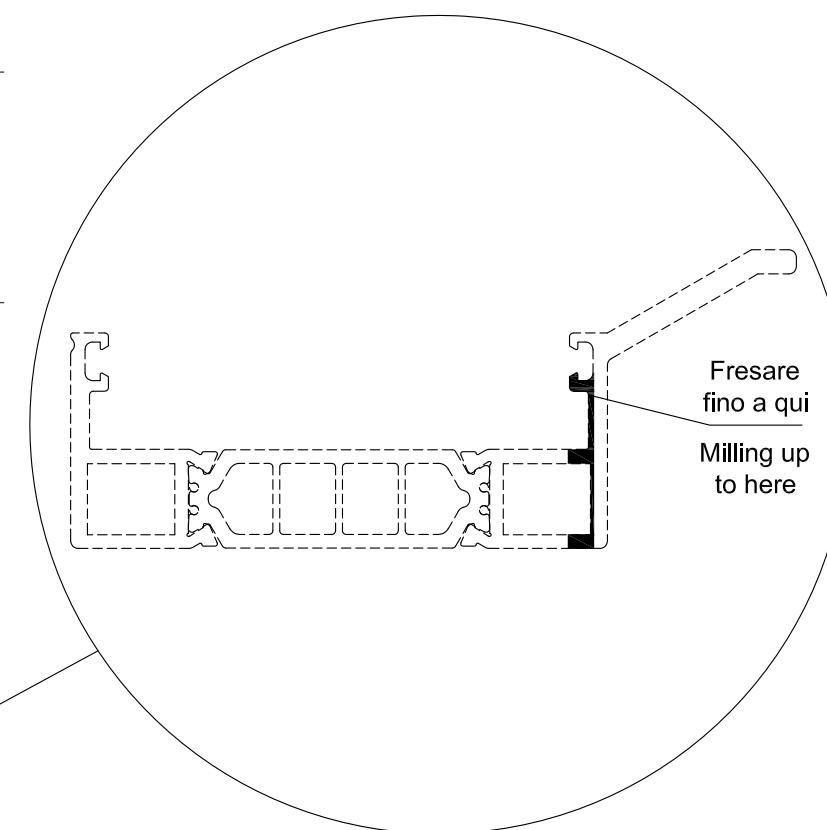
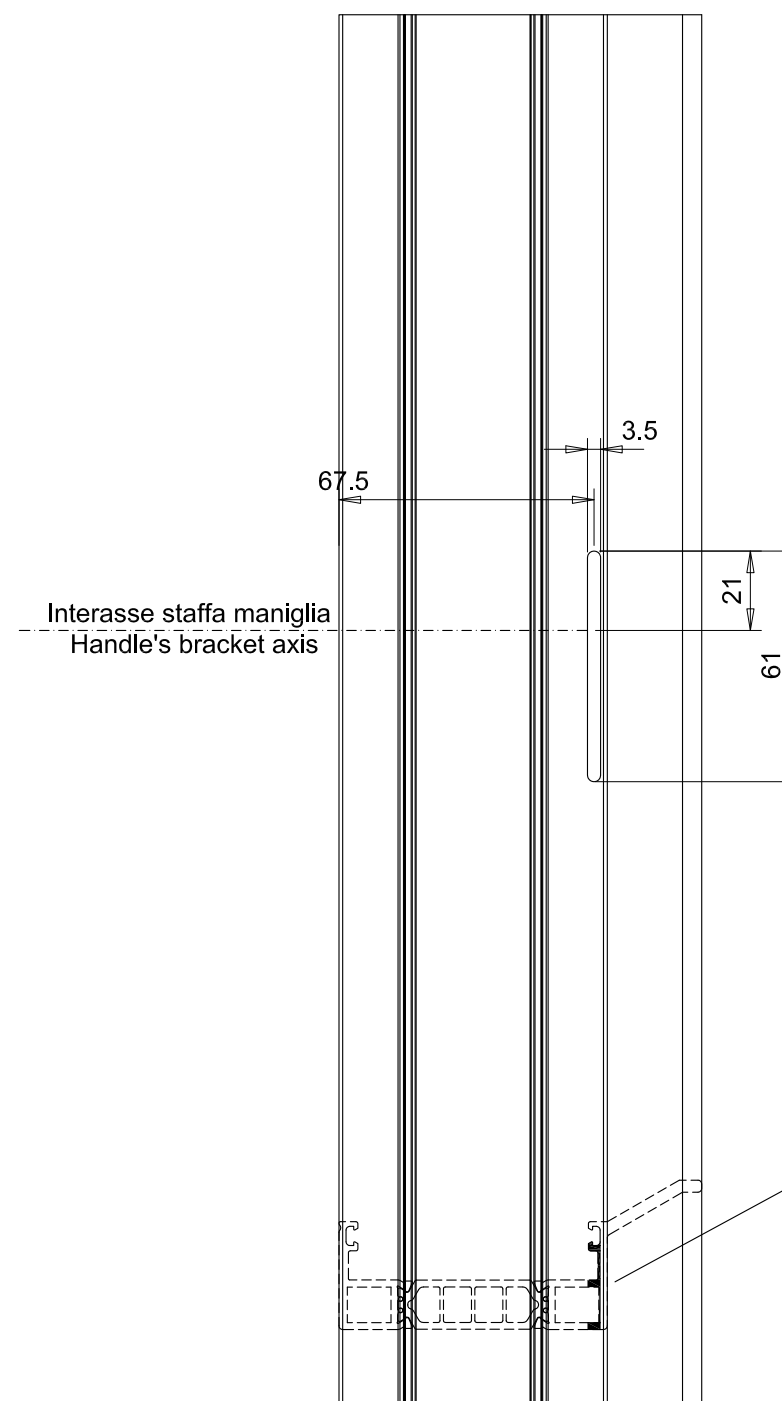
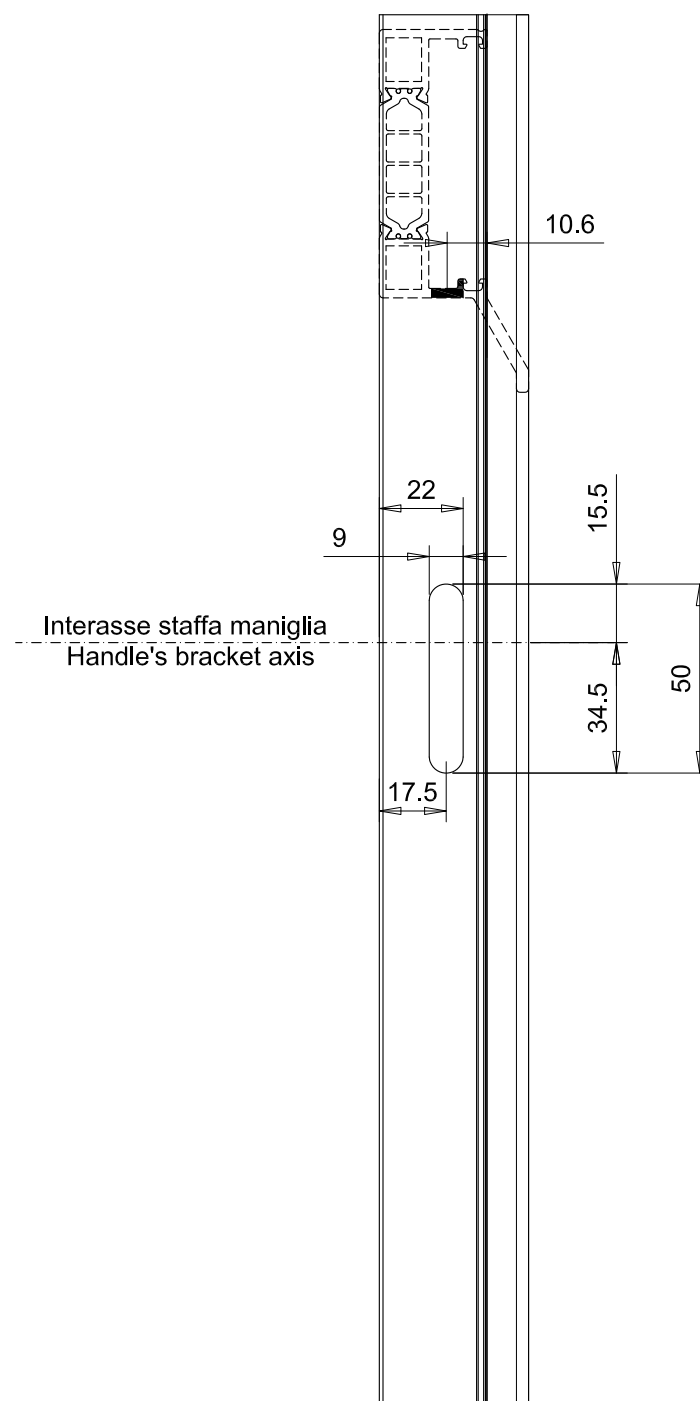
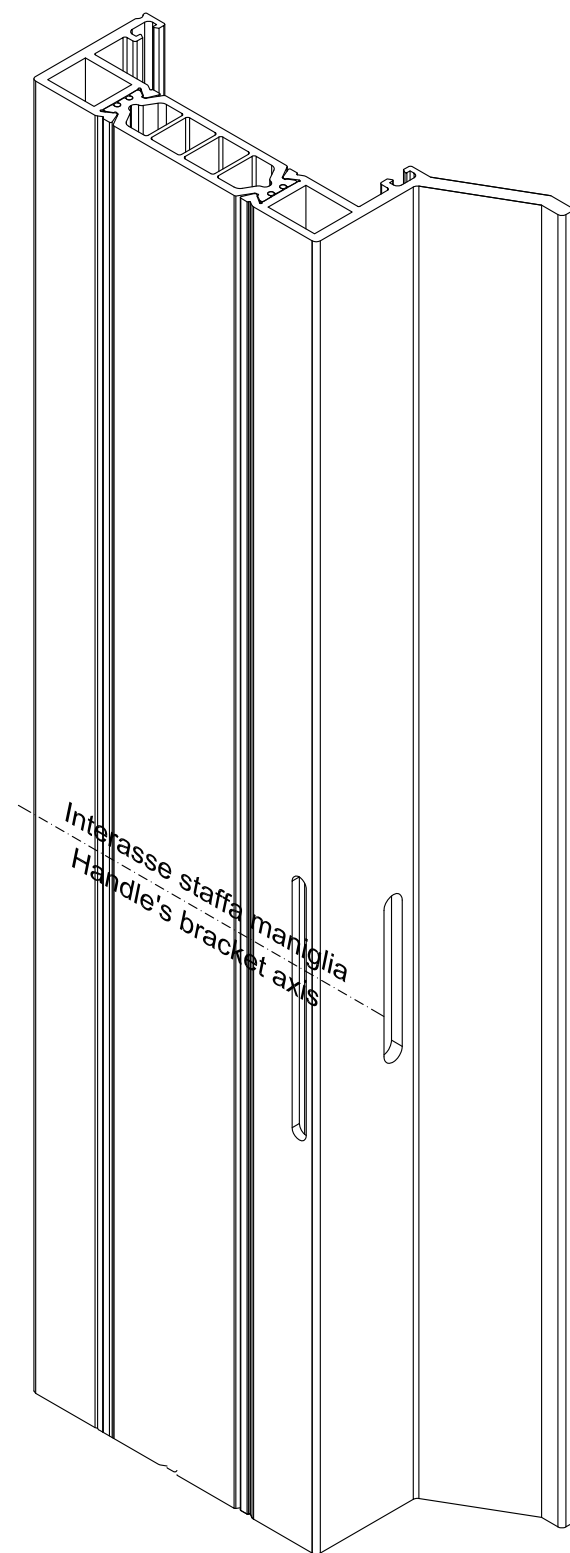
A	Foro per anti falsamanovra
B	Foro per regolazione anti falsamanovra
C	Foro per frizionamento asta di chiusura
D	Asola per chiusure multipunto
E	Fresata per passaggio staffa maniglia minimale



Lavorazioni - Machining

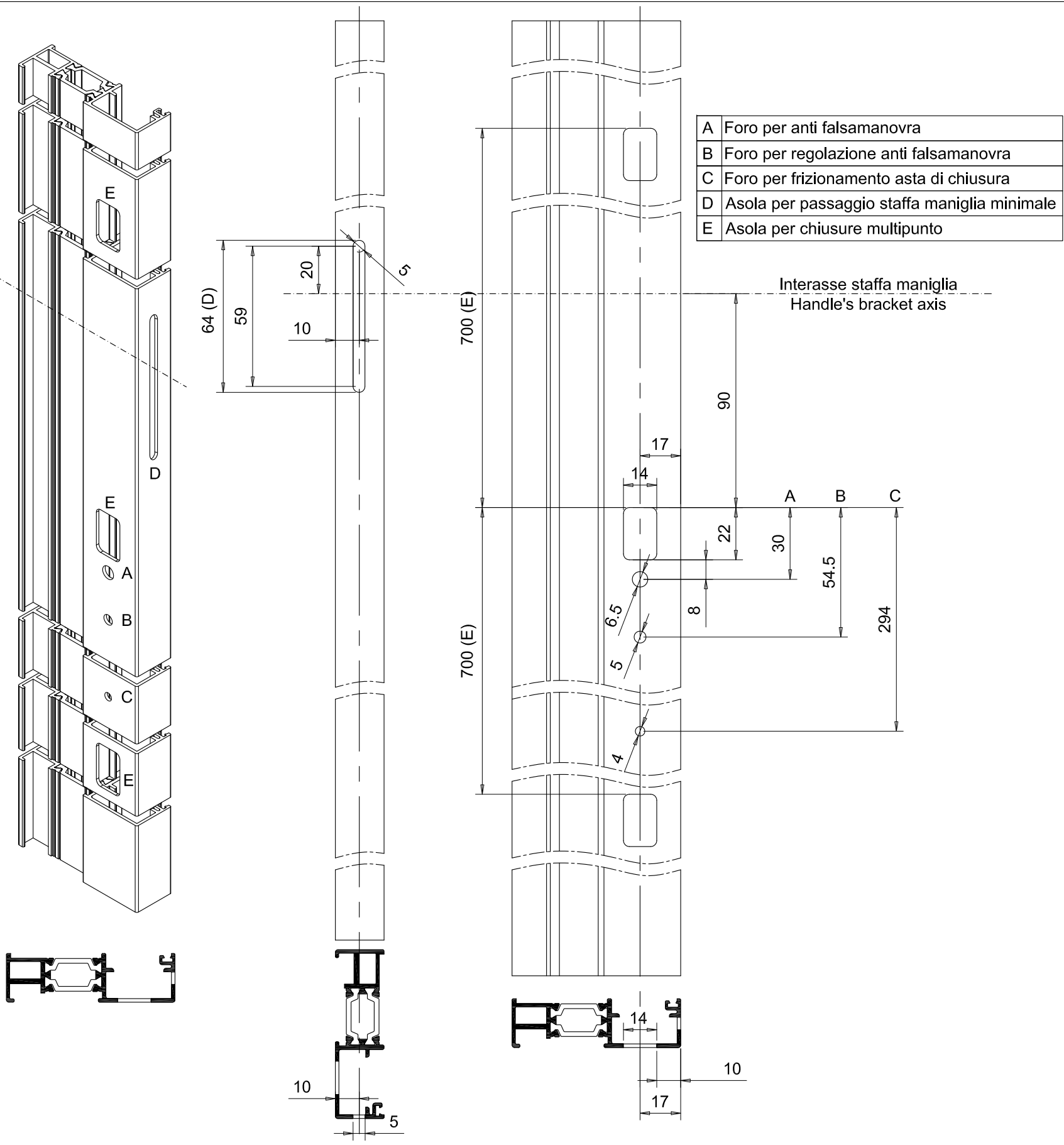
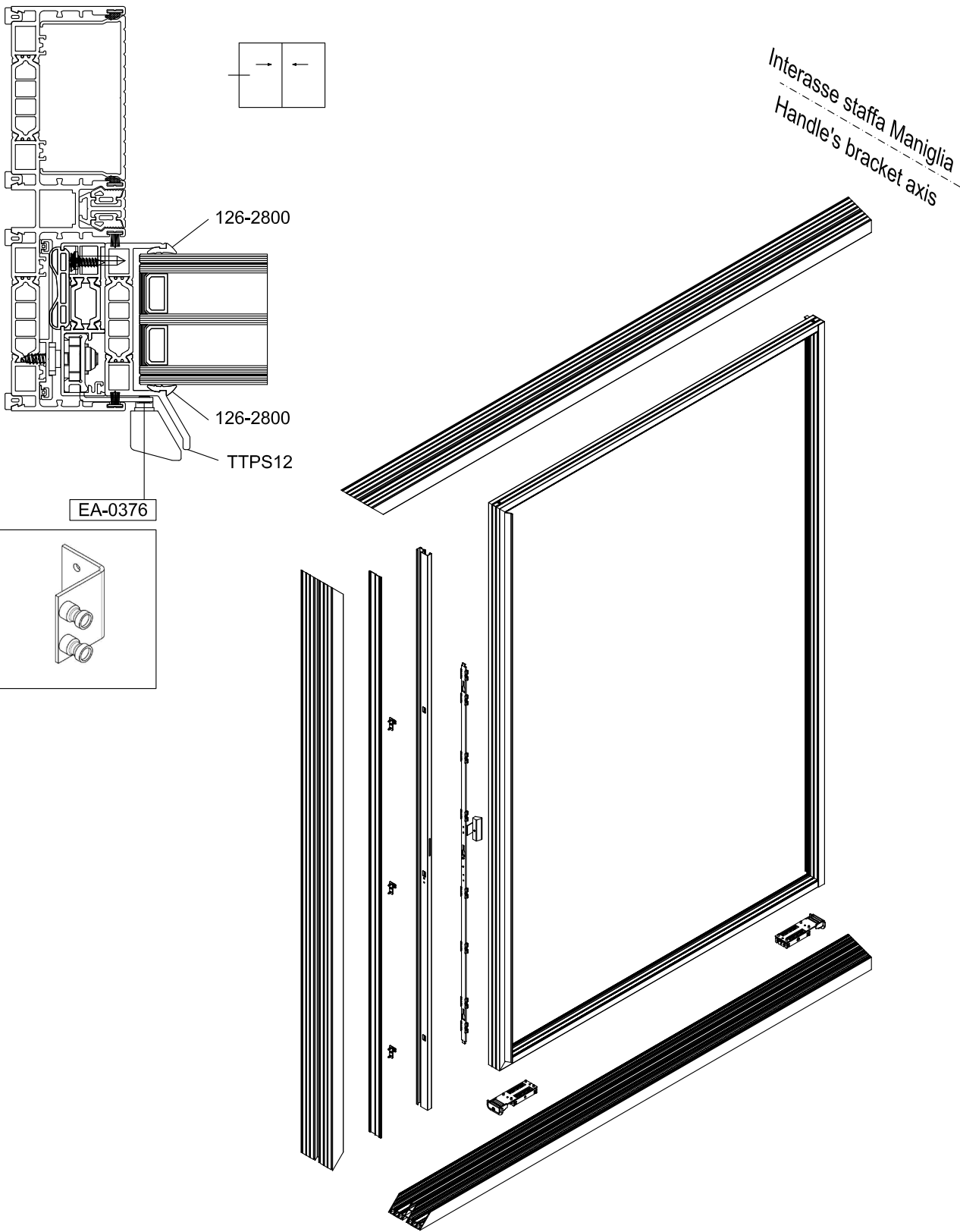
**LAVORAZIONE PER STAFFA AGGANCIO MANIGLIA
SU PROFILO ANTA TTPS209/TTPS211/TTPS212/TTPS213
RINFORZATA**

**TTPS209/TTPS211/TTPS212/TTPS213 WING MACHINING FOR
INSERTING HOOK BRACKETS**



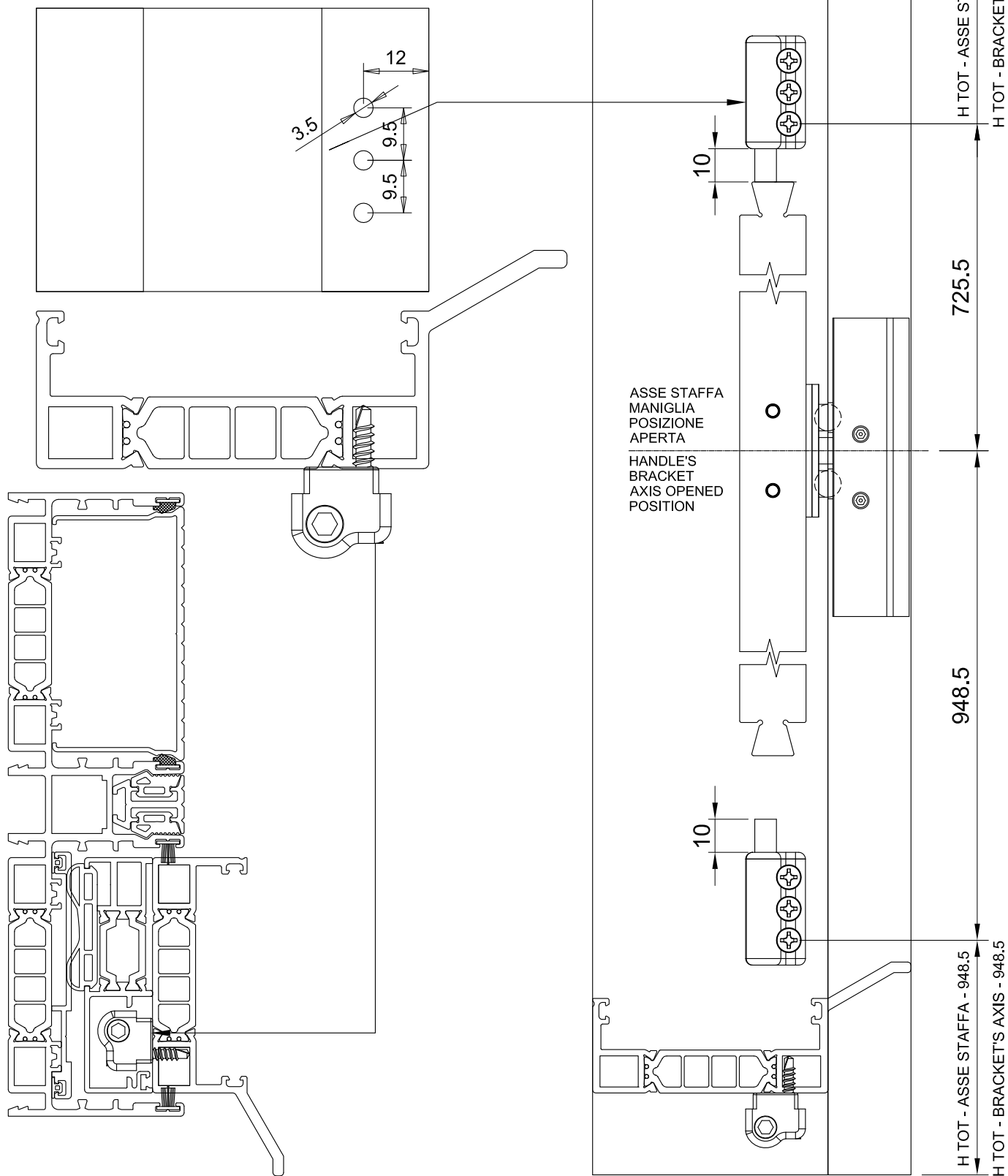
Lavorazioni - Machining

LAVORAZIONE SU PROFILO TTPS210 PER STAFFA
ESTERNA MANIGLIA MINIMALE EA-0376
MACHINING FOR EXTERNAL BRACKET OF MINIMAL
HANDLE EA-0376 ON TTPS210 PROFILE

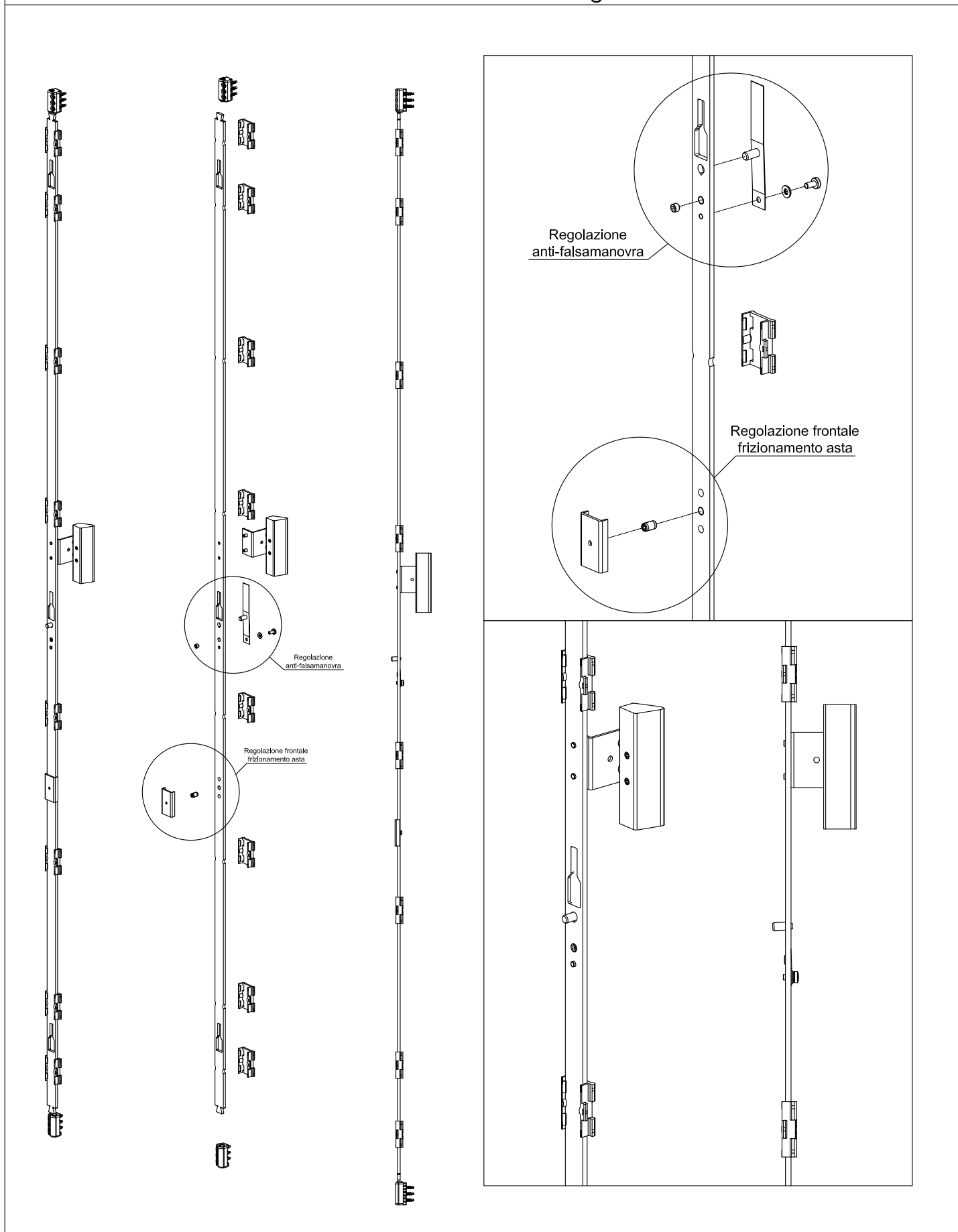


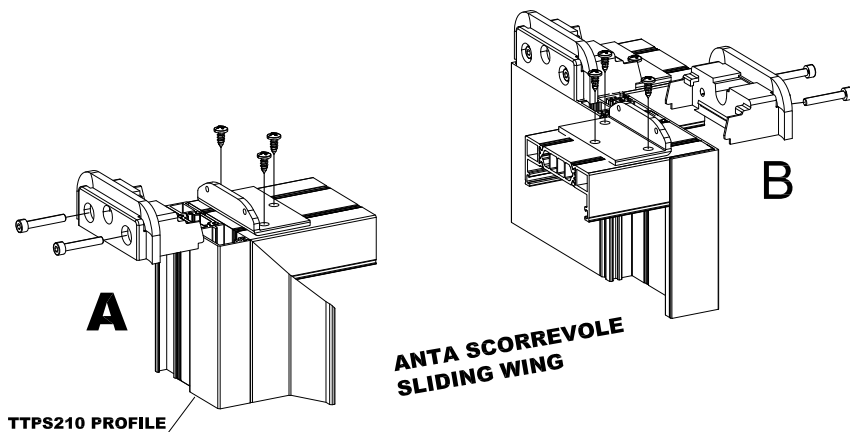
A	Foro per anti falsamanovra
B	Foro per regolazione anti falsamanovra
C	Foro per frizionamento asta di chiusura
D	Asola per passaggio staffa maniglia minimale
E	Asola per chiusure multipunto

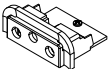
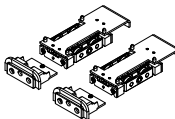
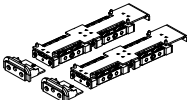
Lavorazioni - Machining

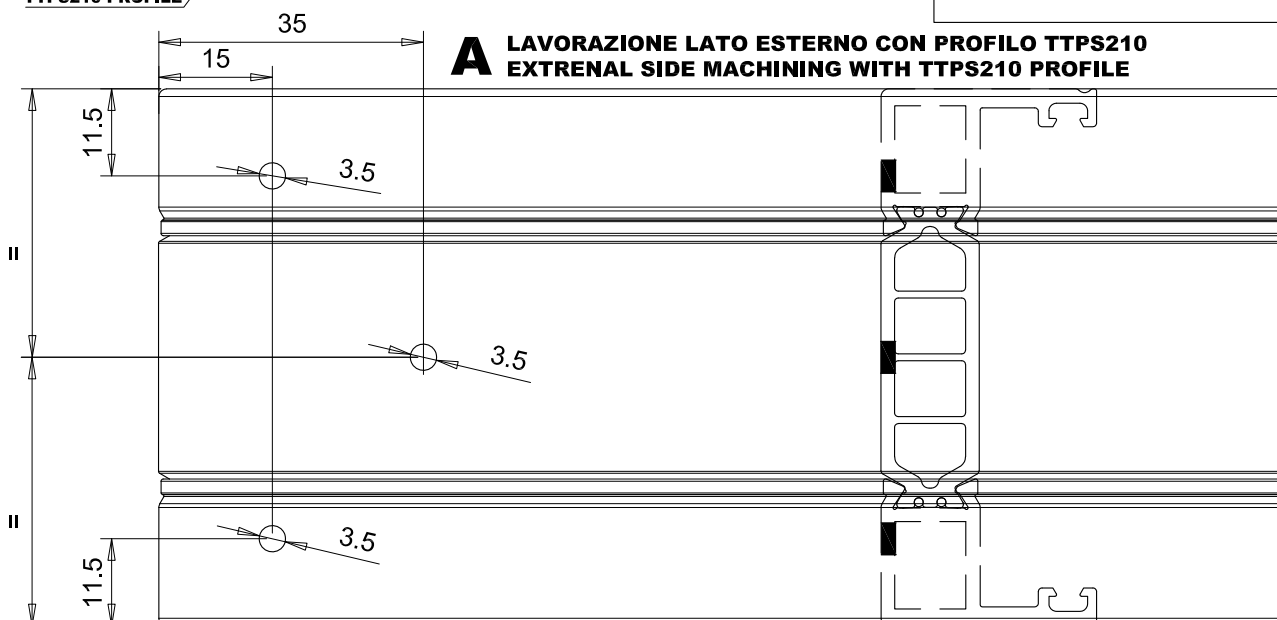
**POSIZIONAMENTO DEL MECCANISMO
FINECORSA PER ASTA DI APERTURA**
**LIMIT SWITCH MECHANISM POSITIONING
FOR MULTIPOINT LOCK SYSTEM**


Lavorazioni - Machining

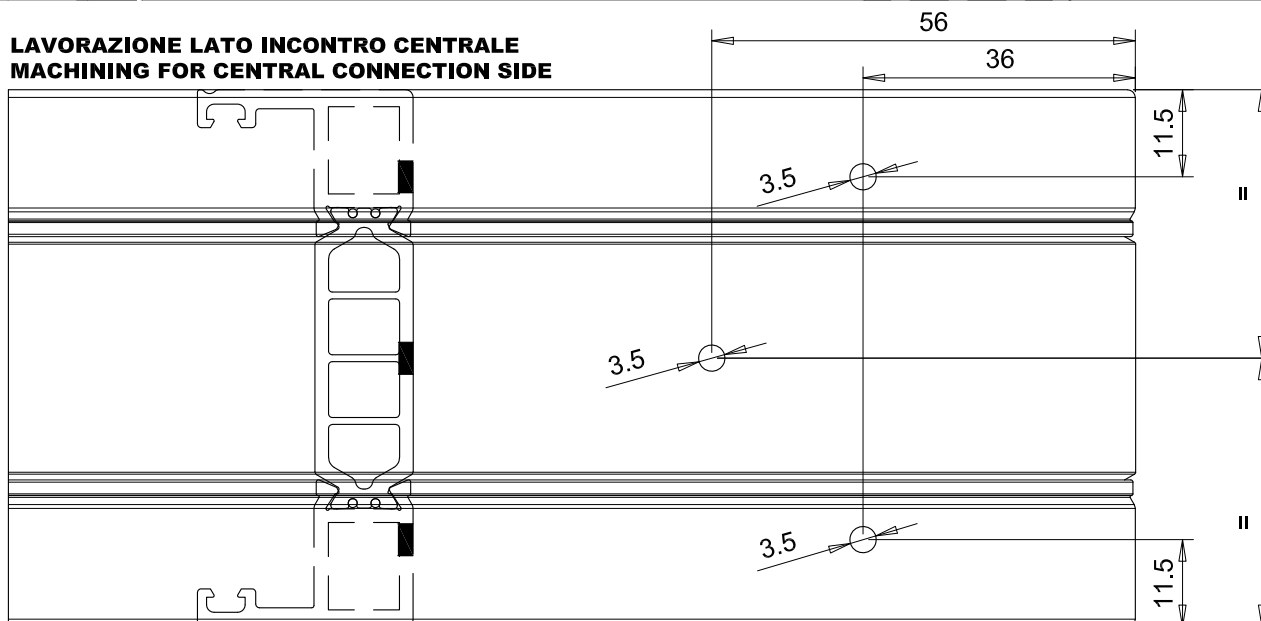


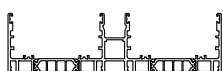
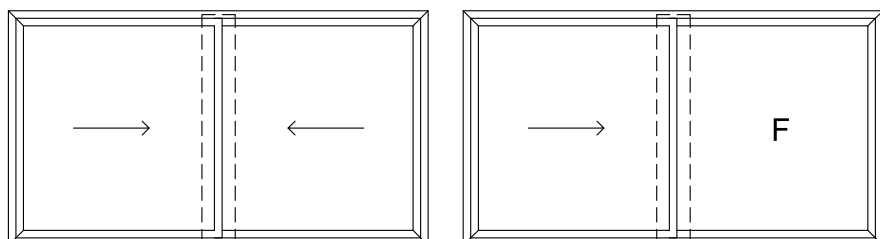
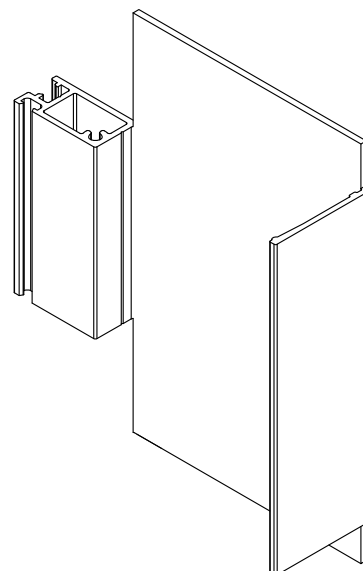
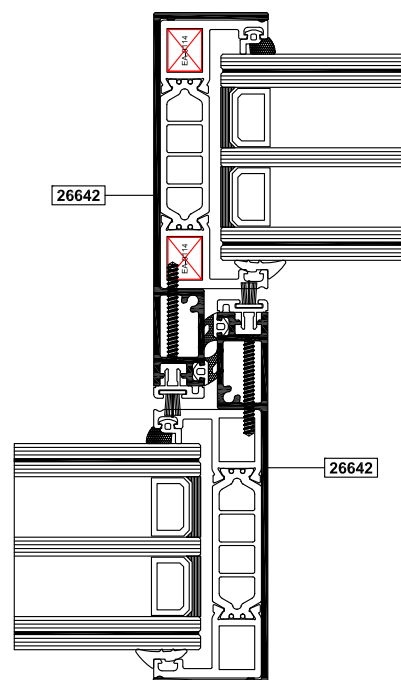
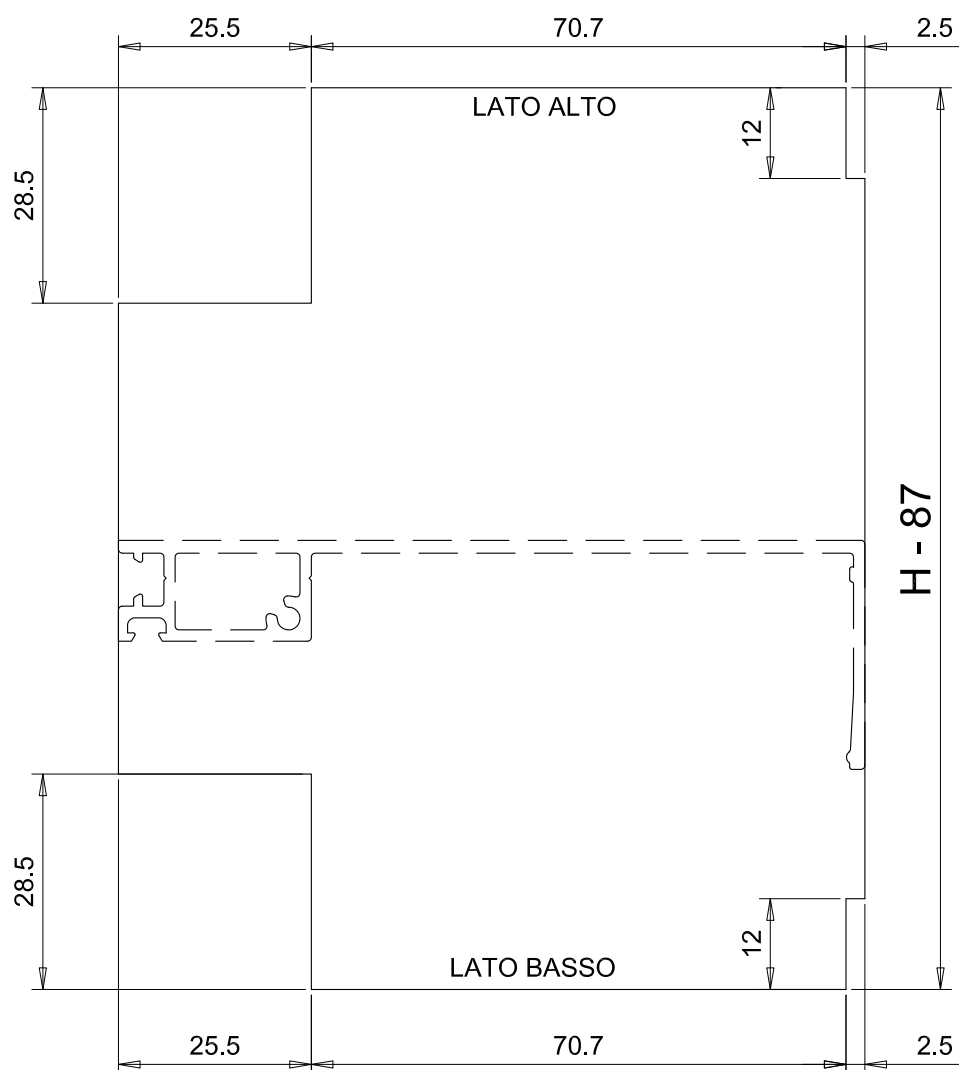
Lavorazioni - Machining
**LAVORAZIONE PER TASSELLO
ANTISCARRUCOLAMENTO (EA-0427)
MACHINING FOR UPPER SAFETY BLOCK (EA-0427)**


	art. EA-0427 Tassello antiscarrucolamento superiore <i>Upper safety block</i>	
	GIÀ COMPRESO ALREADY INCLUDED	
	art. EK-0036 Kit anta scorrevole portata 500 Kg. <i>Sliding wing kit capacity 500 kg.</i>	
	art. EK-0035 Kit anta scorrevole portata 800 Kg. <i>Sliding wing kit capacity 800 kg.</i>	



**B LAVORAZIONE LATO INCONTRO CENTRALE
MACHINING FOR CENTRAL CONNECTION SIDE**

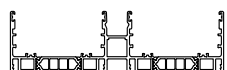
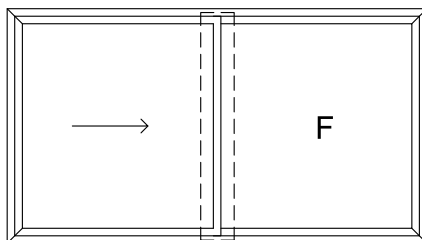
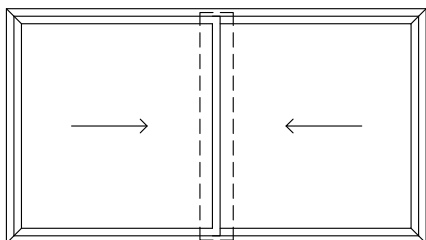


Lavorazioni - Machining
**LAVORAZIONE SU PROFILO 26642
PER AGGANCIO CENTRALE TRA ANTE**
**MACHINING ON PROFILE 26642 FOR
CENTRAL CONNECTION BETWEEN WINGS**

 TELAIO INFERIORE TTPS202
LOWER PROFILE TTPS202


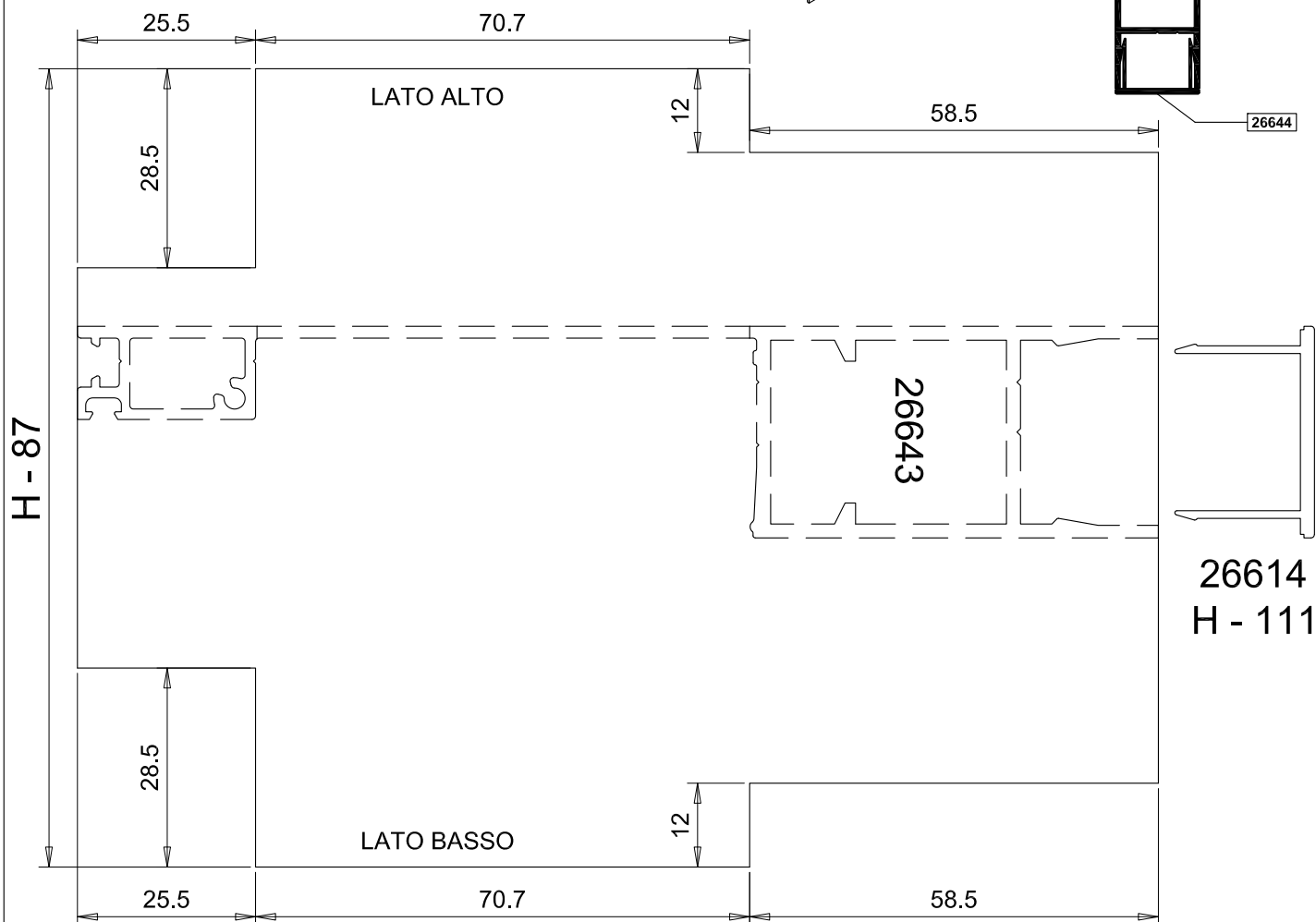
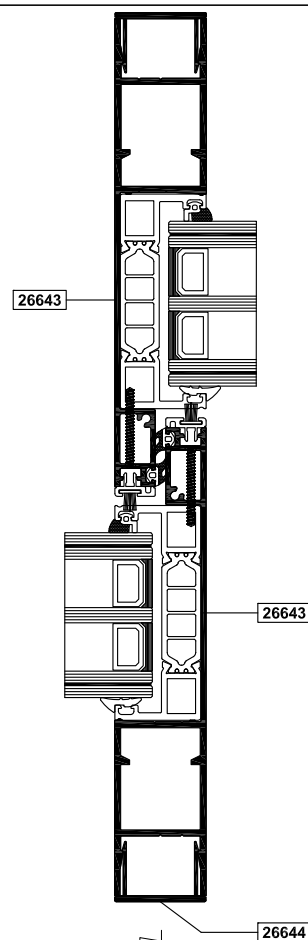
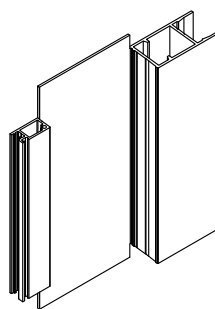
Lavorazioni - Machining

**LAVORAZIONE SU PROFILO RINFORZATO 26613 + 26614
PER AGGANCIO CENTRALE TRA ANTE**

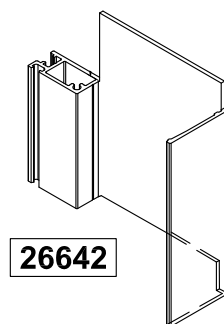
**MACHINING ON REINFORCED PROFILE 26613 + 26614 FOR
CENTRAL CONNECTION BETWEEN WINGS**



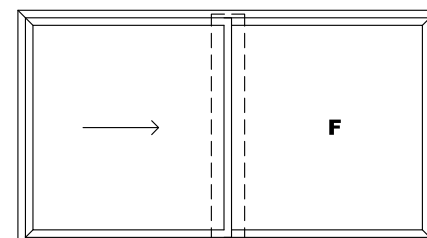
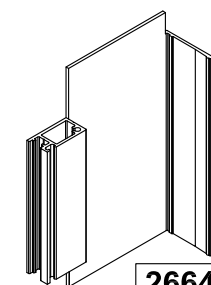
TELAIO INFERIORE TTPS202
LOWER PROFILE TTPS202



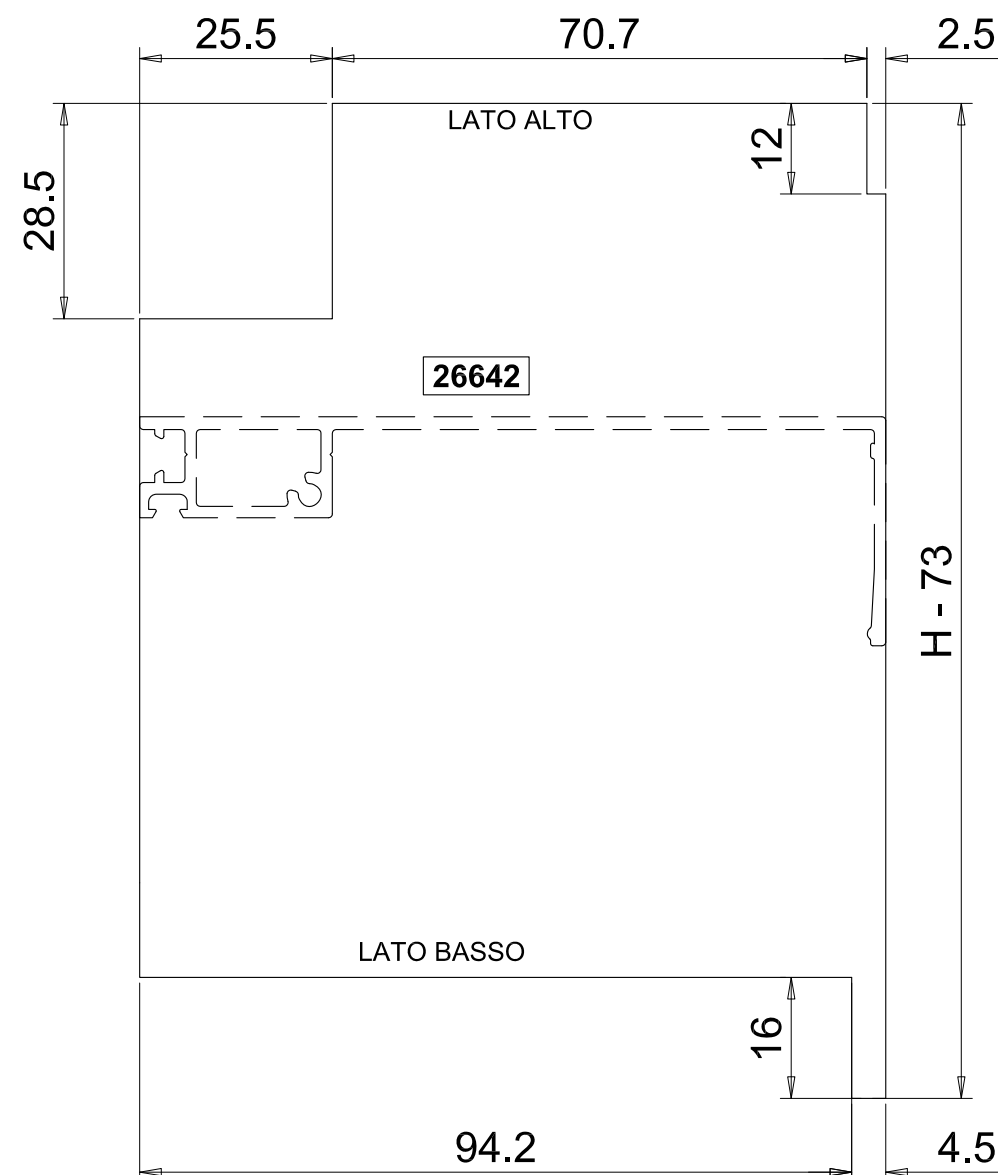
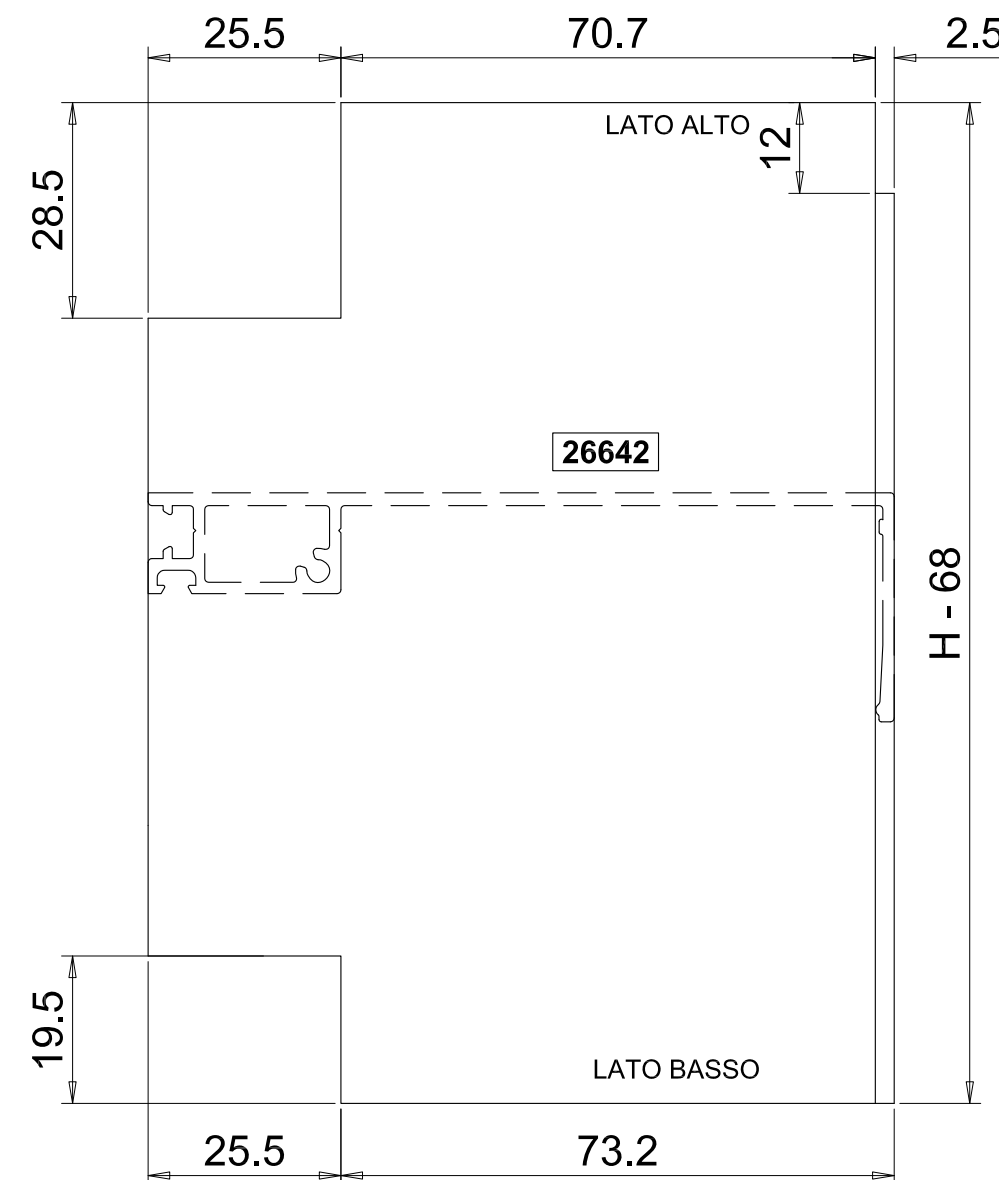
Lavorazioni - Machining

LABIRINTO CENTRALE 26642 CON SOGLIA RIBASSATA
CENTRAL CONNECTION 26642 WITH LOWERED THRESHOLD


26642

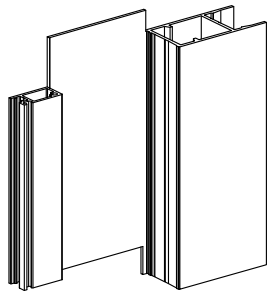

SOGLIA RIBASSATA TTPS214
LOWERED THRESHOLD TTPS214


26642

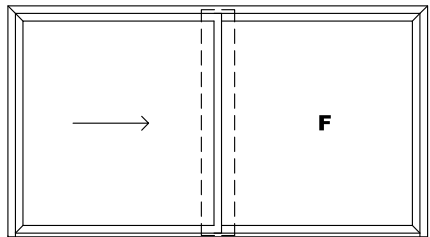
ANTA SCORREVOLE
SLIDING WING

ANTA FISSA
FIXED WING


Lavorazioni - Machining

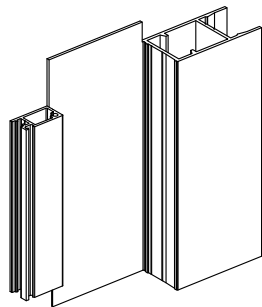
LABIRINTO CENTRALE RINFORZATO 26643 + 26614 CON SOGLIA RIBASSATA
 REINFORCED CENTRAL CONNECTION 26643 + 26614 WITH LOWERED THRESHOLD



26643

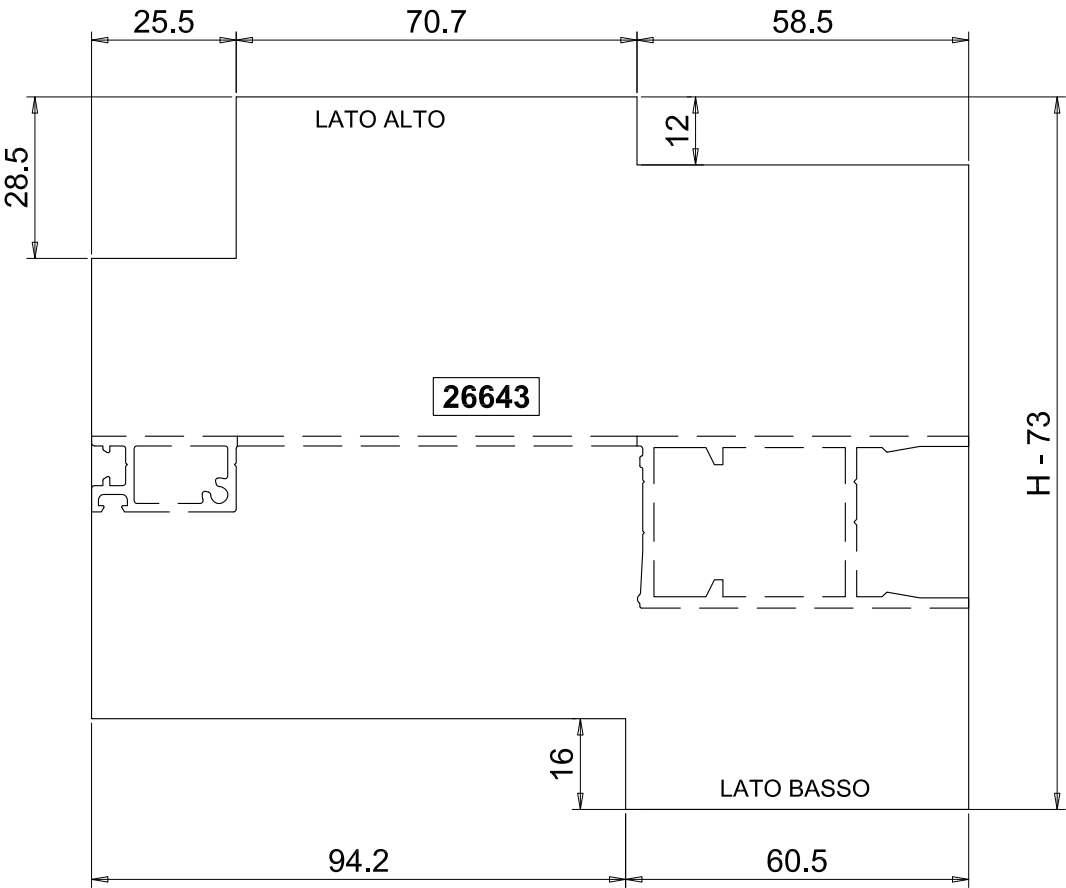


SOGLIA RIBASSATA TTPS214
 LOWERED THRESHOLD TTPS214

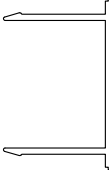


26643

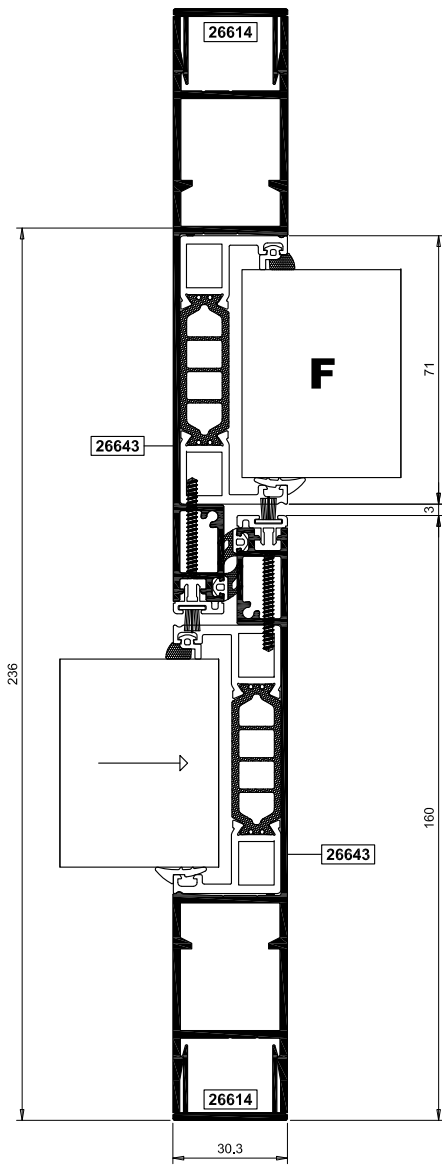
ANTA SCORREVOLE
 SLIDING WING



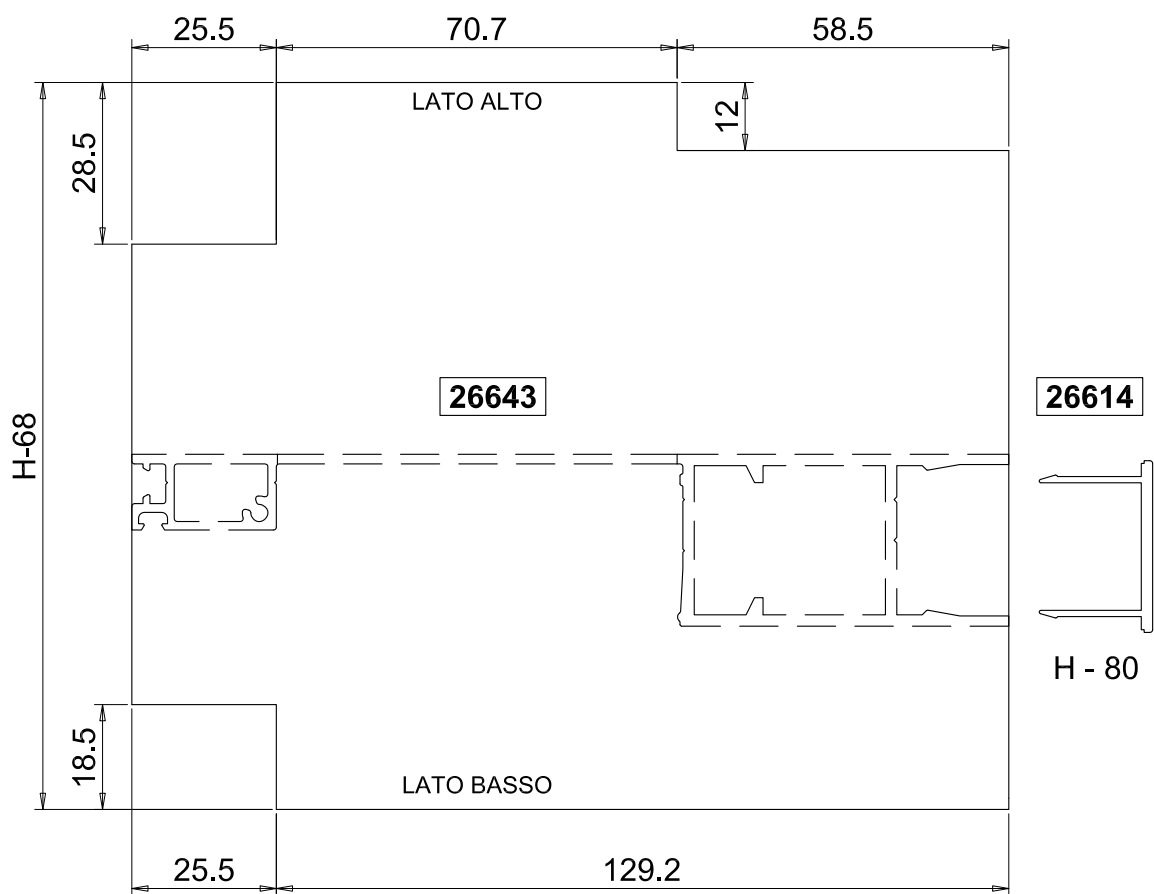
26614



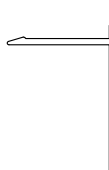
H - 85



ANTA FISSA
 FIXED WING

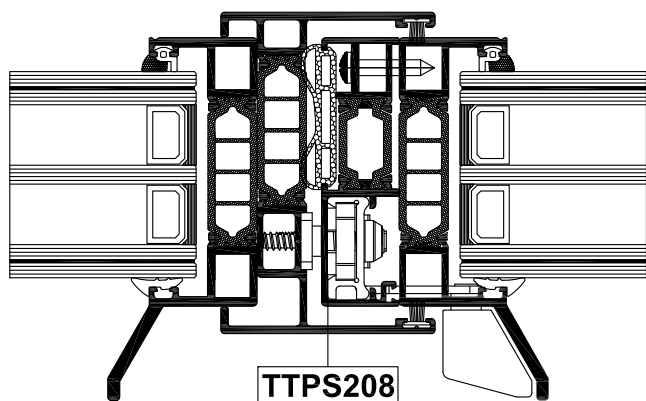
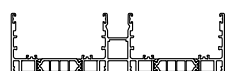
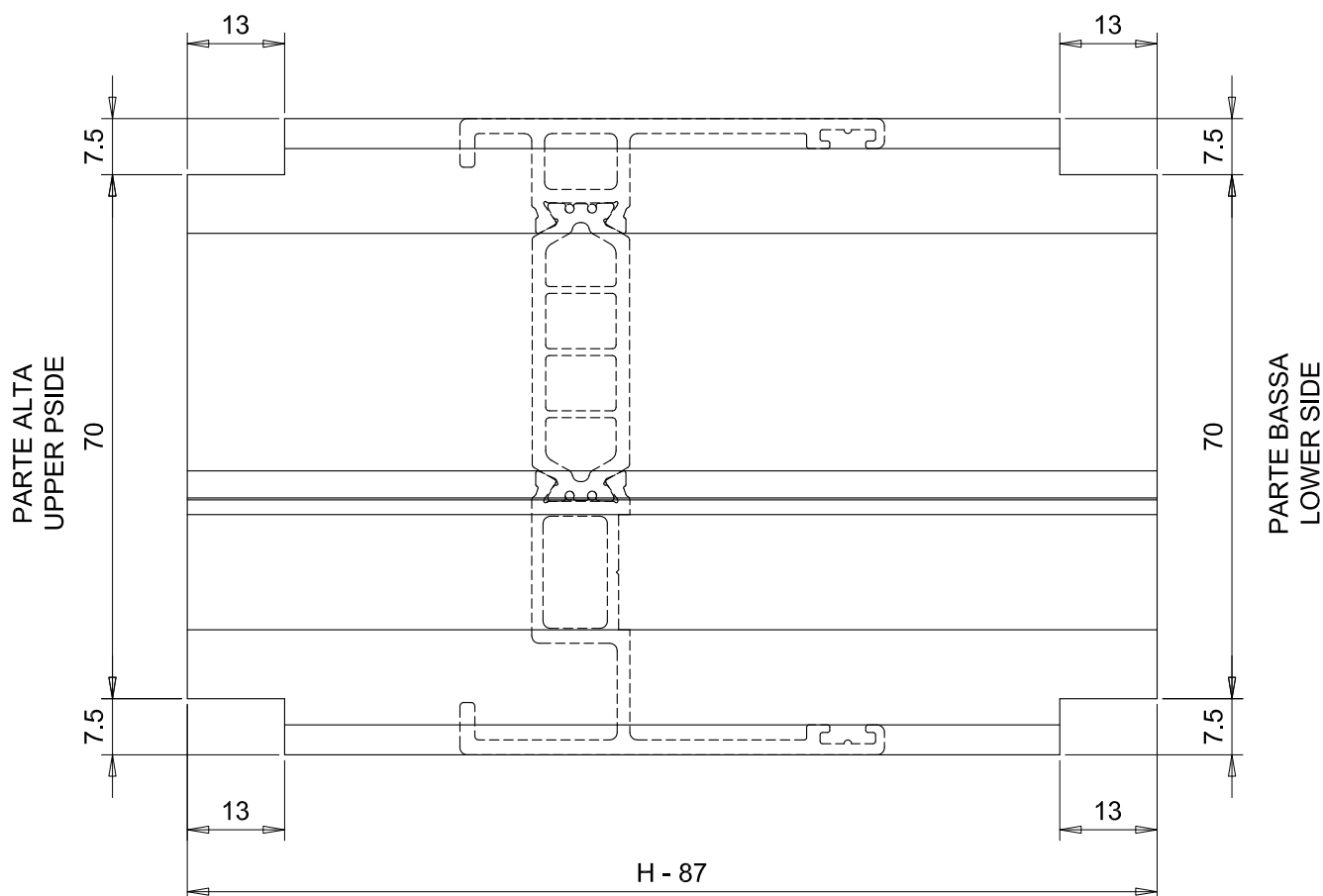
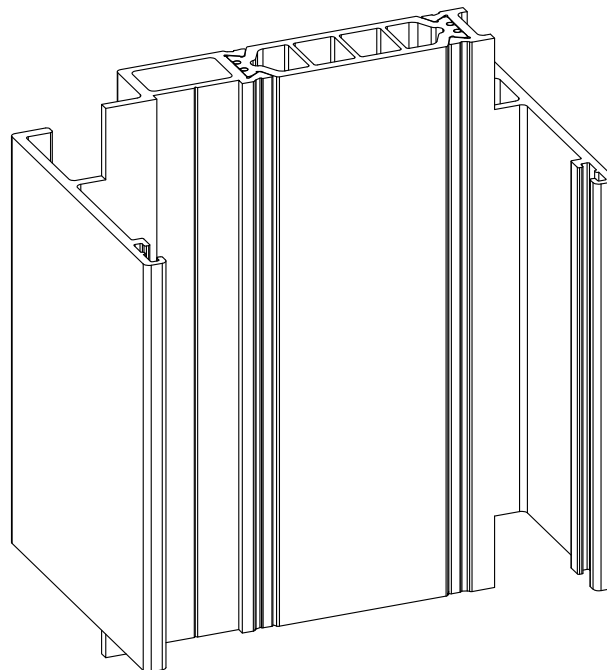


26614

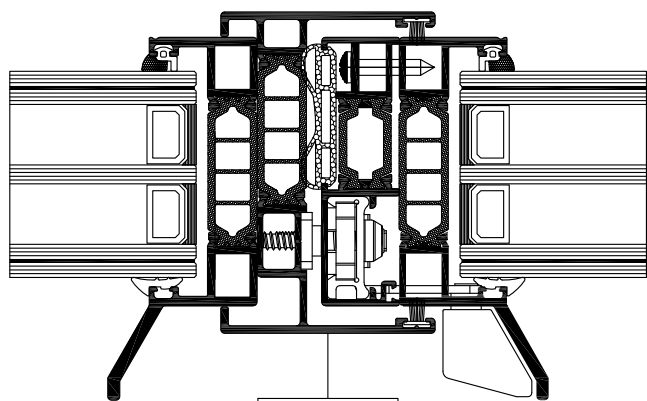


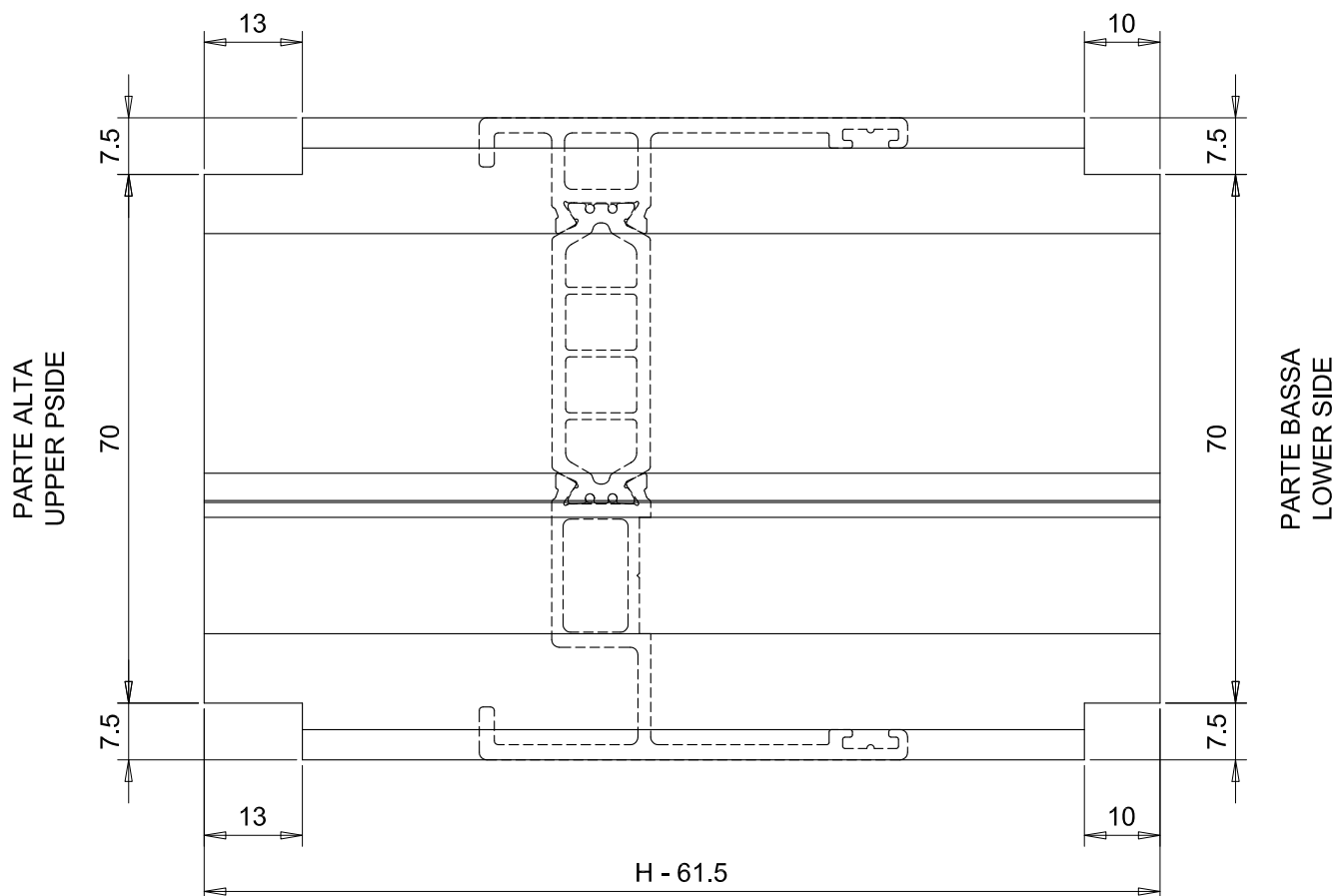
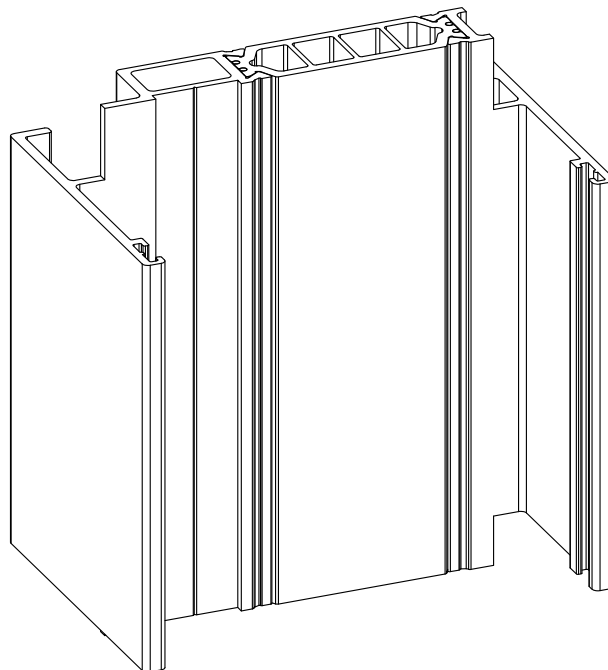
H - 80

Lavorazioni - Machining

**LAVORAZIONE PROFILI TTPS208 PER
INCONTRO ANTE CONTRAPPOSTE**
**TOOLING REST PLATE TTPS208
FOR OPPOSITE WING PROFILES**

TTPS208

**TELAIO INFERIORE TTPS202
LOWER PROFILE TTPS202**


Lavorazioni - Machining

**LAVORAZIONE PROFILI TTPS208 PER
INCONTRO ANTE CONTRAPPOSTE**
**TOOLING REST PLATE TTPS208
FOR OPPOSITE WING PROFILES**

TTPS208

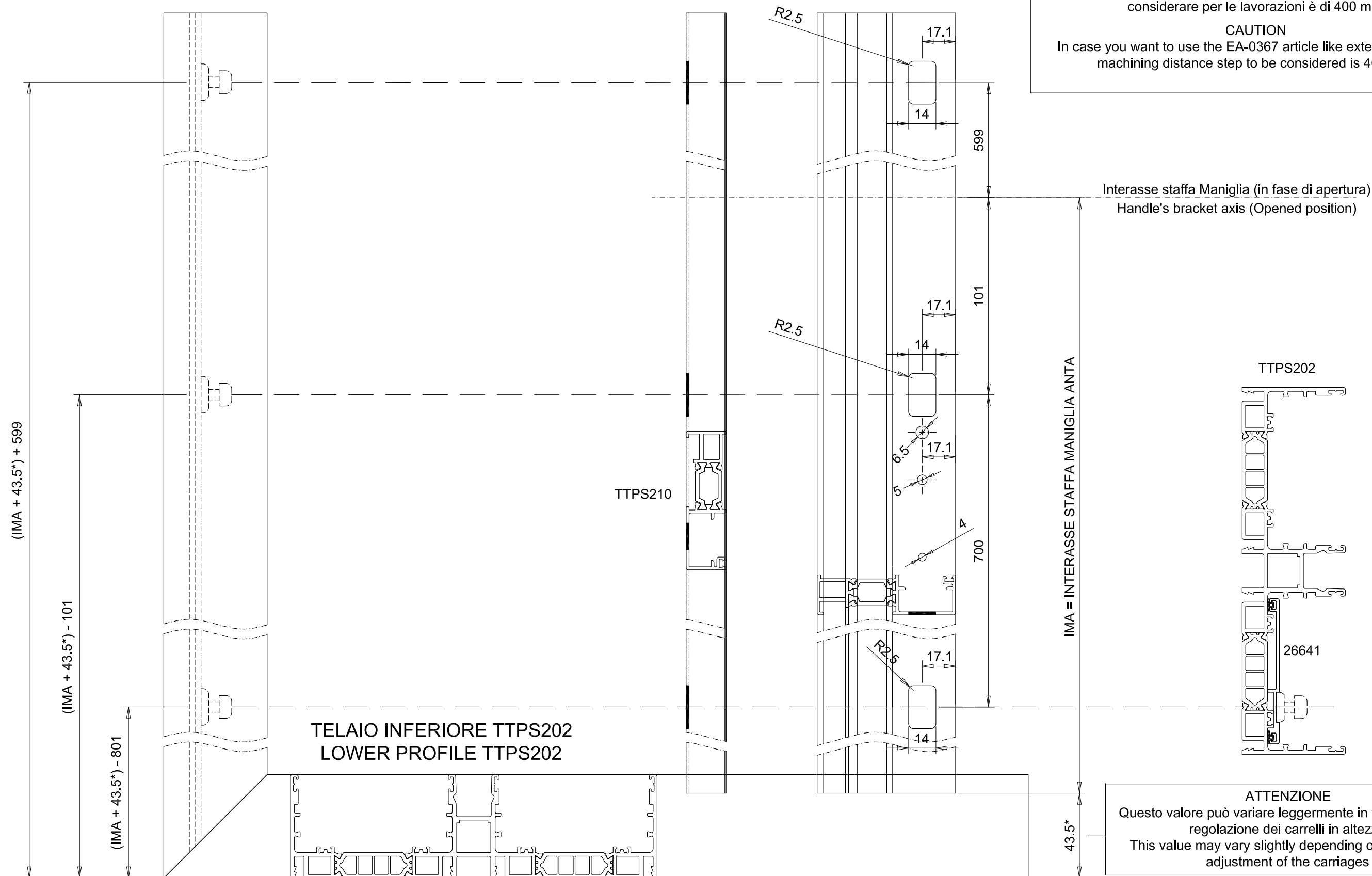
 SOGLIA RIBASSATA TTPS214
LOWERED THRESHOLD TTPS214


Lavorazioni - Machining

POSIZIONAMENTO PERNI DI CHIUSURA IN CASO DI SOGLIA CON TELAIO FISSO TTPS202

ATTENZIONE
In caso si voglia utilizzare l'articolo EA-0367 come prolunga il passo da considerare per le lavorazioni è di 400 mm

CAUTION
In case you want to use the EA-0367 article like extender tool, the machining distance step to be considered is 400 mm



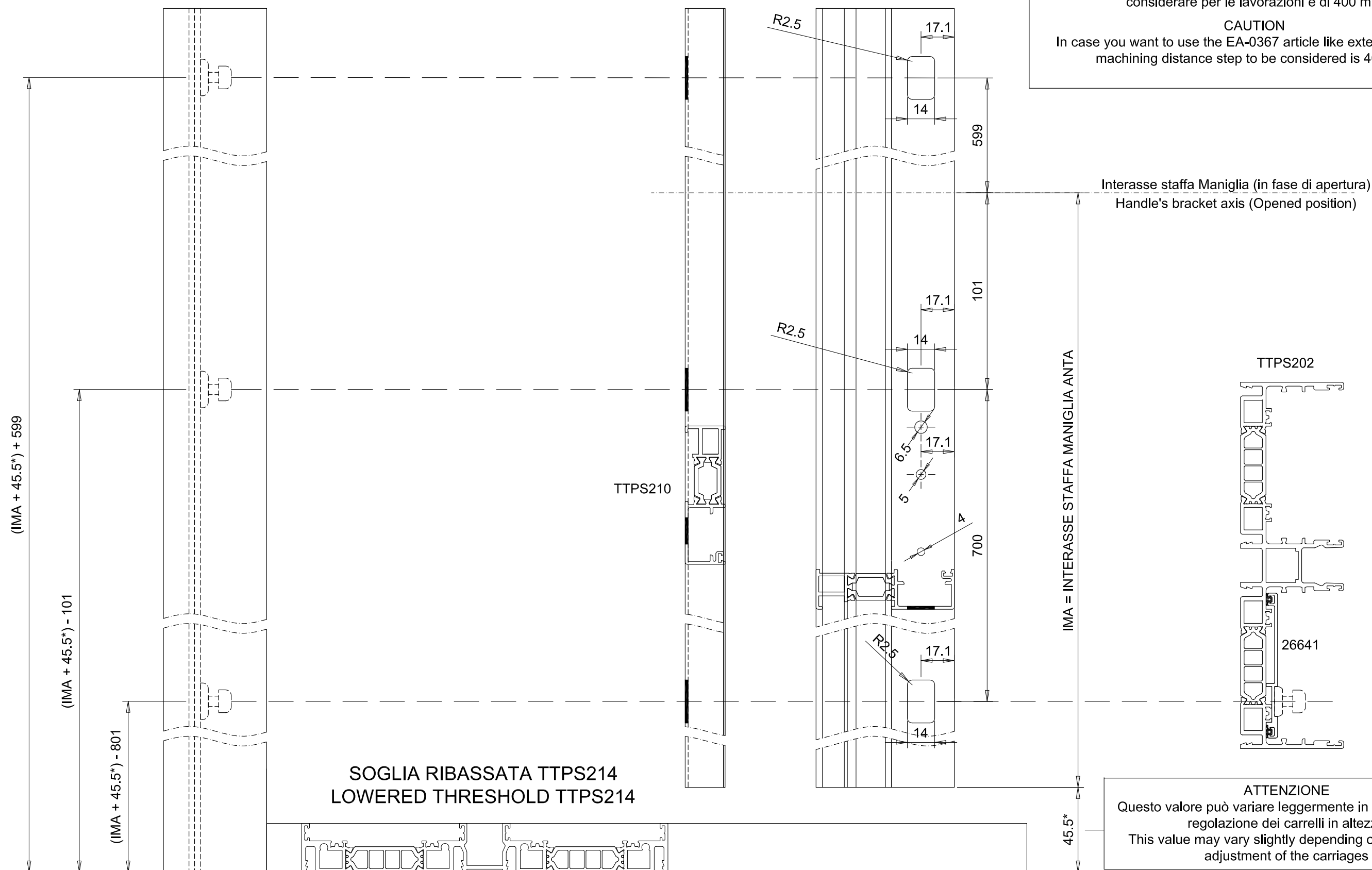
ATTENZIONE
Questo valore può variare leggermente in funzione della regolazione dei carrelli in altezza
This value may vary slightly depending on the height adjustment of the carriages

Lavorazioni - Machining

POSIZIONAMENTO PERNI DI CHIUSURA IN CASO DI SOGLIA RIBASSATA TTPS214

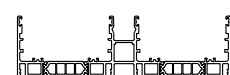
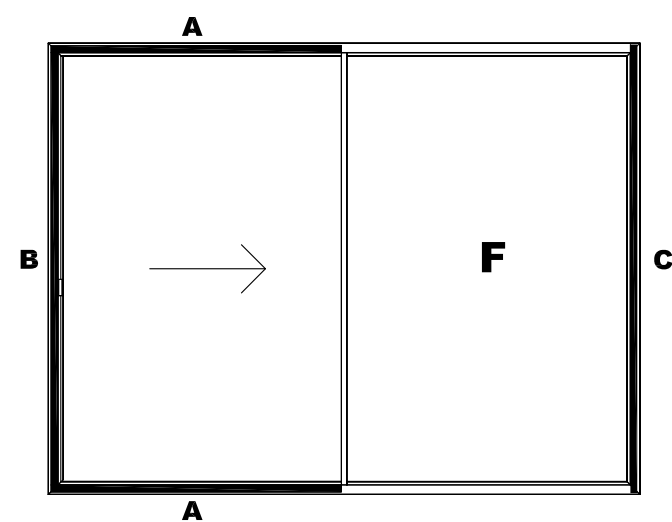
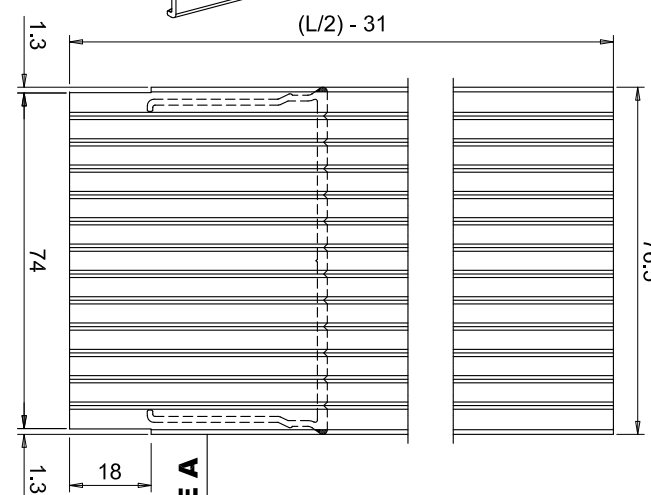
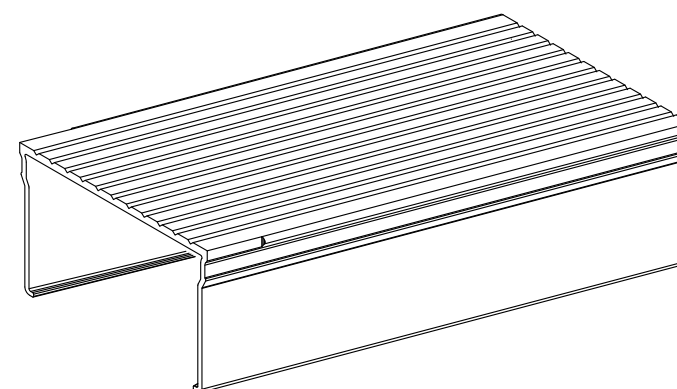
ATTENZIONE
In caso si voglia utilizzare l'articolo EA-0367 come prolunga il passo da considerare per le lavorazioni è di 400 mm

CAUTION
In case you want to use the EA-0367 article like extender tool, the machining distance step to be considered is 400 mm



ATTENZIONE
Questo valore può variare leggermente in funzione della regolazione dei carrelli in altezza
This value may vary slightly depending on the height adjustment of the carriages

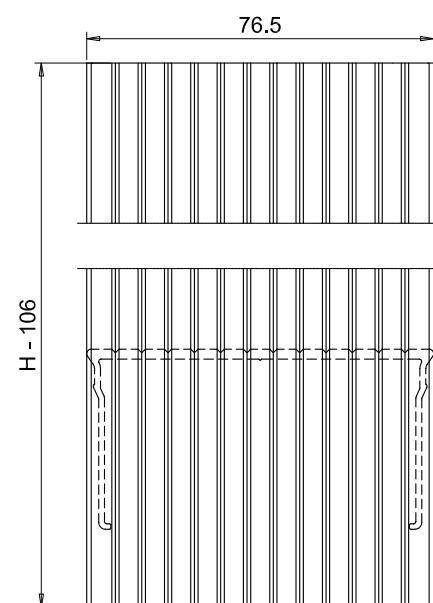
Lavorazioni - Machining

LAVORAZIONI SU PROFILO COPRICA 32203/32204
MACHINING ON COVER PROFILE 32203/32204

TELAIO INFERIORE TTPS202
LOWER PROFILE TTPS202


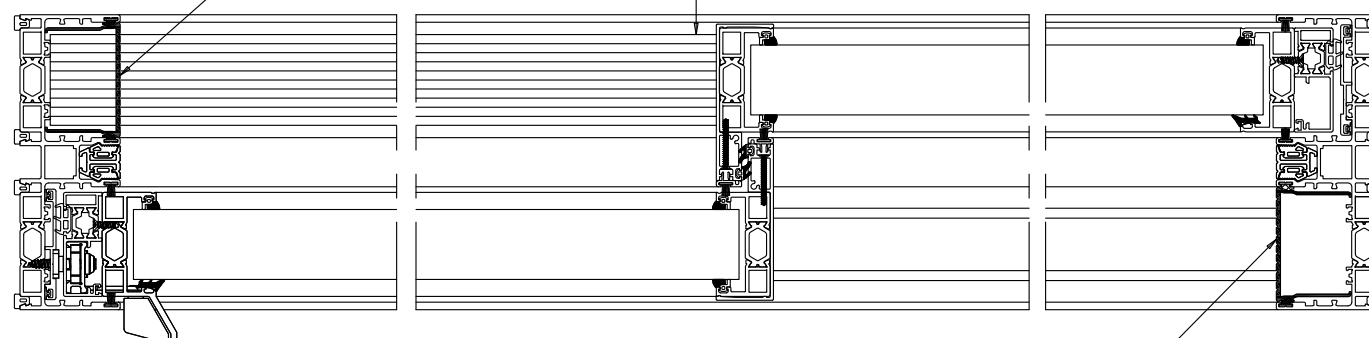
32203



32204

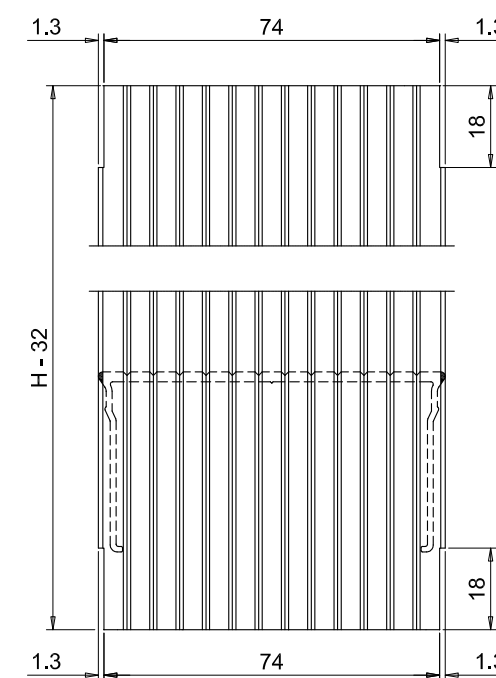
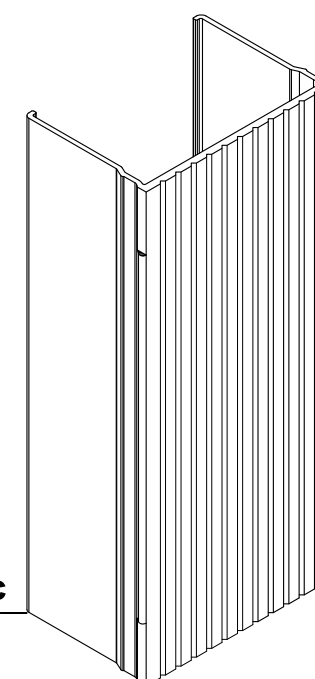


LAVORAZIONE B



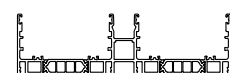
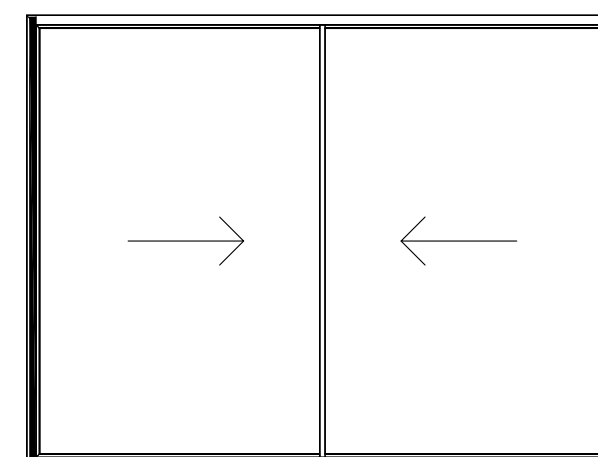
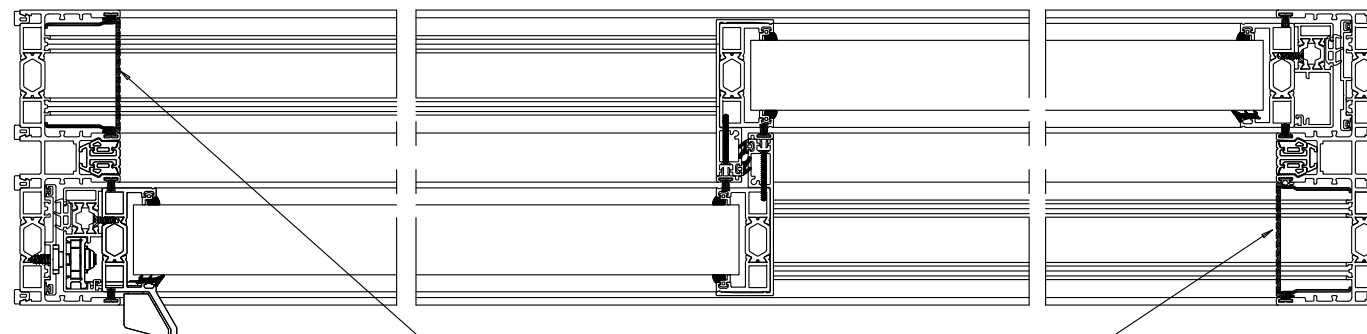
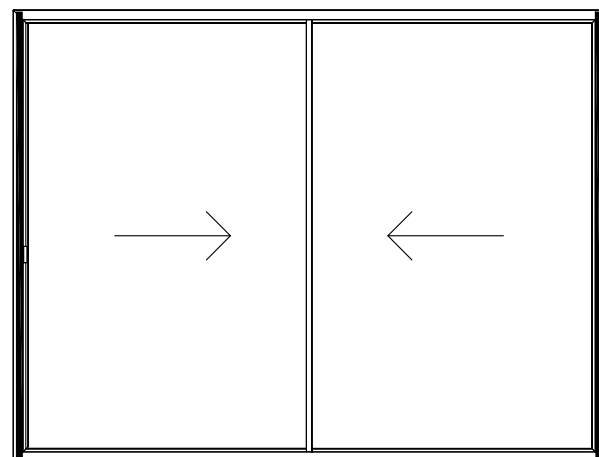
LAVORAZIONE A

LAVORAZIONE C



Lavorazioni - Machining

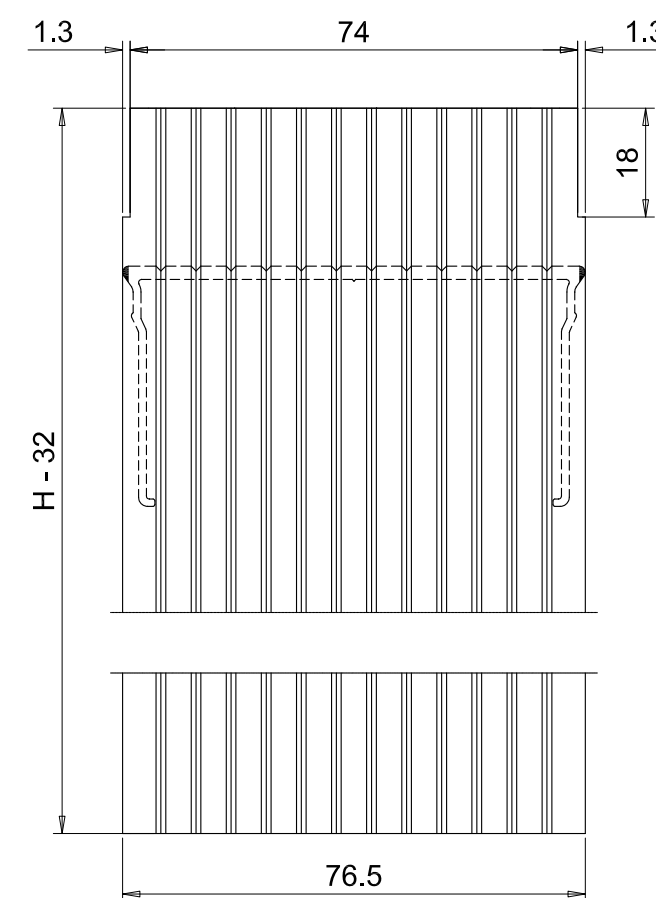
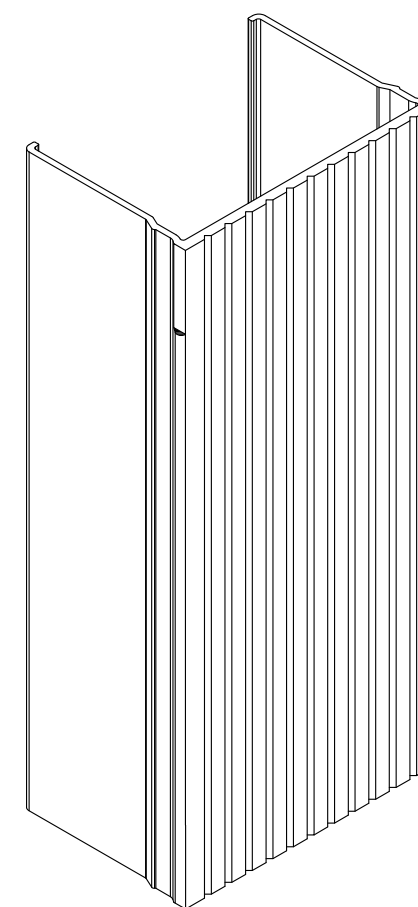
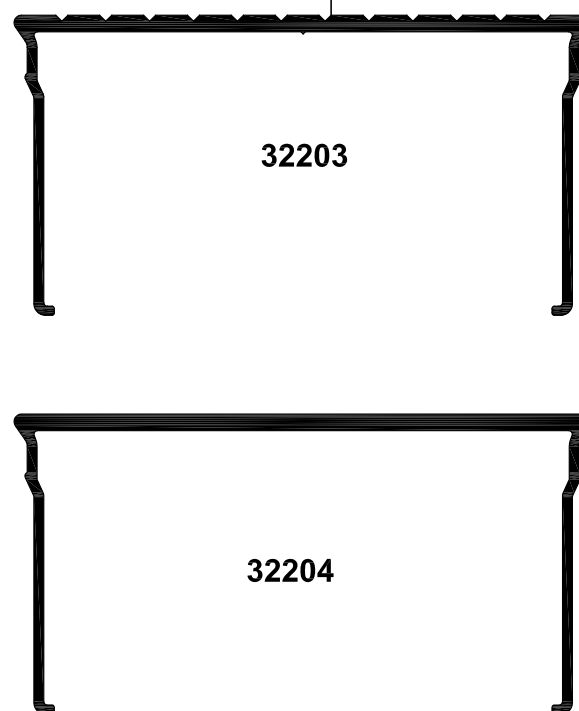
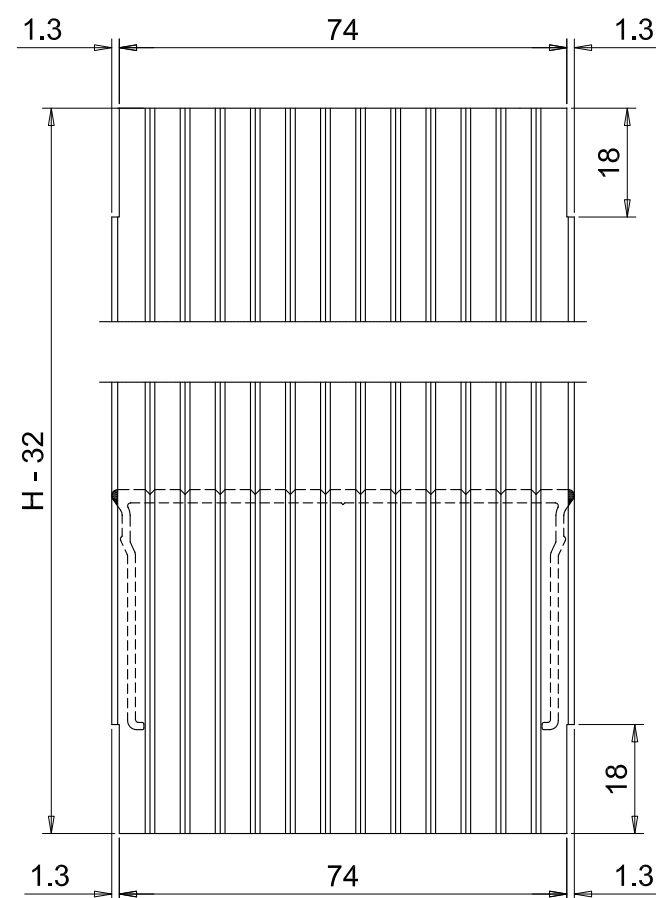
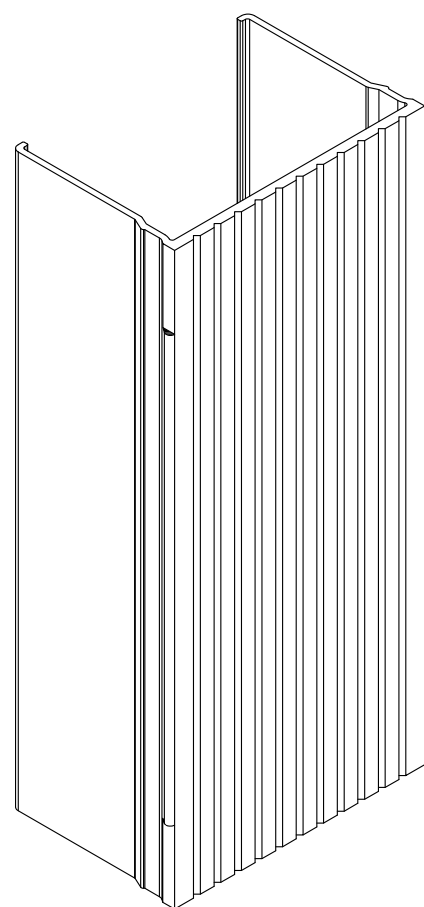
LAVORAZIONI SU PROFILO COPRICA VERTICALE 32203/32204
MACHINING ON VERTICAL COVER PROFILE 32203/32204



TELAIO INFERIORE TTPS202
LOWER PROFILE TTPS202

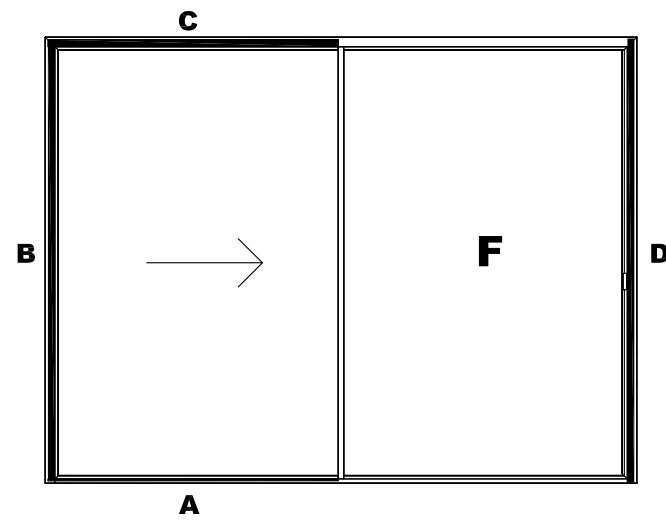


SOGLIA RIBASSATA TTPS214
LOWERED THRESHOLD TTPS214

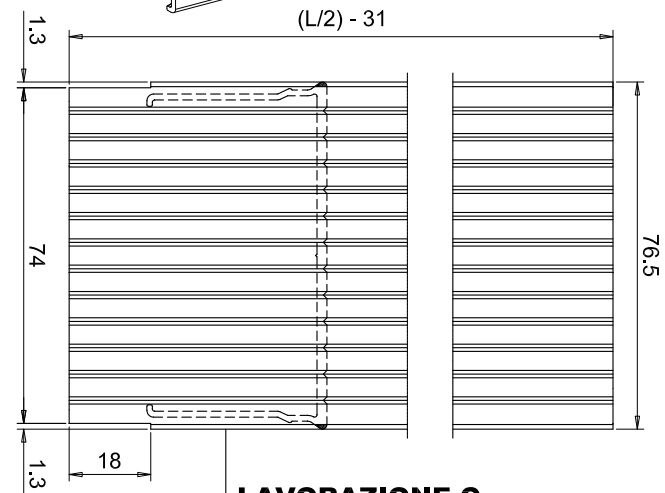
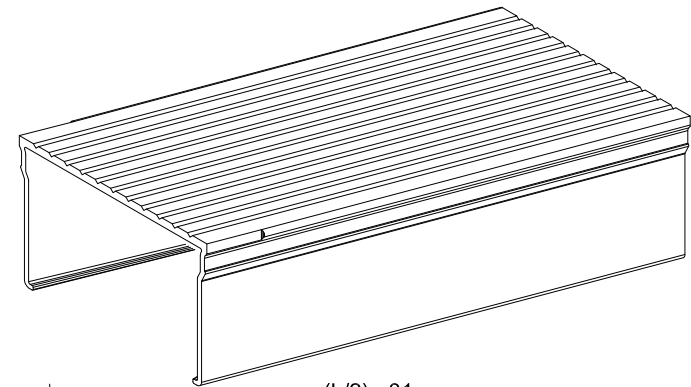


Lavorazioni - Machining

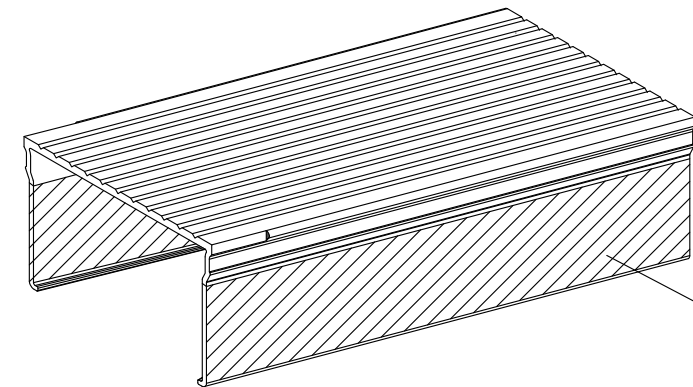
LAVORAZIONI SU PROFILI COPRICAVA 32203/32204 IN CASO DI SOGLIA RIBASSATA TTPS214
MACHINING ON COVER PROFILES 32203/32204 WITH LOWERED THRESHOLD TTPS214



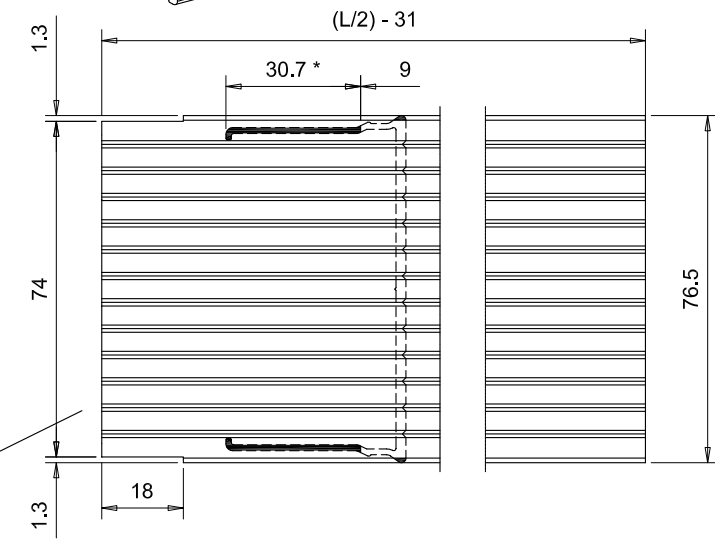
SOGLIA RIBASSATA TTPS214
 LOWERED THRESHOLD TTPS214



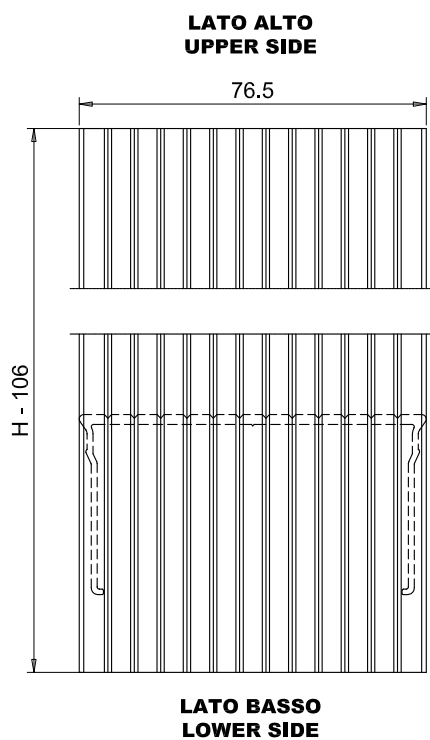
LAVORAZIONE C



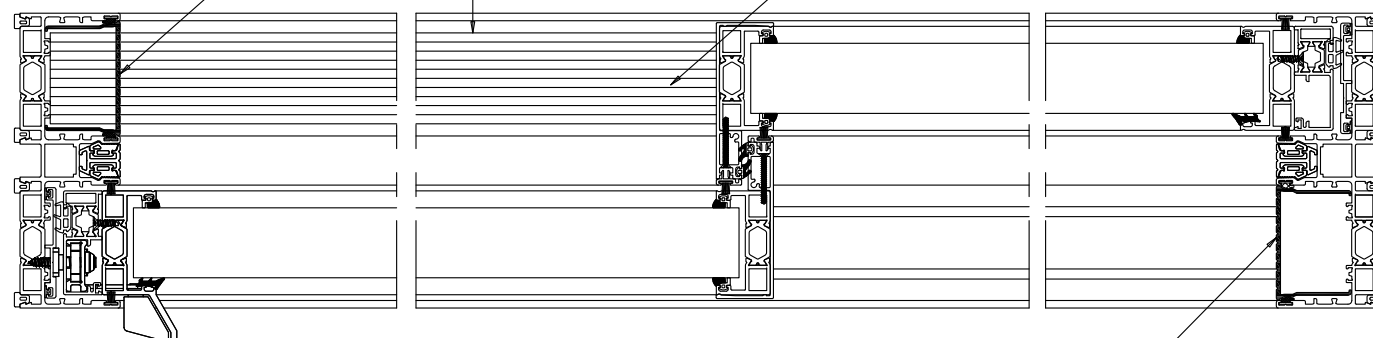
* Rifilare
 * To Cut



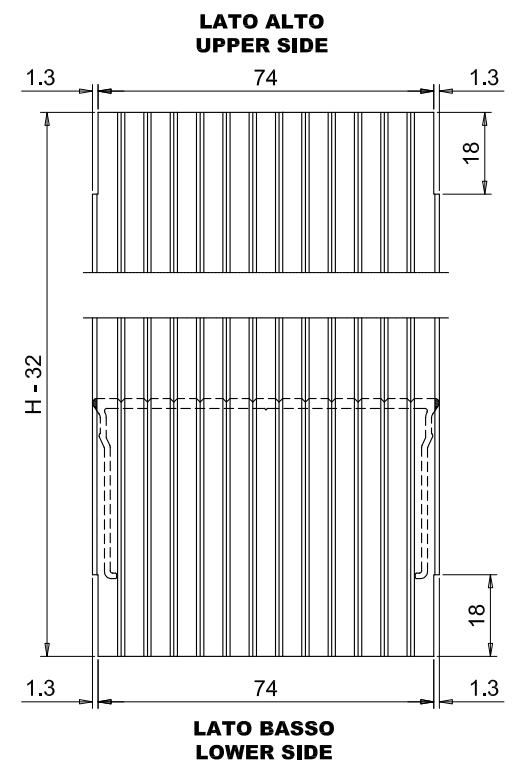
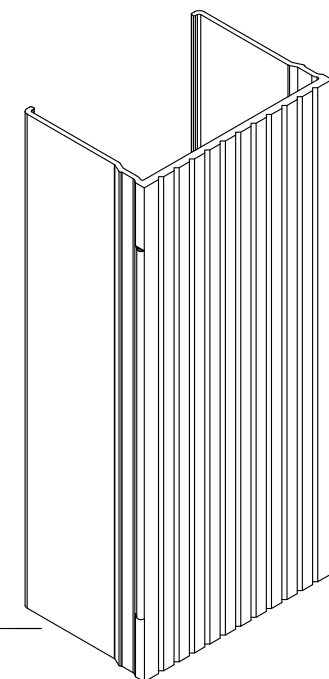
LAVORAZIONE A



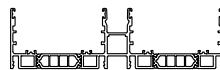
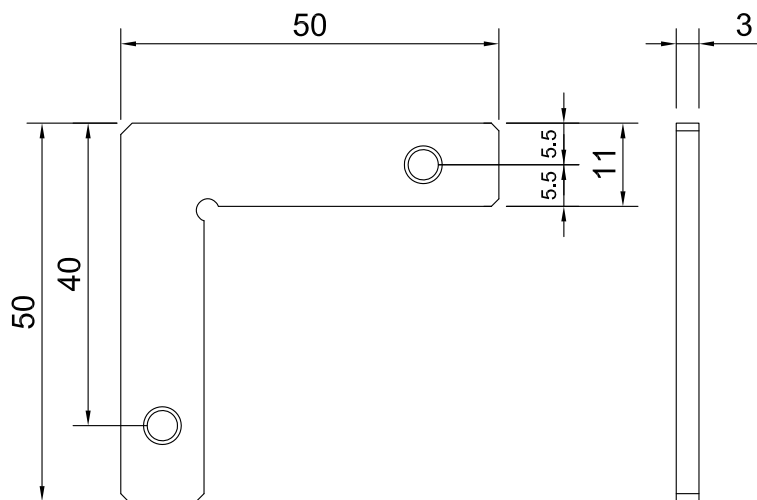
LAVORAZIONE B



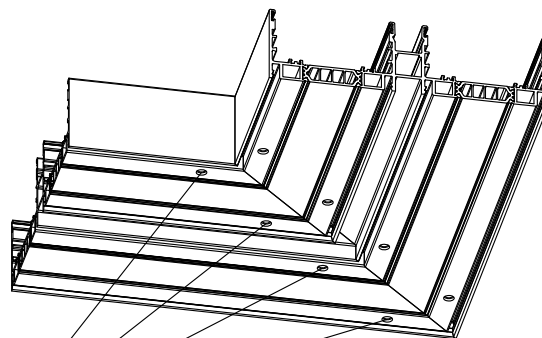
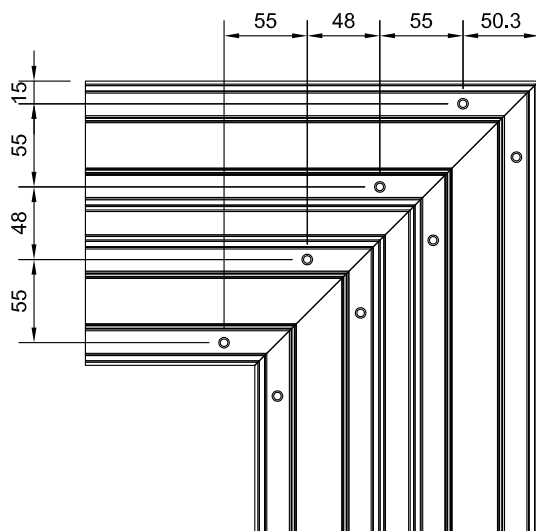
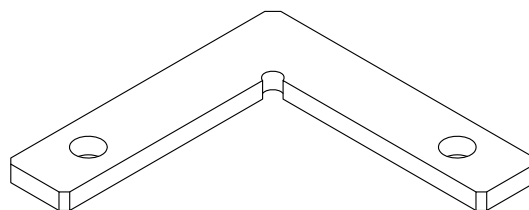
LAVORAZIONE D



Lavorazioni - Machining

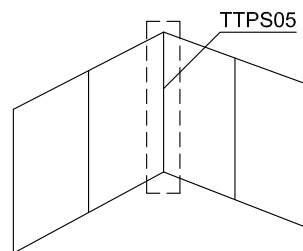
**LAVORAZIONE SQUADRETTE EA-0370 PER TELAIO AD ANGOLO 90°
CORNER JOINT EA-0370 TOOLING FOR 90° FRAME**

 TELAIO INFERIORE TTPS202
LOWER PROFILE TTPS202

 SOGLIA RIBASSATA
TTPS214

 LOWERED THRESHOLD
TTPS214


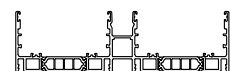
ATTENZIONE
FISSARE LE SQUADRETTE
PRIMA SU UNO DEI DUE
PROFILI

Lavorazioni - Machining

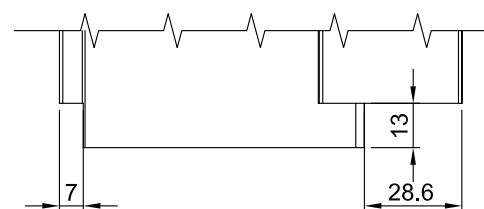
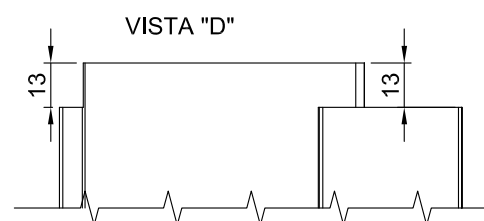
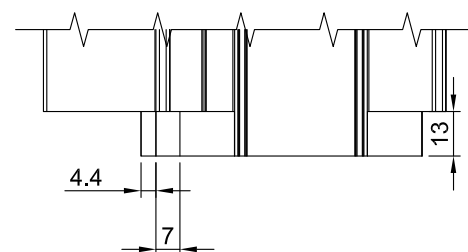
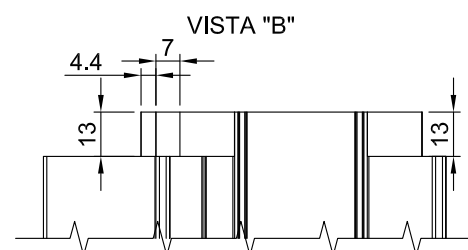
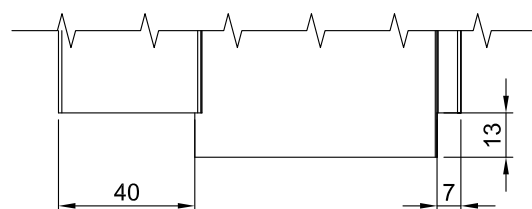
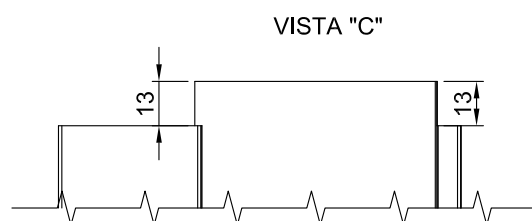
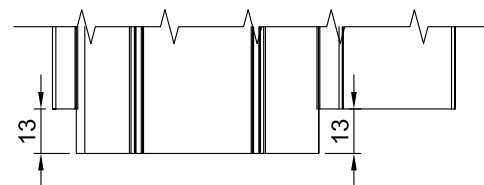
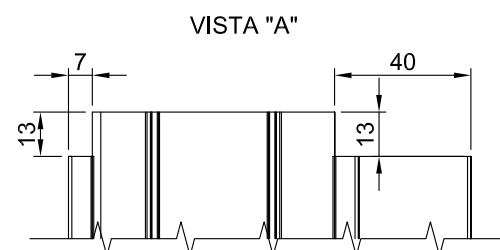
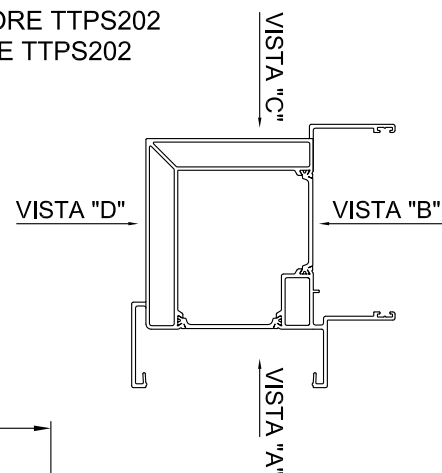


Lavorazioni su profilo TTPS205
per inserimento tappi EA-0428
in caso di soglia con profilo TTPS202

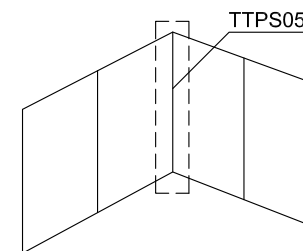
Machining on TTPS205 profile
for insertion of EA-0428 caps
with threshold TTPS202



TELAIO INFERIORE TTPS202
LOWER PROFILE TTPS202



VISTA "D"

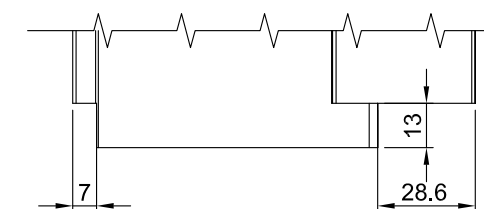
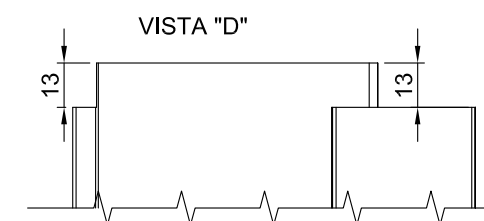
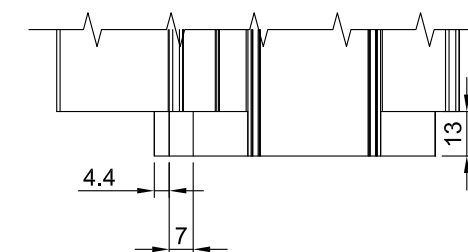
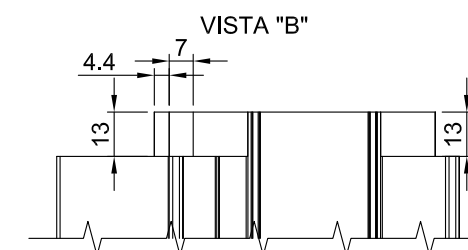
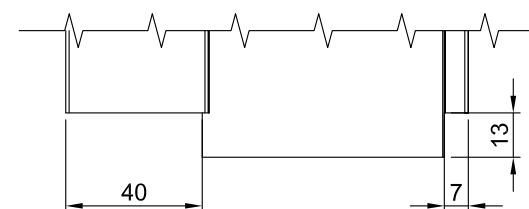
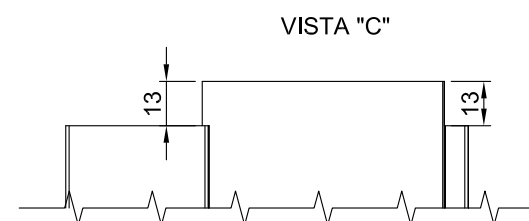
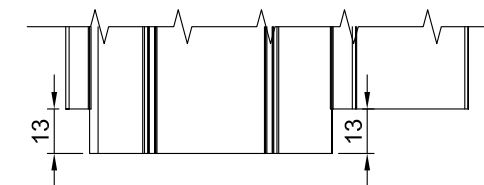
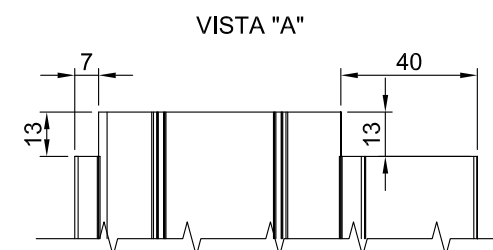
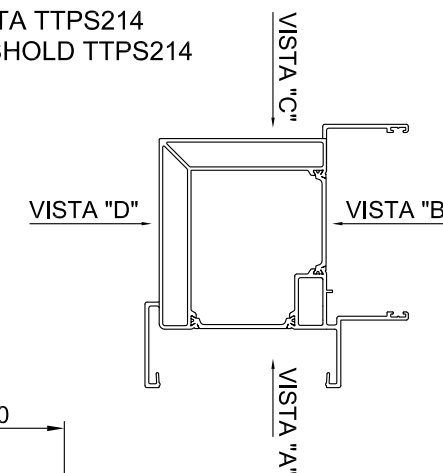


Lavorazioni su profilo TTPS205
per inserimento tappi EA-0428
in caso di soglia ribassata TTPS214

Machining on TTPS205 profile
for insertion of EA-0428 caps
with lowered threshold TTPS214



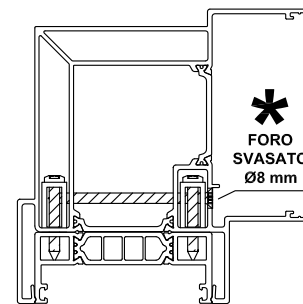
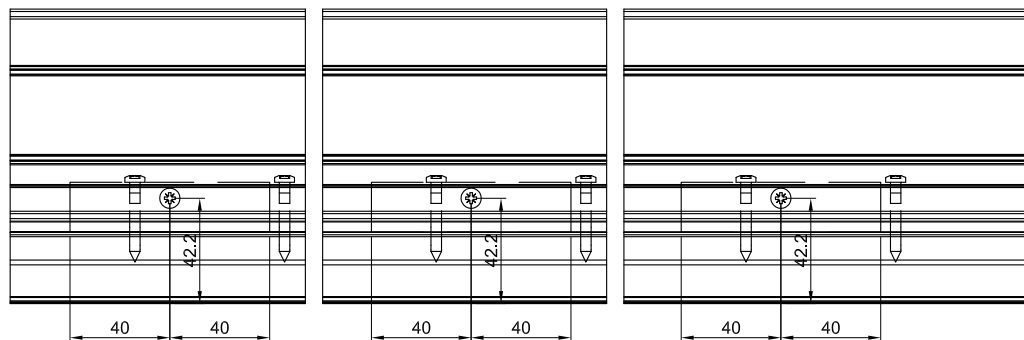
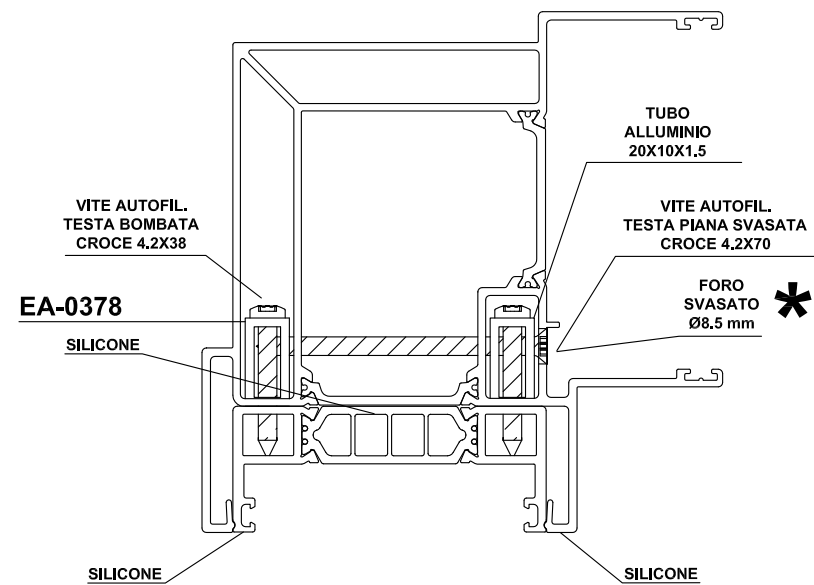
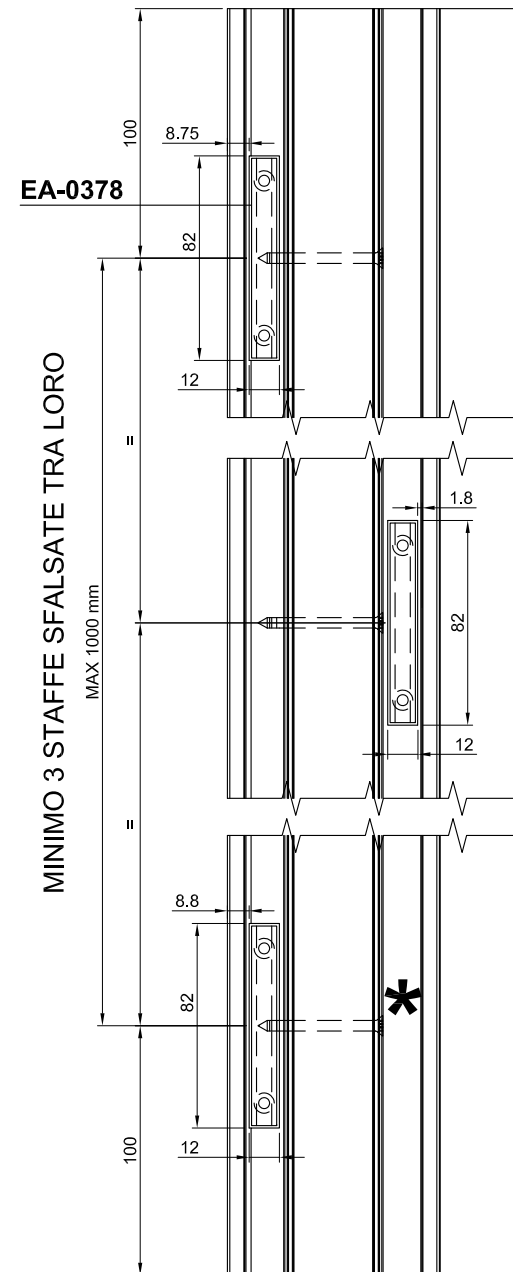
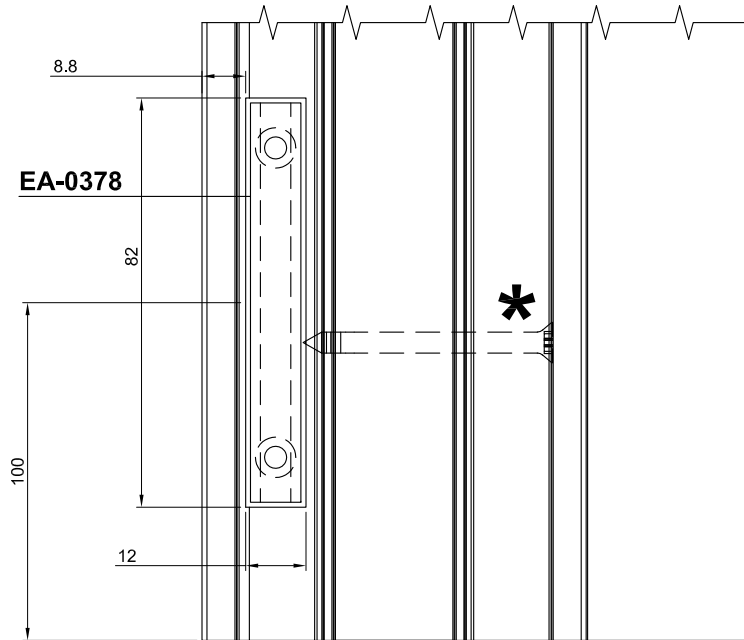
SOGLIA RIBASSATA TTPS214
LOWERED THRESHOLD TTPS214



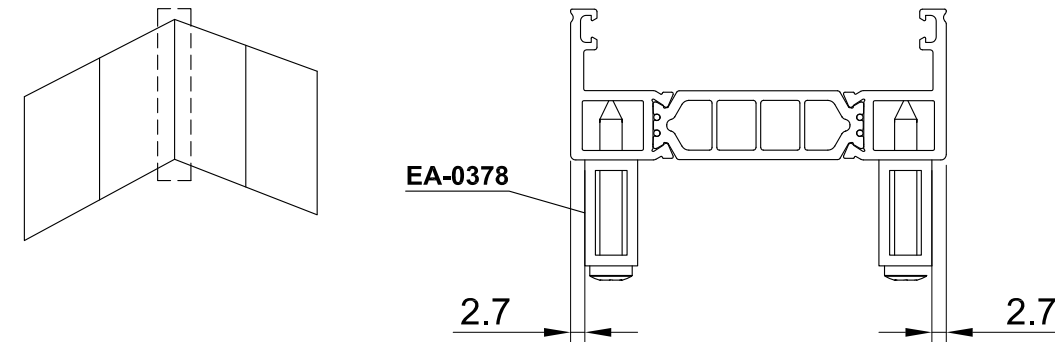
VISTA "D"

Lavorazioni - Machining

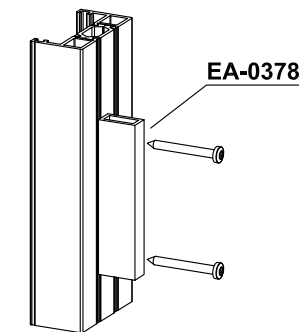
**ESEGUIRE SCASSO RETTANGOLARE 82X12 mm SU PROFILO TTPS205
PER INSERIMENTO ACCESSORIO EA-0378**



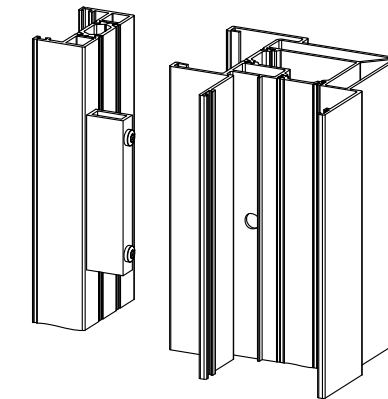
ACCOPPIAMENTO PROFILO TTPS203 CON TTPS205 TRAMITE ACCESSORIO EA-0378



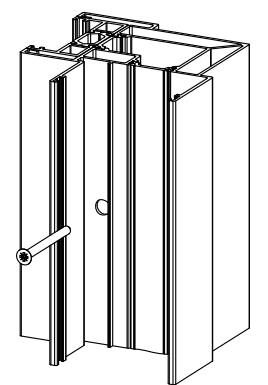
**FASE 1
VISTA FRONTALE**



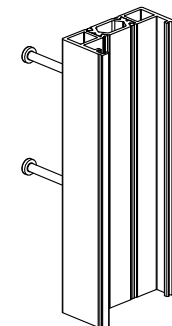
**FASE 2
VISTA FRONTALE**



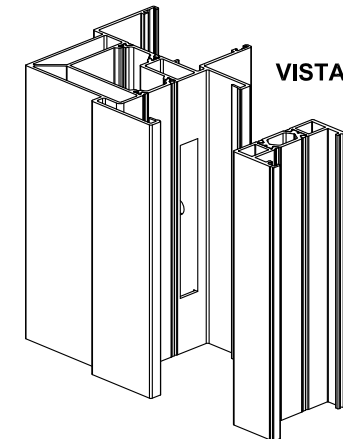
**FASE 3
VISTA FRONTALE**



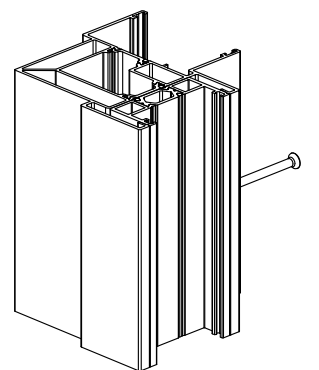
**FASE 1
VISTA POSTERIORE**



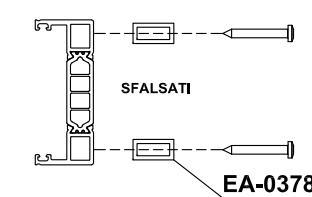
**FASE 2
VISTA POSTERIORE**



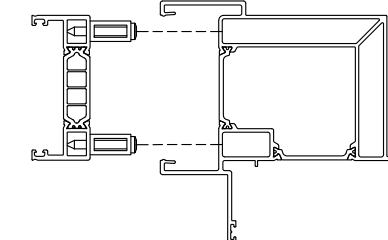
**FASE 3
VISTA POSTERIORE**



**FASE 1
VISTA IN PIANTA**



**FASE 2
VISTA IN PIANTA**



**FASE 3
VISTA IN PIANTA**

